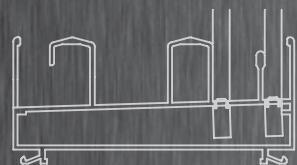




ب ل ک س ک و
BALEXCO



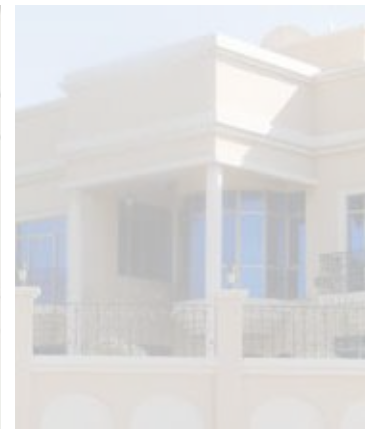
Technical Information



100 SERIES

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Company Profile - Historical Overview of Bahrain Aluminium Extrusion Company (Balexco)

Established in 1977, Bahrain Aluminium Extrusion Company (Balexco) is one of the pioneering industrial enterprises in the Kingdom of Bahrain and the Gulf region, specializing in aluminium extrusion and architectural aluminium systems. The company was founded as part of Bahrain's strategic vision to expand its downstream aluminium industry, capitalizing on the availability of raw aluminium from Aluminium Bahrain (Alba).

Over the past four decades, Balexco has solidified its position as a trusted manufacturer of aluminium profiles and system solutions, creating a wide range of applications including windows, doors, and curtain wall façades - all built to the highest standards of quality, performance, and design.

لمحة تاريخية عن شركة البحرين لسحب الألمنيوم (بلكسكو)

تأسست شركة البحرين لسحب الألمنيوم (بلكسكو) في عام 1977، لتكون من أوائل الشركات الصناعية المتخصصة في سحب وتشكيل مقاطع الألمنيوم في مملكة البحرين ومنطقة الخليج العربي. وجاء تأسيسها انطلاقاً من رؤية استراتيجية تهدف إلى دعم قطاع الصناعات التحويلية، والاستفادة من توفر معدن الألمنيوم الخام المنتج محلياً عبر شركة ألمنيوم البحرين (ألبا).

على مدى أكثر من أربعة عقود، استطاعت بلكسكو أن ترسخ مكانتها كشركة رائدة في تصميم وتصنيع أنظمة الألمنيوم المعمارية، وتقديم حلول هندسية متكاملة للنوافذ، الأبواب، والواجهات الزجاجية، مع المحافظة على أعلى معايير الجودة والابتكار.

Growth and Expansion

- Balexco initially focused on serving the local Bahraini market with a single extrusion line, but rapidly expanded across the GCC region.
- In the late 1990 and early 2000s, Balexco introduced advanced anodizing and powder coating lines, while developing in-house systems tailored for regional architectural needs.
- Over the years, Balexco expanded its footprint across various Arab markets and began exporting selected systems to European countries - particularly those seeking high-quality, competitively priced aluminium solutions.
- In 2025, the company launched Balexco PRIMO, an advanced thermal-break system designed to meet the technical and architectural standards of both Gulf and European markets, offering superior insulation, durability, and ease of installation.

التوسع والنمو

- بدأت بلكسكو عملياتها بطاقة إنتاجية محدودة موجهة للسوق المحلي، لكنها سرعان ما توسعت لتغطي كافة دول مجلس التعاون الخليجي.
- مع نهاية التسعينات وبداية الألفية، طورت الشركة خطوط إنتاجها لتشمل الطلاء بالأنودة والبودرة، ووسعت محفظتها لتشمل أنظمة معمارية متقدمة.
- خلال العقدين الماضيين، عززت بلكسكو حضورها في الأسواق الخليجية والعربية، وبدأت تصدير منتجاتها إلى بعض الأسواق الأوروبية، لاسيما تلك التي تبحث عن أنظمة ذات جودة هندسية عالية وبأسعار تنافسية.
- في عام 2025، أطلقت بلكسكو نظام "بريمو" Balexco PRIMO - الذي يلبي المتطلبات الفنية والمعمارية للأسواق الخليجية والأوروبية، من حيث العزل، المتانة، وسهولة التركيب.

Company Mission

To build long-term strategic partnerships with our clients by delivering high-quality, cost-effective products and reliable technical support tailored to their needs.

رسالة الشركة

بناء شراكات استراتيجية طويلة الأمد مع عملائنا من خلال تقديم منتجات عالية الجودة وفعالة من حيث التكلفة، إلى جانب دعم فني موثوق يلبي احتياجاتهم.

Company Vision

To be the preferred provider of innovative, high-efficiency, and environmentally sustainable architectural aluminium solutions across regional and global markets.

رؤية الشركة

أن تكون بلكسكو المزود المفضل لحلول الألمنيوم المعمارية المبتكرة وعالية الكفاءة، والمستدامة بيئيًا، في الأسواق الإقليمية والعالمية.

Product Portfolio

- Hinged and sliding window and door systems
- High-performance curtain wall and façade systems
- Thermally insulated and acoustically enhanced solutions
- Custom systems for commercial and residential buildings
- Balexco PRIMO - the latest generation system developed to comply with GCC and European performance standards

منتجات الشركة

- أنظمة نوافذ وأبواب مفصليّة ومنزلقة
- أنظمة واجهات زجاجية (Curtain Walls)
- أنظمة معزولة حراريًا
- أنظمة خاصة للمباني التجارية والسكنية
- نظام بريمو PRIMO - المصمم ليتوافق مع المعايير الخليجية والعربية، وبعض الأسواق الأوروبية، عبر تقديم منتجات تقدمية تقنيًا، ومستدامة بيئيًا، ومصنّعة بكفاءة عالية.



STATEMENT OF POLICY

BALEXCO is committed to providing quality products to our customers that ensures they are provided with the best possible products, whilst endeavoring to protect the environment, our employees, visitors and all others who may be affected directly, or indirectly, by our activities.

The management established this policy covering the quality, environment, health & safety compatible with the context and strategic direction of BALEXCO & will be achieved by:

- Continual improvement of people, products and services through process standardization, system development implementation, automation, innovation and performance measuring mechanism to achieve organizational excellence.
- Proactively seek, appraise and implement feedback from customers and other stakeholders with regards to the processes we adhere to; while we continually improve the management systems.
- Manufacture products with demonstrable superiority in minimizing consumption of natural resources, operating with minimum inventory, minimizing waste-scrap generation and prevention of pollution to achieve sustainable growth.
- Adopting latest cutting-edge technologies and techniques that translate in quality products & services, accident-free operations, minimize impact on environmental & occupational health operations.
- Identifying business, health, safety risks & environmental impacts and ensure they are treated through appropriate measures to level "As Low As Reasonably Practicable".
- Comply with all applicable legal, statutory, regulatory and other requirements related to our business.
- As a socially responsible company, be sensitive to our employees' needs as well as the community we operate in, by providing performance ambiance of challenge and empowerment of our employees and partners.
- The undersigned ensures that the responsibilities and authorities for relevant roles are assigned, communicated and understood for effective implementation of the above statements and ensures the integrity of the IMS is maintained when changes are planned and implemented.

AUTHORIZED SIGNATORY

Date : 01-04-2021



Bahrain Aluminium Extrusion Co. B.S.C.C.
P.O. Box :1053, Kingdom of Bahrain
Tel. : (+973) 17 730073, Fax : (+973) 17 736924
C.R. : 5226
website: www.balexco.com.bh



شركة البحرين لسحب الألمنيوم ش.م.ب.م.
ص. ب. : ١٠٥٣، مملكة البحرين
تليفون : ١٧ ٧٣٠٠٧٣ (+٩٧٣)، فاكس : ١٧ ٧٣٦٩٢٤ (+٩٧٣)
س. ت. : ٥٢٢٦
صفحة الانترنت: www.balexco.com.bh



ALUMINIUM EXTRUSION PRODUCT SPECIFICATIONS

Dimensions and Shapes

Dimension tolerances are divided into two categories as mentioned below :

Category I:

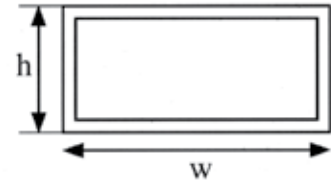
Standard Dimensional Tolerances

(DIN 1748, Part 4, Standard)

Dimensions

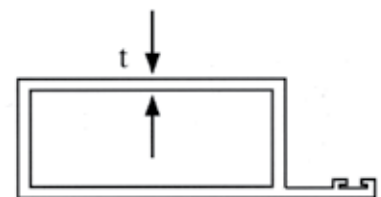
(Width (W) and Height (h)) - mm

Over	To	Tolerance
		±
-	10	0.3
10	15	0.4
15	30	0.5
30	50	0.6
50	80	0.7
80	100	0.8
100	120	1.0
120	150	1.2
150	180	1.5
180	240	1.9



Wall Thickness (t) mm

Over	To	Tolerance
		±
-	1.5	0.20
1.5	3	0.25
3	6	0.30
6	10	0.35
10	15	0.40
15	20	0.50
20	30	0.60





ALUMINIUM EXTRUSION PRODUCT SPECIFICATIONS

Concavity/Convexity (E) mm

Solid Sections

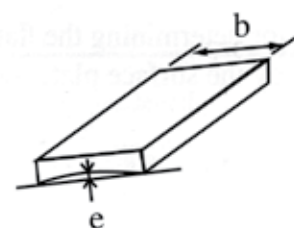
$$: e = 0.005 \times b$$

(minimum 0.20 mm)

Hollow Sections

$$: e = 0.01 \times b$$

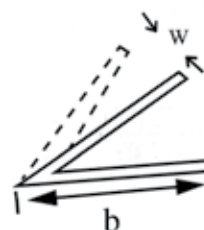
(minimum 0.30 mm)



Angularity (W)

- Being the deviation from the given angle.

Angular tolerances for extruded regular sections.		
Nominal Thickness of thinnest leg.		Allowable deviation from angle specified (measured at the extremities of the section)
Over	Upto and including	
mm	mm	±
-	1.6	1½°
1.6	5.0	1½°
5.0	-	1°



ALUMINIUM EXTRUSION PRODUCT SPECIFICATIONS

Flatness Tolerance (Torsion/Twist - mm)

The basis for determining the flatness tolerance b according to table 8 is width b of the profile supported by the surface plate, see figure A.

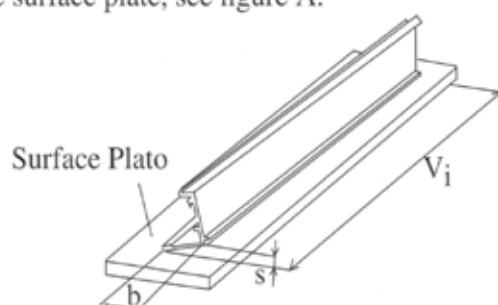
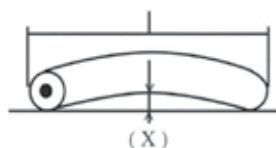


Figure A.

Flatness tolerance

Width b		Normal-straightened (N) Total Profile Length V_i		
Over	Up to	per 1000	upto max. 6000	over 6000
-	30	1.2	2.5	3.0
30	50	1.5	3.0	4.0
50	100	2.0	3.5	5.0
100	200	2.5	5.0	7.0
200	300	2.5	6.0	8.0
300	450	3.0	8.0	$1.5 \times l$
450	600	3.5	9.0	$(l \text{ in m})$

Bow - mm



No single deviation per 300 mm shall exceed 0.3mm

Length of section in M	Up to 1	Over 1 Up to 2	Over 2 Up to 3	Over 3 Up to 4	Over 4 Up to 5	Over 5 Up to 6	Over 6 Up to 7	Over 7
Tolerance in mm "X"	1	4	6	7	8	9	12	Subject to agreement



ALUMINIUM EXTRUSION PRODUCT SPECIFICATIONS

Fixed Length (sawn length/mm)

The tolerance also includes the angle in case the saw blade is out of the 90° angle.

Permissible dimensional deviations for fixed lengths.

Diameter of circumscribing circle d_u		Permissible dimensional deviations for fixed lengths				
Over	Up to	Up to 1000	Over 1000 Up to 2000	Over 2000 Up to 5000	Over 5000 Up to 8000	Over 8000
-	25	+2 0	+3 0	+5 0	+7 0	+10 0
25	50	+3 0	+4 0	+6 0	+7 0	+12 0
50	100	+4 0	+5 0	+7 0	+8 0	+14 0
100	250	+5 0	+6 0	+8 0	+10 0	+16 0
250	600	+8 0	+8 0	+10 0	+12 0	+20 0

Category II:

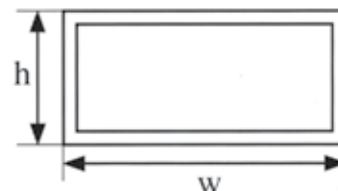
Special Dimensional Tolerances

DIN 17615, Part 3 Standard

Dimensions

(Width (W) and Height (h)) - mm

Over	To	Tolerance
		$\pm$
-	10	0.15
10	15	0.20
15	30	0.25
30	45	0.30
45	60	0.40
60	90	0.45
90	120	0.60
120	150	0.80
150	180	1.00
180	240	1.20



ALUMINIUM EXTRUSION PRODUCT SPECIFICATIONS

Wall Thickness (t) mm

Over	To	Tolerance
		±
-	1.5	0.15
1.5	3	0.20
3	6	0.25
6	10	0.30
10	15	0.40
15	20	0.50
20	30	0.60
30	40	0.70

Concavity/Convexity (e) mm

Width, b		Concavity/ Convexity
Over	Up to	
		±
-	40	0.20
40	60	0.30
60	90	0.40
90	120	0.45
120	150	0.55
150	180	0.65
180	210	0.70
210	240	0.75

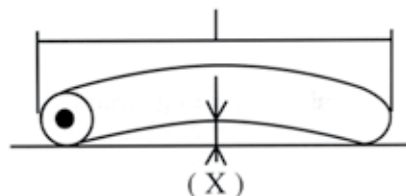
Angularity (W) The values of angularity tolerance

Angular tolerances for extruded regular sections.		
Nominal Thickness of thinnest leg.		Allowable deviation from angle specified (measured at the extremities of the section)
Over	Upto and including	
mm	mm	±
-	1.6	1°
1.6	5.0	1½°
5.0	-	1°

ALUMINIUM EXTRUSION PRODUCT SPECIFICATIONS

Bow - mm

No single deviation per 300 mm shall exceed 0.3mm



Length of section in M	Up to 1	Up to 2	Up to 3	Up to 4	Up to 5	Up to 6	Over 6
Tolerance in mm "X"	0.7	1.3	1.8	2.2	2.6	3.0	3.5

Tolerance on twist

Width, b		Tolerance on twist for lengths $\pm V_i$						
Over	Up to	- Up to 1000	Over 1000 Up to 2000	Over 2000 Up to 3000	Over 3000 Up to 4000	Over 4000 Up to 5000	Over 5000 Up to 6000	Over 6000
-	25	1.0	1.5	1.5	2.0	2.0	2.0	To be Agreed
25	50	1.0	1.2	1.5	1.8	2.0	2.0	
50	75	1.0	1.2	1.2	1.5	2.0	2.0	
75	100	1.0	1.2	1.5	2.0	2.2	2.5	
100	125	1.0	1.5	1.8	2.2	2.5	3.0	
125	150	1.2	1.5	1.8	2.2	2.5	3.0	
150	200	1.5	1.8	2.2	2.6	3.0	3.5	
200	300	1.8	2.5	3.0	3.5	4.0	4.5	

For determining the tolerance on twist, the section shall be placed on a surface plate and size v_i measured; see figure B.

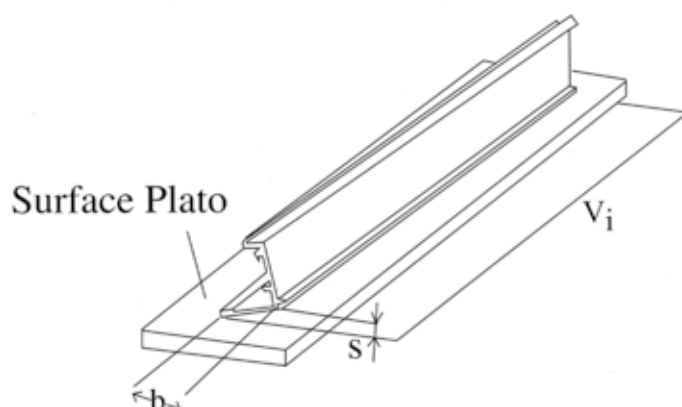


Figure B.

ALUMINIUM EXTRUSION PRODUCT SPECIFICATIONS

Fixed Length (sawn length/mm)

The tolerance also includes the angle in case the saw blade is out of the 90° angle.
Permissible dimensional deviations for fixed lengths.

Diameter of smallest circumscribing circle d _n		Limit deviation for specified lengths, multiple lengths and underlengths			
Over	Up to	- Up to 1000	Over 1000 Up to 2000	Over 2000 Up to 5000	Over 5000 -
-	25	+2 0	+3 0	+5 0	+10 0
25	50	+3 0	+4 0	+6 0	+12 0
50	100	+4 0	+5 0	+7 0	+14 0
100	250	+5 0	+6 0	+8 0	+16 0
250	300	+8 0	+8 0	+10 0	+20 0

SCOPE : ANODISING STANDARDS

BALEXCO's Quality Specification is based on **International Standards**.

The specification in particular meets the requirement for architectural aluminium extrusions.

Surface Finish

Anodic film thickness are as follows:

CLASSIFICATION	MINIMUM THICKNESS
Class 16 / 18 Microns	16 Microns
Class 20 / 22 Microns	20 Microns
Class 23 / 25 Microns	23 Microns

Colour Variations

Colour variations for our colour anodised products are controlled within a permissible range of maximum and minimum limits of each shade.

ALUMINIUM EXTRUSION PRODUCT SPECIFICATIONS

Finishes

Mill Finish.

Anodised: Gold Matt, Gold Brushed, Bronze Colinal Matt, Black Colinal Matt, Black Colinal Brushed. Gold is available in two shades No. 2 and No. 3, Bronze Colinal is available in 5 shades, Colinal No. 10 (light) and No. 17 (medium), 21 (medium), No. 30 (dark) and No. 40 (very dark).

Powder Coated: Wide Range of RAL painted polyester powder colours are available.

SCOPE : POWDER COATING STANDARDS:

The Balexco specification in particular meets the requirements for architectural aluminium extrusions. Regular quality checks are made during production to ensure high quality products as follows:

Gloss - Adhesion - Impact Resistance - Flexibility - Cupping.

Limits values for:

Gloss	Coat Thickness
65% to 84%	60 µm to 170 µm
Adhesion Cross Cut	No flaking 100% *
Impact	No crack *
Flexibility (Bend)	No crack *
Cupping	No Crack *

* When applied on test panel less than 1 mm thick, provided coat thickness is between 40 to 80 µm.

- When exceeding the maximum range, consideration must be given to the question of fit or possible problems with sliding components.

CERTIFICATES



CERTIFICATE

for a COATING APPLICATOR



hereby authorises

BAHRAIN ALUMINUM EXTRUSION COMPANY (BALEXCO)

Building 267, Block 601, Road 105
P.O. Box 1053, Manama
Sitra Industrial Area
Kingdom of Bahrain

to use the quality label in conformity with the
QUALICOAT 2025 Specifications, applicable from 1 January 2025

Licence No.: 2700

Date of Granting: 27.05.2003

Valid until: 31.12.2025

Zurich, 1 January 2025

QUALICOAT

Ivo Vermeeren
President



Coby Armar
Secretary General

QUALICOAT | Tödiistrasse 48, 8002 Zurich, Switzerland | www.qualicoat.net



CERTIFICATE

for a COATING APPLICATOR



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to use the quality label in conformity with the
QUALICOAT Specifications, applicable from 1 January 2025

Licence No.:	2700
Date of Granting:	27.05.2003
Valid until:	31.12.2025

ZURICH, 19 MARCH 2025



Coby Armar
Secretary General



Pascale Bellot
Deputy Secretary General



QUALICOAT | Tödistrasse 48, 8002 Zurich, Switzerland | www.qualicoat.net



TEST REPORT NO. 96003

Place and date of issue: Azzano X°, 9 February 1996

Client: BALEXCO - Baharain Aluminium Extrusion Company B.S.C.C.

Series tested: functional check of the "SLIDING 100" series produced by BALEXCO

Objective of test: Twin sliding window with angular joining at 45°

Test to be carried out as per French NF P 20.501 standards:

Testing of AIR SEAL
Testing of the WATER SEAL
Testing of WIND RESISTANCE

RESULTS:

CLASSIFICATION OF THE WINDOW FRAME BASED ON AIR SEAL, WATER SEAL AND WIND RESISTANCE

Based on the test results obtained, the window frame tested can be classified in the following quality classes:

• Air seal **A3**
• Water seal **E2**
• Wind resistance **V2**

(1) Values: Not classifiable / A1 / A2 / A3
(2) Values: Not classifiable / E1 / E2 / E3 / E4
(3) Values: Not classifiable / V1 / V1a / V2 / V2a / V3

**Project manager
product test & certification**

Dott. A. Cesari

General Manager

Ing. A. Negroni

SYNCR0 s.r.l. CONSULTING & ENGINEERING

40054 BUDRIO (Bologna - Italia) - Via Tubertini, 1 - Tel.(39)-51-6930270 - Fax (39)-51-6924042

Sede legale - 40121 BOLOGNA - Via Galliera, 34 - P.IVA e C.F. 04075030371





TEST REPORT NO. 96004

Place and date of issue: Azzano X°, 9 February 1996

Client: BALEXCO - Baharain Aluminium Extrusion Company B.S.C.C.

Series tested: functional check of the "SLIDING 100" series produced by BALEXCO

Objective of test: Twin sliding door with angular joining at 90°

Test to be carried out as per French NF P 20.501 standards:

Testing of AIR SEAL
Testing of the WATER SEAL
Testing of WIND RESISTANCE

RESULTS:

CLASSIFICATION OF THE WINDOW FRAME BASED ON AIR SEAL, WATER SEAL AND WIND RESISTANCE

Based on the test results obtained, the window frame tested can be classified in the following quality classes:

· Air seal	A3
· Water seal	E2
· Wind resistance	V2

(1)	Values:	Not classifiable / A1 / A2 / A3
(2)	Values:	Not classifiable / E1 / E2 / E3 / E4
(3)	Values:	Not classifiable / V1 / V1a / V2 / V2a / V3

**Project manager
product test & certification**

Dott. A. Cesari

General Manager

Ing. A. Negroni

SYNCRO s.r.l. CONSULTING & ENGINEERING

40054 BUDRIO (Bologna - Italia) - Via Tubertini, 1 - Tel.(39)-51-6930270 - Fax (39)-51-6924042

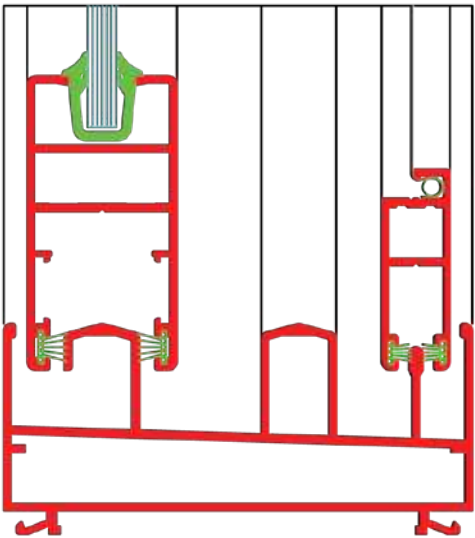
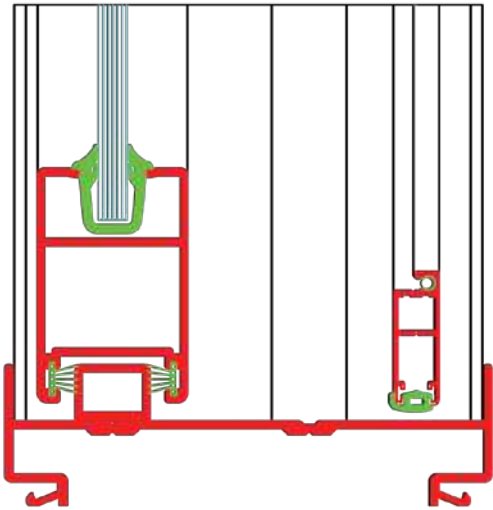
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BALEXCO SLIDING

BALEXCO 100 SERIES

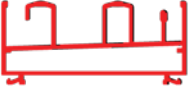
FOR GLASS THICKNESS 6, 8, 18, 20 & 24MM

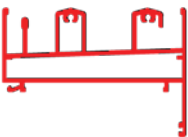
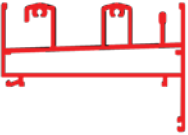


LIST OF PROFILES

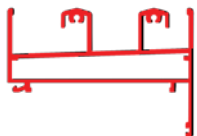
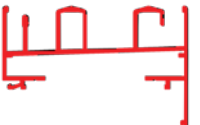
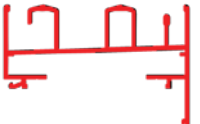


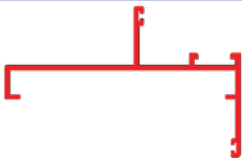
CODE	SECTION	WEIGHT g/m	DESCRIPTION	PER.	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
E1210		1480	FRAME FOR FIX PART	388	---	---	---	---
E1221		743	FIX TRANSOM SLIDE	300	---	---	---	---
E2001		1910	FRAME FLY SCREEN OUTSIDE 90° JOINT	565	---	---	---	---
E2002		1901	FRAME FLY SCREEN INSIDE 90° JOINT	561	---	---	---	---
E2004		1664	FRAME OPEN-FLY SCREEN OUTSIDE	686	---	---	---	---
E2005		1665	FRAME OPEN-FLY SCREEN INSIDE	680	---	---	---	---
E2007		1331	FLAT FRAME	402	---	---	---	---
E2009		926	MULLION FRAME 90° JOINT	402	---	---	---	---
E2010		213	ADDITIONAL PROFILE FOR FIX PART 90° JOINT	56	---	---	---	---
E2015		1823	ALL ROUND FRAME 45° JOINT OUT SCREEN	548	---	---	---	---

CODE	SECTION	WEIGHT g/m	DESCRIPTION	PER.	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
E2016		1798	ALL ROUND FRAME 45° JOINT	545	---	---	---	---
E2020		1034	SASH WITH GLAZING BEAD	287	20.07	6.47	9.12	4.34
E2021		100	COVER JOINT	57	---	---	---	---
E2022		208	ADDITIONAL REDUCE SPACER	130	---	---	---	---
E2024		980	SASH WITH GLASSING BEAD	364	14.33	3.77	7.62	3.81
E2025		861	SASH HORIZONTAL 90° JOINT GLASS 6-10mm	346	9.53	3.53	4.26	2.66
E2026		821	SASH HORIZONTAL 90° JOINT GLASS 20mm	326	8.30	2.86	4.11	2.57
E2027		759	SASH VERTICAL 90° JOINT GLASS 6-10mm	264	4.69	1.88	6.66	4.16
E2028		721	SASH VERTICAL 90° JOINT GLASS 20mm	244	5.67	2.10	4.55	2.84
E2029		810	CENTRAL SASH 90° JOINT GLASS 6-10mm	269	8.51	3.15	5.68	2.84

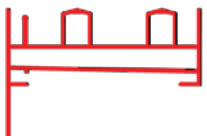
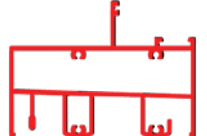
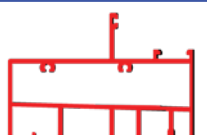
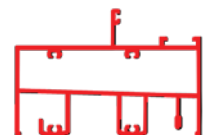
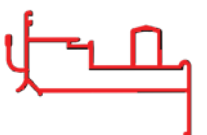
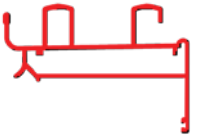
CODE	SECTION	WEIGHT g/m	DESCRIPTION	PER.	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
E2041		921	ALL ROUND SASH USE CLIP E2054	378	5.69	3.55	11.79	3.58
E2042		582	FLY SCREEN HORIZONTAL 90°	211	---	---	---	---
E2043		451	ALL ROUND FLY SCREEN 45°	198	---	---	---	---
E2044		176	COVER JOINT	88	---	---	---	---
E2045		473	FLY SCREEN VERTICAL 90°	137	---	---	---	---
E2046		200	COVER JOINT 90°	99	---	---	---	---
E2047		257	COVER JOINT	128	---	---	---	---
E2050		108	GLASS BEADING FOR SASH E2024 24mm GLASS	62	---	---	---	---
E2051		1998	FRAME FLY SCREEN OUTSIDE 90° JOINT	620	---	---	---	---
E2052		1987	FRAME FLY SCREEN INSIDE 90° JOINT	617	---	---	---	---

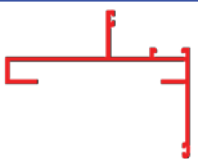
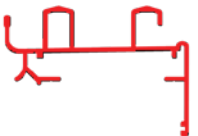


CODE	SECTION	WEIGHT g/m	DESCRIPTION	PER.	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
E2053		1852	NO FLY SCREEN	637	---	---	---	---
E2054		410	ADDITIONAL ON CENTRAL SASH	211	---	---	---	---
E2055		724	FIX FRAME	340	---	---	---	---
E2056		918	ADDITIONAL FOR FIX FRAME	431	---	---	---	---
E2057		1021	FRAME MULLION OUT FLY SCREEN	458	---	---	---	---
E2058		1021	FRAME MULLION IN FLY SCREEN	458	---	---	---	---
E2062		1731	ALL ROUND FRAME 45° JOINT OUT SCREEN	725	---	---	---	---
E2063		1715	ALL ROUND FRAME 45° JOINT IN SCREEN	722	---	---	---	---
E2065		1574	REINFORCED CENTRAL SASH 45° JOINT	357	39.31	9.36	18.95	5.12
E2066		1566	REINFORCED CENTRAL SASH 90° JOINT	243	---	---	---	---

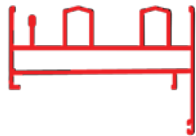
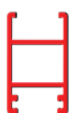
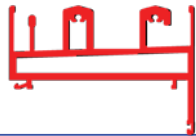
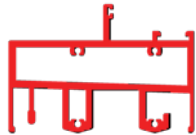
CODE	SECTION	WEIGHT g/m	DESCRIPTION	PER.	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
E2068		1809	REINFORCED CENTRAL SASH 90° JOINT GLASS 6-10mm	317	39.00	13.93	17.21	5.06
E2069		915	FRAME FOR FIX PART	421	---	---	---	---
E2070		761	ACCESSORY B 1800	323				
E2075		1582	CORNER JOINT	238	---	---	---	---
E2077		853	ALL ROUND SASH 45° JOINT GLASS 24mm	347	5.63	1.82	9.39	5.87
E2080		832	BOTTOM SASH 90° JOINT GLASS 24mm	331	4.43	1.53	8.31	5.19
E2081		691	VERTICAL SASH 90° JOINT GLASS 24mm	237	4.43	1.64	5.18	3.24
E2082		756	CENTRAL SASH 90° JOINT GLASS 24mm	241	7.16	2.47	5.35	2.67
E2083		1747	REINFORCED CENTRAL SASH 90° JOINT GLASS 24mm	288	38.75	13.36	15.29	4.50
E2088		165	GLAZING BEAD FOR SASH E2024 6mm	95	---	---	---	---

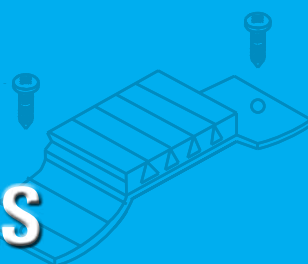
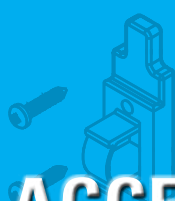
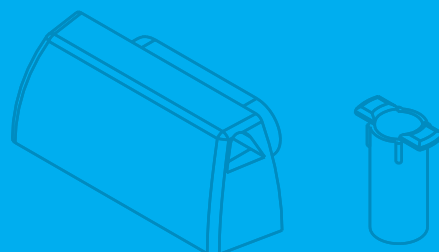
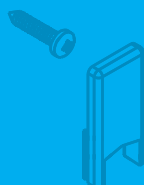
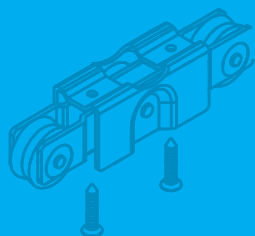
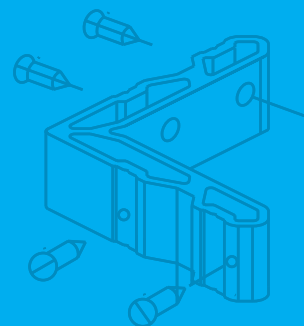
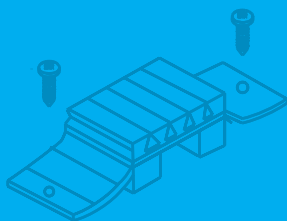
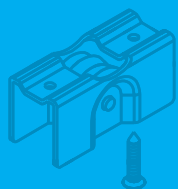


CODE	SECTION	WEIGHT g/m	DESCRIPTION	PER.	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
E2091		1947	RAIL FOR SASH WITH GLAZING BEAD	561	---	---	---	---
E2093		2144	RAIL WITH FIXED LIGHT SCREEN OUTSIDE	620	---	---	---	---
E2094		2133	RAIL WITH FIXED LIGHT SCREEN INSIDE	617	---	---	---	---
E2011		802	ADDITIONAL FOR FIX FRAME	348	---	---	---	---
E2012		1179	FIX FRAME	362	---	---	---	---
E2014		2120	SLIDING FRAME W/ FIX	608	---	---	---	---
E2017		1661	FRAME OPEN-FLY SCREEN OUTSIDE	548	---	---	---	---
E2018		1636	FRAME FLY SCREEN OUTSIDE	471	---	---	---	---
E2019		1615	FRAME FLY SCREEN OUTSIDE	478	---	---	---	---
E2040		337	SASH	178	---	---	---	---

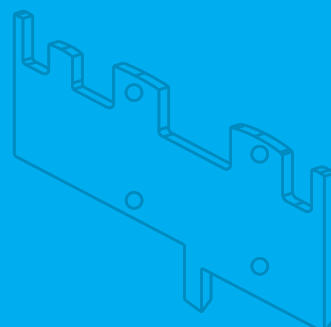
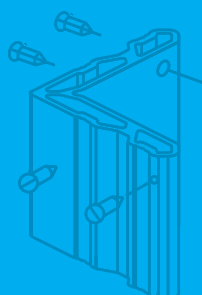
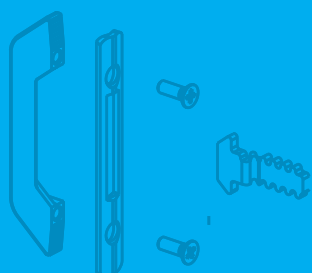
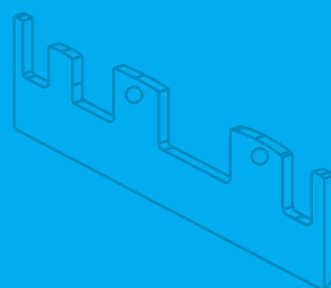
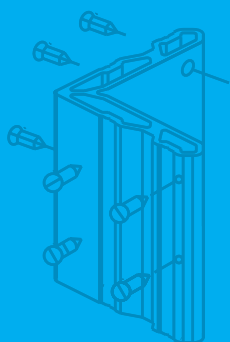
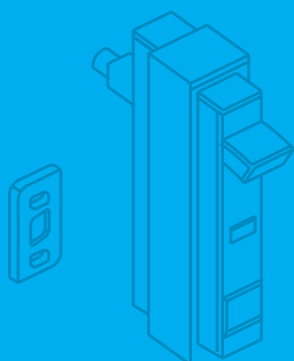
CODE	SECTION	WEIGHT g/m	DESCRIPTION	PER.	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
E2048		284	BEADING	162	---	---	---	---
E2049		224	BEADING	131	---	---	---	---
E2050		108	BEADING	62	---	---	---	---
E2060		1890	FRAME FLY SCREEN INSIDE	601	---	---	---	---
E2071		1148	FIX FRAME OPEN	490	---	---	---	---
E2072		400	ADDITIONAL CENTRAL SASH	205	---	---	---	---
E2074		473	COVER JOINT	175	---	---	---	---
E2078		956	SASH W/BEADING	324	---	---	---	---
E2079		767	TRANSOM SASH	230	---	---	---	---
E2090		1380	OPEN FRAME	583	---	---	---	---

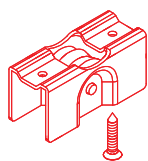


CODE	SECTION	WEIGHT g/m	DESCRIPTION	PER.	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
E2096		1855	FRAME FLY SCREEN OUTSIDE	554	---	---	---	---
E2097		1855	FLAT FRAME	554	---	---	---	---
E2098		810	SASH	296	---	---	---	---
E2099		770	SASH	277	---	---	---	---
3MM THK PROFILES								
E1615		3272	FRAME	601	---	---	---	---
E1614		3410	FRAME	396	---	---	---	---
E1607		1158	FIX FRAME	340	---	---	---	---
E1608		1099	Shutter	237	---	---	---	---
E1610		1253	Shutter	241	---	---	---	---
E1611		1196	Shutter	317	---	---	---	---

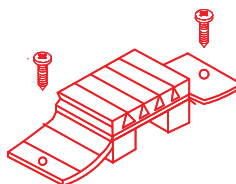


LIST OF ACCESSORIES

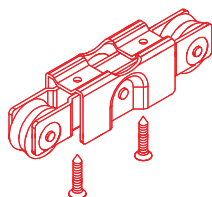




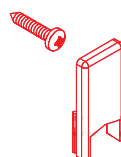
B0100
30kg panel with 2 pulleys
FIXED SINGLE PULLEY
Giesse No. 03168



B1800
(Available only as profile E2070)
DUST PLUGS
Giesse No. 03168



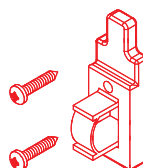
B0200
60kg panel with 2 pulleys
FIXED TANDEM PULLEY
Giesse No. 03169



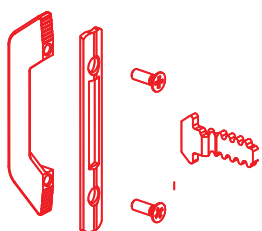
B1900
45x90 **JOINT**
PLUG HOLE COVER
Giesse No. 03144



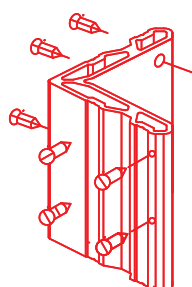
B0400
PRATIKA HANDLE
Giesse No. 02983



B2000
45 **JOINT PLUG HOLE**
Giesse No. 03145

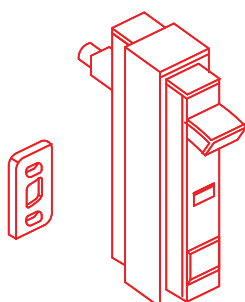


B1200
PRATIKA/NADA
COUPLING KIT

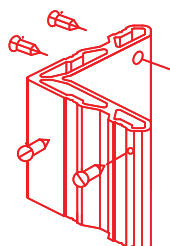


E2075
ALUMINIUM
CORNER 96.6mm
(Available only as profile E2070)

PROFILE
E2004-E2005-E2006-E2015
E2016-E2017-E2051-E2052
E2053-E2062-E2063-E2064



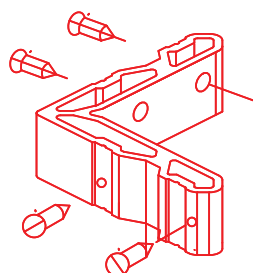
B1100
SILA HANDLE



E2075
ALUMINIUM
CORNER 28.8mm
(Available only as profile E2070)

PROFILE
E2031-E2053

IMPORTANT NOTE: USE GENUINE BALEXCO APPROVED ACCESSORIES ONLY FOR AN EFFICIENT AND STABLE BALEXCO SYSTEM

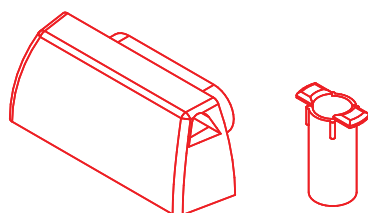


E2075
ALUMINIUM
CORNER JOINT
11.6mm

PROFILE
E2043



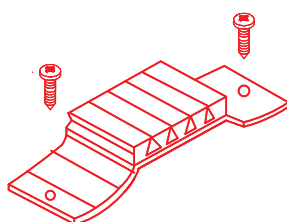
C0005
BRIO MINI
Giesse Code 2988



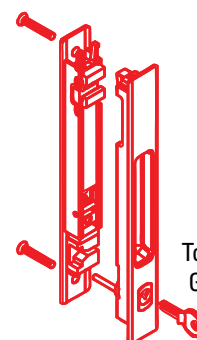
B2700
KIT DRAINAGE WATER
Giesse No. 03149



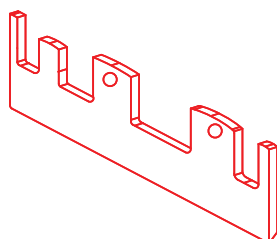
B0400
PRATIKA LOCK
Giesse Code 3351
(B1300 - Kit for B0400
To be ordered separately)
Giesse Code: 04896 - Kit



B2800
DUST PLUG FOR FLY SCREEN
(Available only as profile E2070)

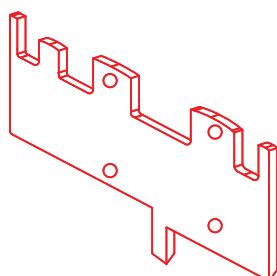


B0500
HAND PRATIKA
Giesse Code 3052
(B1300 - Kit for B0500
To be ordered separately)
Giesse Code: 04896 - Kit



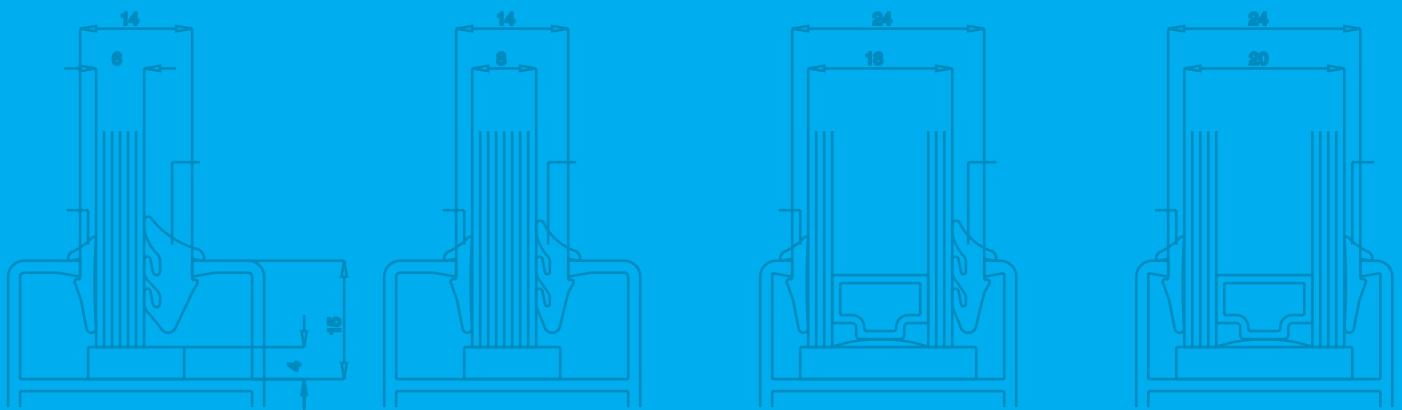
B3200
FOR OUTSIDE FLY SCREEN

B3300
FOR INSIDE FLY SCREEN
FLY SCREEN FRAME

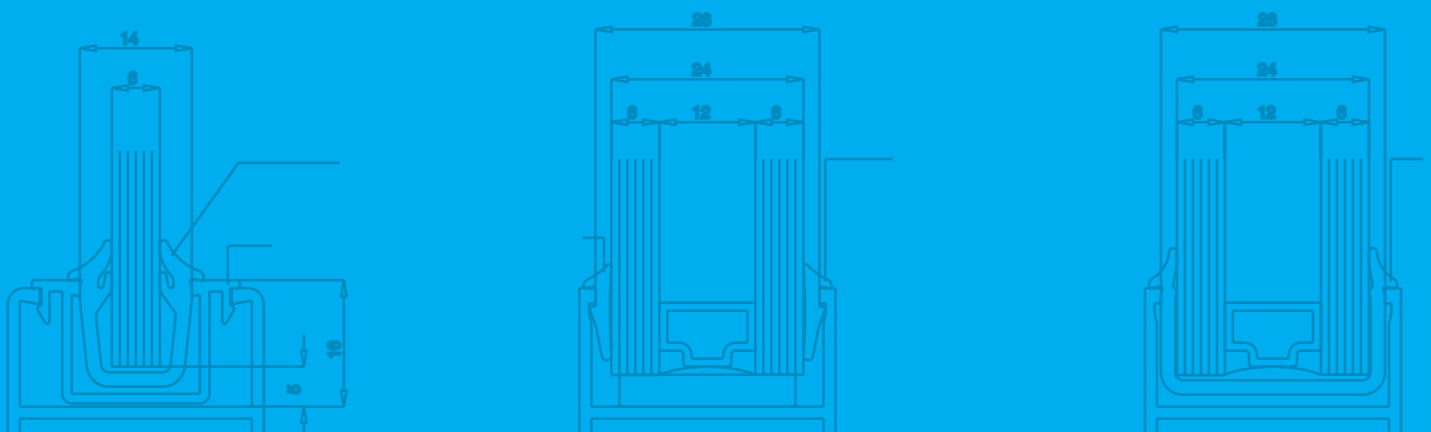
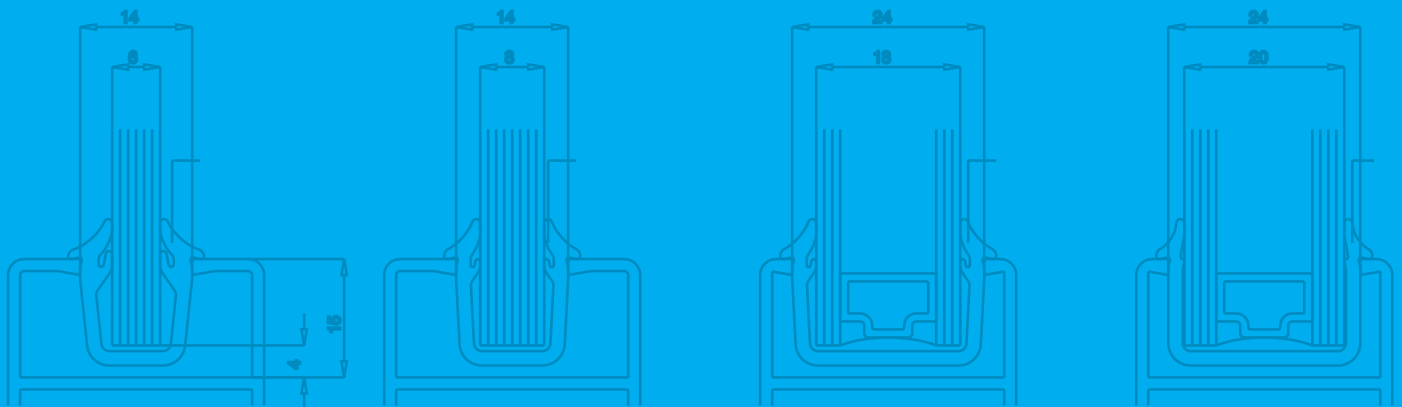


B3400
FOR (FIXED & SLIDING)
COMBINED-INSIDE+OUTSIDE
FLY SCREEN FRAME

IMPORTANT NOTE: USE GENUINE BALEXCO APPROVED ACCESSORIES ONLY FOR AN EFFICIENT AND STABLE BALEXCO SYSTEM



LIST OF GASKETS

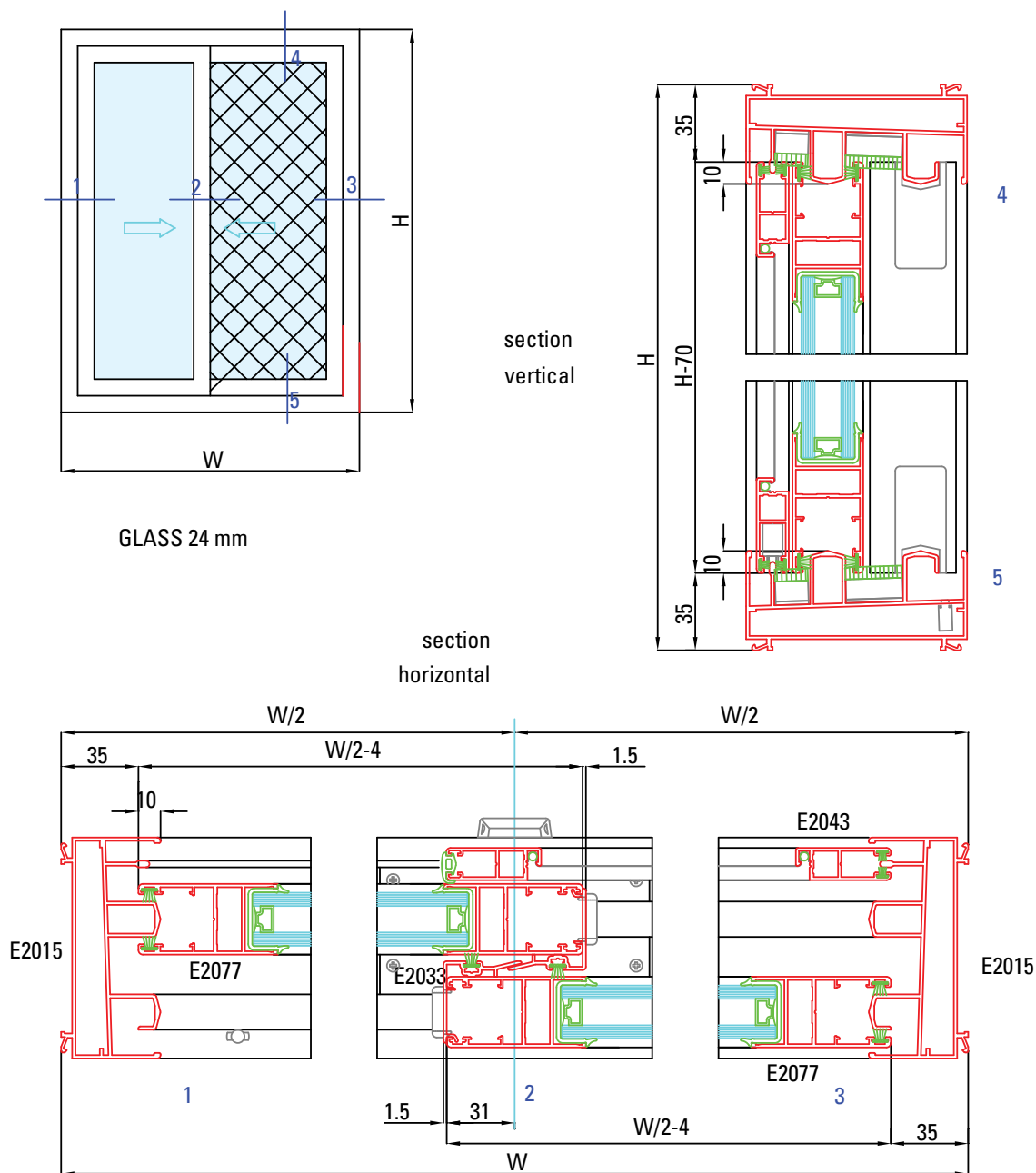


ITEM	MATERIAL
E2101	EPDM
	2mm
E2102	EPDM
	4mm
E2103	EPDM
	6mm
E2104	EPDM
	2mm
E2105	EPDM
	GLASS 5-6mm
E2106	EPDM
	GLASS 8mm
E2107	EPDM
	GLASS 18mm
E2108	EPDM
	GLASS 20mm

ITEM	MATERIAL
E2109	EPDM
	
E2112	EPDM
	3mm
E2113	EPDM
	4mm
E2117	EPDM
	GLASS 24mm
E2120	FOR FLY-SCREEN
	
E2121	FOR SASH
	
E2123	FOR FABRICATION OF ITEMS B1800-B2800
	

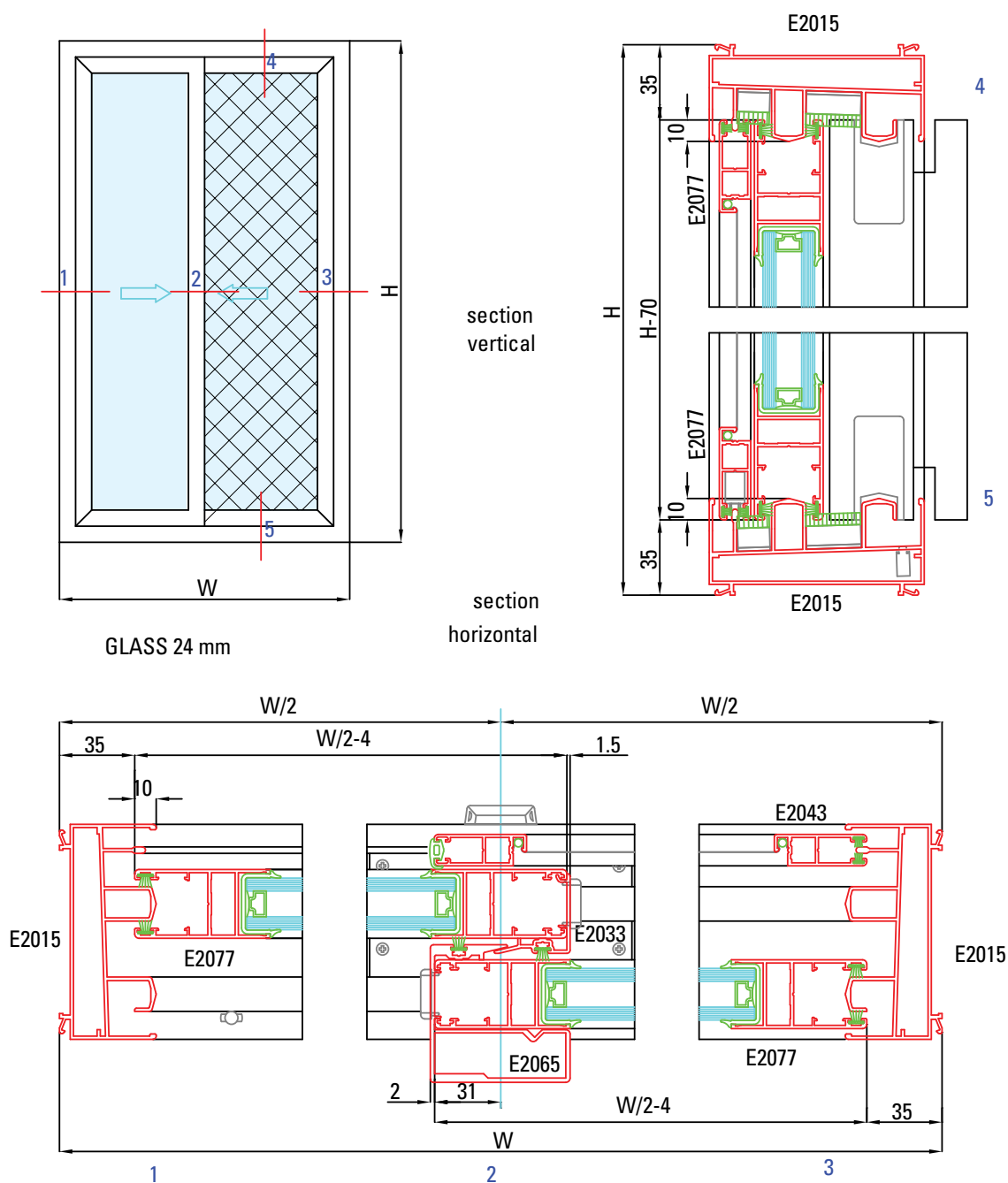
Bahrain Aluminium Extrusion Company | 36

TWO LEAF WINDOW-OUTSIDE FLYSCREEN 45° JOINT



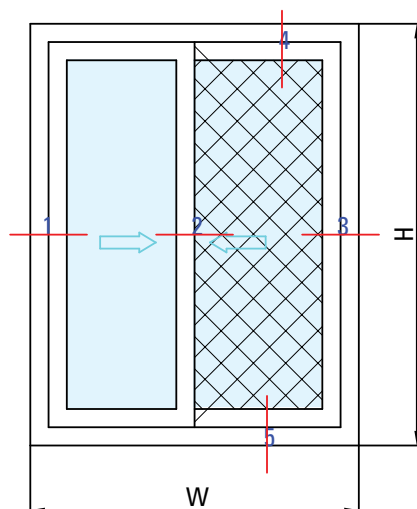
PROFILE		ACCESSORIES		Inside	ACCESSORIES		GASKET	
NUMBER	N. PCS	ITEM	DESCRIPTIONS		ITEM	DESCRIPTIONS	ITEM	N. PCS
E2015	2H-2W	B0100	ROLLER	4	E2075	SASH CORNER	E2109	1H
E2033	2H	B0400	HANDLE	2	E2075	FLY SCREEN CORNER	E2117	4H-2W
E2043	2H-1W	B1200	COUPLING KIT	2	2700	KIT FOR DRAINAGE WATER	E2120	2H-2W
E2077	4H-2W	B1800	DUST PLUG	2	2800	DUST PLUG FOR FLY SCREEN	E2121	6H-4W
		B1900	COVER TRIM PLUG	4				
		B2000	DAMPER PLUG	4				
		E2075	FRAME CORNER	4				

TWO LEAF DOOR-OUTSIDE FLYSCREEN 45° JOINT WITH REINFORCEMENT

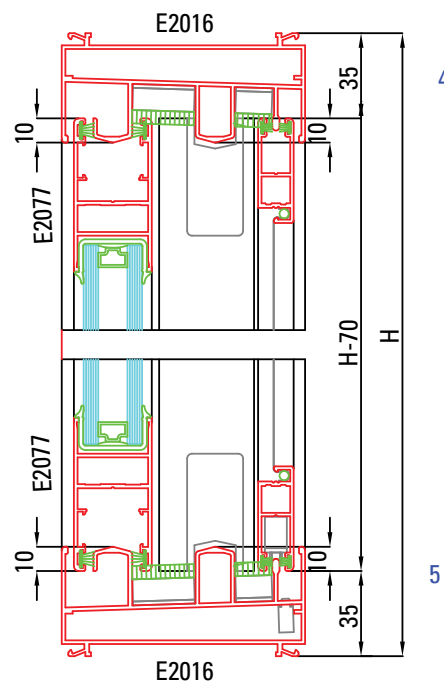
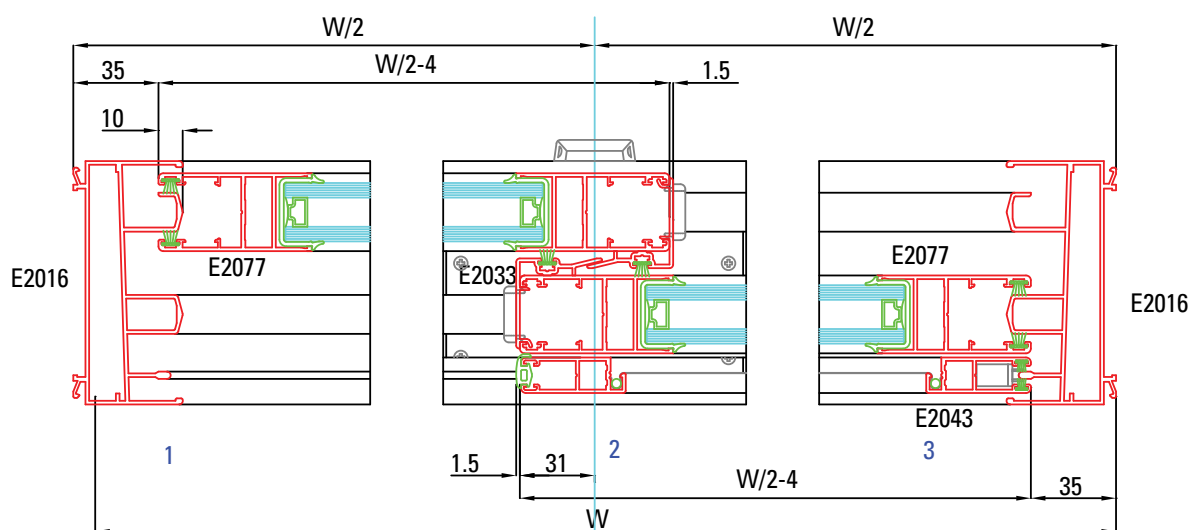


PROFILE		ACCESSORIES			ACCESSORIES			GASKET	
NUMBER	N. PCS	ITEM	DESCRIPTIONS	N. PCS	ITEM	DESCRIPTIONS	N. PCS	ITEM	N. PCS
E2015	2H-2W	B0200	ROLLER	4	E2075	SASH CORNER	8	E2109	1H
E2033	1H	B0400	HANDLE	2	E2075	FLY SCREEN CORNER	4	E2117	4H-2W
E2043	2H-1W	B1200	COUPLING KIT	2	2700	KIT FOR DRAINAGE WATER	2	E2120	2H-2W
E2065	1H	B1800	DUST PLUG	2	2800	DUST PLUG FOR FLY SCREEN	2	E2121	6H-4W
E2077	4H-2W	B1900	COVER TRIM PLUG	4					
		B2000	DAMPER PLUG	4					
		E2075	FRAME CORNER	4					

TWO LEAF WINDOW-INSIDE FLYSCREEN 45° JOINT

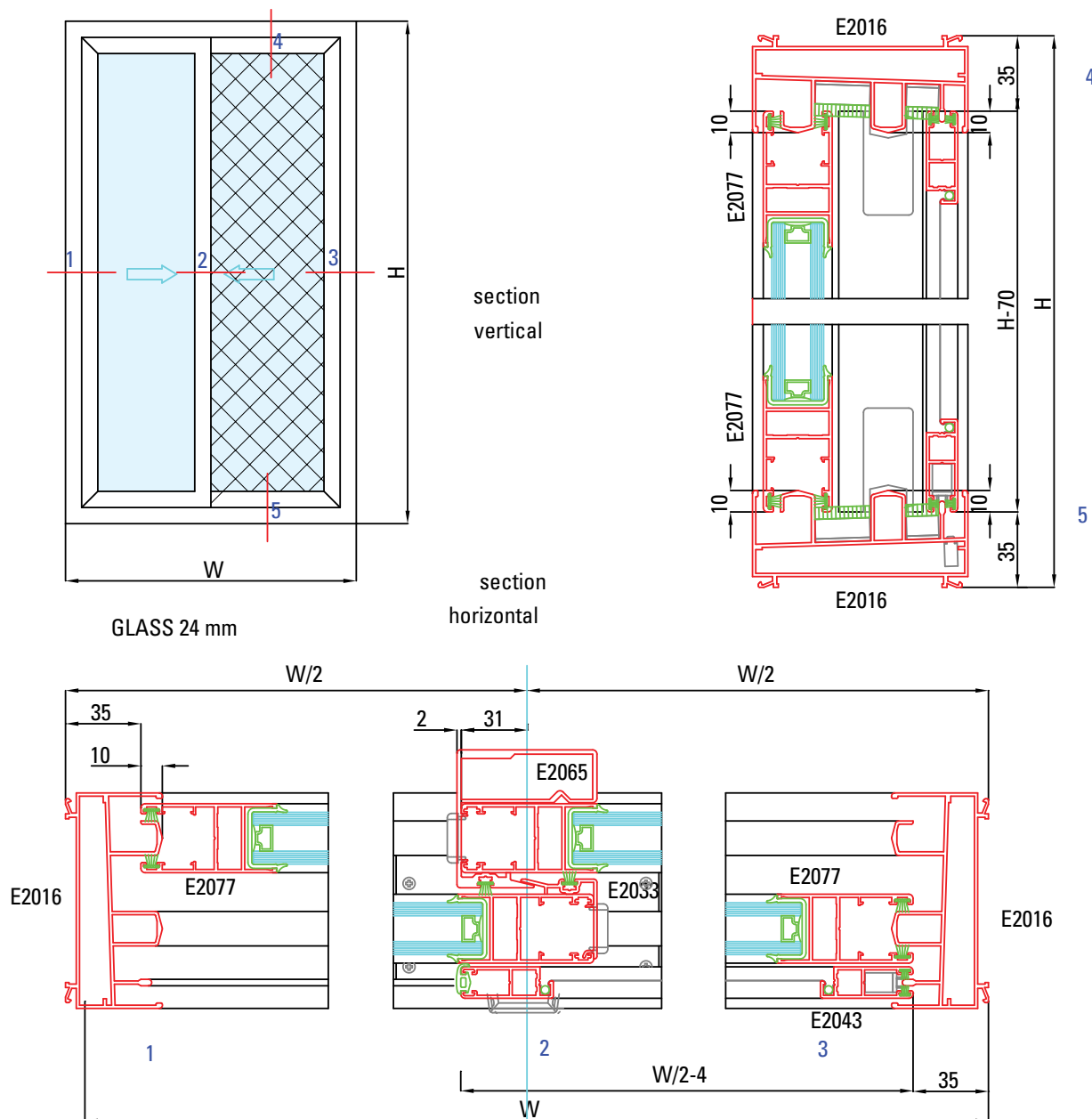


GLASS 24 mm

section
verticalsection
horizontal

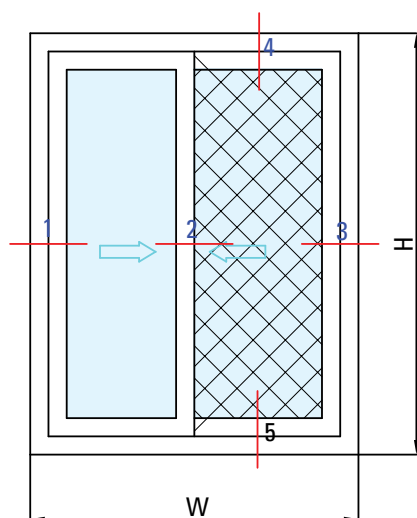
PROFILE		ACCESSORIES			ACCESSORIES			GASKET	
NUMBER	N. PCS	ITEM	DESCRIPTIONS	N. PCS	ITEM	DESCRIPTIONS	N. PCS	ITEM	N. PCS
E2016	2H-2W	B0100	ROLLER	4	E2075	SASH CORNER	8	E2109	1H
E2033	2H	B0400	HANDLE	2	E2075	FLY SCREEN CORNER	4	E2117	4H-2W
E2043	2H-1W	B1200	COUPLING KIT	2	2700	KIT FOR DRAINAGE WATER	2	E2120	2H-2W
E2077	4H-2W	B1800	DUST PLUG	2	2800	DUST PLUG FOR FLY SCREEN	2	E2121	6H-4W
		B1900	COVER TRIM PLUG	4					
		B2000	DAMPER PLUG	4					
			FRAME CORNER	4					

TWO LEAF DOOR-INSIDE FLYSCREEN 45° JOINT WITH REINFORCEMENT

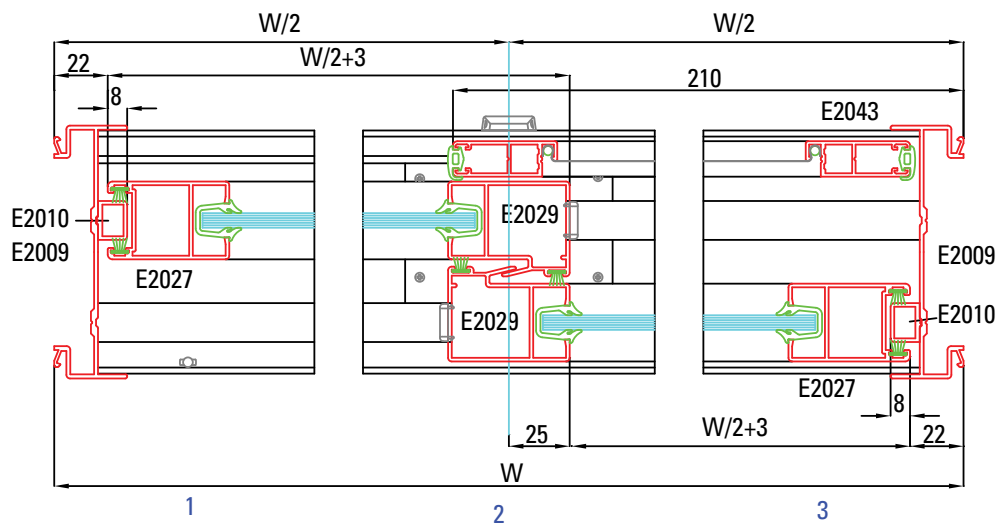
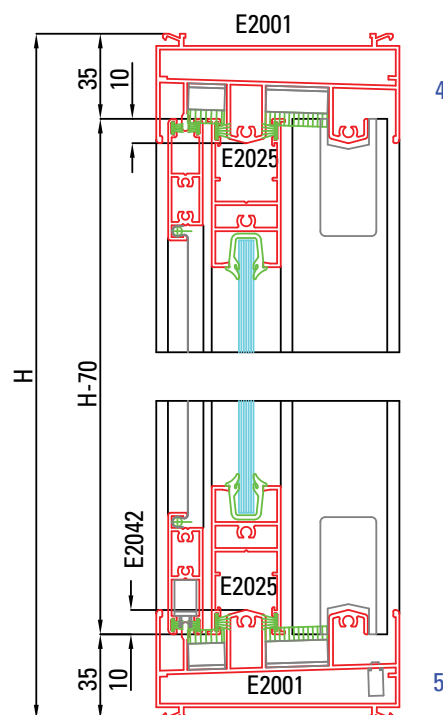


PROFILE			ACCESSORIES			ACCESSORIES			GASKET	
NUMBER	N. PCS		ITEM	DESCRIPTIONS	N. PCS	ITEM	DESCRIPTIONS	N. PCS	ITEM	N. PCS
E2015	2H-2W		B0200	ROLLER	4	E2075	SASH CORNER	8	E2109	1H
E2033	1H		B0400	HANDLE	2	E2075	FLY SCREEN CORNER	4	E2117	4H-2W
E2043	2H-1W		B1200	COUPLING KIT	2	2700	KIT FOR DRAINAGE WATER	2	E2120	2H-2W
E2065	1H		B1800	DUST PLUG	2	2800	DUST PLUG FOR FLY SCREEN	2	E2121	6H-4W
E2077	4H-2W		B1900	COVER TRIM PLUG	4					
			B2000	DAMPER PLUG	4					
			E2075	FRAME CORNER	4					

TWO LEAF WINDOW-OUTSIDE FLYSCREEN 90° JOINT

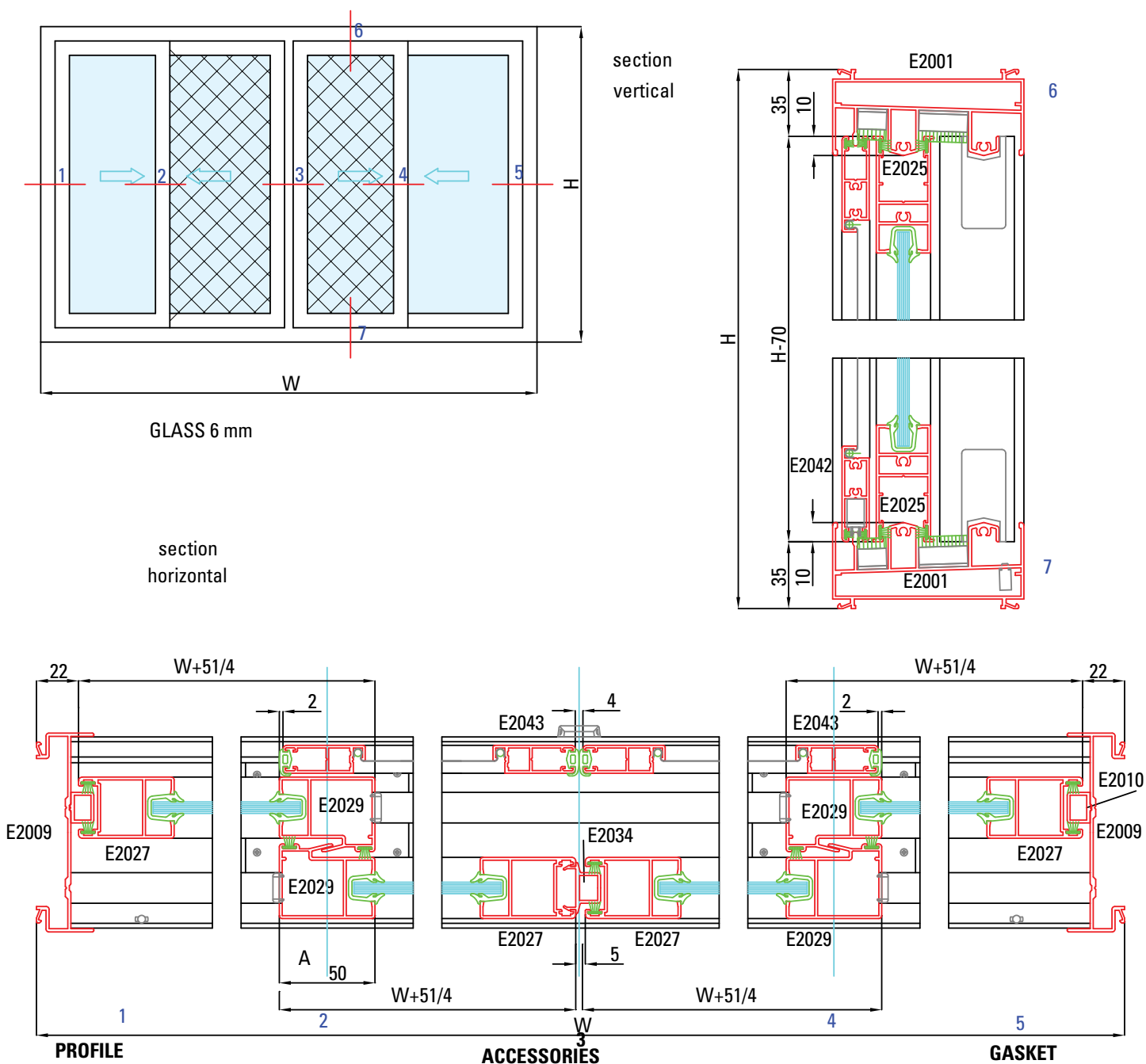


GLASS 6 mm



PROFILE		ACCESSORIES			GASKET	
NUMBER	N. PCS	ITEM	DESCRIPTIONS	N. PCS	ITEM	N. PCS
E2001	2W	B0100	ROLLER	4	E2105	4H-2W
E2009	2H	B0400	HANDLE	2	E2109	2H
E2025	2W	B1200	COUPLING KIT	2	E2120	2W
E2027	2H	B1800	DUST PLUG	2	E2121	6H-4W
E2029	2H	B1900	COVER TRIM PLUG	4		
E2042	1W	2700	KIT FOR DRAINAGE WATER	2		
E2043	2H	2800	DUST PLUG FOR FLY SCREEN	2		
E2010	2H					

FOUR LEAF WINDOW- OUTSIDE FLYSCREEN 90° JOINT

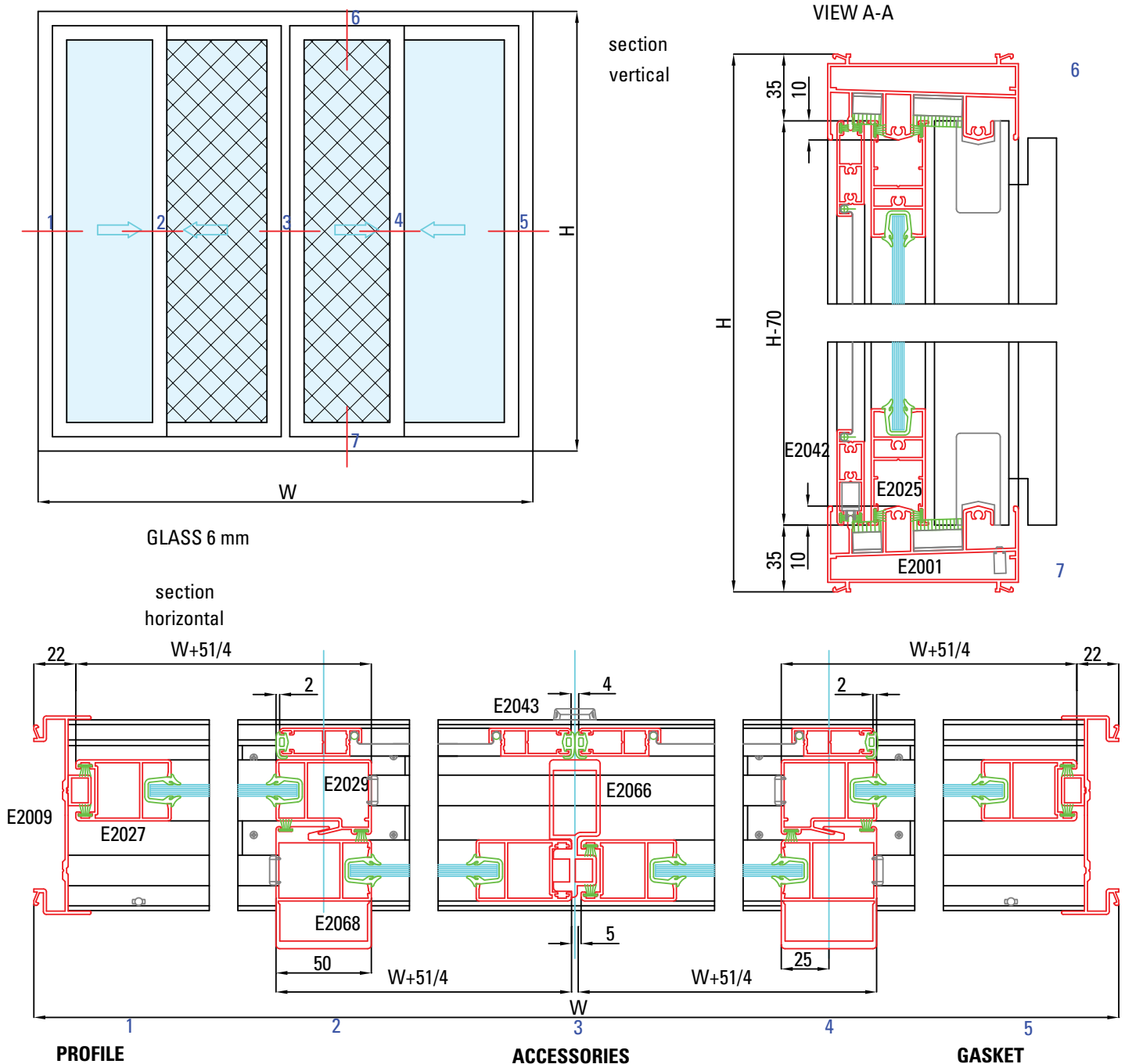


NUMBER	N. PCS
E2001	2W
E2009	2H
E2025	2W
E2027	4H
E2029	4H
E2034	1H
E2042	1W
E2043	4H
E2010	2H

ITEM	DESCRIPTION	N. PCS
B0100	ROLLER	8
B0400	HANDLE	3
B1200	COUPLING KIT	3
B1800	DUST PLUG	3
B1900	COVER TRIM PLUG	8
2700	KIT FOR DRAINAGE WATER	4
2800	DUST PLUG FOR FLY SCREEN	3

ITEM	N. PCS
E2105	8H-2W
E2109	4H
E2120	2W
E2121	10H-4W

FOUR LEAF WINDOW- OUTSIDE FLYSCREEN 90° JOINT WITH REINFORCEMENT

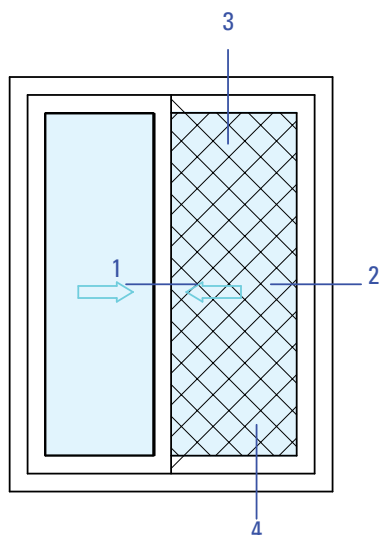


NUMBER	N. PCS
E2001	2W
E2009	2H
E2025	2W
E2027	4H
E2029	2H
E2042	1W
E2043	4H
E2066	1H
E2068	2H

ITEM	DESCRIPTIONS	N. PCS
B0200	ROLLER	8
B0400	HANDLE	3
B1200	COUPLING KIT	3
B1800	DUST PLUG	3
B1900	COVER TRIM PLUG	8
2700	KIT FOR DRAINAGE WATER	4
2800	DUST PLUG FOR FLY SCREEN	3

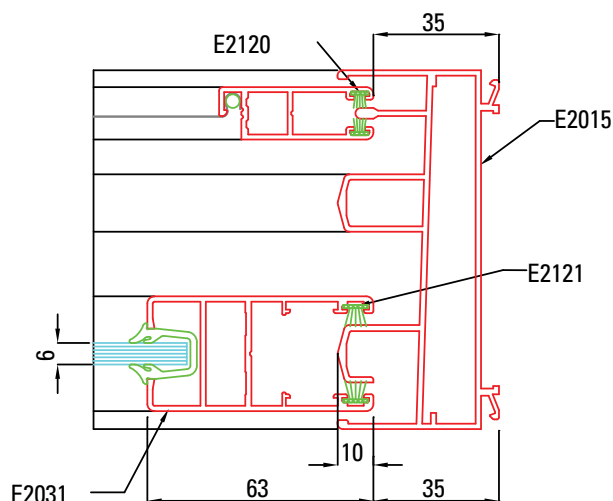
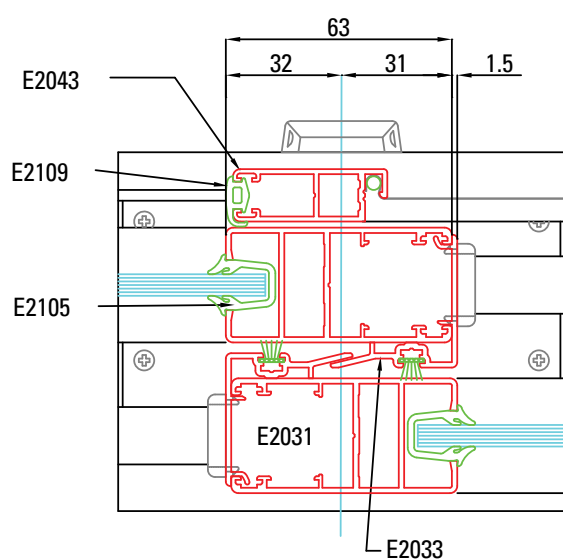
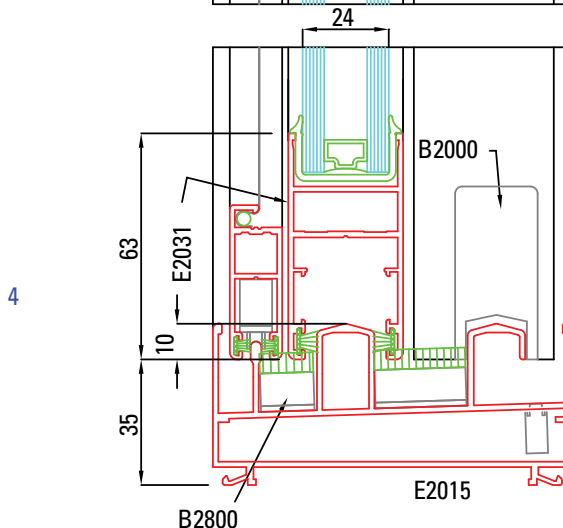
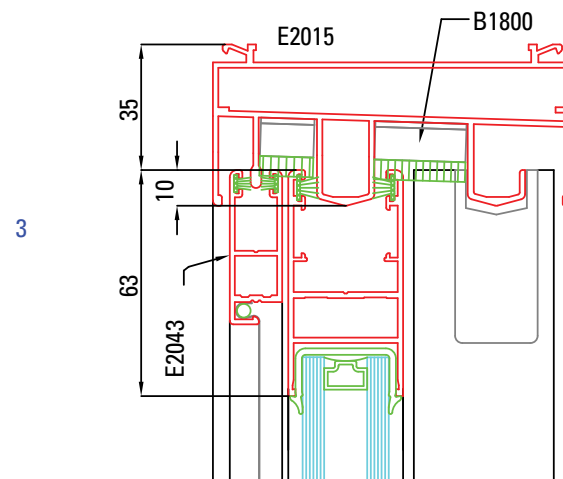
ITEM	N. PCS
E2105	4H-2W
E2109	2H
E2120	2W
E2121	6H-4W

TWO LEAF WINDOW- OUTSIDE FLYSCREEN 45° JOINT - GLASS THICKNESS 6 & 24MM

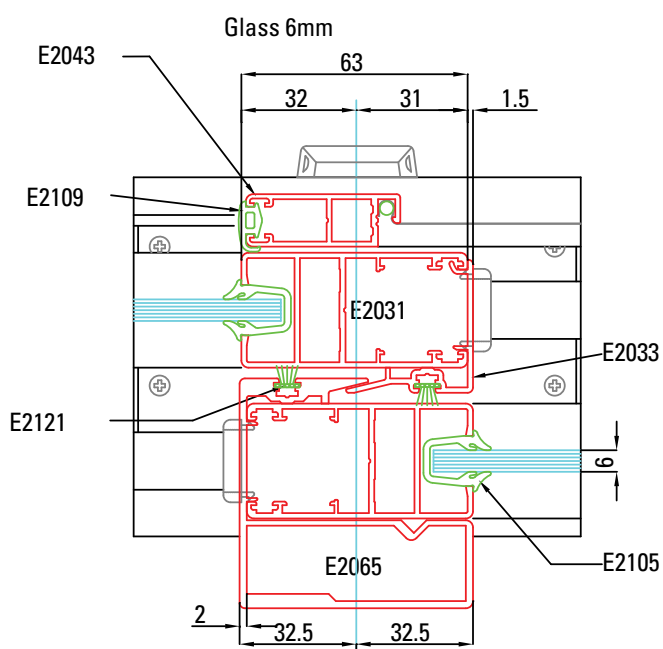
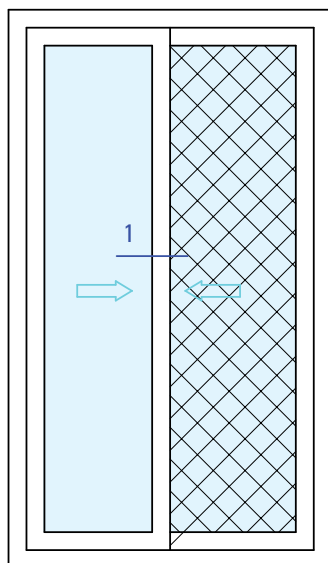


section
horizontal
glass 6mm

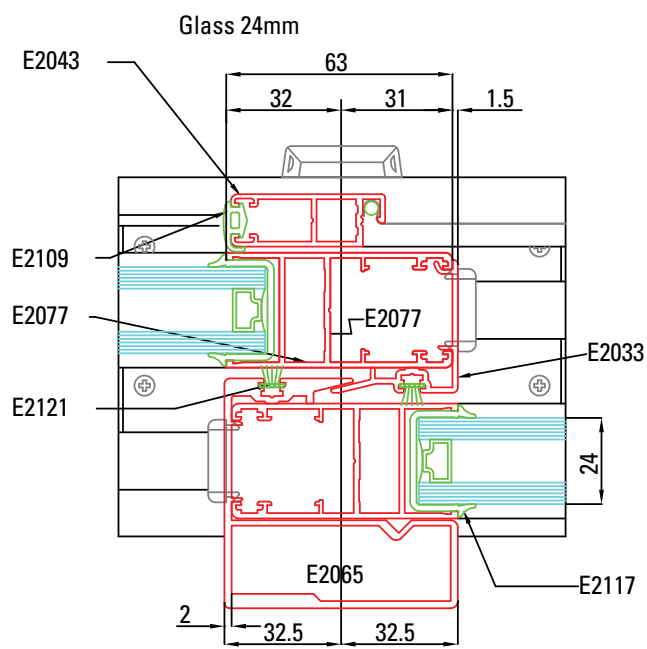
section
vertical



TWO LEAF DOOR- OUTSIDE FLYSCREEN 45° JOINT - GLASS THICKNESS 6 & 24MM



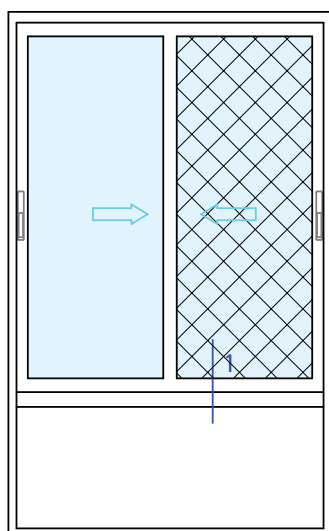
1



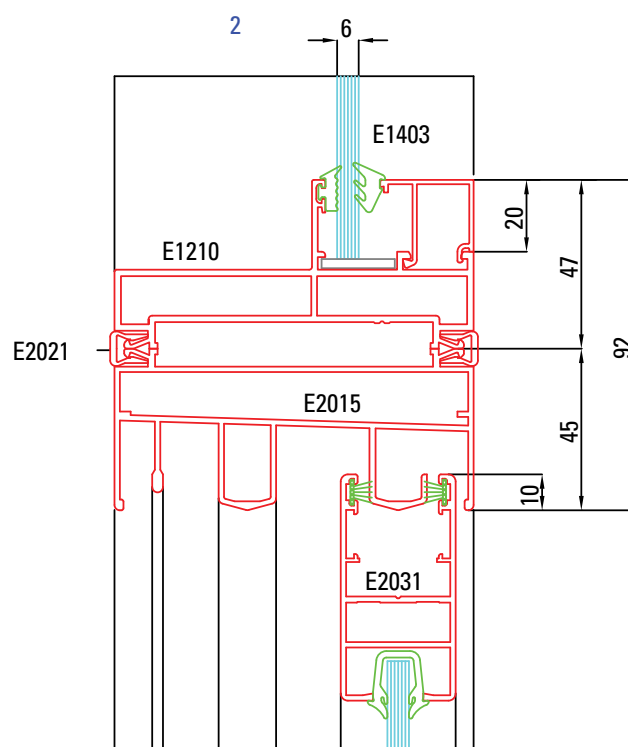
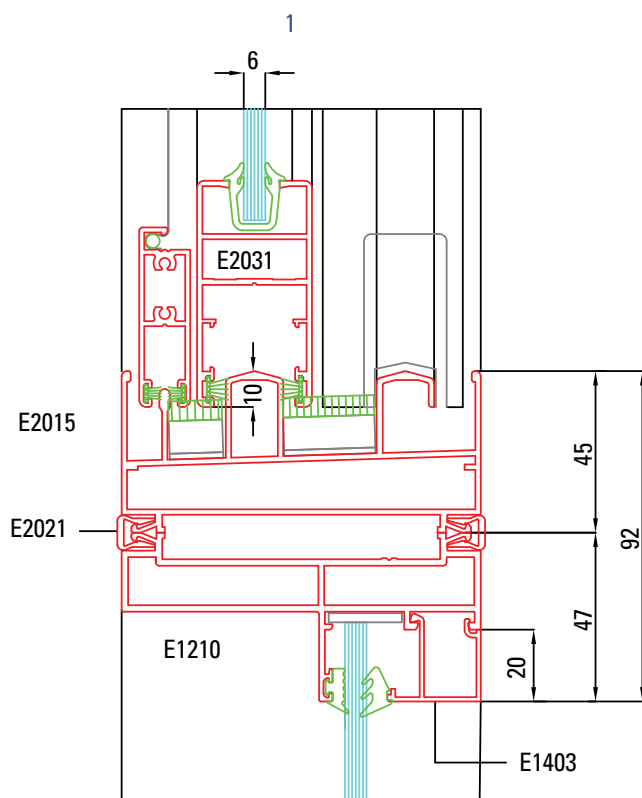
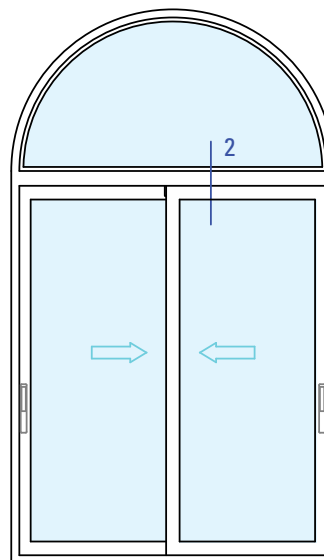
1

TWO LEAF SLIDING WINDOW W/FIX LITES OUTSIDE FLY SCREEN, 45° JOINT

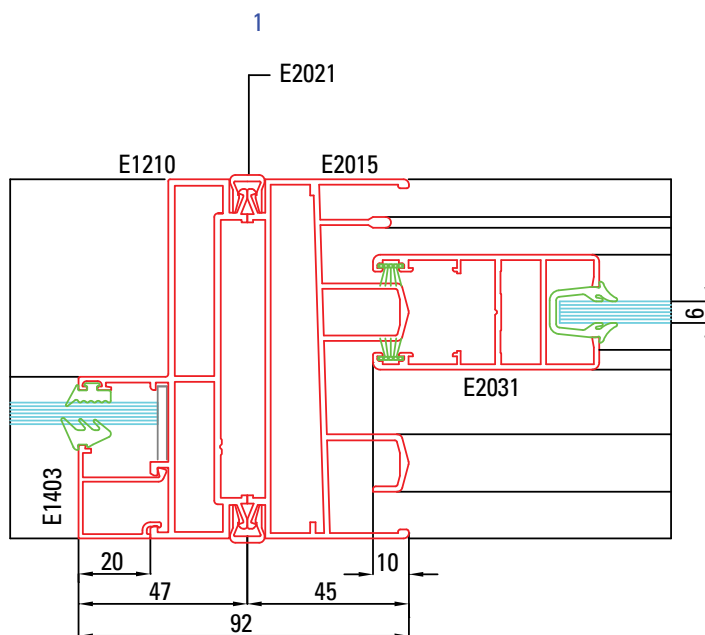
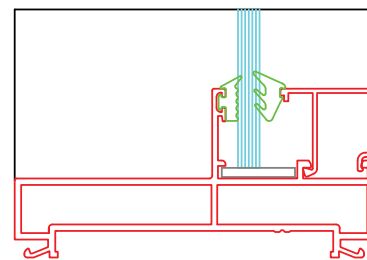
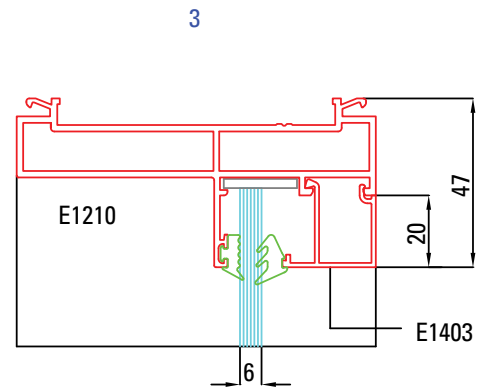
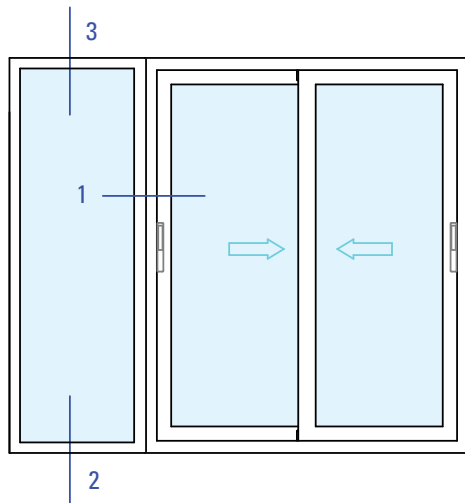
FIX + SLIDE



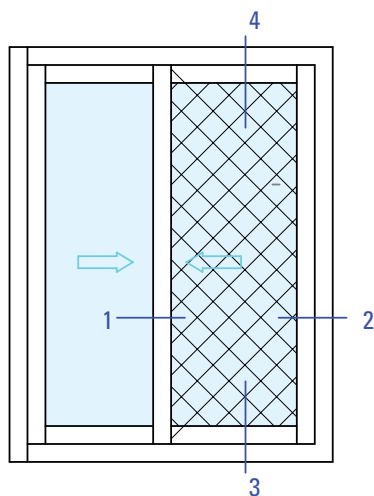
FIX CIRCLE + SLIDE



SLIDE WITH FIX LITE - 45° JOINT

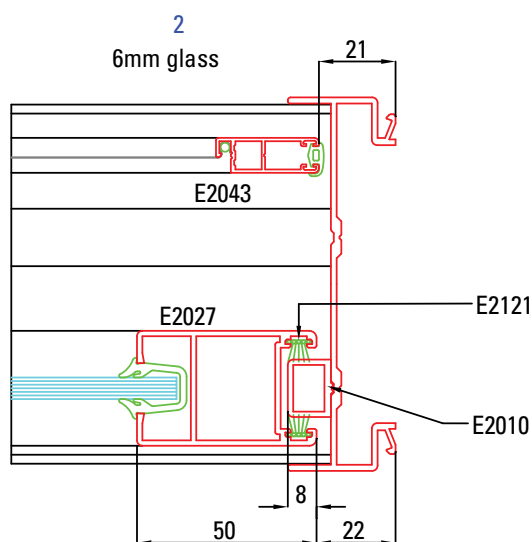
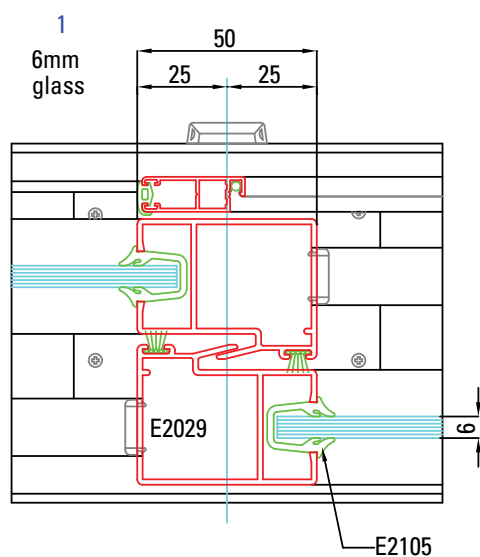
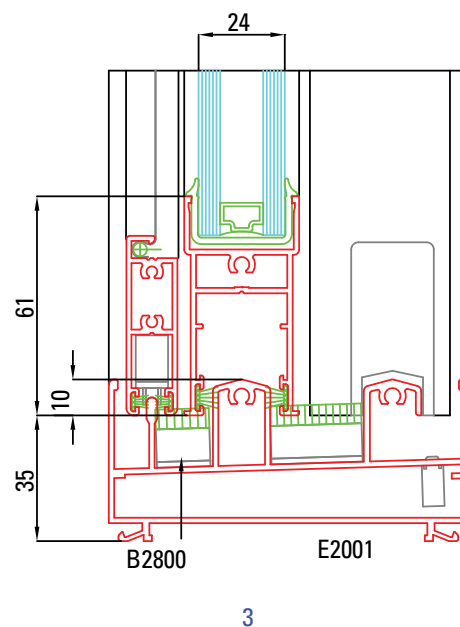
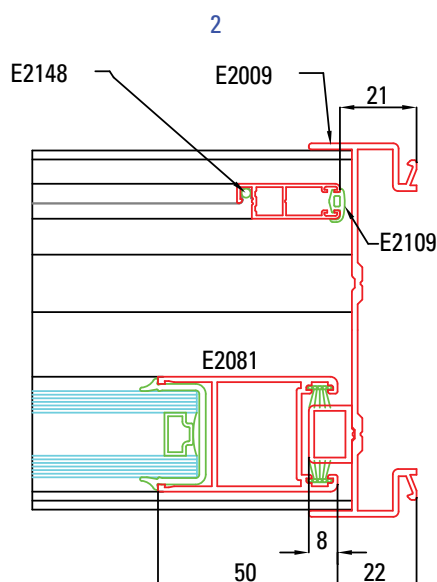
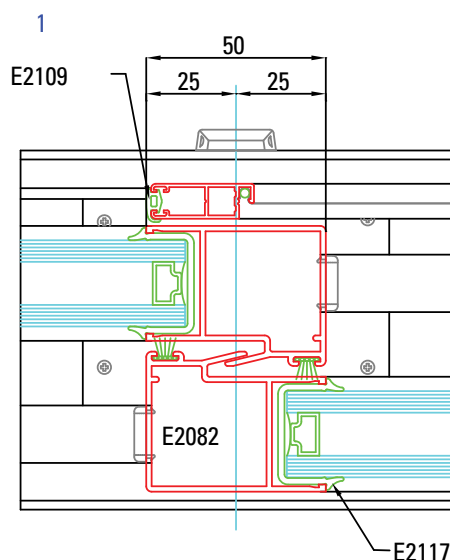
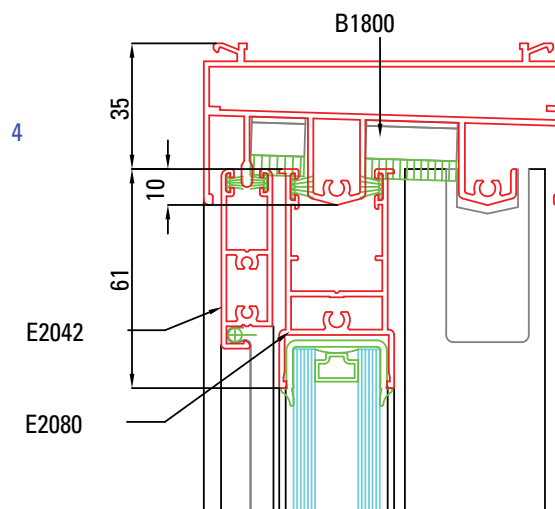


TWO LEAF WINDOW- OUTSIDE FLYSCREEN 90° JOINT

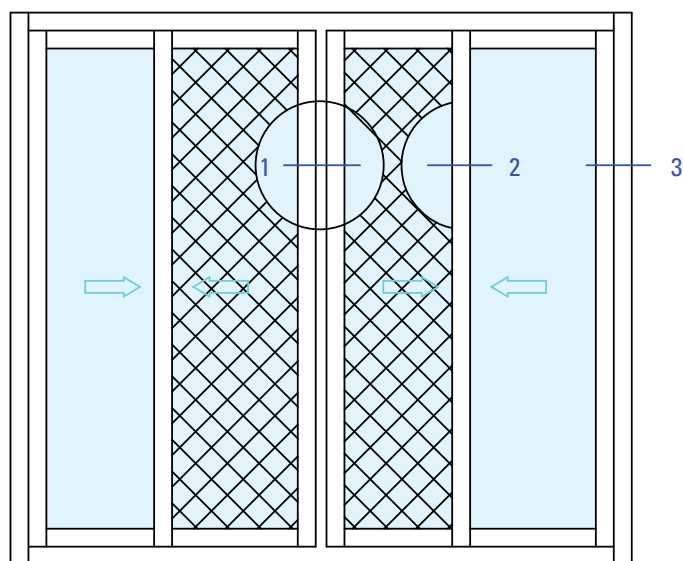


section
horizontal

section
vertical

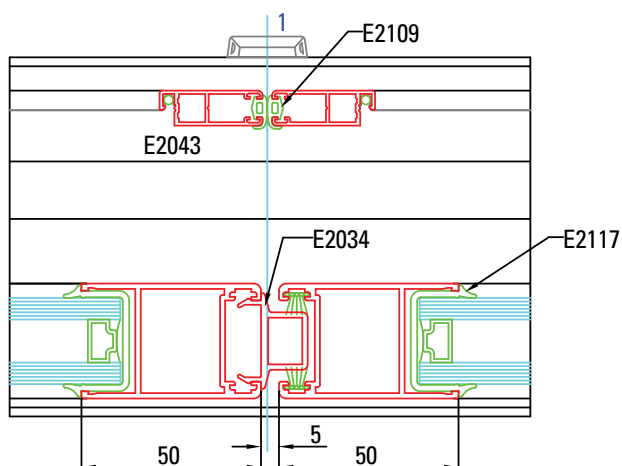


FOUR LEAF WINDOW- OUTSIDE FLYSCREEN 90° JOINT-WITH REINFORCEMENT

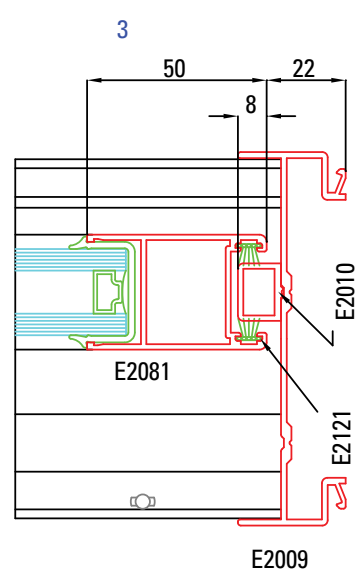
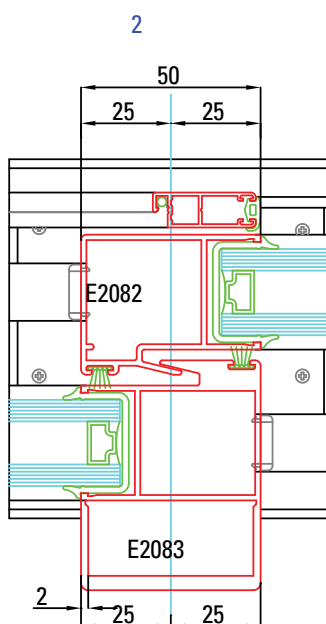
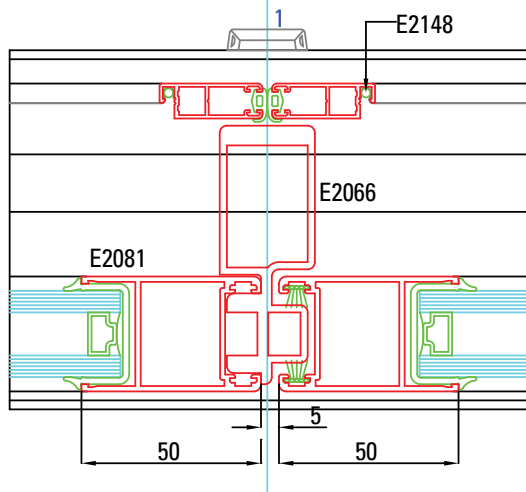


GLASS 24 mm

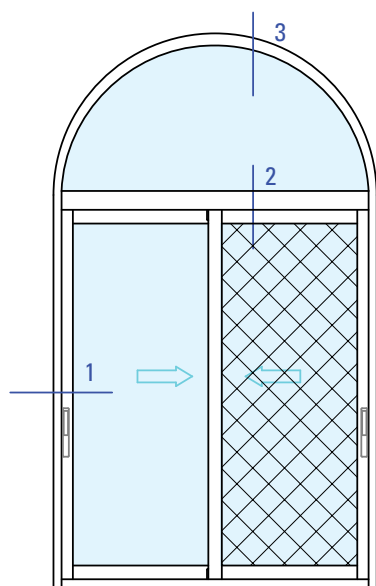
Four sash window



Four sash DOOR

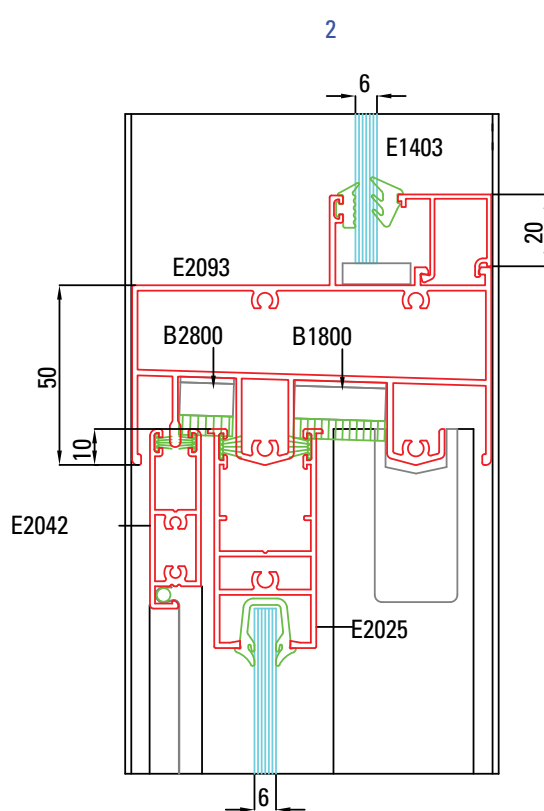
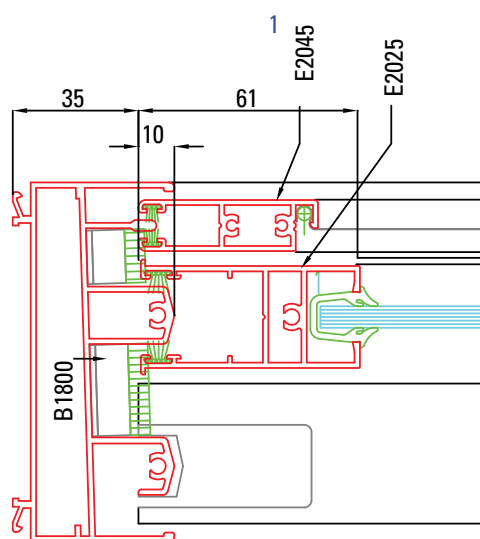
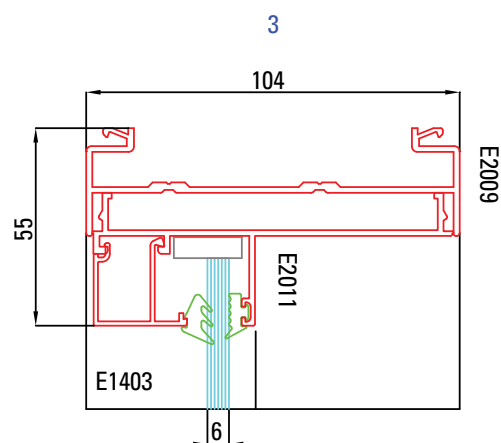


SLIDE AND FIX

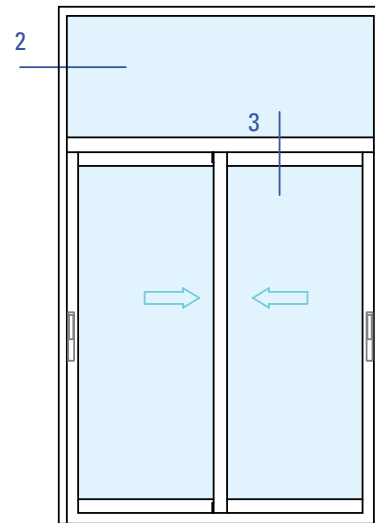
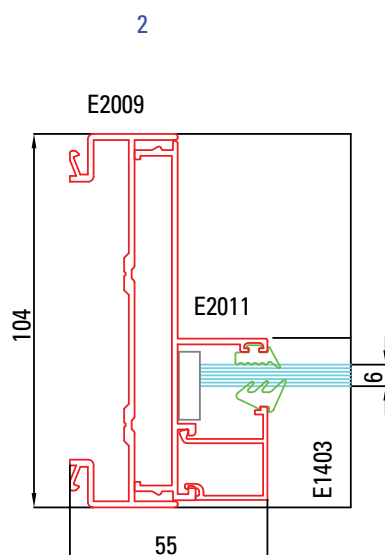
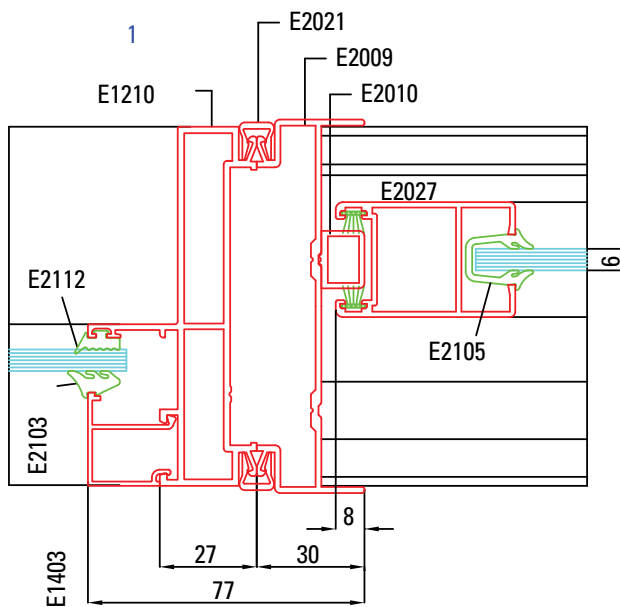
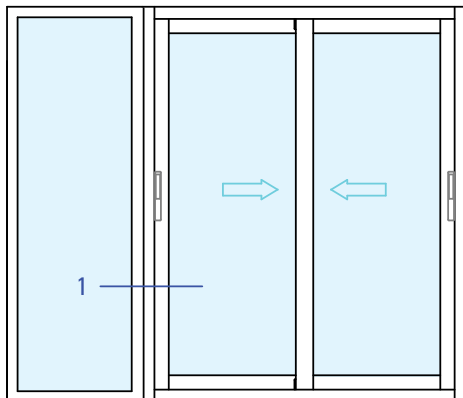


GLASS 6mm

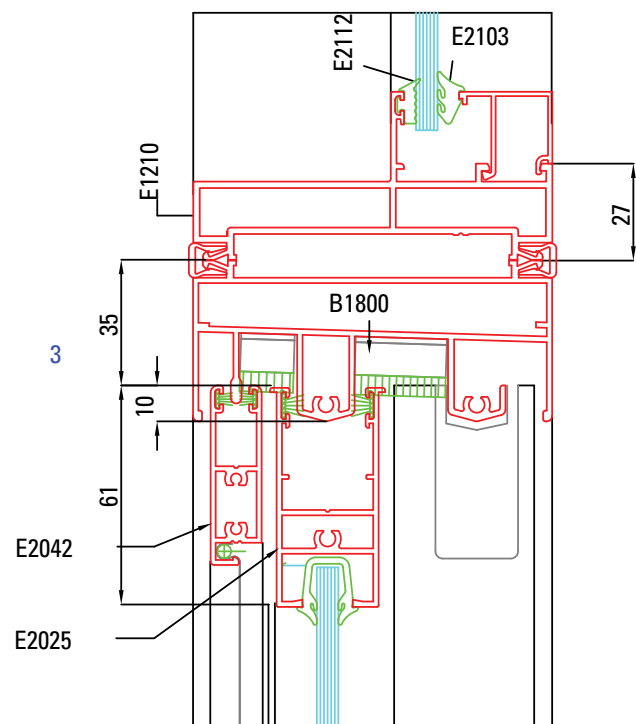
Fly screen outside - 90° joint



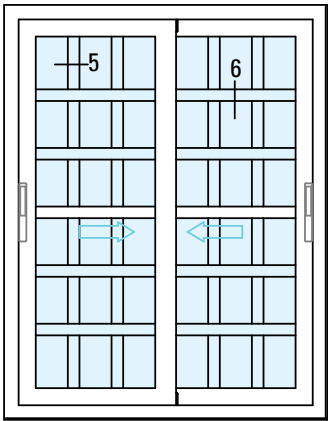
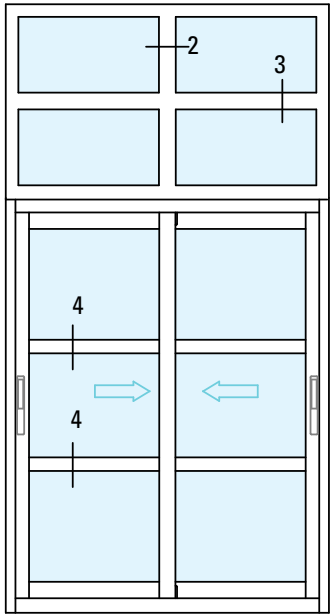
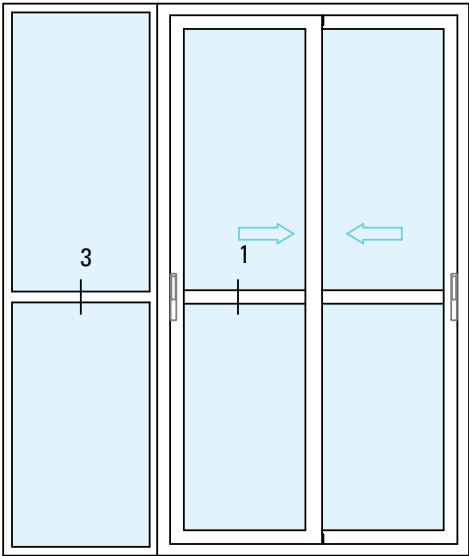
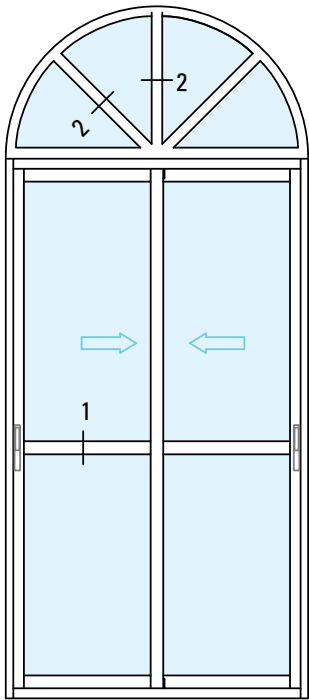
SLIDE AND FIX



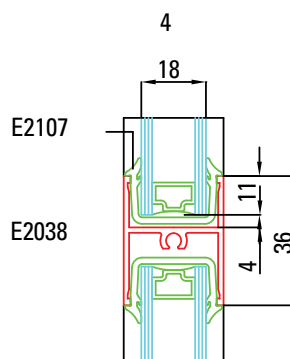
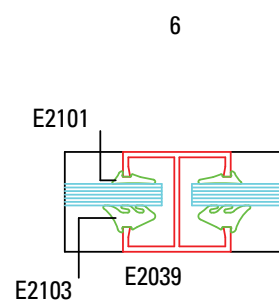
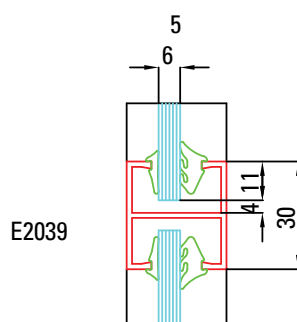
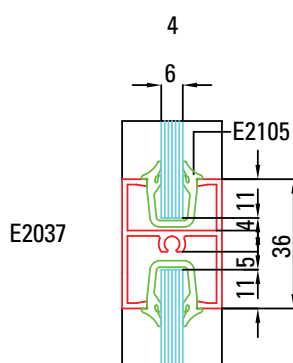
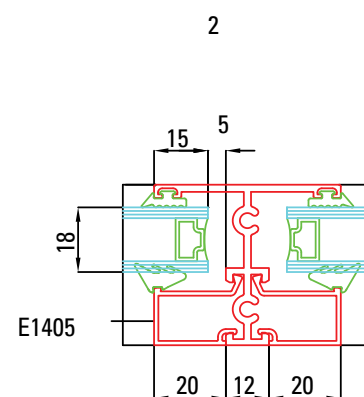
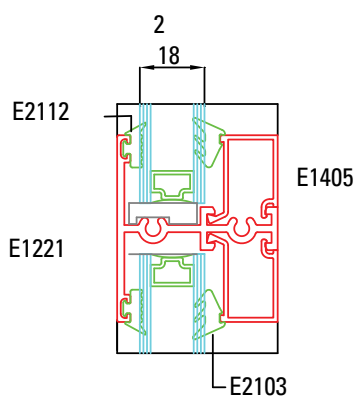
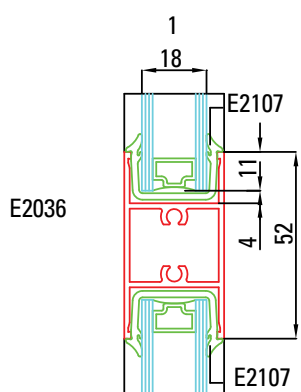
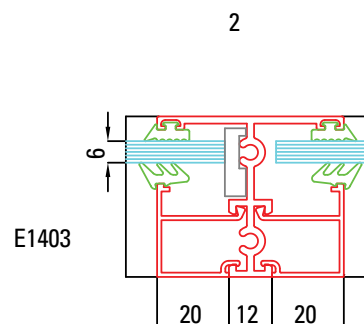
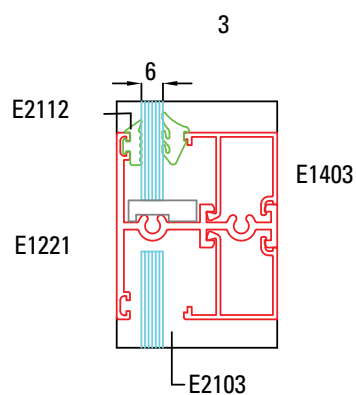
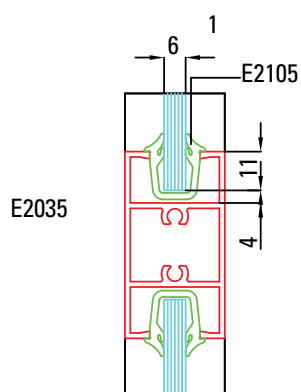
Additional profiles
for fix part



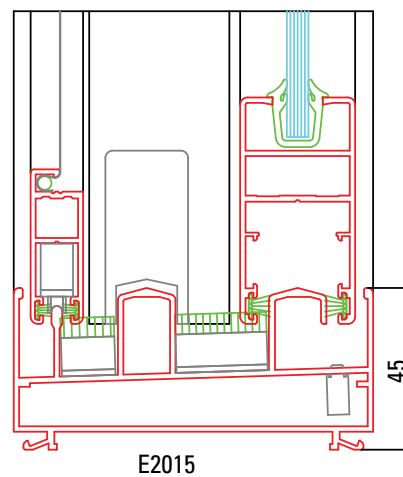
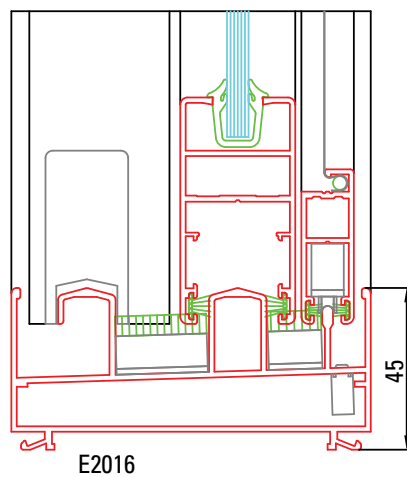
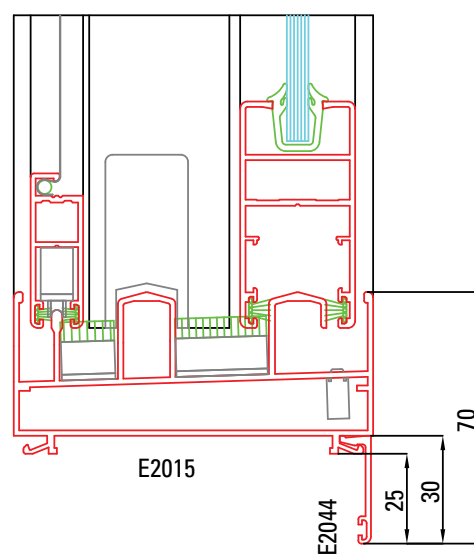
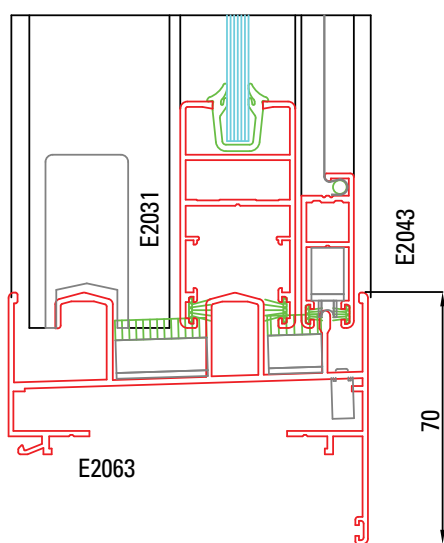
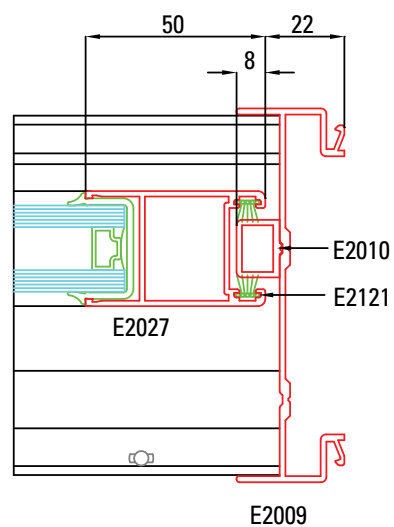
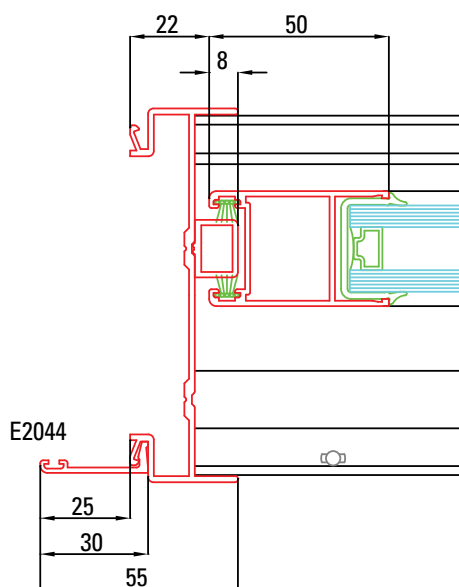
TRANSOM SECTIONS



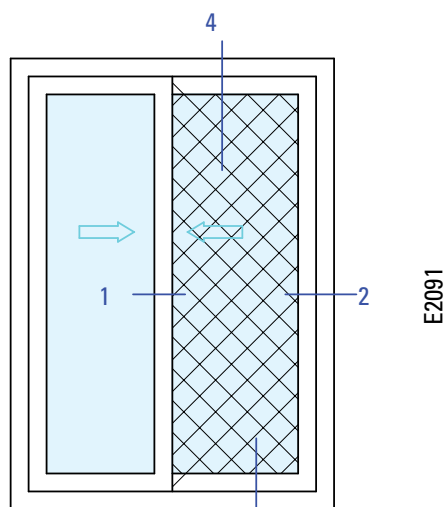
TRANSOM SECTIONS



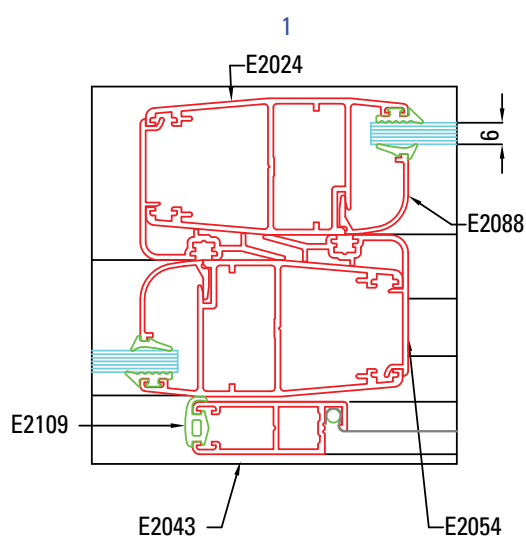
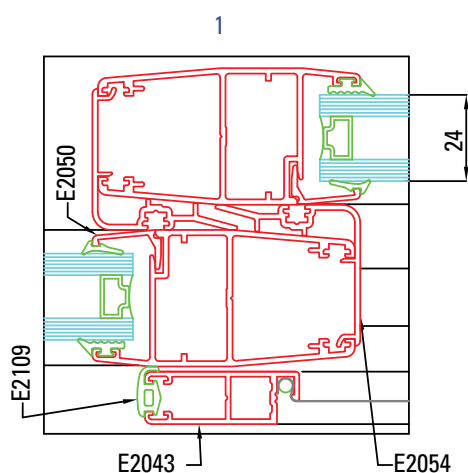
TYPICAL SECTIONS



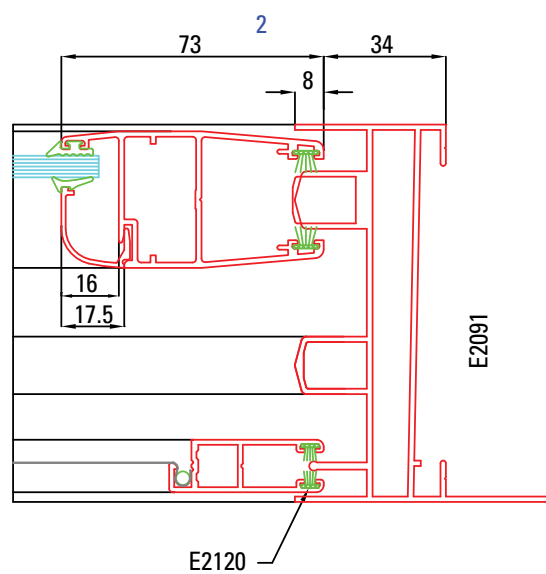
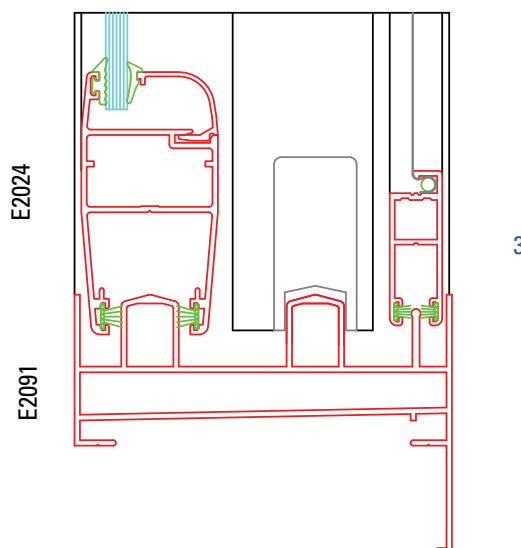
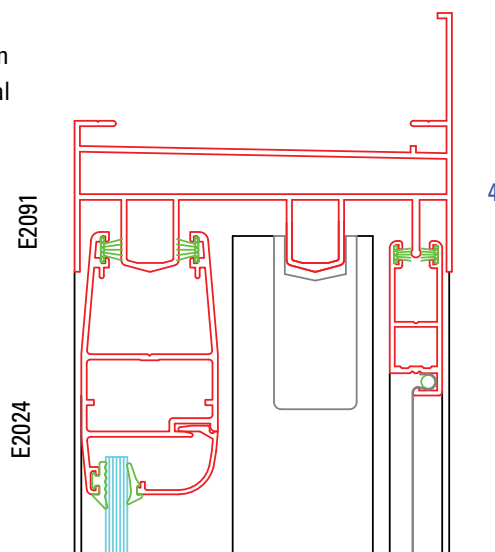
TYPICAL SECTIONS



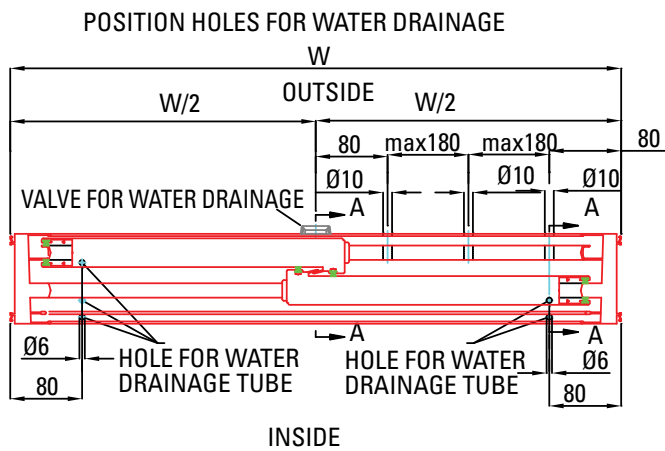
section
horizontal



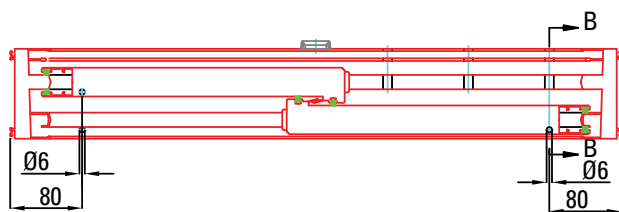
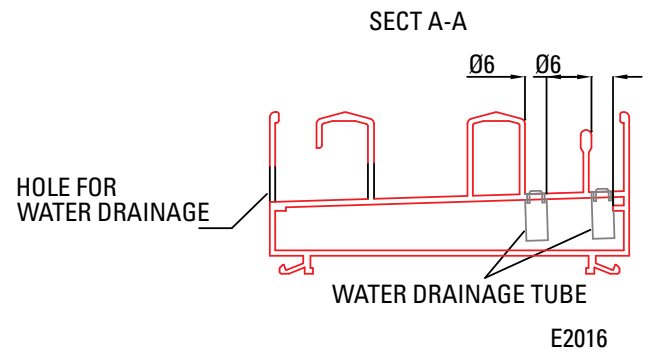
section
vertical



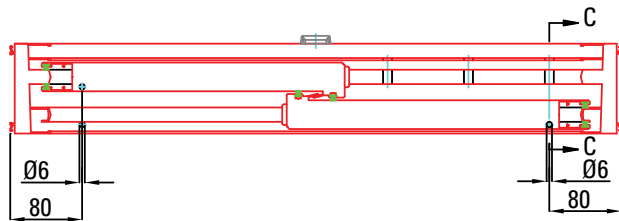
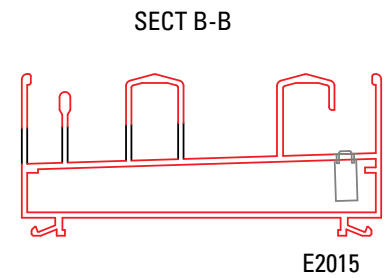
TOOLS FOR DRAINAGE



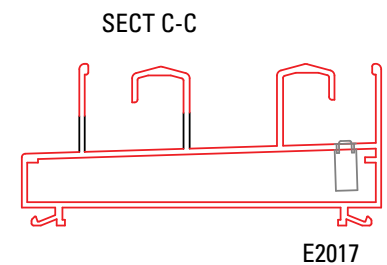
INSIDE FLY SCREEN



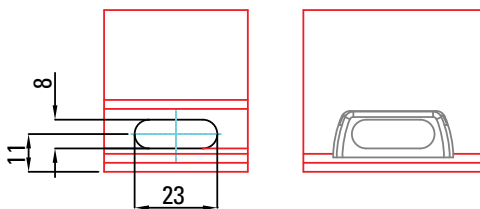
OUTSIDE FLY SCREEN



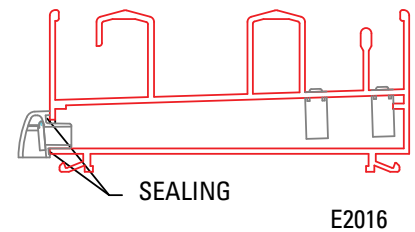
WITHOUT FLY SCREEN



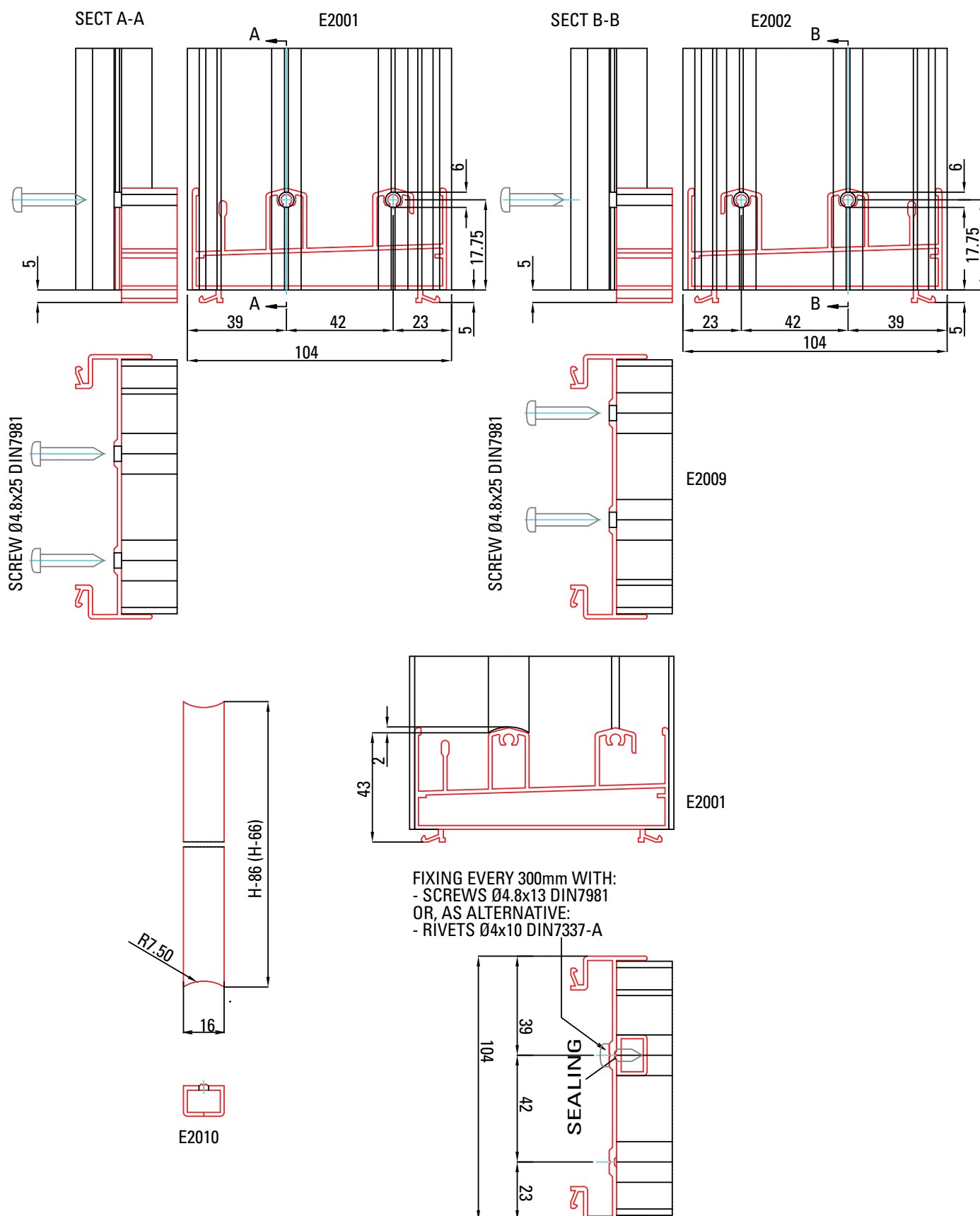
TOOLING APPLICATION VALVE FOR WATER DRAINAGE



VALVE FOR WATER DRAINAGE

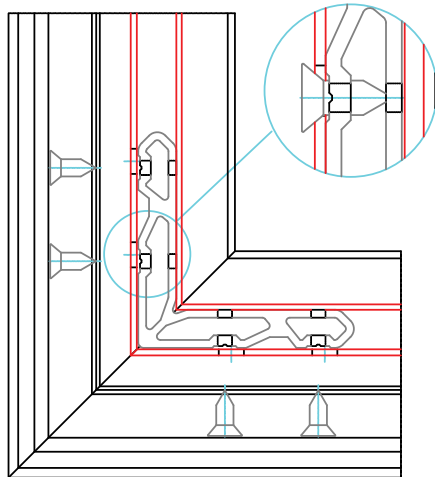


TOOLS 90° FRAMES

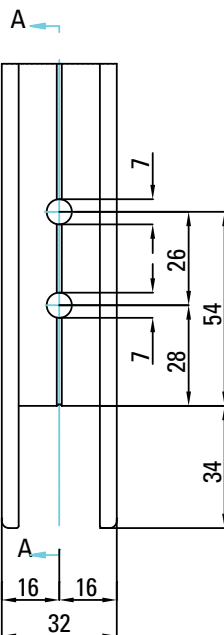


TOOL CORNER JOINT SASH

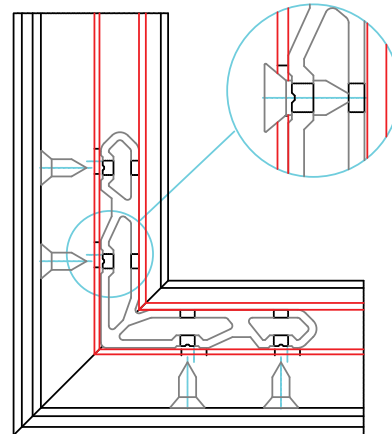
SECT A-A



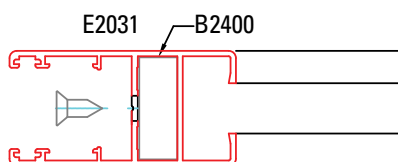
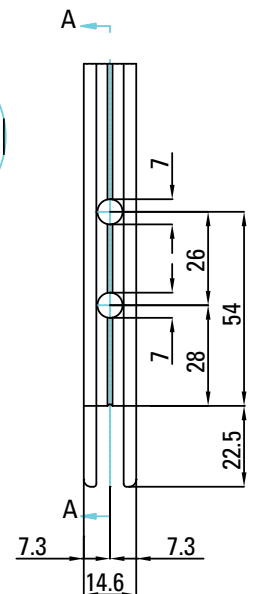
SCREW Ø4.8x13 DIN7982



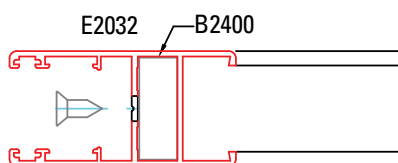
SECT A-A



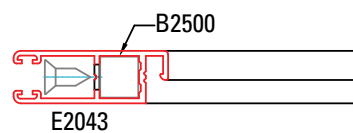
SCREW Ø4.8x13 DIN7982



E2031 B2400



E2032 B2400

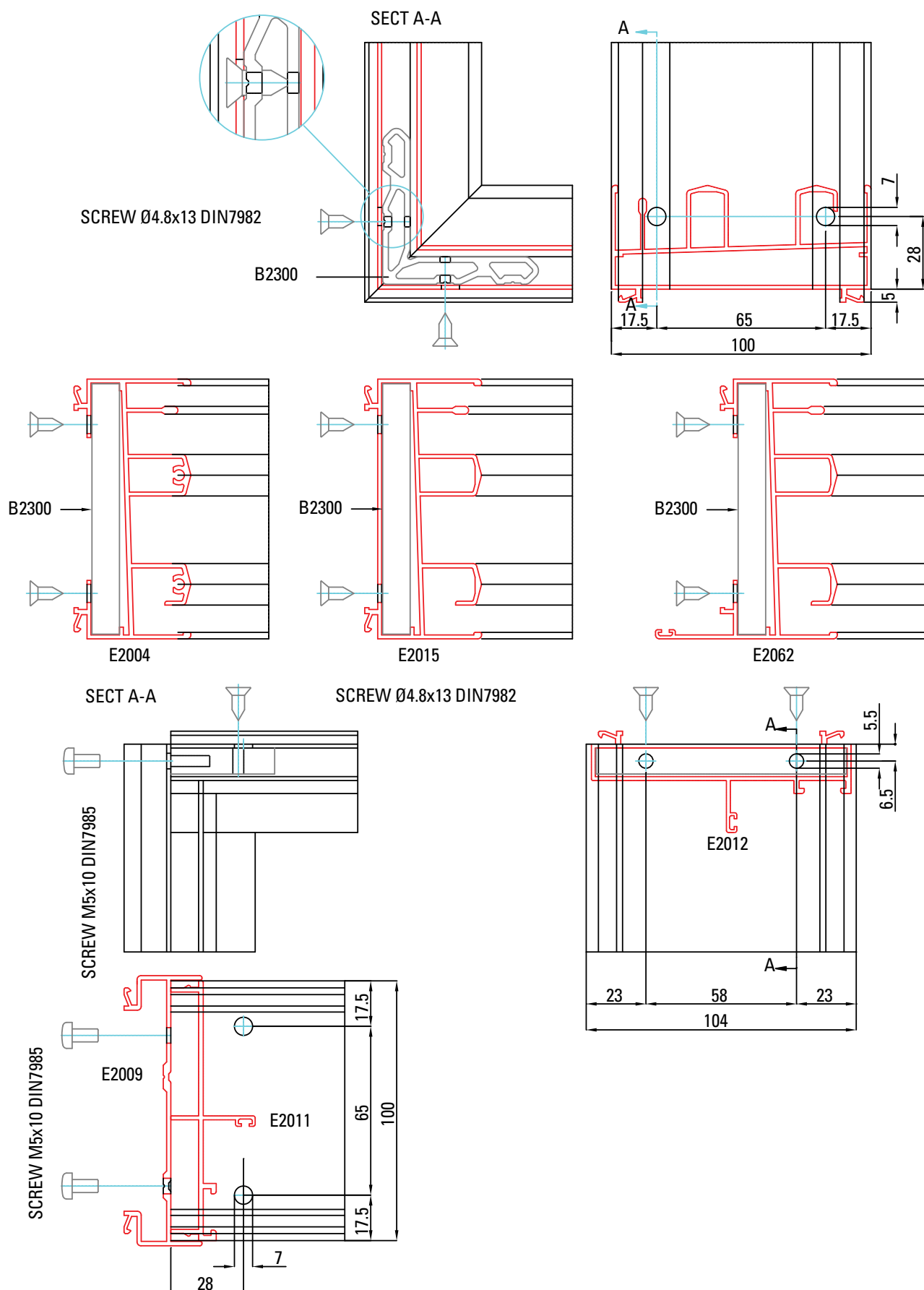


B2500

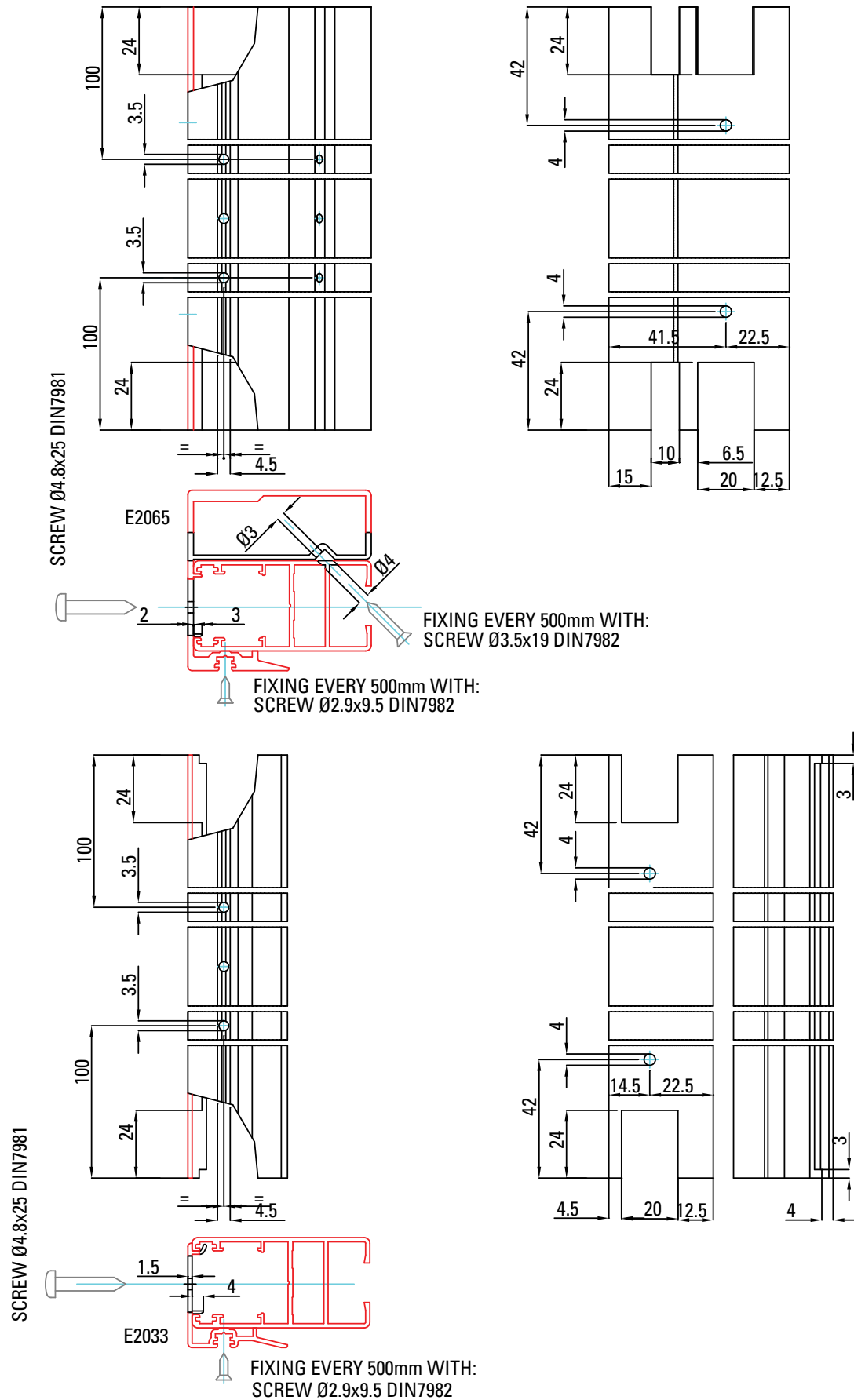
E2043



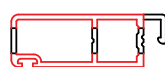
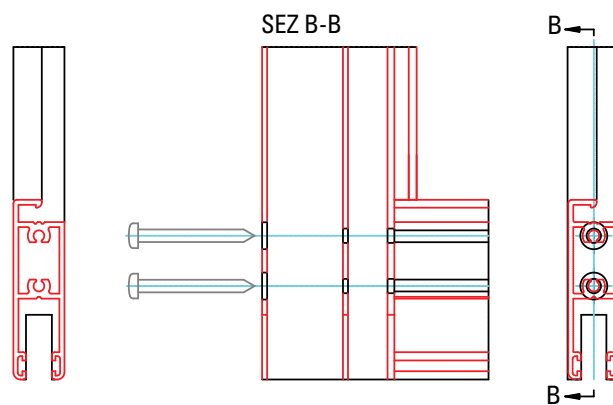
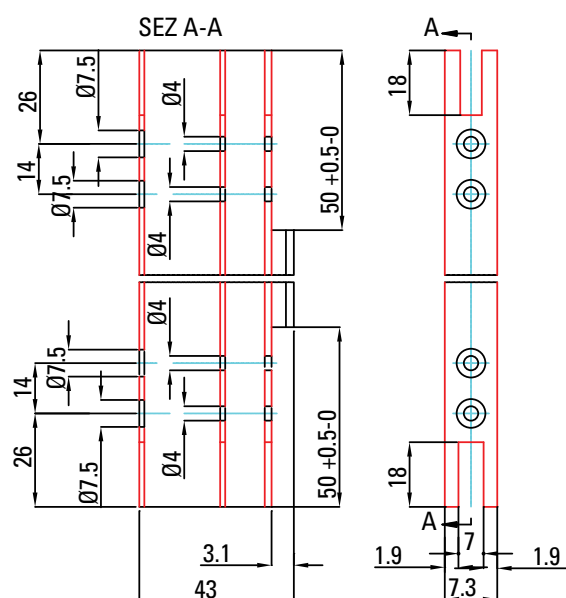
TOOLS CORNER JOINT FRAMES



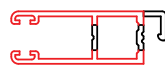
TOOLS ON CENTRAL PROFILES



TOOLS FLY-SCREEN

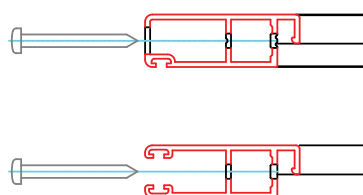


E2045

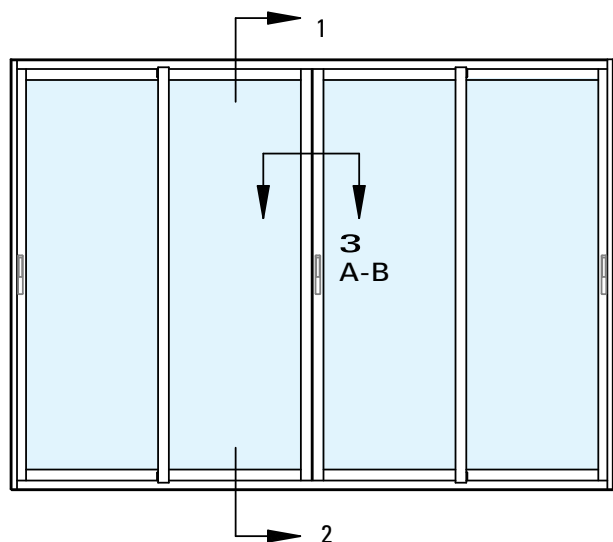


E2043

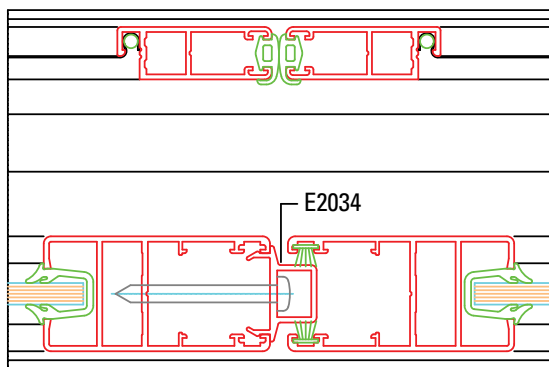
SCREW Ø3.5x32 DIN7981



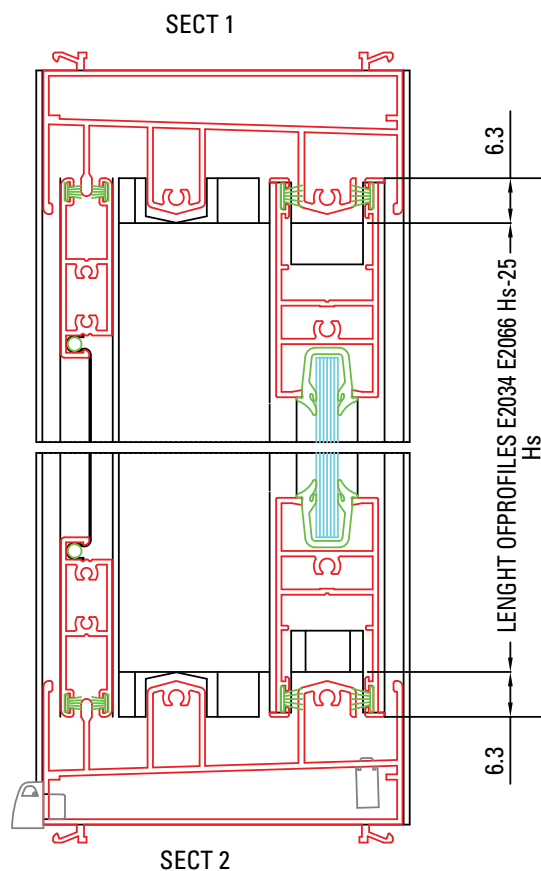
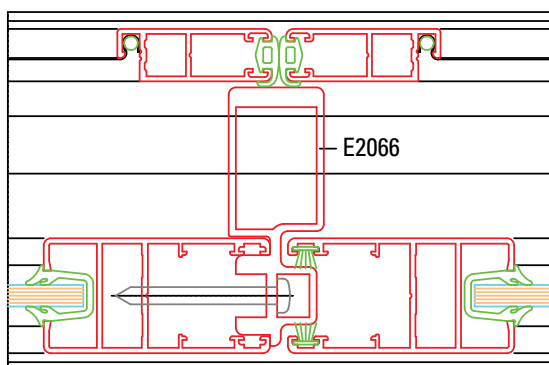
TOOLS - FOUR LEAF 90° JOINT



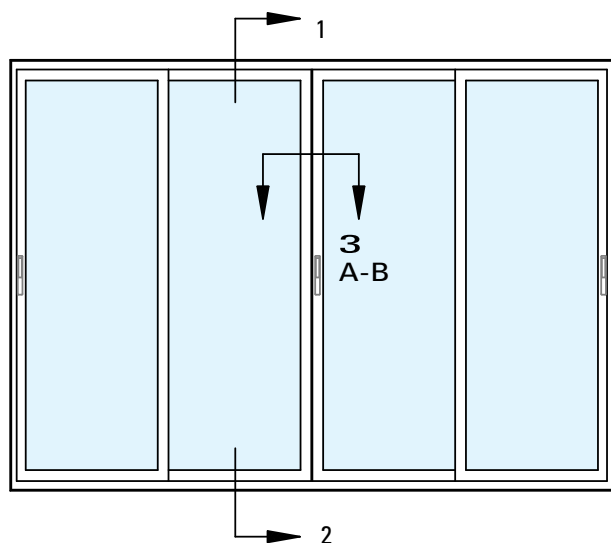
SECT 3-A



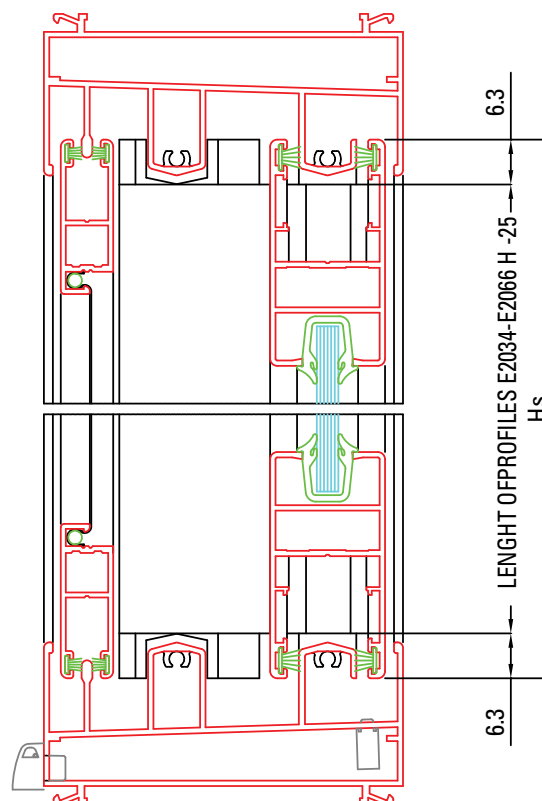
SECT3-B



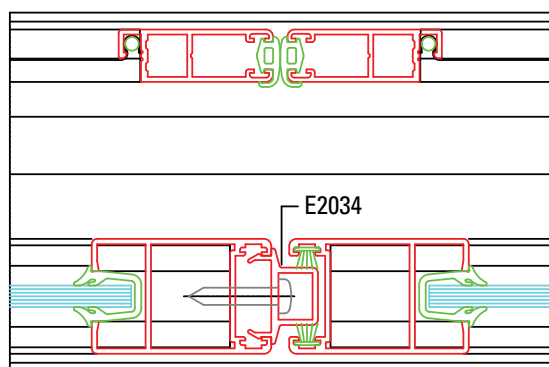
TOOLS - FOUR LEAF 90° JOINT



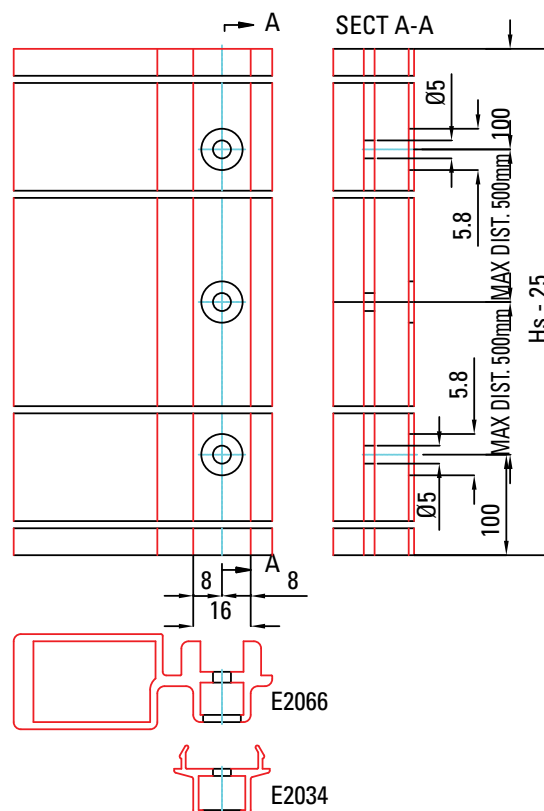
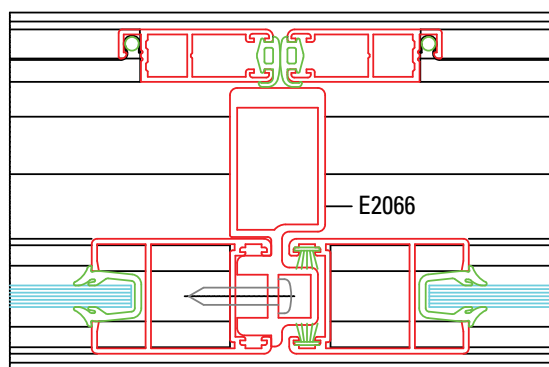
SECT 3-A



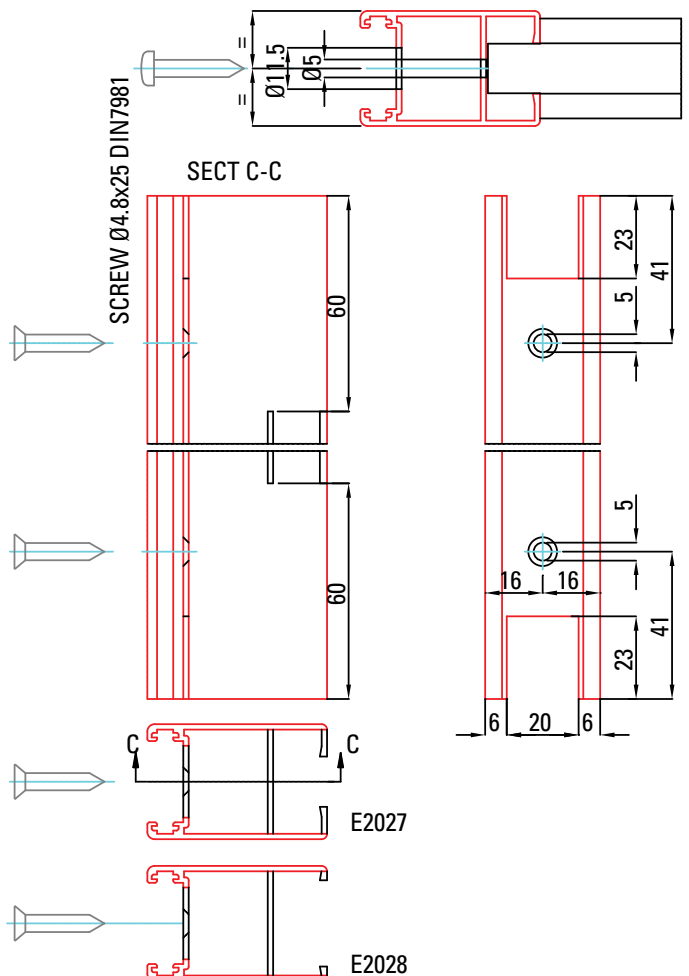
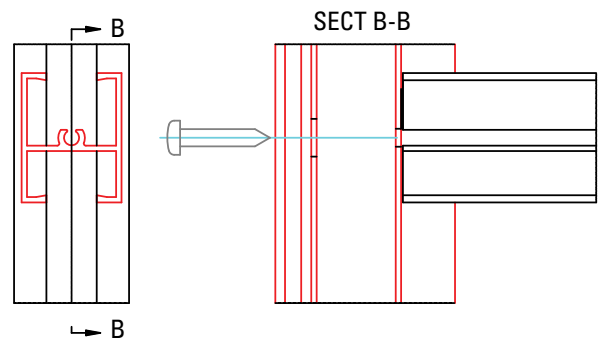
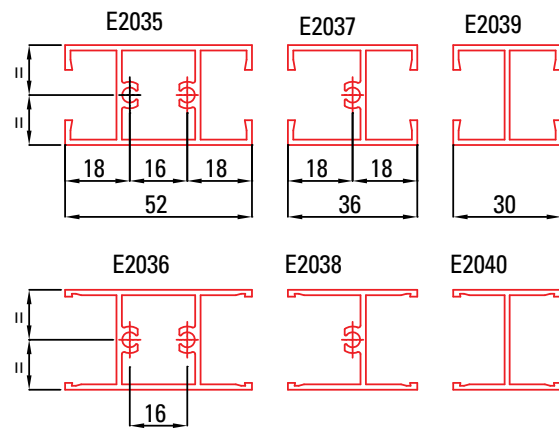
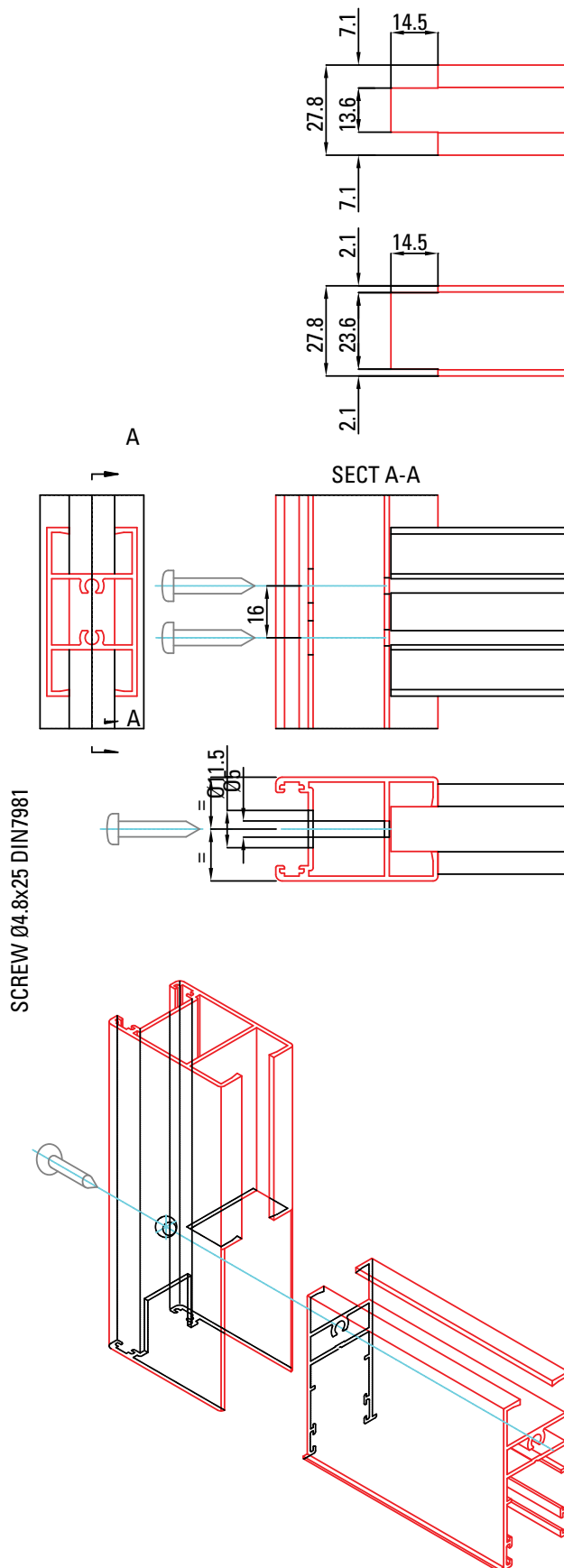
SECT 2



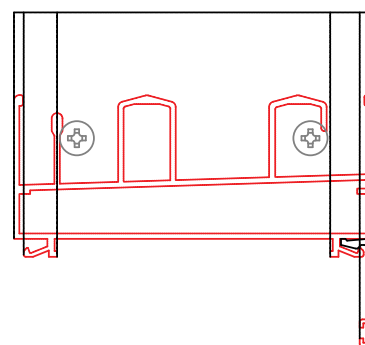
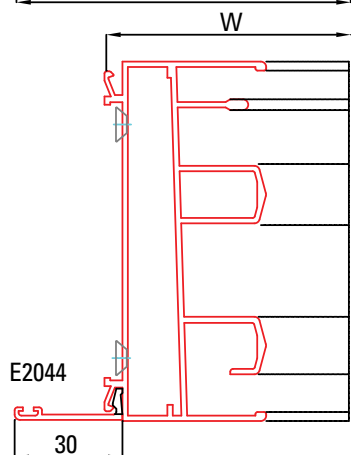
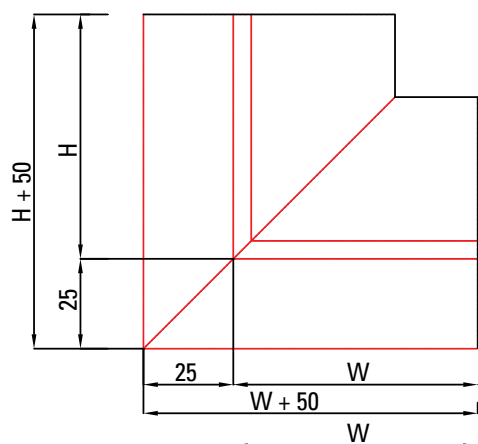
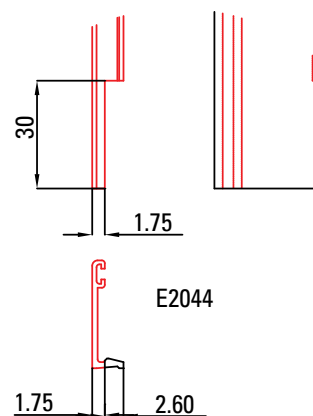
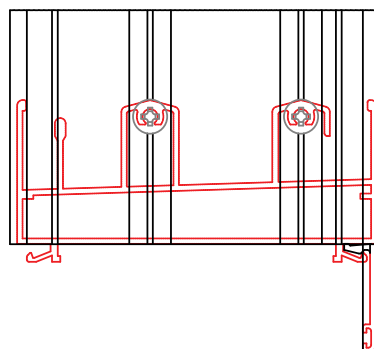
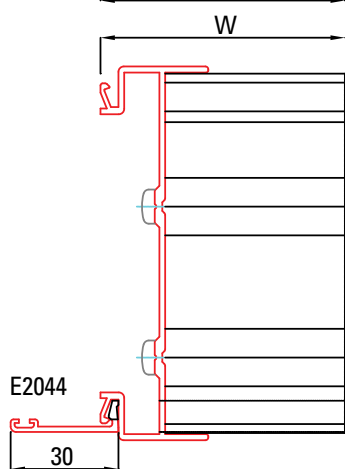
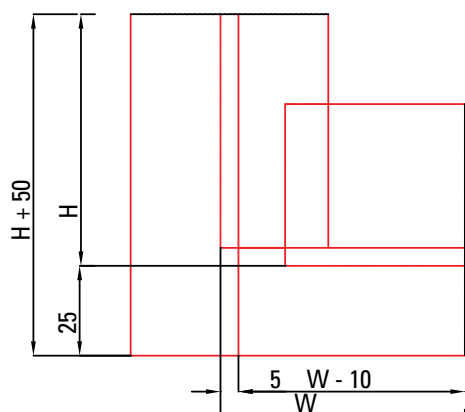
SECT 3-B



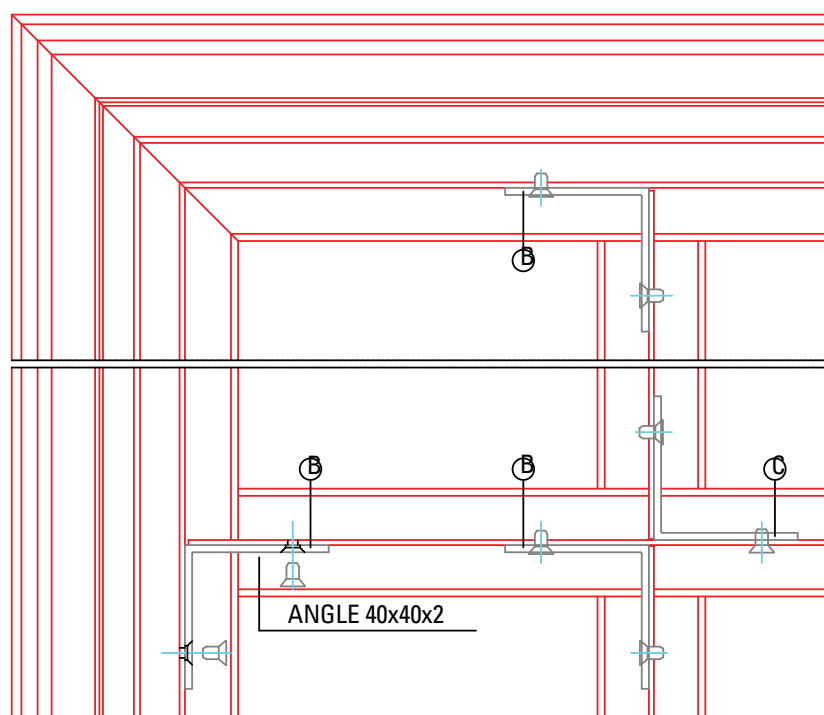
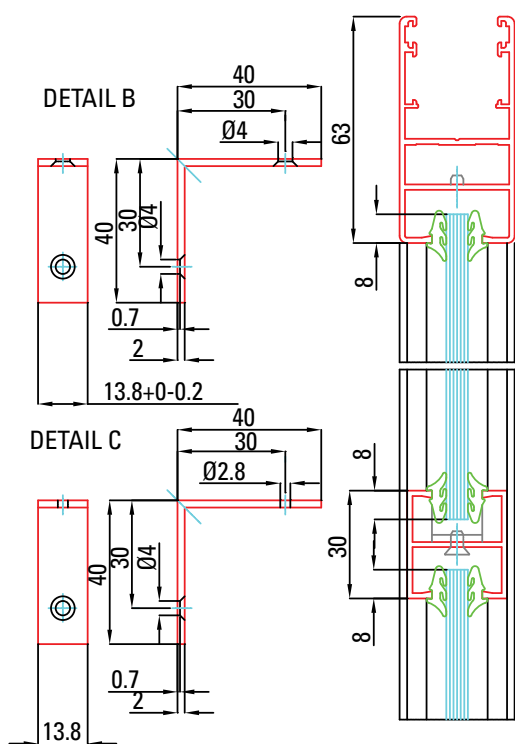
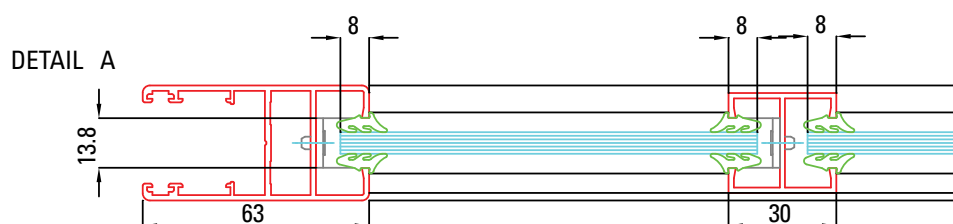
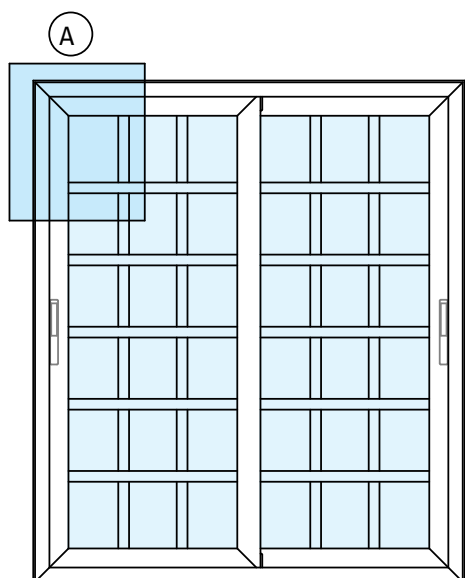
TOOLS - TRANSOM 90°



TOOLS - FRAMES

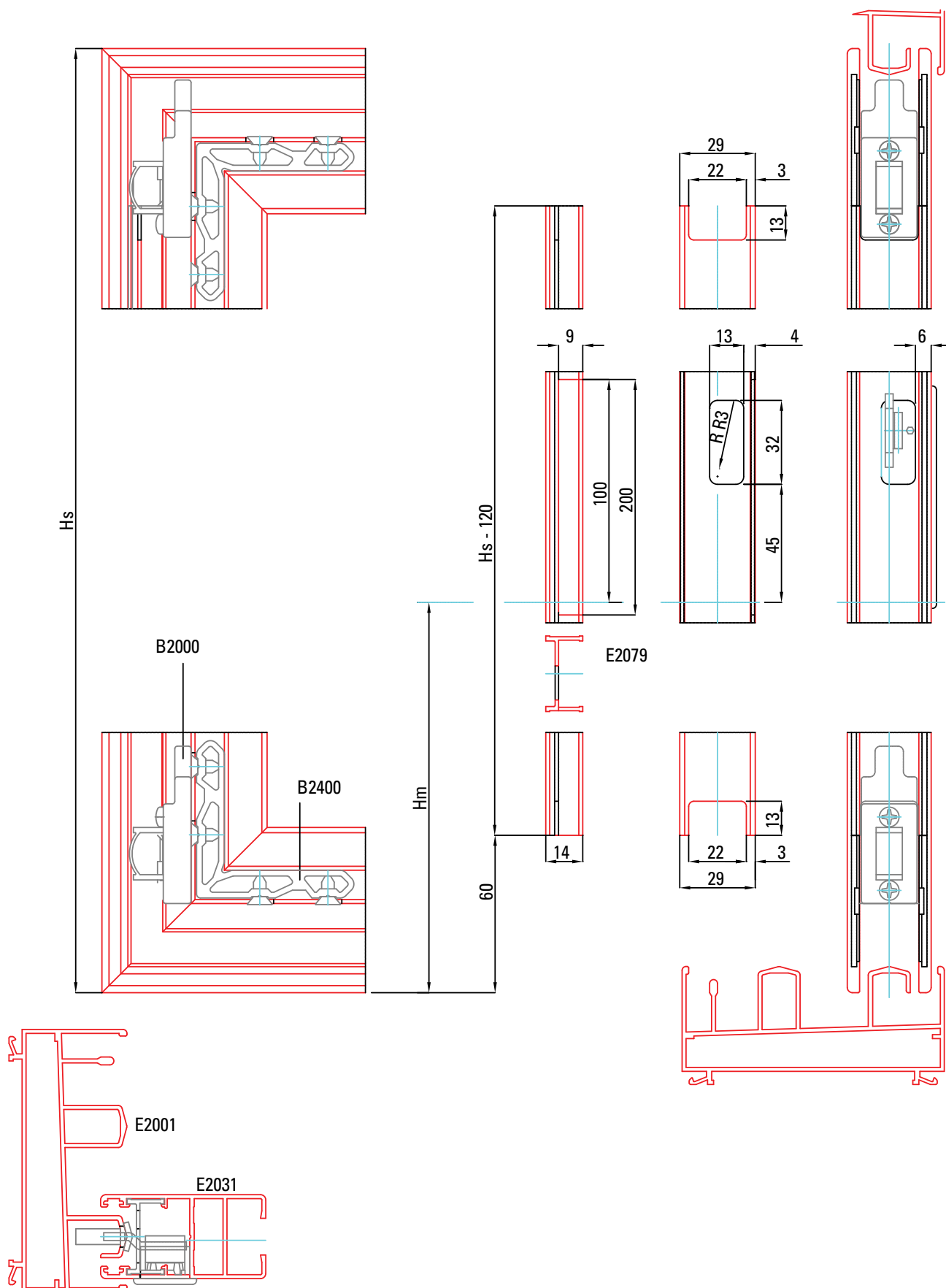


TOOLS - TRANSOM SASH



SCREW 3.5x6.5 DIN7982 WITH FLAT POINT

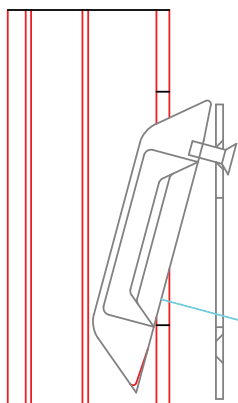
TOOLS - HANDLE - FRAME 45° CUT



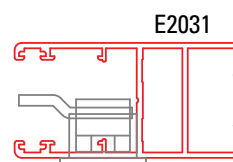
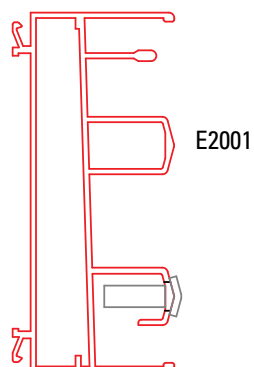
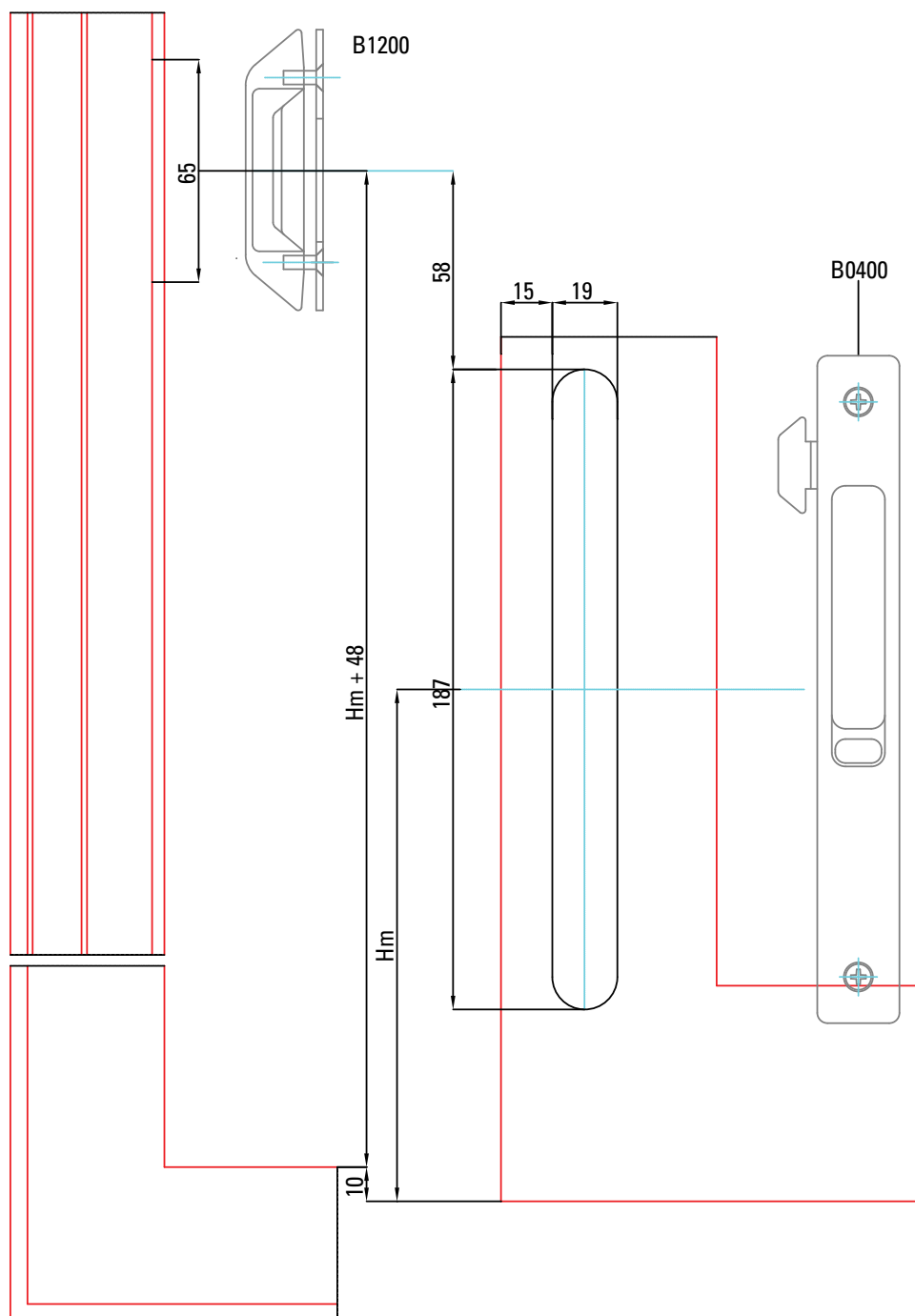
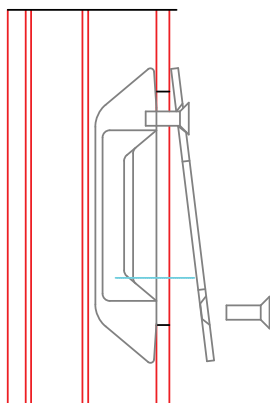
TOOLS - HANDLE-FRAME 45° CUT

APPLICATION OF THE
KEEPER ON THE FRAME

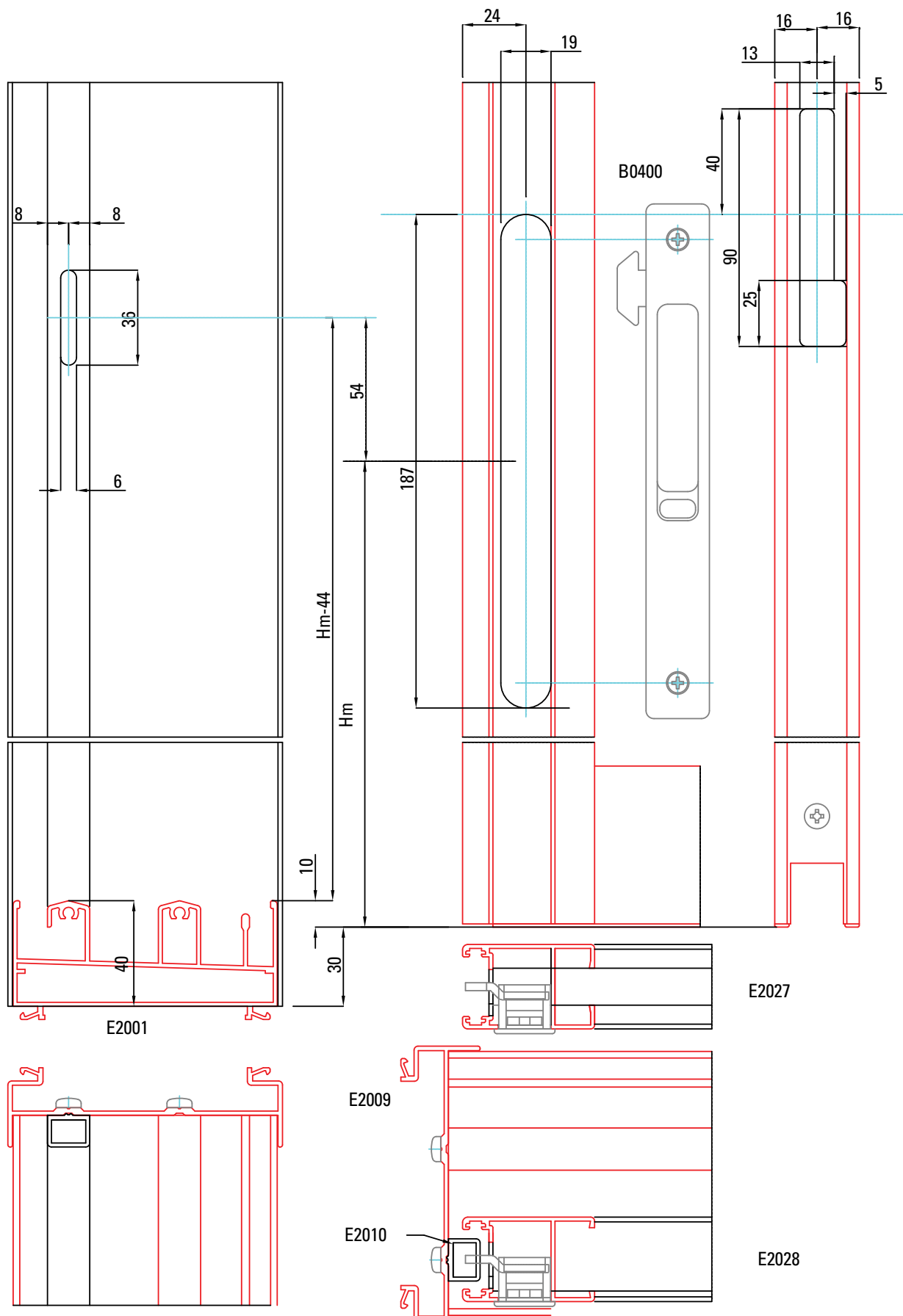
1) INSERTION



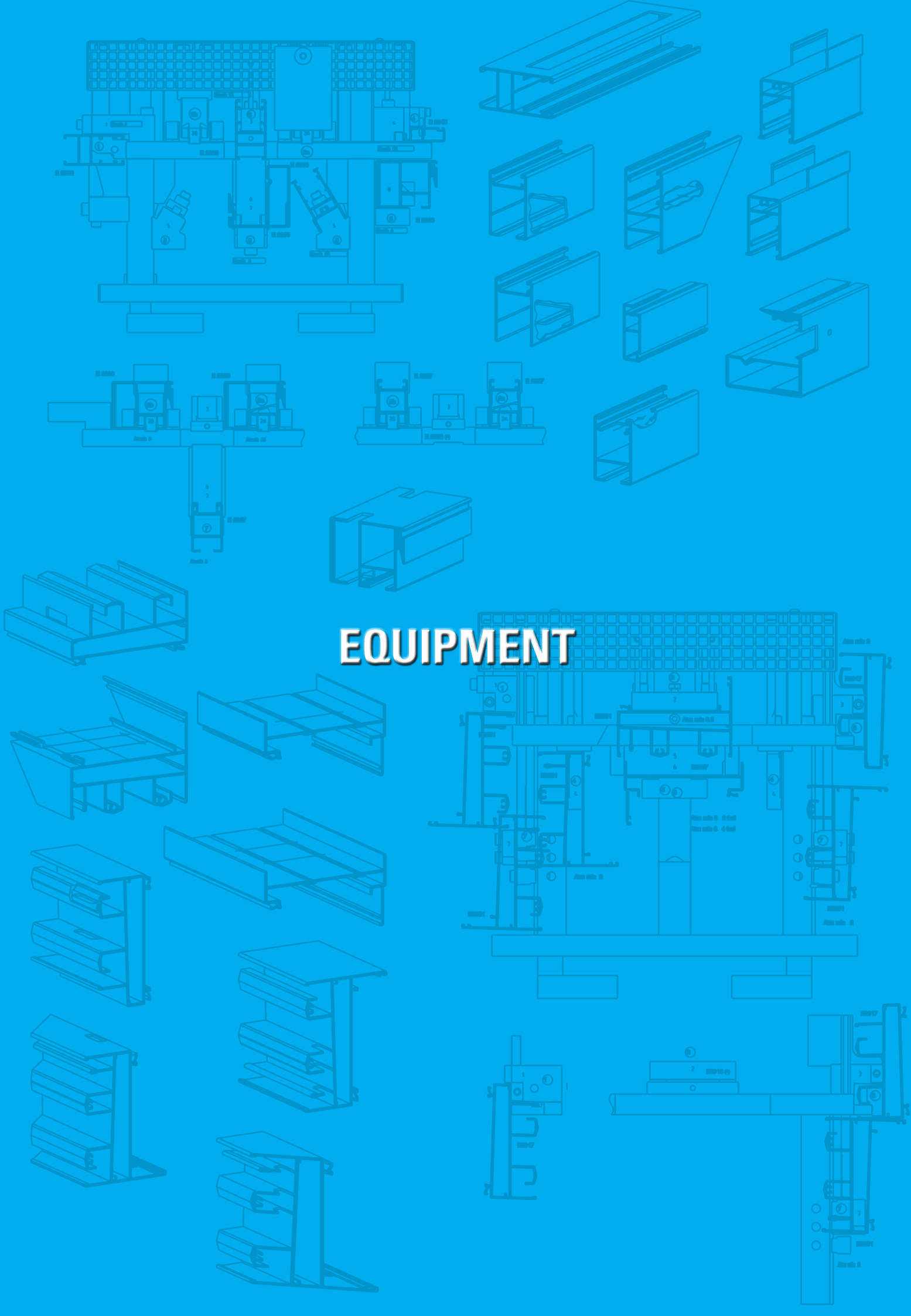
2) FIXING



TOOLS - HANDLE - FRAME 90° CUT

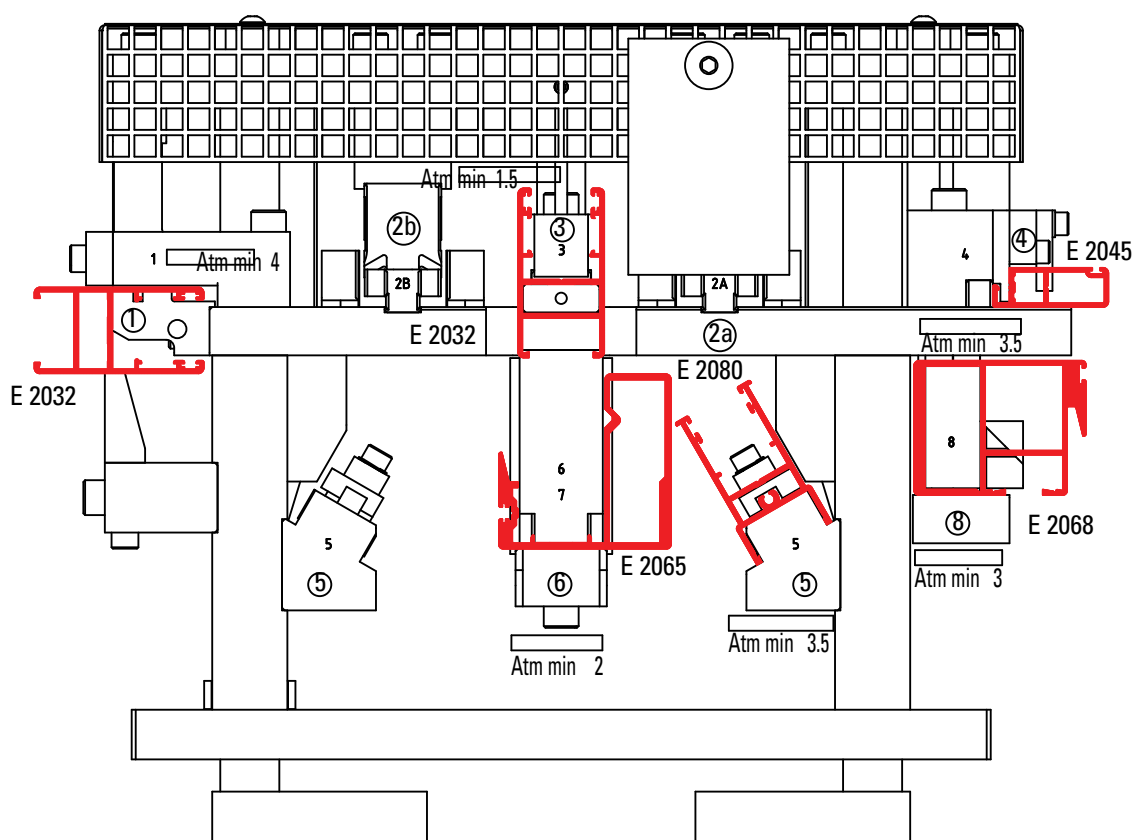


EQUIPMENT



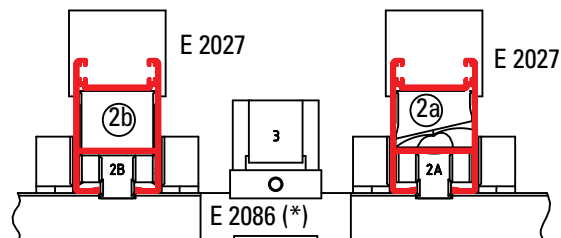
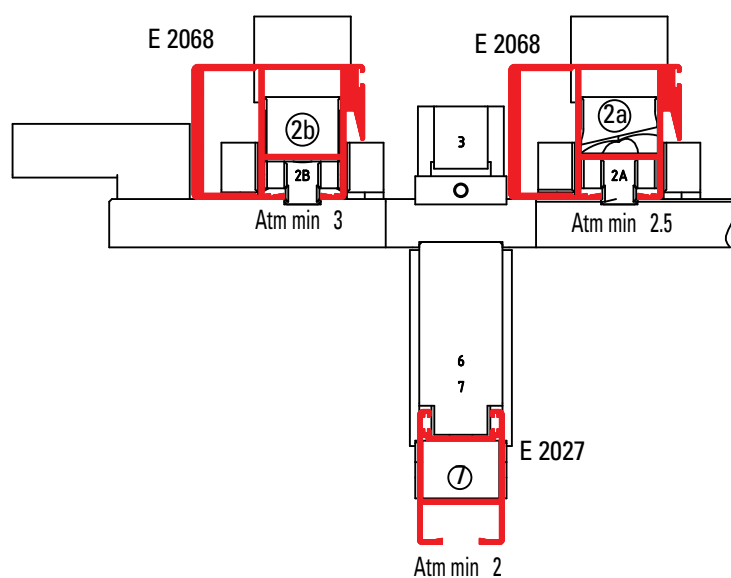
EQUIPMENT 2770487A

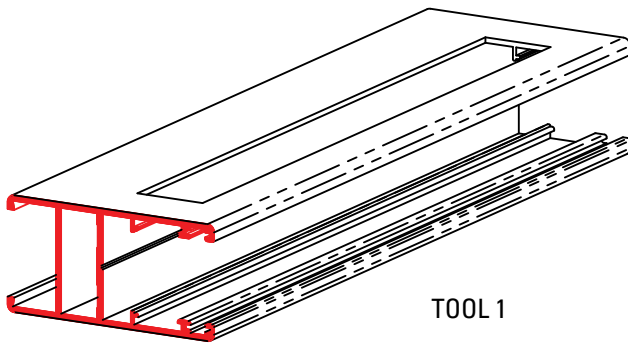
- ① Series Sliding 100
prof. : E2031 - E2032 - E2077 (*)
- ②a Battuta 60 mm
- ②b Series Sliding 100
prof. : E2027 - E2028 - E2029 - E2030 - E2068 - E2081 - E2082 - E2083
- ③ Series Sliding 100
profiles : E2077 (*) - E2031 - E2032
profiles : E2024(*) - E2086 (*)
RABET 27 mm
- ④ Series Sliding 100
profiles : E2043 - E2045
RABET 50 mm



EQUIPMENT 2770487A

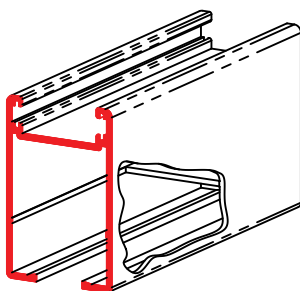
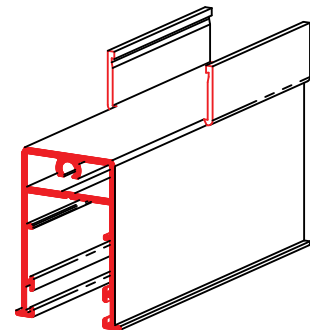
- ⑤ Series Sliding 100
prof. : E2080
RABET 48.5 mm
- ⑥ Series Sliding 100
prof. : E2033 - E2054 (*) - E2065
RABET 42 mm
- ⑦ Series Sliding 100
prof. : E2027 - E2028 - E2029 - E2030 - E2068 - E2081 - E2082 - E2083
RABET 41 mm
- ⑧ Series Sliding 100
prof. : E2068 - E2083





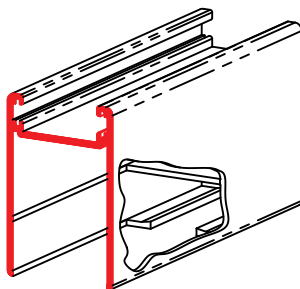
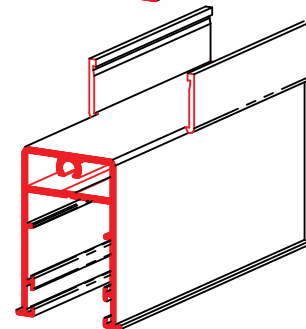
TOOL 1

TOOL 5



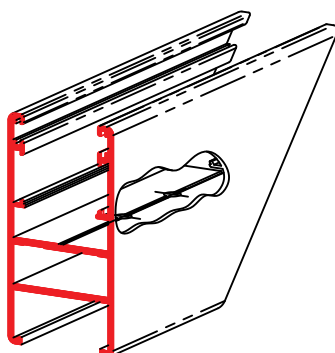
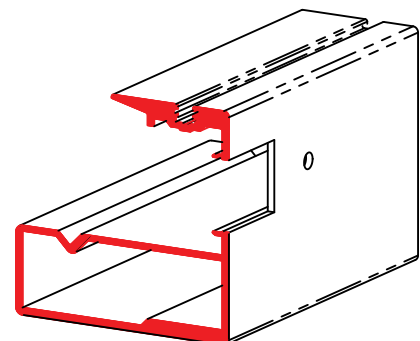
TOOL 2a

TOOL 5



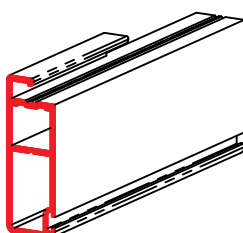
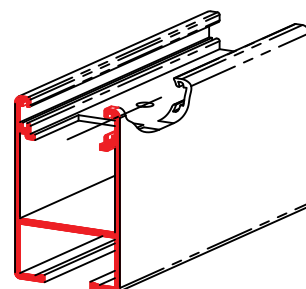
TOOL 2b

TOOL 6



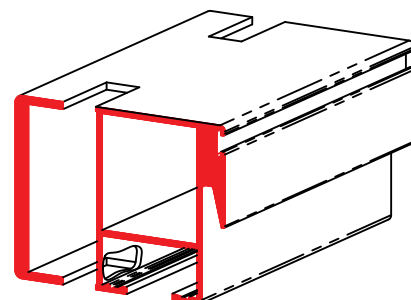
TOOL 3

TOOL 7



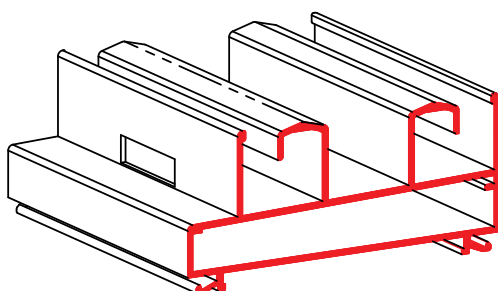
TOOL 4

TOOL 8

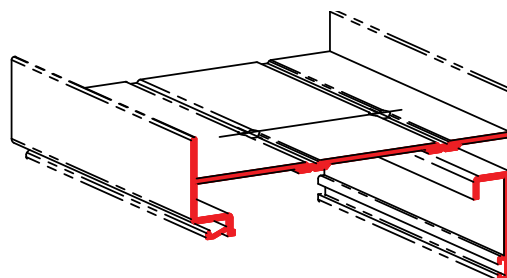


TOOLINGS 2770488A

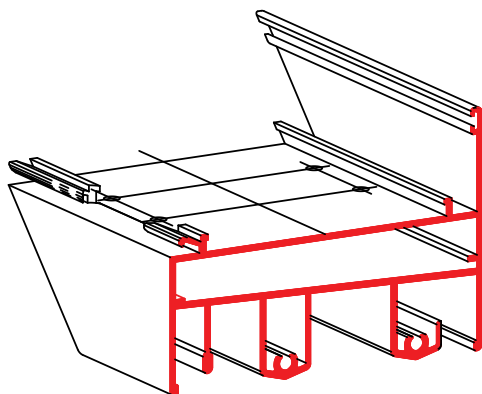
TOOL 1



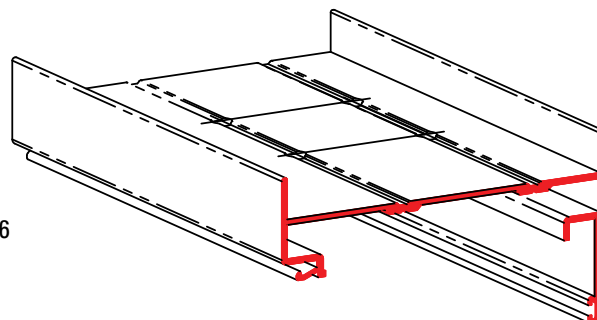
TOOL 5



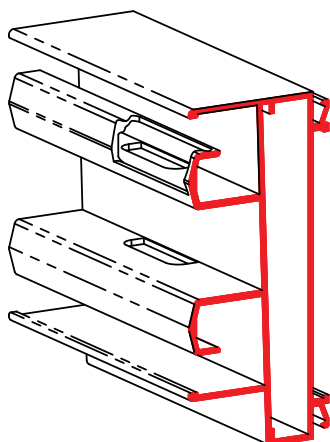
TOOL 2



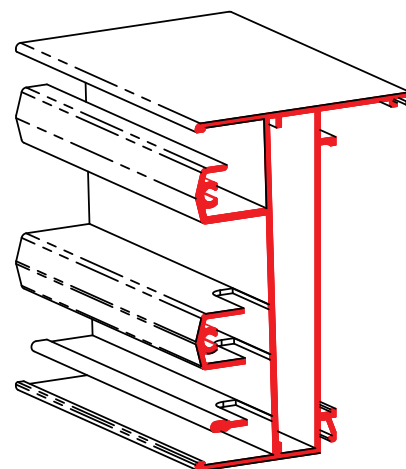
TOOL 6



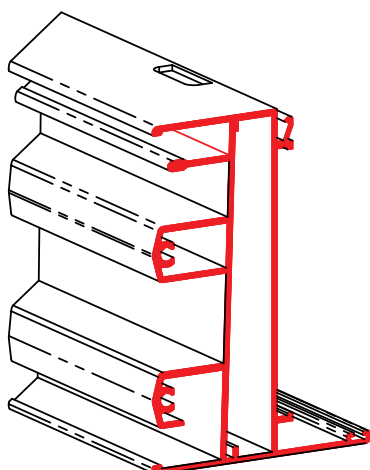
TOOL 3



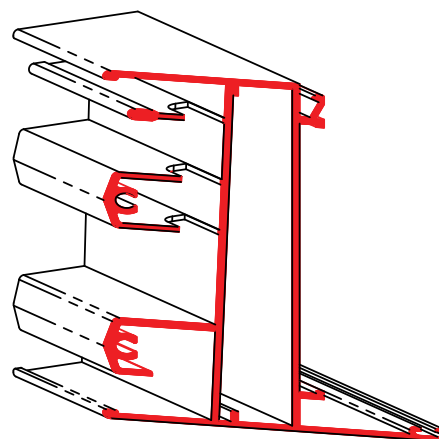
TOOL 7



TOOL 4

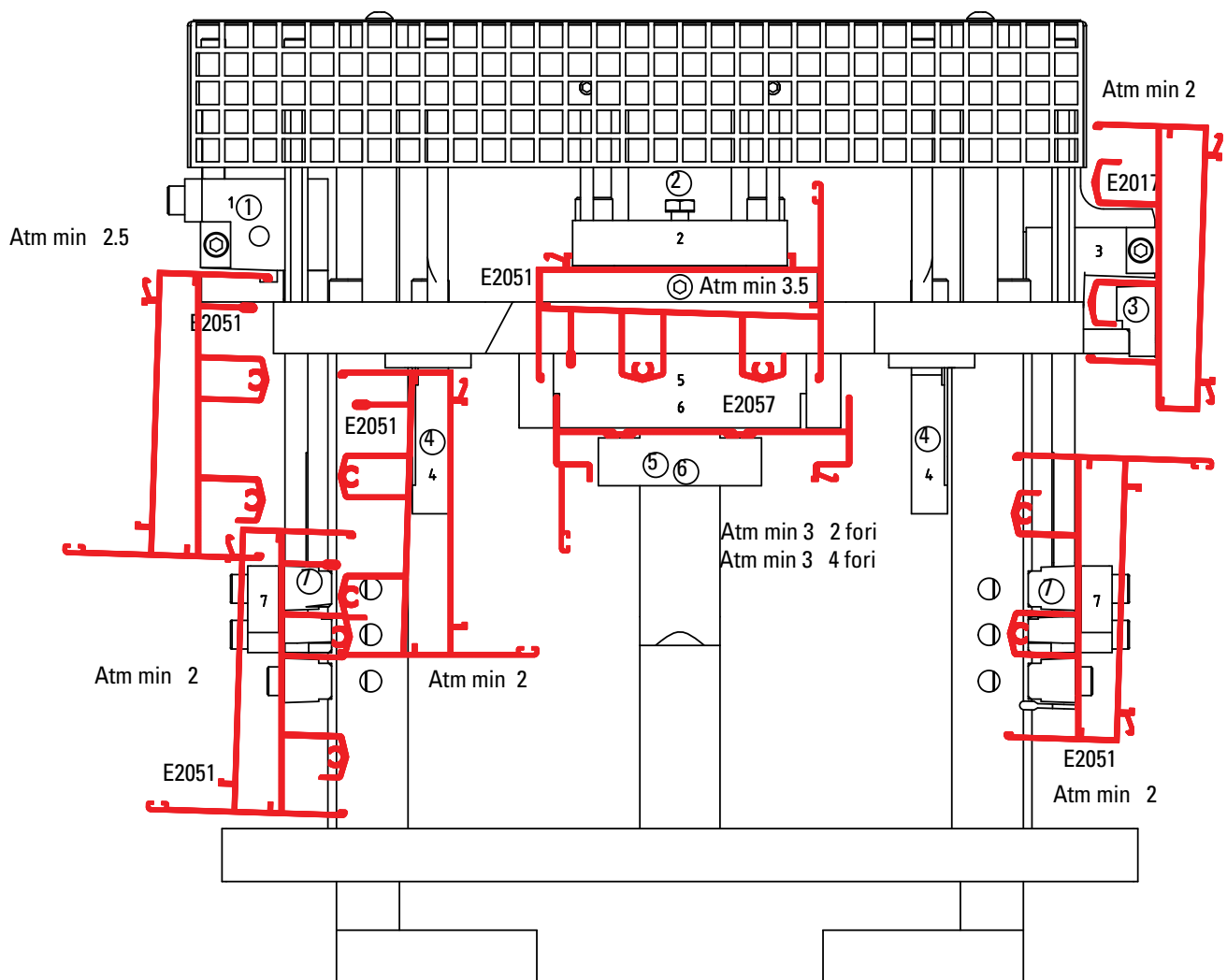


TOOL 7



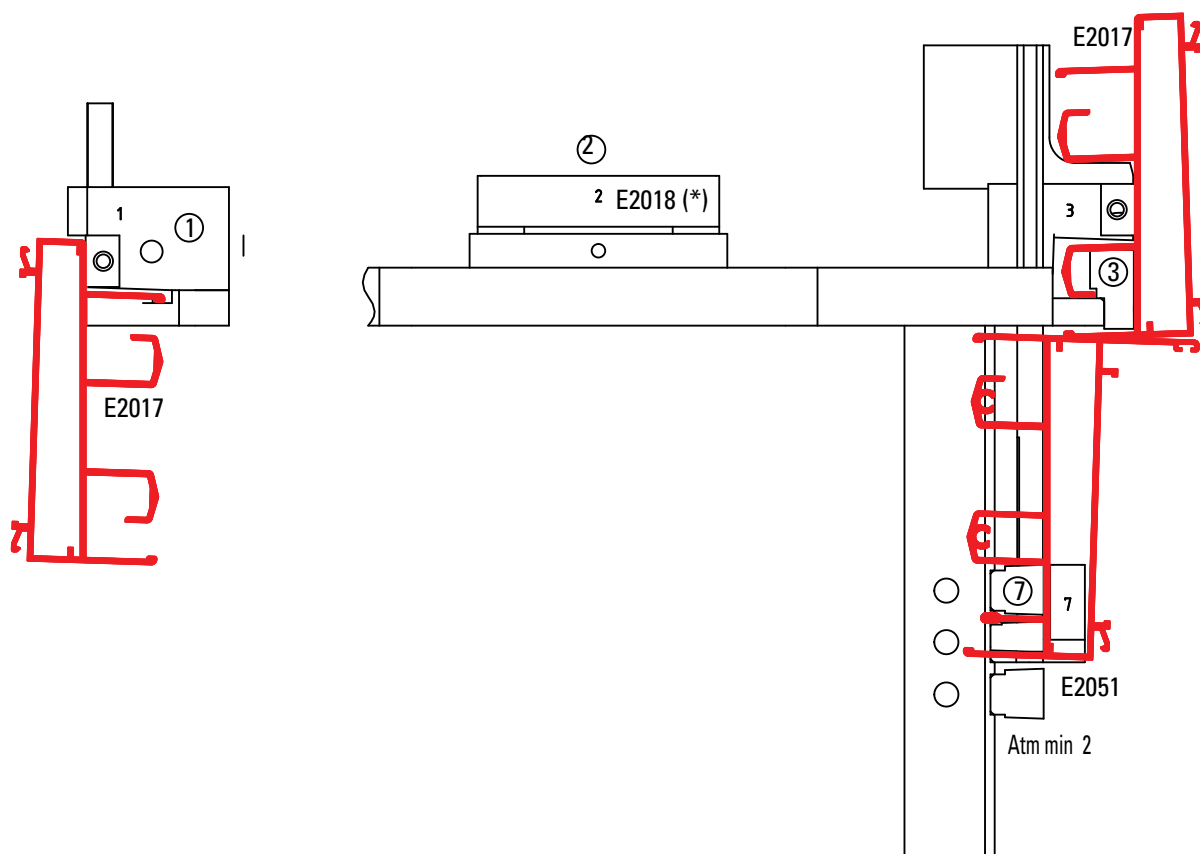
EQUIPMENT 2770488A

- ① Series : Sliding 100
 Profiles : E2001 - E2002 - E2003 - E2004 - E2005 - E2006 - E2015 - E2016 - E2017
 E2051 - E2052 - E2053 - E2062 - E2063 - E2064
- ② Series : Sliding 100
 Profiles : E2004 - E2005 - E2006 - E2015 - E2016 - E2017
 E2051 - E2052 - E2053 - E2062 - E2063 - E2064
- ③ Series : Sliding 100
 Profiles : E2002 - E2003 - E2005 - E2006 - E2014 - E2016 - E2017 - E2023
 E2052 - E2053 - E2063 - E2064
 Profiles : E2001 - E2003 - E2004 - E2006 - E2013 - E2015 - E2017 - E2023
 E2051 - E2053 - E2062 - E2064



EQUIPMENT 2770488A

- ④ Series : Sliding 100
Profiles : E2001 - E2002 - E2003 - E2015 - E2016 - E2017
E2051 - E2052 - E2053
- ⑤ Series : Sliding 100
Profiles : E2009 - E2057 - E2058
- ⑥ Series : Sliding 100
Profiles : E2009 - E2057 - E2058
- ⑦ Series : Sliding 100
Profiles : E2001 - E2004 - E2015 - E2051 - E2062



The System described is in subject to design changes or improvements with or without notice and Balexco will accept no liability on the final application or use of the system.



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