

Authorization to use the quality sign



This is to certify that

Bahrain Aluminium Extrusion Company B.S.C.C. (BALEXCO)

Bldg. 267, road 105, block 601
BH – 1053 Sitra Industrial, Bahrain

Licence number: 2700

is authorized to use the quality sign which is shown above according to the REGULATIONS FOR THE USE OF THE QUALICOAT QUALITY SIGN FOR PAINT, LACQUER AND POWDER COATINGS ON ALUMINIUM FOR ARCHITECTURAL APPLICATIONS.

Date of issue of the licence: 27.05.2003

Period of validity of the licence: until 31.12.2013

Zurich, 7 December 2012

QUALICOAT

M.C. Panam

Mohammed C. Panam
President

CERTIFICATION BODY

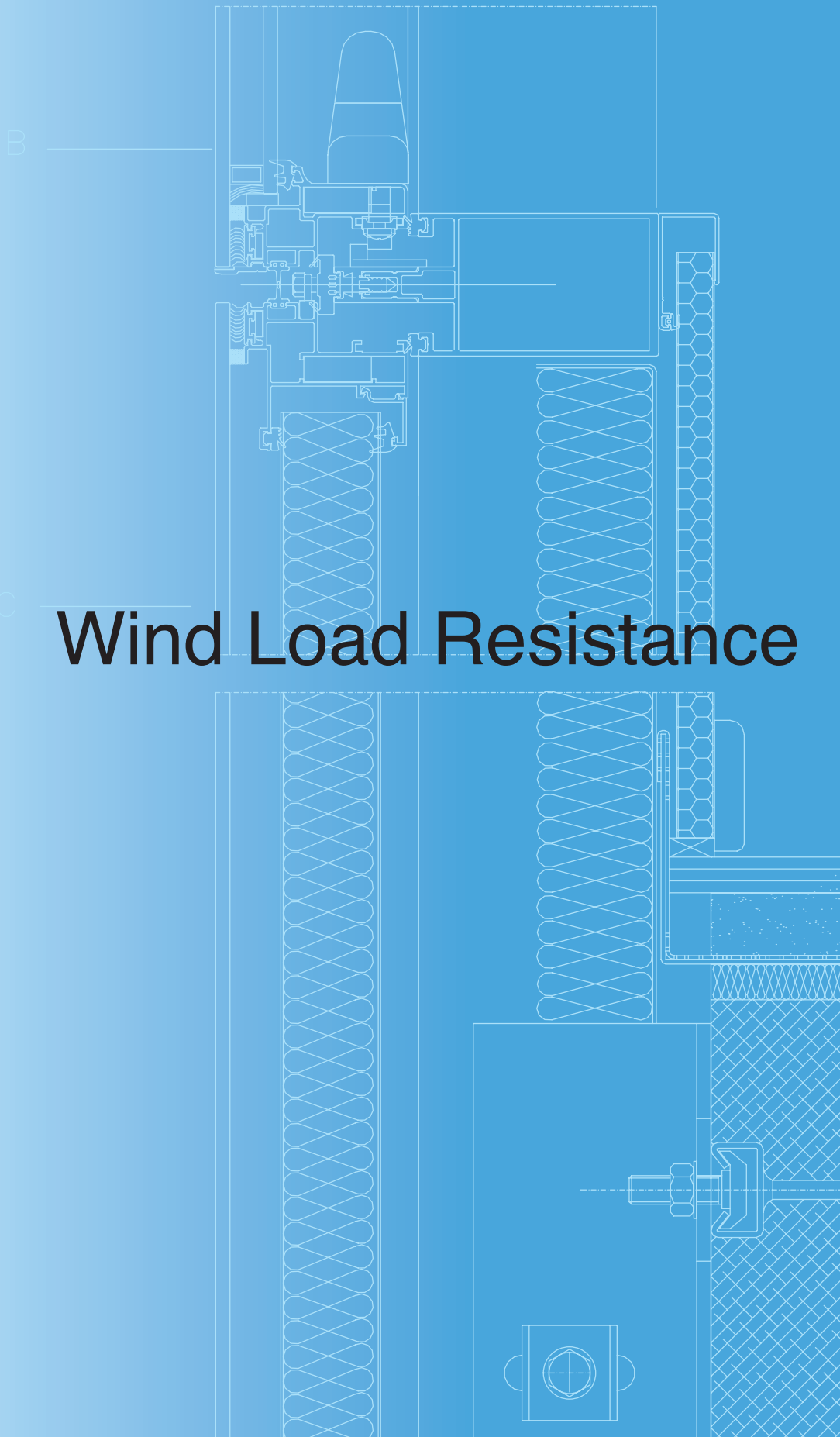
JS

Josef Schoppig
AC-Fiduciaire SA



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Domicile:
QUALICOAT c/o AC-Fiduciaire SA, Tödistrasse 47, CH-8002 Zurich

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Internet: www.qualicoat.net



RESISTANCE TO WIND LOAD

ZONE 1

$$q_{20} = \text{Kg/m}^2 60$$

BUILDING HEIGHT LESS THAN 500 METERS FROM SEA LEVEL

ZONE 2

$$q_{20} = \text{Kg/m}^2 80$$

BUILDING HEIGHT FROM 500 TO 800 METERS FROM SEA LEVEL

ZONE 3

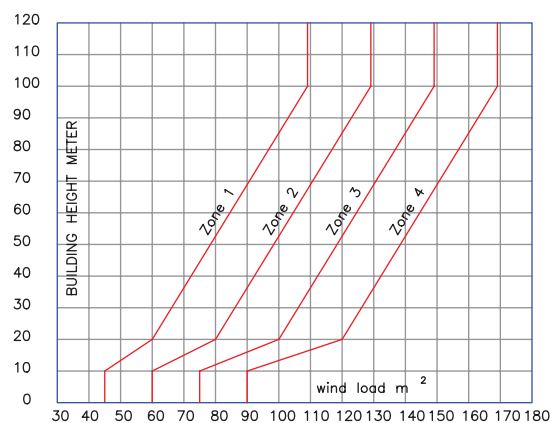
$$q_{20} = \text{Kg/m}^2 100$$

BUILDING HEIGHT FROM 800 TO 1600 METERS FROM SEA LEVEL

ZONE 4

$$q_{20} = \text{Kg/m}^2 120$$

BUILDING HEIGHT FROM 1600 TO 2000 METERS FROM SEA LEVEL



RESISTANCE TO WIND LOAD

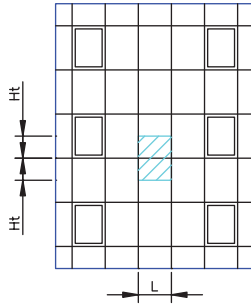
The value above indicate refer for height 20 meter

q_{20} (Kg^2/m) pressure 20 m of sea level:

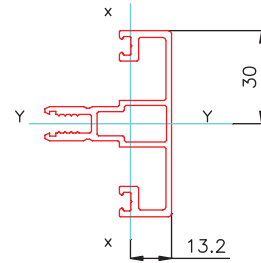
- For height till 10 m: $q = 0,75 \times q_{20} \text{ (Kg/m)}^2$
- For height from 10 m to 20 m : $q = (H + 20)/40 \times q \text{ (Kg/m)}$
- For height 20 m to 100 m , calculated a pressure q for the part of building till height 20 m, for remain part , the pressure q :

$$q_{20} = q \frac{+ 60}{100} H - 20 \text{ (Kg/m)}$$
- For height over 100 m., calculated the pressure q as above point C the remain height exceeding 100 m. q remains unchanged sea above diagram

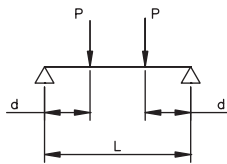
STATIC DIAGRAM - TRANSOM



$$\begin{aligned} MJ_x &= 12.07 \text{ cm}^4 \\ MJ_y &= 5.23 \text{ cm}^4 \\ W_x &= 9.12 \text{ cm}^3 \\ W_y &= 1.74 \text{ cm}^3 \end{aligned}$$



E3101



$$f = 0.0417 \frac{P_x d}{E_x J} \times (3L^2 - 4d^2)$$

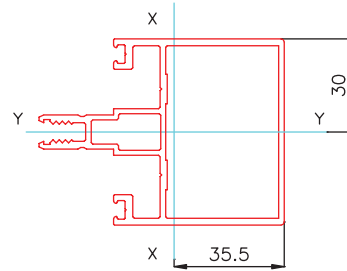
Jx = Moment of inertia (cm)⁴
P = Half Weight (Kg/cm)
L = center mullion distance (cm)
d = Distance support weight (cm)

E = Elastic modulus 700.000 (Kg/cmq)
f = Deflection (cm)

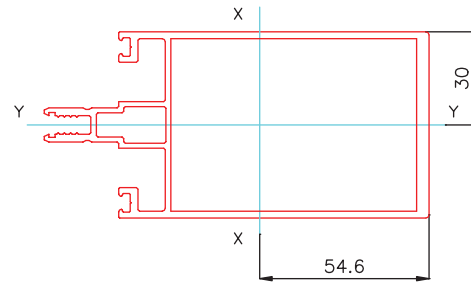
$$f \leq \frac{H}{300}$$

W = Modulus of Resistance cmq (Kg/cmq)

$$\begin{aligned} MJ_x &= 33.44 \text{ cm}^4 \\ MJ_y &= 28.86 \text{ cm}^4 \\ W_x &= 9.42 \text{ cm}^3 \\ W_y &= 9.62 \text{ cm}^3 \end{aligned}$$

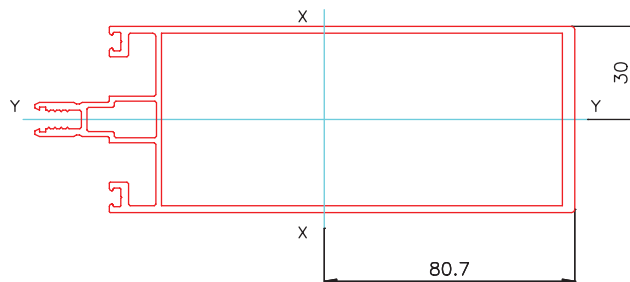


E3102



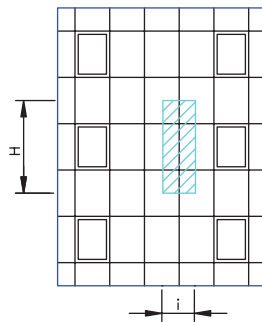
E3103

$$\begin{aligned} MJ_x &= 410.45 \text{ cm}^4 \\ MJ_y &= 66.76 \text{ cm}^4 \\ W_x &= 50.84 \text{ cm}^3 \\ W_y &= 22.25 \text{ cm}^3 \end{aligned}$$

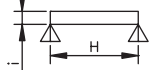


E3113

STATIC DIAGRAM-MULLION



SCHEME STATIC



FORMULA OF CALCULATION

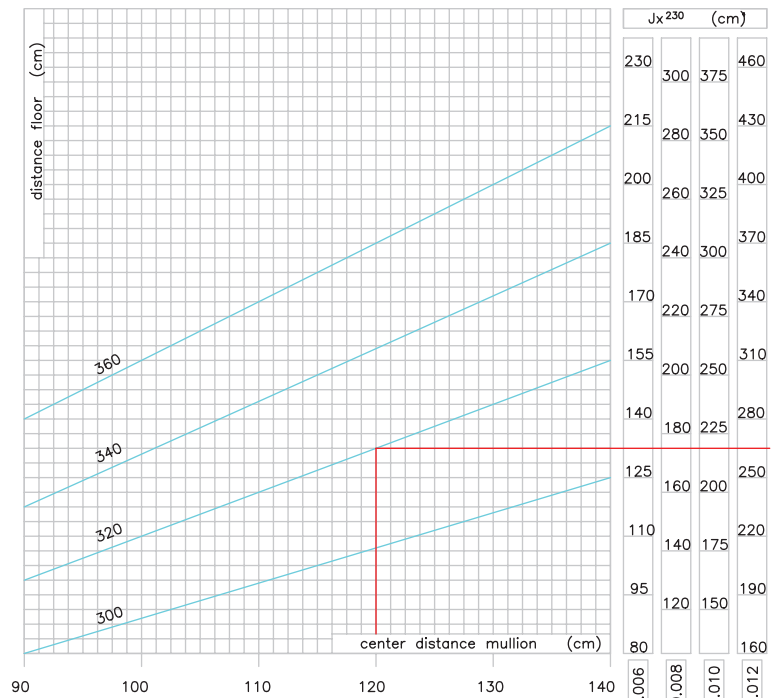
$$J_x = 0,013 \frac{Q \cdot H^3}{E \cdot f}$$

Jx = Moment of inertia (cm)⁴
Q = Load (Kg/cm)
q = Load cmq (Kg/cmq)
i = center mullion distance (cm)

$$Q = q \cdot i$$

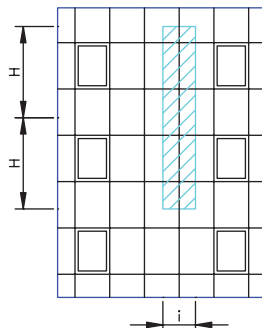
E = Elastic modulus 700.000 (Kg/cmq)
f = Deflection (cm)

$$f \leq \frac{H}{300}$$

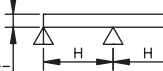


EXAMPLE OF CURTAIN WALL
H = 320 cm i = 120 cm

ZONE 1 J = 132,3 cm⁴
ZONE 2 J = 176,2 cm⁴
ZONE 3 J = 220,4 cm⁴
ZONE 4 J = 264,4 cm⁴



SCHEME STATIC



FORMULA OF CALCULATION

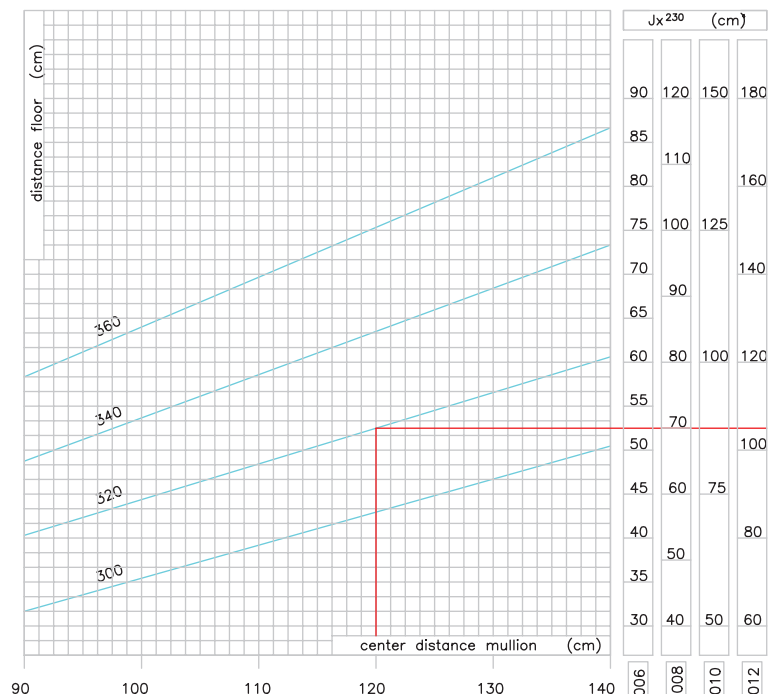
$$J_x = 0,00521 \frac{Q \cdot H^3}{E \cdot f}$$

Jx = Moment of inertia (cm)⁴
Q = Load (Kg/cm)
q = Load cmq (Kg/cmq)
i = center mullion distance (cm)

$$Q = q \cdot i$$

E = Elastic modulus (Kg/cmq)
f = Deflection (cm)

$$f \leq \frac{H}{300}$$

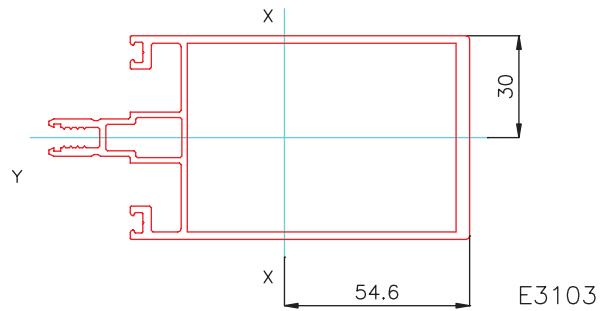


EXAMPLE OF CURTAIN WALL
H = 320 cm i = 120 cm

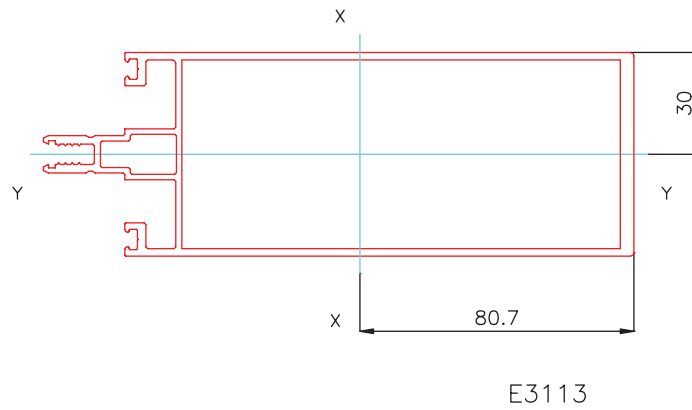
ZONE 1 J = 52,6 cm⁴
ZONE 2 J = 70,2 cm⁴
ZONE 3 J = 87,7 cm⁴
ZONE 4 J = 105,3 cm⁴

INERTIA OF MULLION PROFILES

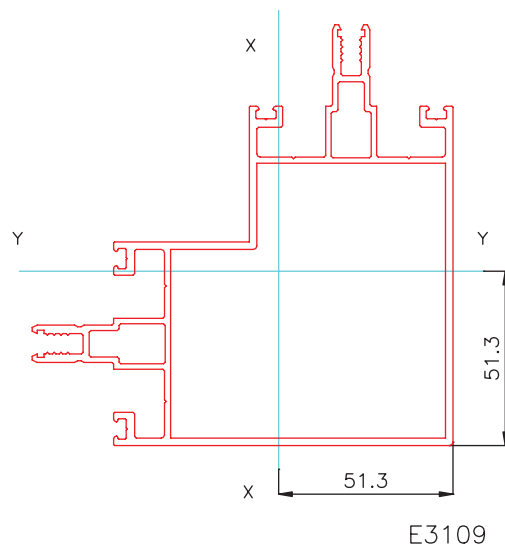
$$\begin{aligned} MJ_x &= 162.59 \text{ cm}^4 \\ MJ_y &= 48.39 \text{ cm}^4 \\ W_x &= 29.80 \text{ cm}^3 \\ W_y &= 16.13 \text{ cm}^3 \end{aligned}$$



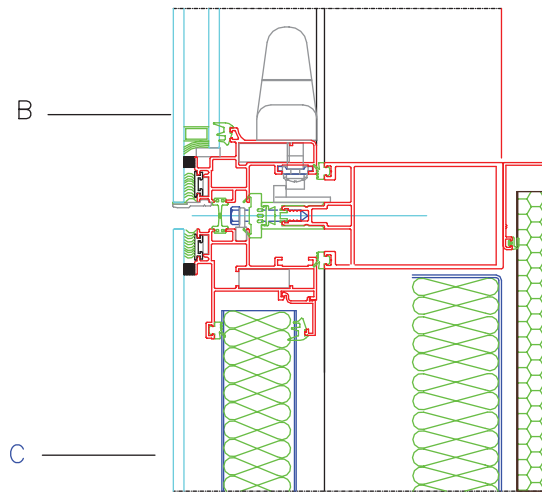
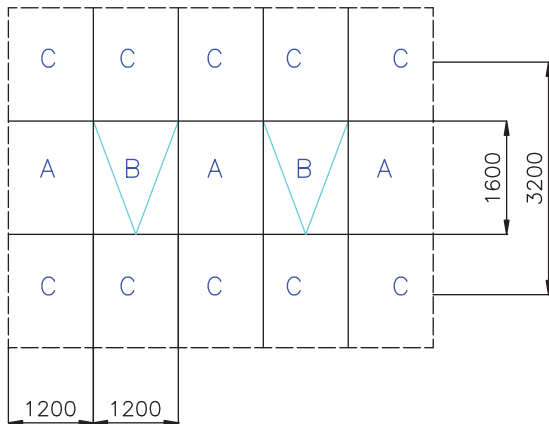
$$\begin{aligned} MJ_x &= 410.45 \text{ cm}^4 \\ MJ_y &= 66.76 \text{ cm}^4 \\ W_x &= 50.84 \text{ cm}^3 \\ W_y &= 22.25 \text{ cm}^3 \end{aligned}$$



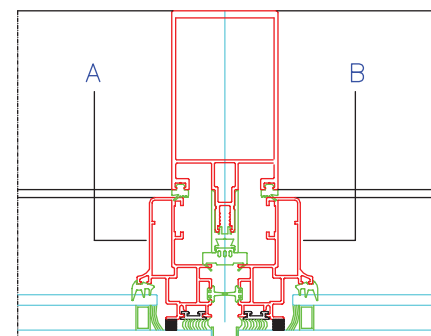
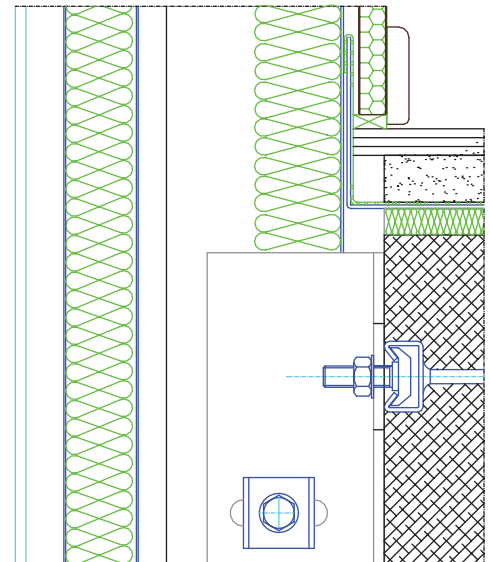
$$\begin{aligned} MJ_x &= 231.91 \text{ cm}^4 \\ MJ_y &= 231.91 \text{ cm}^4 \\ W_x &= 45.14 \text{ cm}^3 \\ W_y &= 45.14 \text{ cm}^3 \end{aligned}$$



THEORETICAL CALCULATION K VALUE



- | | | |
|---|-------------------------------|---|
| A | FIX GLASS ELEMENT | $K = \text{kcal} / \text{m}^2 \cdot \text{h} \cdot ^\circ\text{C} \ 2.5$ |
| | GLASS 6-12-6 | |
| B | WINDOW | $K = \text{kcal} / \text{m}^2 \cdot \text{h} \cdot ^\circ\text{C} \ 2.5$ |
| | GLASS 6-12-6 | |
| C | FIX GLASS PANEL ELEMENT | $K = \text{kcal} / \text{m}^2 \cdot \text{h} \cdot ^\circ\text{C} \ 0.45$ |
| | GLASS 6 - INSULATING PANEL 60 | |



Balexco 60

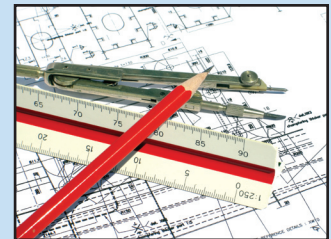


Name of product:

Balexco 60 Designed by highly expertised company in ITALY. Consists of Basically 5 types-Thermal and non thermally Broken profiles.

Concept:

The 5 types designed together in a way to share the basic profiles of mullion and Transoms together with major part of Accessories and Gaskets.

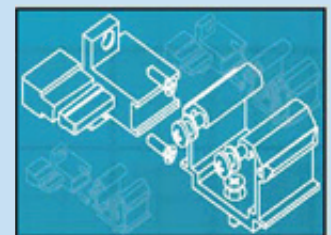


Profiles:

Mullions & Transoms various in size from 17mm to 150mm with a wide options of panel profiles to suit all requirements.

Accessories:

Manufactured from basic extrusion: cut & machined to suit all applications to make the system competitive with the addition of plastic parts produced locally in the gulf.



Gaskets:

All in E.P.D.M quality.

Tools:

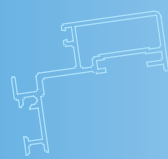
Specially designed tools were designed together with the system to ease fabrication and installation and provide accuracy in preparation of profiles at the work shop.



E3201



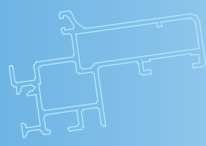
E3301



E3202



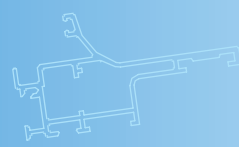
E3302



E3203



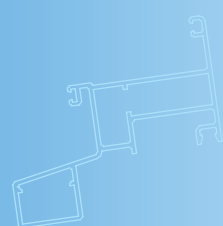
E3303



E3204



E3304



E3205



E3305



E3206

*



E3306



E3207

*



E3307

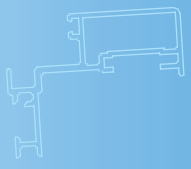


E3208

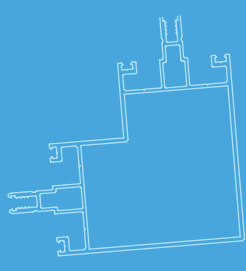
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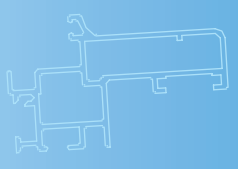
E3301



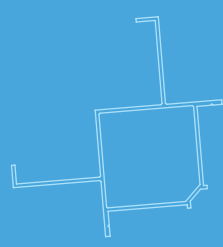
E3109



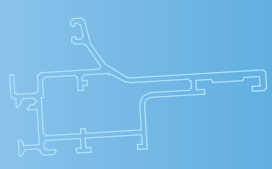
E3302



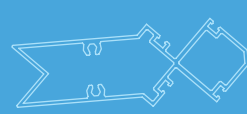
E3110 *



E3303



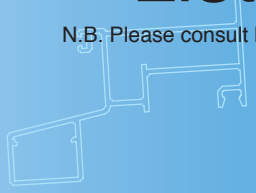
E3111



List of Profiles

N.B. Please consult Balexco for the availability of Dies and Versions

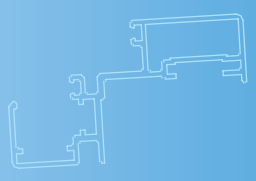
E3304



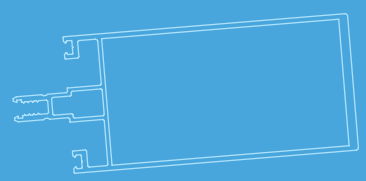
E3113



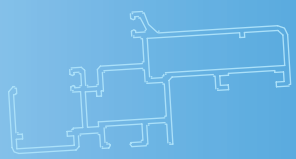
E3305 *



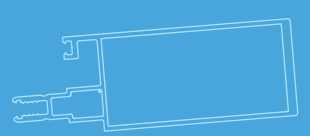
E3114



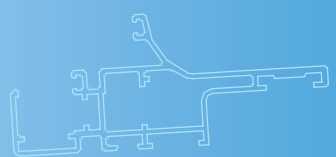
E3306



E3115



E3307

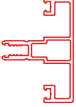
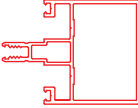
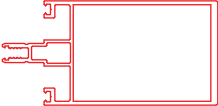
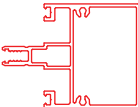
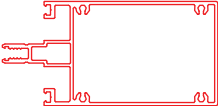


E3116



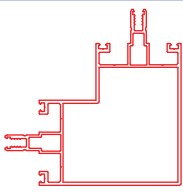
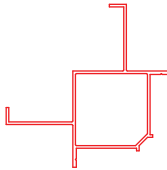
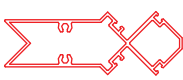
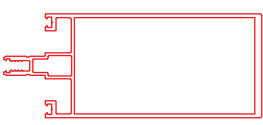
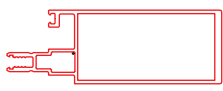
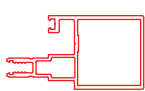
3100 PROFILES FOR MULLION -TRANSOM

* Denotes DIE is to be made, please refer to BALEXCO Sales Dept.

CODE	SECTION	WEIGHT gr/m	DESCRIPTION	PER.	Jx cm↑4	Wx cm↑3	Jy cm↑4	Wy cm↑3
E3101		1058	SMALL TRANSOM	343	12.07	9.12	5.23	1.74
E3102		1806	MEDIUM TRANSOM	420	33.44	9.42	28.86	9.62
E3103		2646	MULLION 100	510	162.59	29.80	48.39	16.13
E3104 [*]		1836	TRANSOM FOR HALF MULLION	419	32.72	9.08	29.70	9.90
E3105 [*]		2414	TRANSOM FOR HALF MULLION	509	133.88	21.76	46.88	15.63
E3106 [*]		1596	HALF MULLION	394	60.40	13.45	5.01	4.73
E3107 [*]		940	CONNECTION HALF MULLION	326	9.42	2.84	3.14	1.41
E3108 [*]		324	INTERNAL CONNECTION HALF MULLION	141	2.65	4.48	0.05	0.02

3100 PROFILES FOR MULLION-TRANSOM

* Denotes DIE is to be made, please refer to BALEXCO Sales Dept.

CODE	SECTION	WEIGHT gr/m	DESCRIPTION	PER.	Jx cm↑4	Wx cm↑3	Jy cm↑4	Wy cm↑3
E3109		3378	90° CORNER	781	231.91	45.14	231.91	45.14
E3110*		1196	SUPPORT 90° CORNER	413	24.68	6.32	24.68	6.32
E3111		1474	SUPPORT 90° CORNER	340	48.83	9.67	6.39	3.49
E3112		421	ANGLE VARIABLE	157	—	—	—	—
E3113		3240	MULLION 150	610	410.45	50.84	66.76	22.25
E3114		2943	MULLION 125	560	269.52	—	57.57	—
E3115		2125	HALF MULLION 100	422	129	—	20.2	—
E3116		1463	HALF MULLION 55	331	29	—	12.1	—

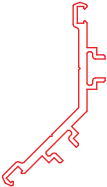
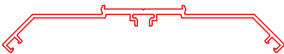
3100 PROFILES FOR MULLION-TRANSOM

* Denotes DIE is to be made, please refer to BALEXCO Sales Dept.

CODE	SECTION	WEIGHT gr/m	DESCRIPTION	PER.	Jx cm↑4	Wx cm↑3	Jy cm↑4	Wy cm↑3
E3117*		4655	MULLION 165	671	101.00	—	772.00	—
E3118*		3413	MULLION 181 FOR CORNER	594	70.98	—	506.59	—

3200 PROFILES FOR COVER CAPS

* Denotes DIE is to be made, please refer to BALEXCO Sales Dept.

CODE	SECTION	WEIGHT gr/m	DESCRIPTION	PER.	Jx cm↑4	Wx cm↑3	Jy cm↑4	Wy cm↑3
E3201		440	PRESSURE PLATE	158	2.46	3.20	0.09	0.03
E3202		265	VERTICAL COVER CAP 50	153	3.30	3.19	0.16	0.06
E3203		297	HORIZONTAL COVER CAP 50	173	3.96	3.03	0.34	0.13
E3204		500	PRESSURE PLATE HORIZONTAL LINE	168	2.58	2.36	0.28	0.11
E3205		383	COVER CAP	203	6.21	5.46	0.30	0.08
* E3206		361	COVER CAP	199	6.46	3.40	1.25	0.34
* E3207		751	PRESSURE PLATE	252	8.83	6.39	2.09	0.69
* E3208		1247	PRESSURE PLATE	439	1.64	0.20	97.15	52.98

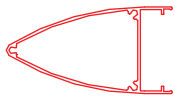
3200 PROFILES FOR COVER CAPS

* Denotes DIE is to be made, please refer to BALEXCO Sales Dept.

CODE	SECTION	WEIGHT gr/m	DESCRIPTION	PER.	Jx cm↑4	Wx cm↑3	Jy cm↑4	Wy cm↑3
E3209		1466	PRESSURE PLATE	480	4.17	0.50	129.33	51.16
E3210		621	PRESSURE PLATE	235	5.70	6.20	0.18	0.05
E3211		983	PRESSURE PLATE	345	2.52	0.50	30.92	20.27
E3212		1499	PRESSURE PLATE	525	4.72	0.59	108.16	72.14
E3213		1172	PRESSURE PLATE	405	1.17	0.19	47.39	43.94
E3214		197	SPACER PROFILE	127	—	—	—	—
E3215		113	SPACER PROFILE	75	—	—	—	—
E3216*		178	CONNECTION PROFILE E3204	50	—	—	—	—

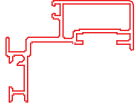
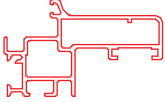
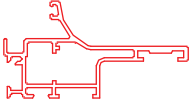
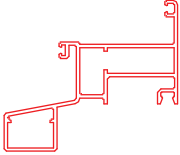
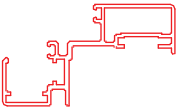
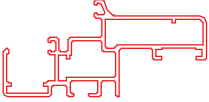
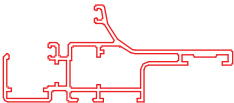
3200 PROFILES FOR COVER CAPS

* Denotes DIE is to be made, please refer to BALEXCO Sales Dept.

CODE	SECTION	WEIGHT gr/m	DESCRIPTION	PER.	Jx cm↑4	Wx cm↑3	Jy cm↑4	Wy cm↑3
E3217		521	PRESSURE PLATE	178	—	—	—	—
E3218		297	VERTICAL COVER CAP 60	173	5.00	—	0.14	—
E3219		329	HORIZONTAL COVER CAP 60	197	6.06	—	0.36	—
E3220		1499	RIGHT ANGLE COVER CAP 60	419	7.81	—	0.44	—
E3221		1088	ELLIPTICAL COVER CAP 50	301	31.96	—	13.24	—
E3222		729	PRESSURE PLATE	285	10.6	—	1.18	—

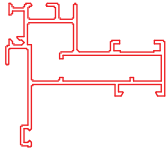
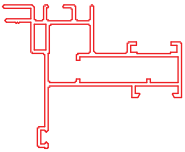
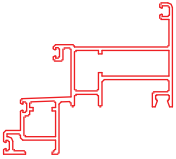
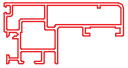
3300 PROFILES

* Denotes DIE is to be made, please refer to BALEXCO Sales Dept.

CODE	SECTION	WEIGHT Gr/ml	DESCRIPTION	PER.	Jx cm↑4	Wx cm↑3	Jy cm↑4	Wy cm↑3
E3301		815	CONVENTIONAL VENT	300	3.81	1.30	9.69	3.46
E3302		1112	STRUCTURAL FRAME/ VENT	349	4.83	1.27	16.90	8.10
E3303		1069	STRUCTURAL FRAME/ VENT	352	3.73	0.79	20.64	11.91
E3304		1169	CONVENTIONAL FRAME	397	11.35	3.40	25.13	8.27
* E3305		1023	CONVENTIONAL FRAMED GLASS INSERT	386	6.90	1.87	18.84	7.97
E3306		1304	FRAMED GLASS INSERT	421	6.41	1.44	29.10	15.58
E3307		1274	FRAMED GLASS INSERT VERSION E3306	448	4.74	0.87	33.67	21.58

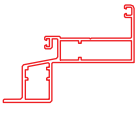
3300 PROFILES

* Denotes DIE is to be made, please refer to BALEXCO Sales Dept.

CODE	SECTION	WEIGHT Gr/ml	DESCRIPTION	PER.	Jx cm↑4	Wx cm↑3	Jy cm↑4	Wy cm↑3
E3308 *		1231	FRAME FOR FIX PART WITH GLASS	409	9.36	2.40	21.65	5.77
E3309 *		1312	FRAME FOR FIX PART WITH ALUMINIUM	420	10.76	2.66	24.08	6.17
E3310		108	BONDING PROFILE	52	—	—	—	—
E3311		505	ADDITIONAL FRAME FOR DOOR	155	3.9	—	1.24	—
E3312		1280	FRAME FOR WINDOWS— HORIZONTAL LINE	440	33.1	—	4.97	—
E3313		1175	STRUCTURAL FRAME	310	19.59	—	4.39	—
E3314		934	STRUCTURAL FRAME	292	20	—	1.69	—

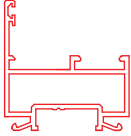
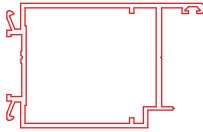
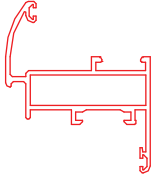
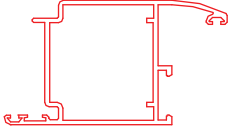
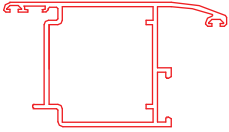
3300 PROFILES

* Denotes DIE is to be made, please refer to BALEXCO Sales Dept.

CODE	SECTION	WEIGHT Gr/ml	DESCRIPTION	PER.	Jx cm↑4	Wx cm↑3	Jy cm↑4	Wy cm↑3
E3315		1064	OPENABLE FRAME PANEL	312	3.00	—	3.30	—
E3316		348	GLASS SUPPORT (CONVENTIONAL)	141	—	—	—	—
E3317		394	SPANDREL SUPPORT	135	—	—	—	—
E3318		470	CLADDING SUPPORT	235	0.52	—	9.73	—

PROFILES FOR DOOR - WINDOWS

* Denotes DIE is to be made, please refer to BALEXCO Sales Dept.

CODE	SECTION	WEIGHT Gr/ml	DESCRIPTION	PER.	Jx cm↑4	Wx cm↑3	Jy cm↑4	Wy cm↑3
PROFILES FOR DOORS –WINDOWS								
E1201		840	WINDOW FRAME	280	4.00	1.31	8.07	3.20
E1208		1064	DOOR FRAME	298	12.05	5.79	19.50	4.89
E1230		959	WINDOW VENT	335	12.16	4.98	5.86	1.89
E1237		1094	DOOR VENT	334	12.39	5.53	17.90	4.31
E1238		1096	T DOOR VENT	334	11.86	6.29	17.91	4.31
E1401		148	SPACER SUPPORT	50	—	—	—	—
E1402		275	ADDITIONAL FOR DOOR	175	—	—	—	—

BALEXCO 45 WINDOW PROFILES

* Denotes DIE is to be made, please refer to BALEXCO Sales Dept.

CODE	SECTION	WEIGHT Gr/ml	DESCRIPTION	PER.	Jx cm↑4	Wx cm↑3	Jy cm↑4	Wy cm↑3
E1404		254	GLASS BEADING	145	—	—	—	—
E1406		227	GLASS BEADING	138	—	—	—	—
E1406		224	GLASS BEADING	139	—	—	—	—
E1407		186	GLASS BEADING	103	—	—	—	—
E1408		259	GLASS BEADING	133	—	—	—	—
E1410		246	GLASS BEADING	138	—	—	—	—
E1411		230	GLASS BEADING	128	—	—	—	—

BALEXCO 45 WINDOW PROFILES

* Denotes DIE is to be made, please refer to BALEXCO Sales Dept.

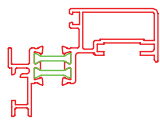
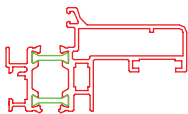
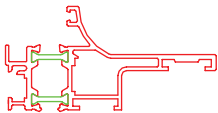
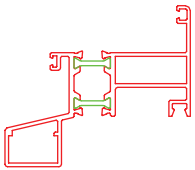
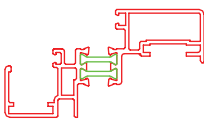
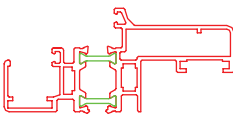
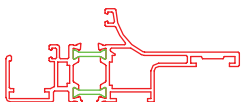
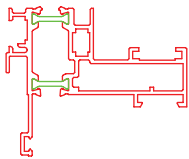
THE INDICATED WEIGHTS AND PERIMETERS ARE INCLUSIVE OF THE POLYAMIDE STRIPS

CODE	SECTION	WEIGHT gr/m	DESCRIPTION	PER.	Jx cm↑4	Wx cm↑3	Jy cm↑4	Wy cm↑3
E1412		213	GLASS BEADING	118	—	—	—	—
E1413		184	GLASS BEADING	99	—	—	—	—
E1414		170	GLASS BEADING	92	—	—	—	—

3400 THERMAL BREAK PROFILES FOR WINDOWS PANEL

* Denotes DIE is to be made, please refer to BALEXCO Sales Dept.

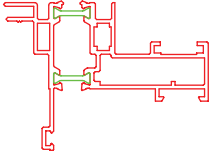
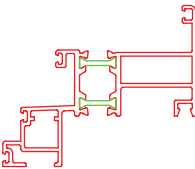
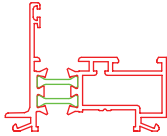
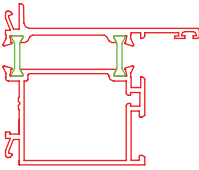
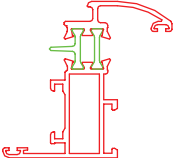
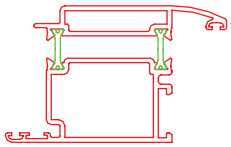
THE INDICATED WEIGHTS AND PERIMETERS ARE INCLUSIVE OF THE POLYAMIDE STRIPS

CODE	SECTION	WEIGHT gr/m	DESCRIPTION	PER.	Jx cm↑4	Wx cm↑3	Jy cm↑4	Wy cm↑3
E3401 *		943	CONVENTIONAL VENT	304	4.63	1.34	13.65	5.39
E3402 *		1280	STRUCTURAL FRAME/ VENT	329	6.52	1.50	22.75	12.14
E3403 *		1255	STRUCTURAL FRAME/ VENT VERSION E3402	352	5.08	0.94	28.25	17.39
E3404 *		1348	CONVENTIONAL FRAME	375	12.74	3.56	27.54	8.90
E3405 *		1172	CONVENTIONAL FRAMED GLASS INSERT/VENT	383	7.21	1.78	24.23	10.78
E3406 *		1529	FRAMED GLASS INSERT	408	7.85	1.61	35.86	20.85
E3407 *		1504	FRAMED GLASS INSERT VERSION E3406	431	6.02	1.01	42.47	28.27
E3408 *		1466	FRAME FOR FIX PART WITH GLASS	397	11.75	2.65	28.53	7.60

3400 THERMAL BREAK PROFILES FOR WINDOWS PANEL

* Denotes DIE is to be made, please refer to BALEXCO Sales Dept.

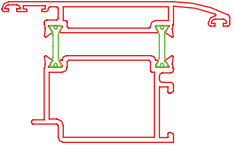
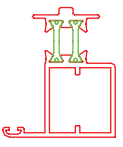
THE INDICATED WEIGHTS AND PERIMETERS ARE INCLUSIVE OF THE POLYAMIDE STRIPS

CODE	SECTION	WEIGHT gr/m	DESCRIPTION	PER.	Jx cm†4	Wx cm†3	Jy cm†4	Wy cm†3
E3409	* 	1504	FRAME FOR FIX PART WITH ALUMINIUM	407	12.88	2.83	31.28	8.12
E3310	* 	108	BONDING PROFILE	52	0.07	0.26	0.01	0.0096
E3412	* 	1437	FRAME FOR WINDOWS HORIZONTAL LINE	442	13.19	3.47	32.16	10.56
PROFILES FOR DOORS – WINDOWS								
E3411	* 	799	ADDITIONAL FRAME FOR DOOR	207	2.31	1.24	10.28	6.57
E1301	* 	1050	WINDOWS FRAME	316	4.46	1.44	13.58	4.31
E1309	* 	1494	DOOR FRAME	357	19.35	7.03	24.03	5.44
E1330	* 	1080	WINDOWS VENT	345	17.04	5.69	6.08	2.03
E1337	* 	1545	DOOR VENT	353	18.55	8.45	23.63	5.66

THERMAL BREAK PROFILES FOR DOORS

* Denotes DIE is to be made, please refer to BALEXCO Sales Dept.

THE INDICATED WEIGHTS AND PERIMETERS ARE INCLUSIVE OF THE POLYAMIDE STRIPS

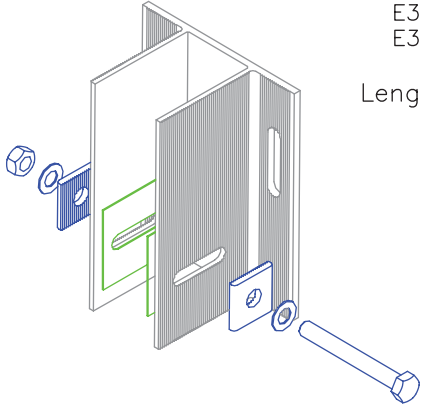
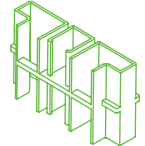
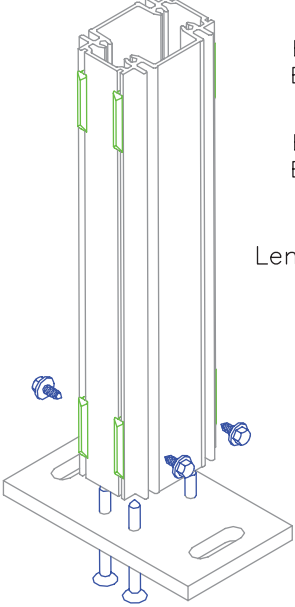
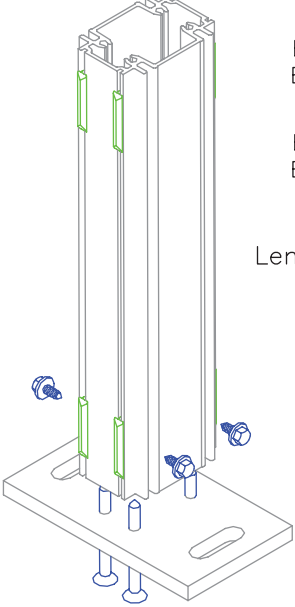
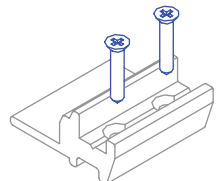
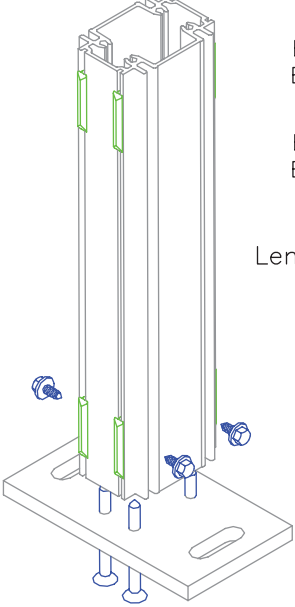
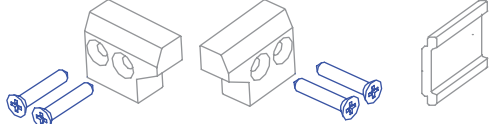
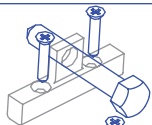
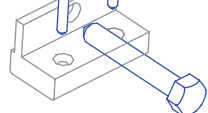
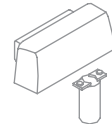
CODE	SECTION	WEIGHT gr/m	DESCRIPTION	PER.	Jx cm↑4	Wx cm↑3	Jy cm↑4	Wy cm↑3
E1338 *		1544	T DOOR VENT	343	17.35	8.91	24.02	5.73
E1343 *		804	INVERTED RABBET	199	8.43	3.75	2.82	1.71



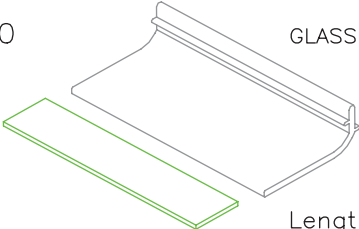
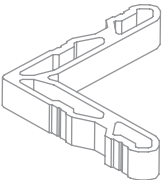
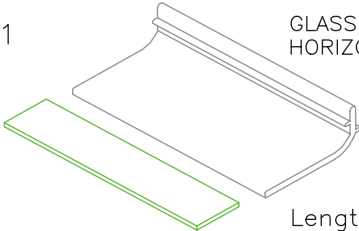
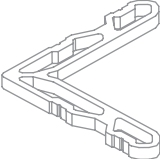
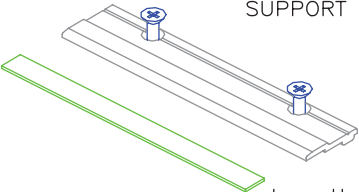
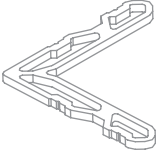
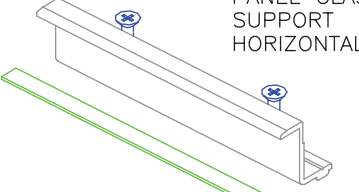
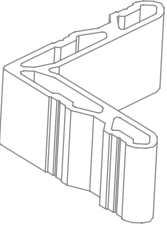
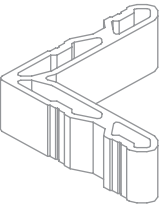
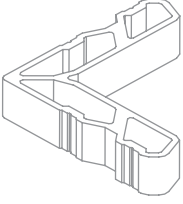
List of Accessories

N.B. Please consult Balexco for the availability of Dies and Versions

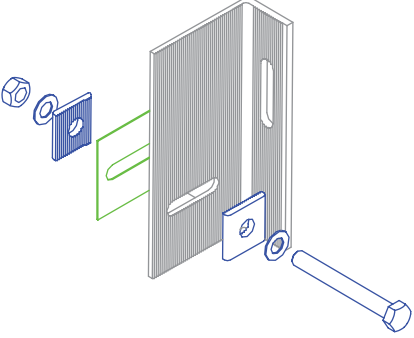
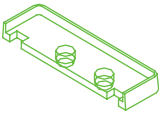
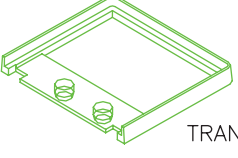
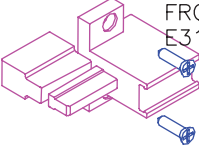
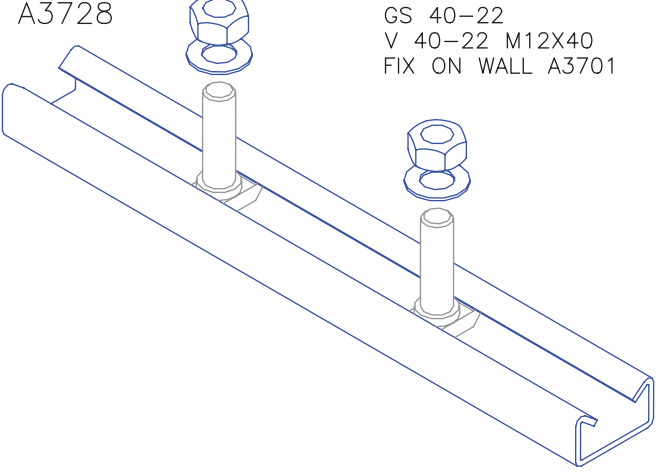
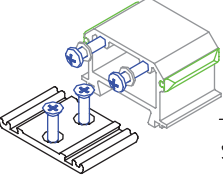
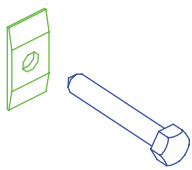
LIST OF ACCESSORIES

ITEM	DRAWING AND DESCRIPTION	ITEM	DRAWING AND DESCRIPTION
A3701	 BRACKET MULLION E3103 E3113 Length 200 mm	A3704	 MULLION NYLON CONNECT
A3702	 BRACKET E3103	A3705	 INNER TRANSOM SEAL
A3702.1	 BRACKET E3113	A3706	 BOTTOM SUPPORT Length 40mm
A3702.2	 BRACKET E3102 Length 300 mm	A3707	 SIDE SUPPORT Length 10mm SUPPORT E1401
A3703	 CONNECT MULLION E3103	A3708	 TOP SUPPORT E3302-E3402
A3703.1	 CONNECT MULLION E3113	A3708.1	 TOP SUPPORT E3303-E3403
A3703.2	 CONNECT MULLION E3102	A3709	 DRAINAGE COVER

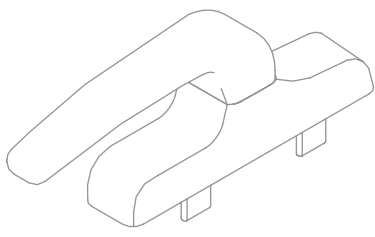
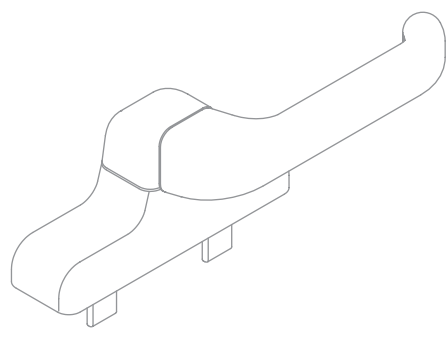
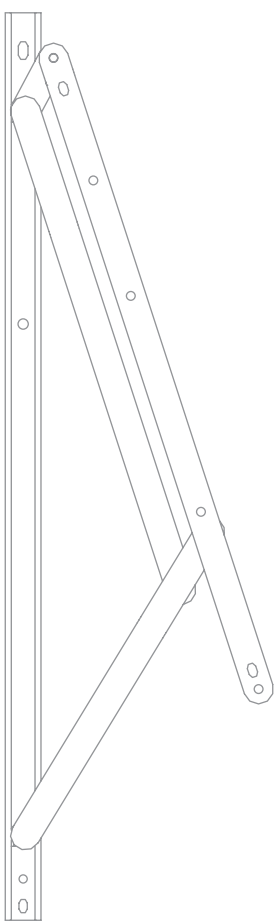
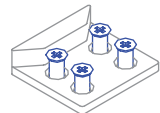
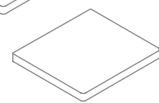
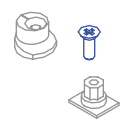
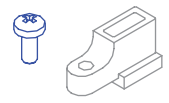
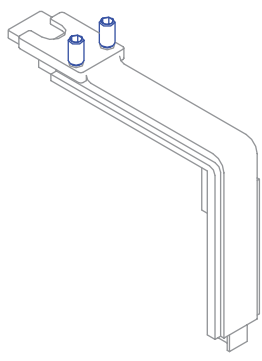
LIST OF ACCESSORIES

ITEM	DRAWING AND DESCRIPTION	ITEM	DRAWING AND DESCRIPTION
A3710	 GLASS SUPPORT Length 100 mm	A3715	 CORNER JOINT 11.2X11
A3711	 GLASS SUPPORT HORIZONTAL LINE Length 100 mm	A3716	 CORNER JOINT 5X11
A3712	 PANEL GLASS SUPPORT Length 100 mm	A3717	 CORNER JOINT 3.5X11
A3712.1	 PANEL GLASS SUPPORT HORIZONTAL LINE Length 100 mm	A3718	 CORNER JOINT 29X11 SCREW
A3713	 CORNER JOINT 29X11	A3719	 CORNER JOINT 17X15 SCREW
A3714	 CORNER JOINT 20X11	A3720	 CORNER JOINT 17X15

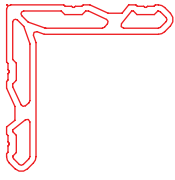
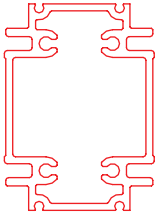
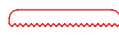
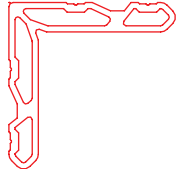
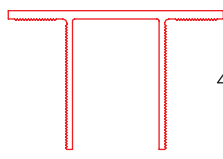
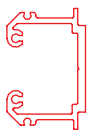
LIST OF ACCESSORIES

ITEM	DRAWING AND DESCRIPTION	ITEM	DRAWING AND DESCRIPTION
A3721	CORNER BRACKET Length 200 mm 	A3726 * USE IN KIT	TRANSOM SEAL E3101 
A3722	OUTER TRANSOM SEAL 27 mm E3102	A3727 * USE IN KIT	TRANSOM SEAL E3102
A3722.1	OUTER TRANSOM SEAL 22 mm E3103-E3113 	A3727.1	TRANSOM SEAL E3103
A3723 * USE IN KIT	TRANSOM CONNECTOR FRONT FIXING E3101-E3102-E3113 	A3728	GL LOCATELLI GS 40-22 V 40-22 M12X40 FIX ON WALL A3701 
A3724	TRANSOM CONNECTOR E3102 Length 35mm	A3729	TRANSOM SEAL E3102
A3724.1	TRANSOM CONNECTOR E3103 Length 78mm	A3729.1	TRANSOM SEAL E3103
A3724.2	TRANSOM CONNECTOR E3113 Length 128mm	A3729.2	TRANSOM SEAL E3113
A3725 * USE IN KIT WITH	TRANSOM CONNECTOR SIDE FIXING E3102 Length 35mm 	A3736	ACCESSORY FOR FIX CLAMPING CONVENTIONAL
A3725.1	TRANSOM CONNECTOR SIDE FIXING E3103 Length 78mm	A3736.1	ACCESSORY FOR FIX CLAMPING HORIZONTAL LINE 

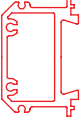
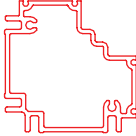
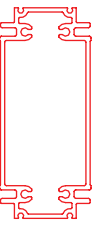
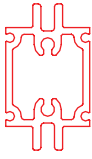
LIST OF ACCESSORIES PROJECTING WINDOWS

ITEM	DRAWING AND DESCRIPTION	ITEM	DRAWING AND DESCRIPTION
A3730	CREMONE 	A3730.1	CREMONE OUT-AXIS 
A3731	FRICTION ARM 	A3732	STRIKER  SPACER 1.5 mm 
		A3733	ADJUSTABLE PLUG FOR ADDITIONAL CLOSING 
		A3734	CONNECTION BLOCKS FOR CREMONE 
		A3735	CORNER TRANSMISSION 

E3600 PROFILES FOR ACCESSORIES

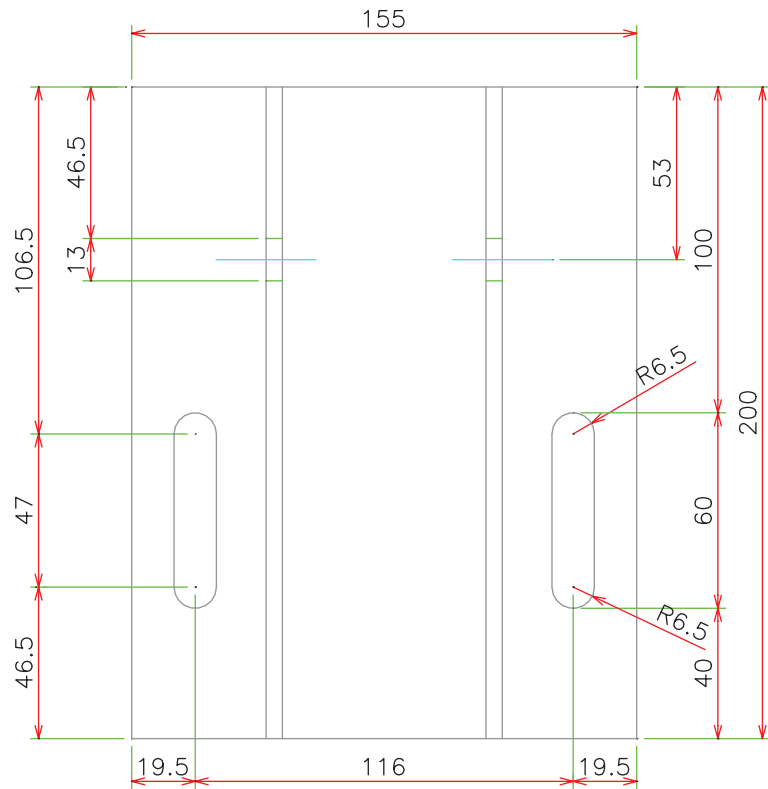
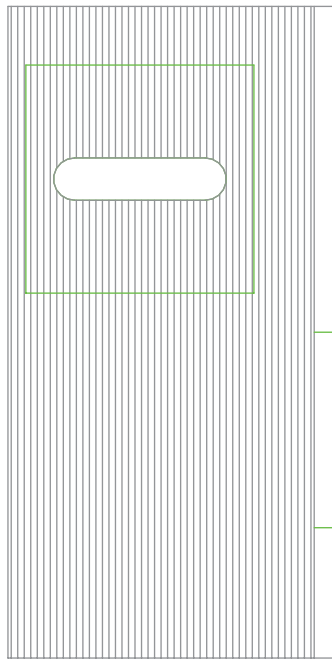
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E2075		1582	CORNER JOINT 11mm A3713-14-15-16-17	E3606		214	UPPER FIX ELEMENTS STRUCTURAL GLAZING A3708
E3601		2438	JOIN MULLION E3103 A3702.2	E3607		810	LOWER FIX ELEMENTS STRUCTURAL GLAZING A3706
E3602		510	SUPPORT GLASS STRUCTURAL GLAZING A37010	E3608		138	SUPPORT GLASS CONVENTIONAL A3712
E3603		1484	FIX ELEMENTS STRUCTURAL GLAZING	E3609		572	SUPPORT GLASS HORIZONTAL LINE A3711
E3603A		1434	GLASS INSERT A3707				
E3604		583	SUPPORT BRACKET A3701 A3721	E3610		1820	CORNER JOINT 15mm A3720
E3605		4876	BRACKET A3701	E3611		1245	JOINT TRANSOM A3724-24.1-24.2

E3600 PROFILES FOR ACCESSORIES

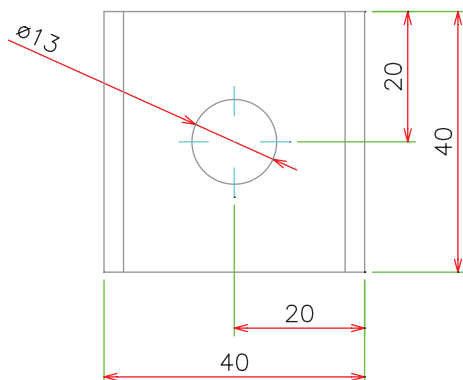
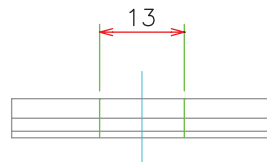
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E3612		1391	MOVABLE SUPPORT FIX TRANSOM A3725-25.1	E3618		2593	JOINT CORNER MULLION E3109
E3613		551	GUIDE MOVABLE FIX TRANSOM A3725-25.1	E3618		267	UPPER FIX ELEMENTS STRUCTURAL GLAZING A3708.1
E3614		3110	JOINT MULLION E3113 A3702.1 A3703.1	E1401		148	ROD BAR SPACER SUPPORT A3707
E3615		211	SUPPORT GLASS HORIZONTAL LINE A3712.1	E3621		224	GLASS SUPPORT
E3616		1404	JOINT E3102 A3702.2 A3703.2	E3622		343	EXTENDED GLASS SUPPORT
E3617		4058	CORNER BRACKET A3721				

PREPARATIONS OF ACCESSORIES FROM EXTRUSION PROFILES

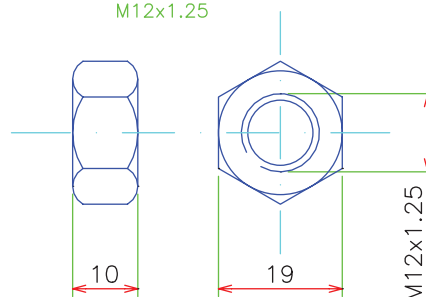
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E3604



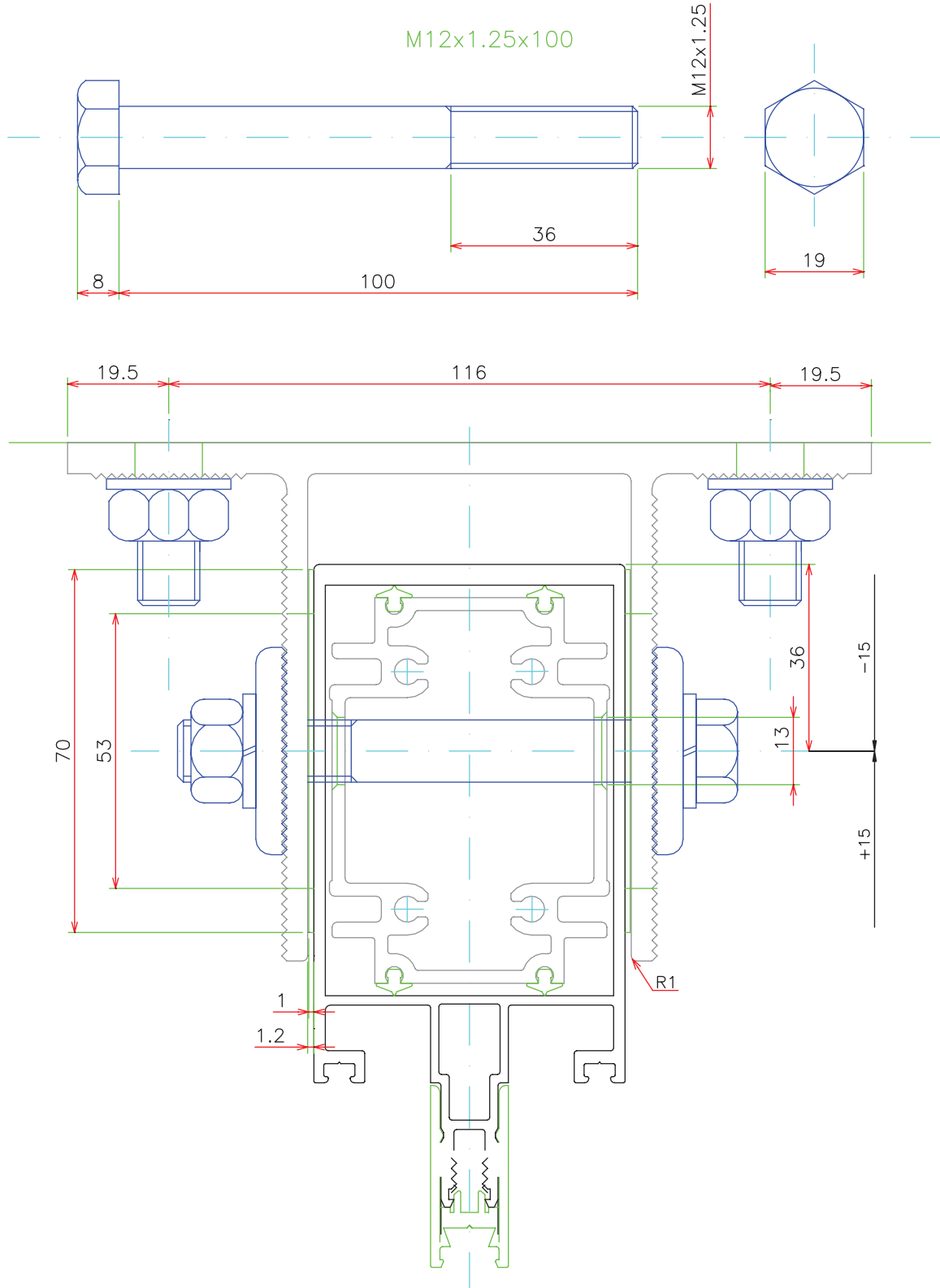
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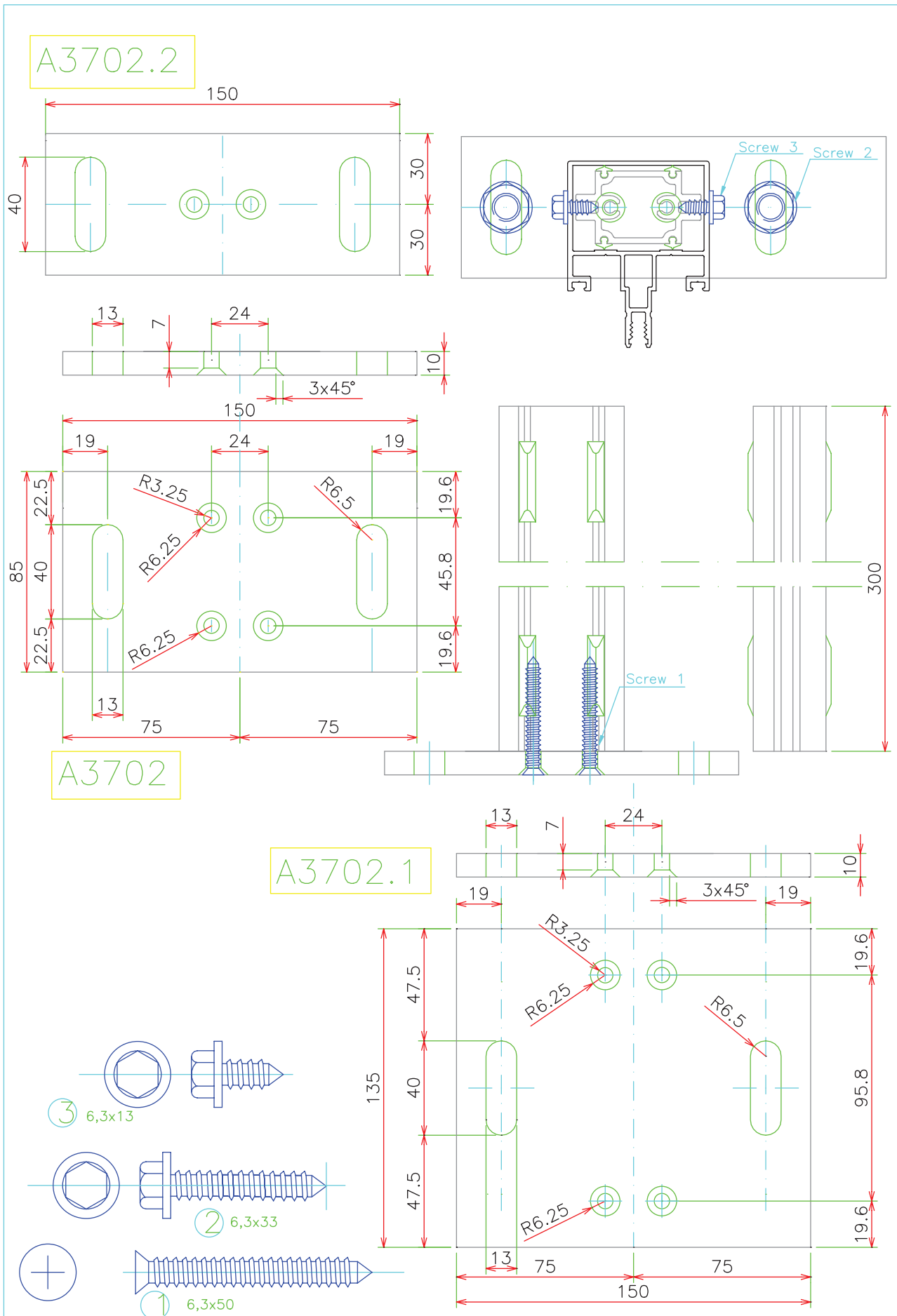


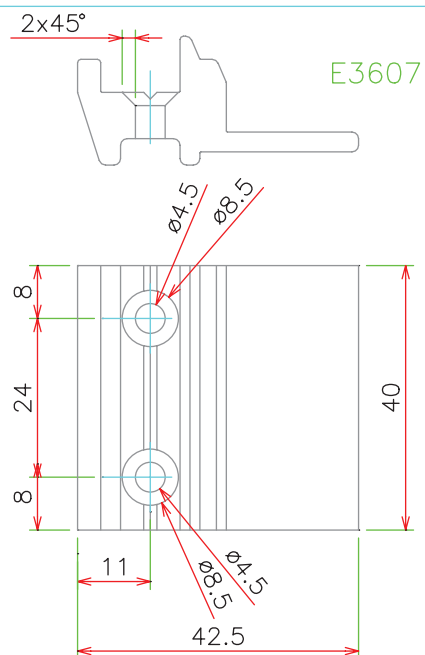
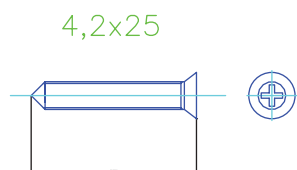
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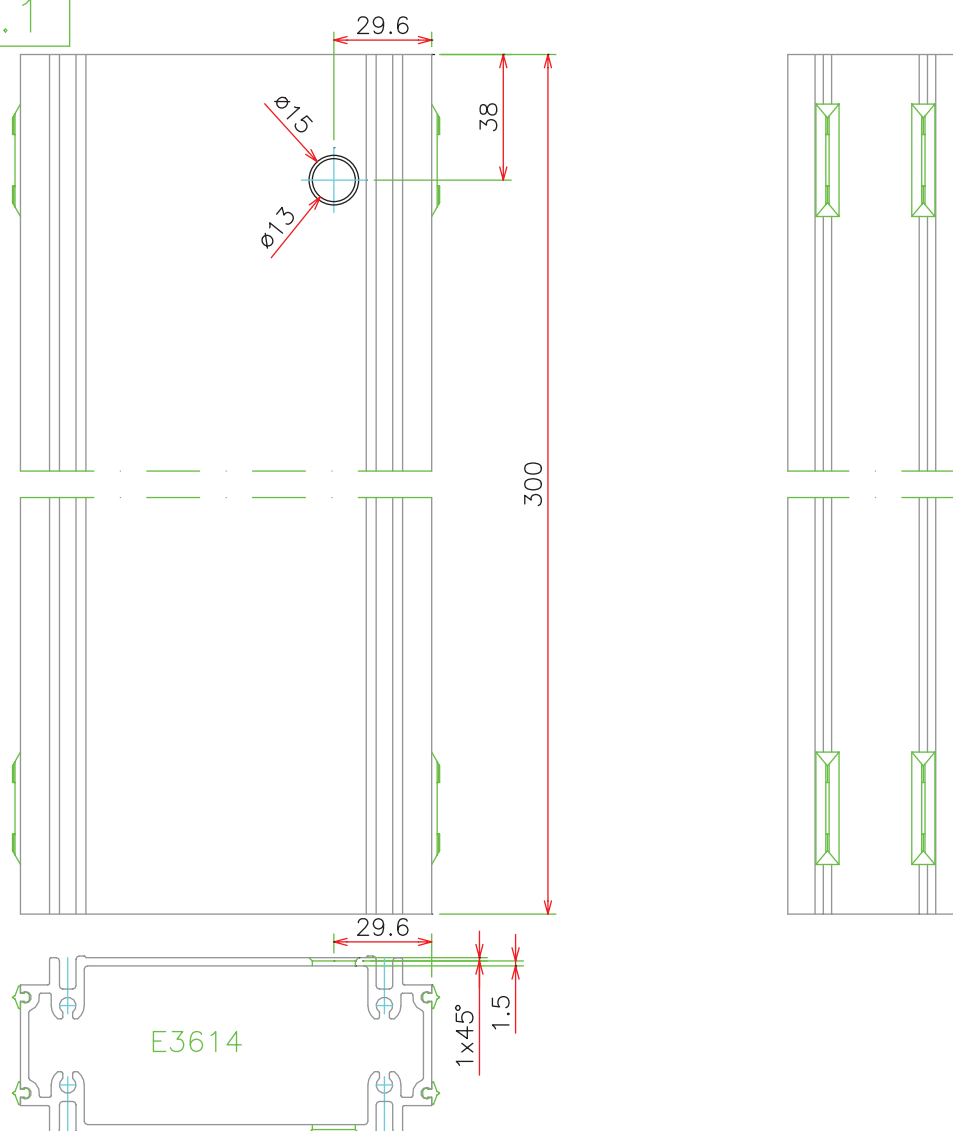
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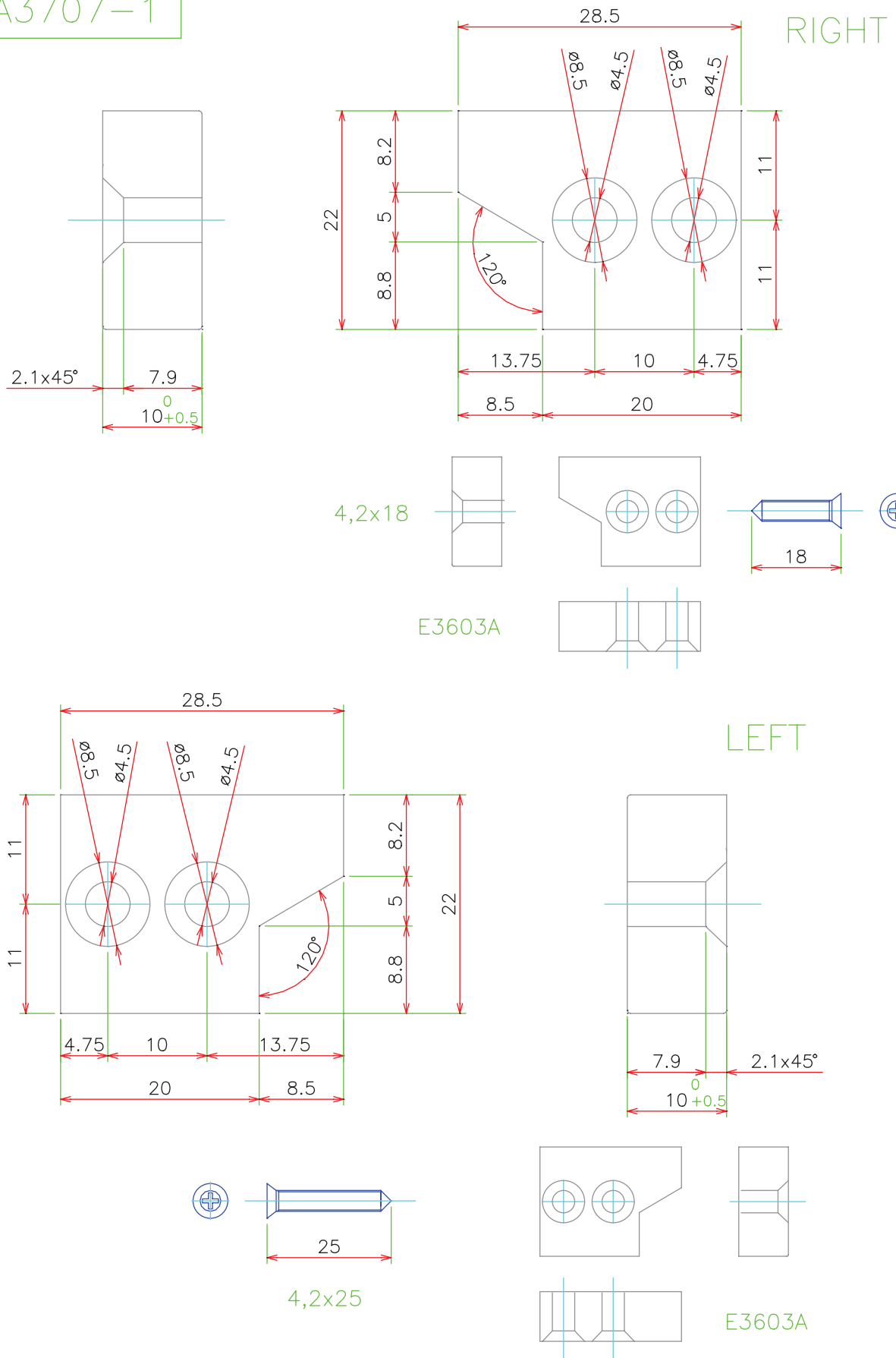




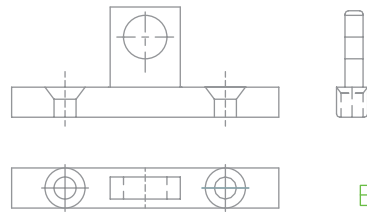
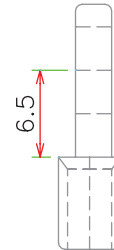
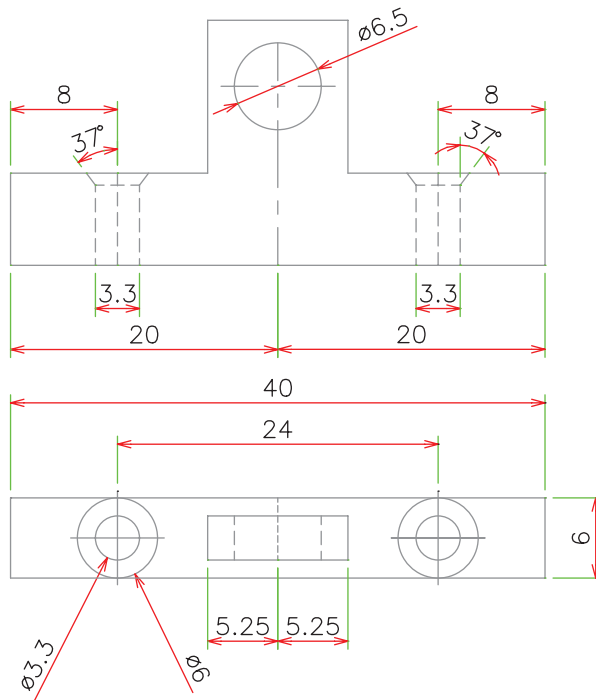
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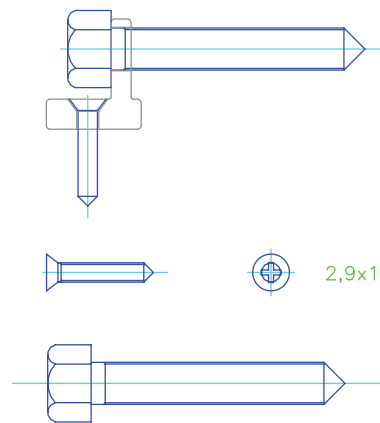
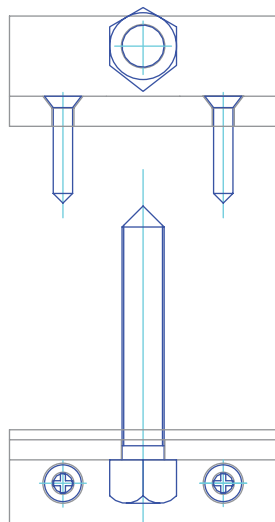
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A3708



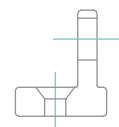
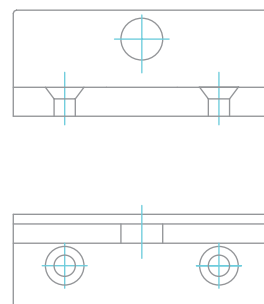
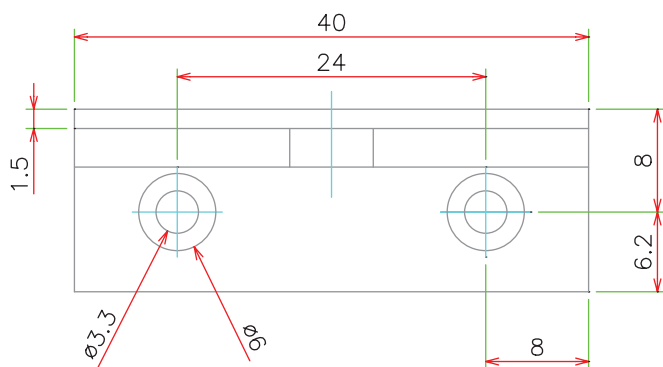
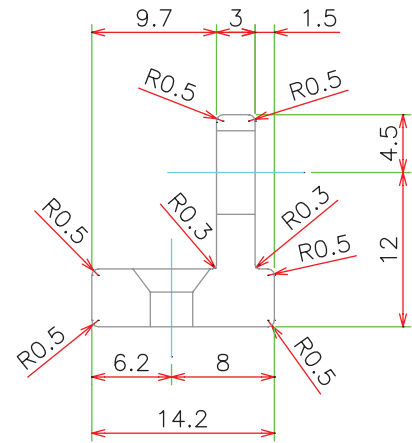
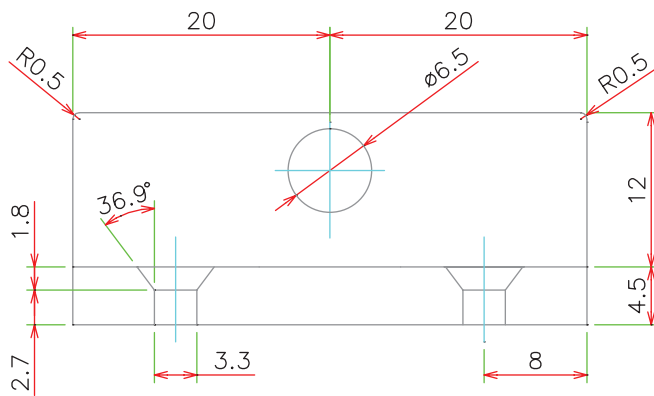
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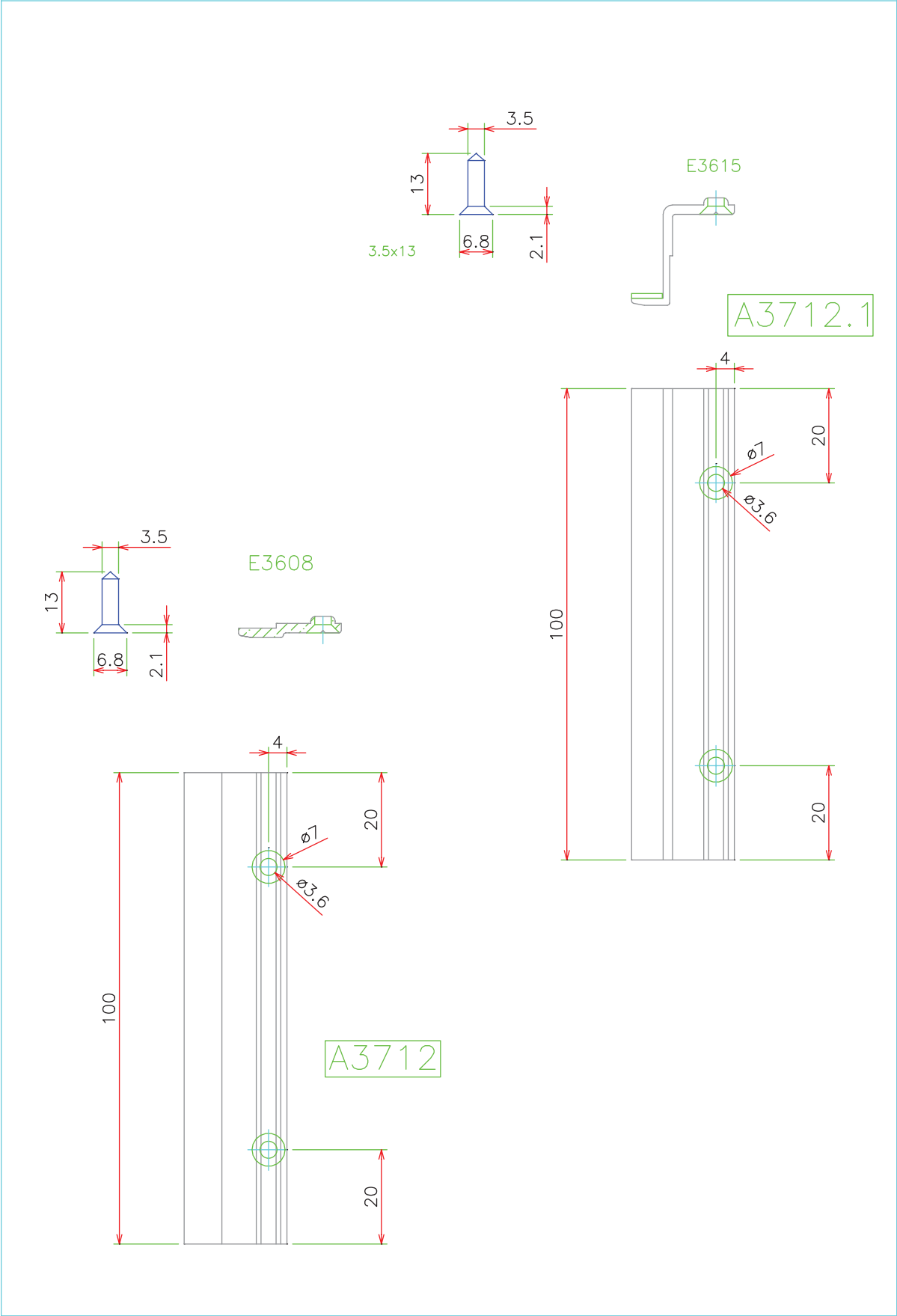
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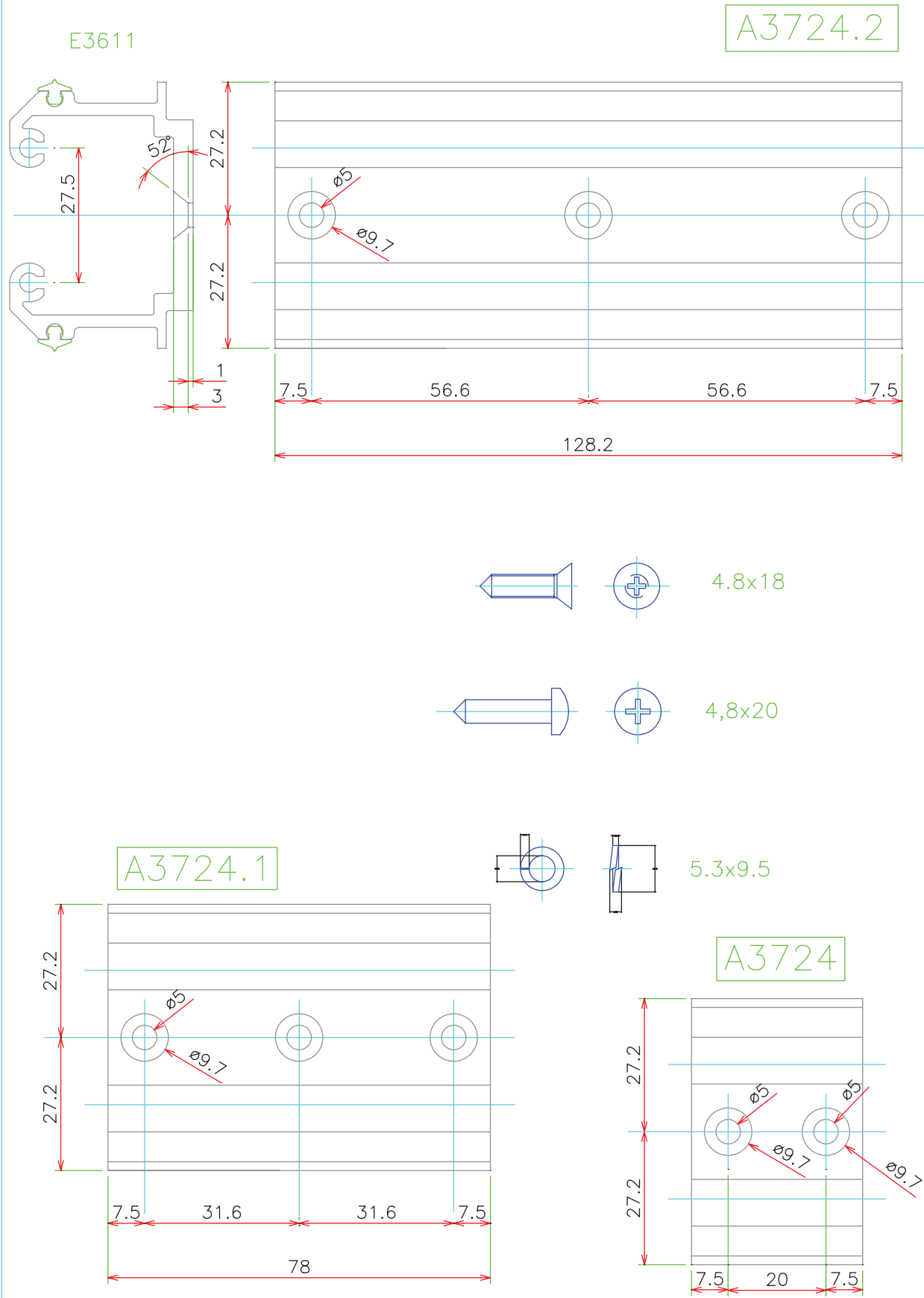
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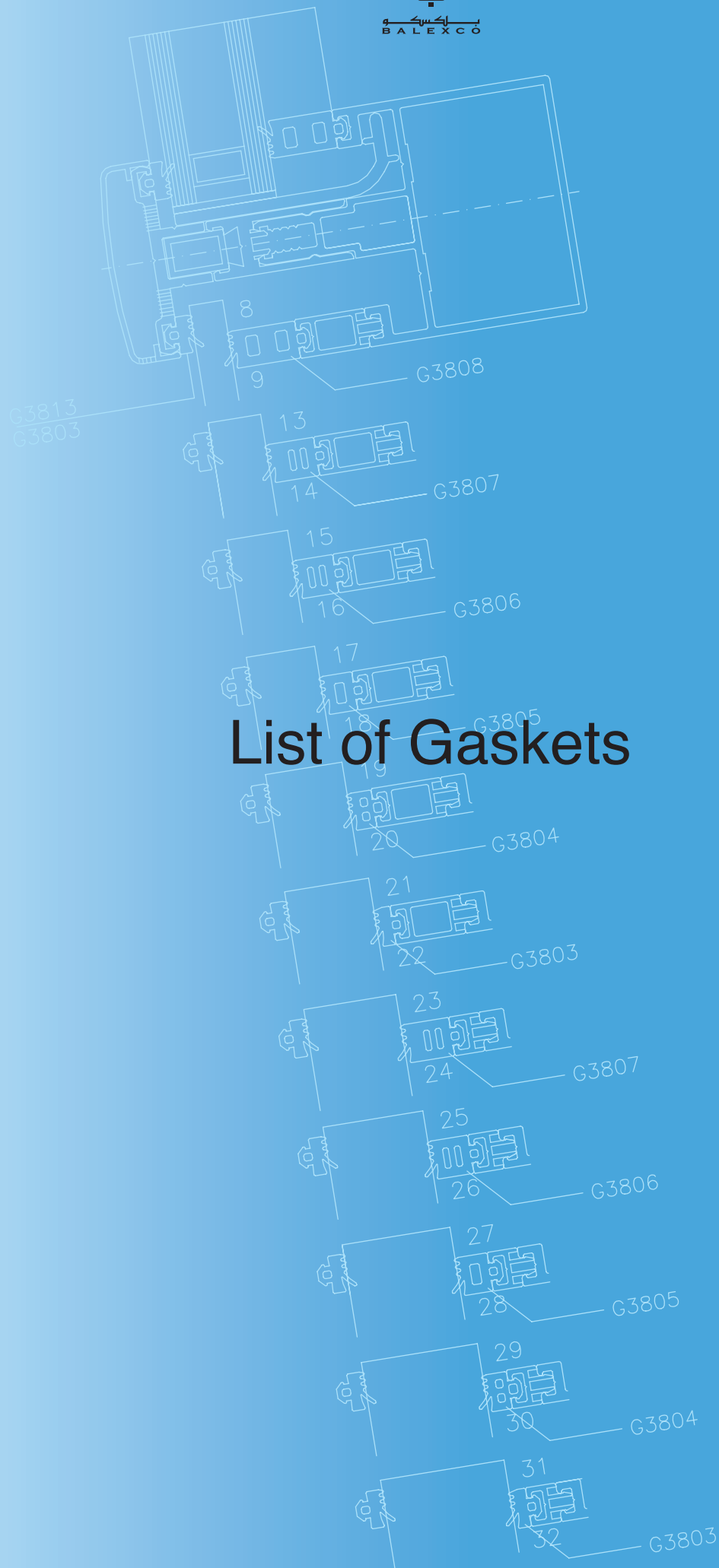
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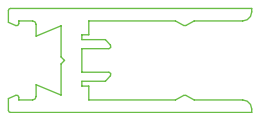
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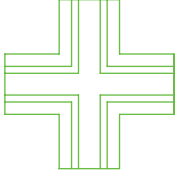
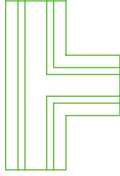
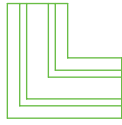




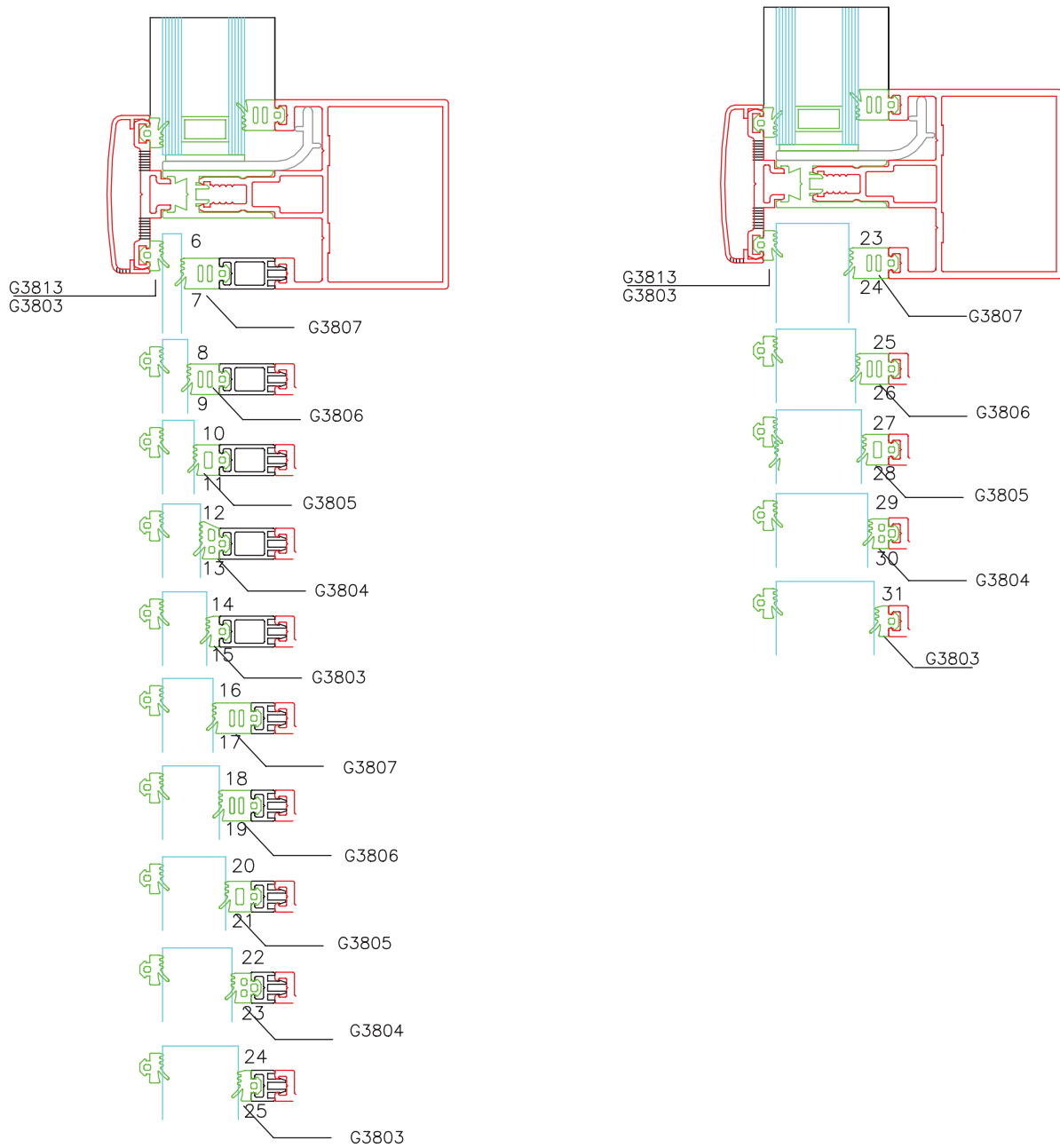
LIST OF GASKETS

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G3801		FOR INSERT GLASS EPDM	G3807		INTERNAL GLASS 12 mm EPDM
G3802		FOR INSERT GLASS VERSIONS G3826 EPDM	G3808		INTERNAL GLASS 17 mm EPDM
G3803		EXTERNAL GLASS 4 mm EPDM INTERNAL RABBET WING STRUCTURAL	G3809		DOUBLE ADHESIVE TAPE FOR STRUCTURAL GLASS
G3804		INTERNAL GLASS 6 mm EPDM	G3810		THERMAL BREAK FOR MULLION AND TRANSOM SPECIAL PVC
G3805		INTERNAL GLASS 8 mm EPDM	G3811		EXTERNAL RABBET MULLION TRANSOM EPDM
G3806		INTERNAL GLASS 10 mm EPDM	G3812		SEAL FOR PROFILE EPDM

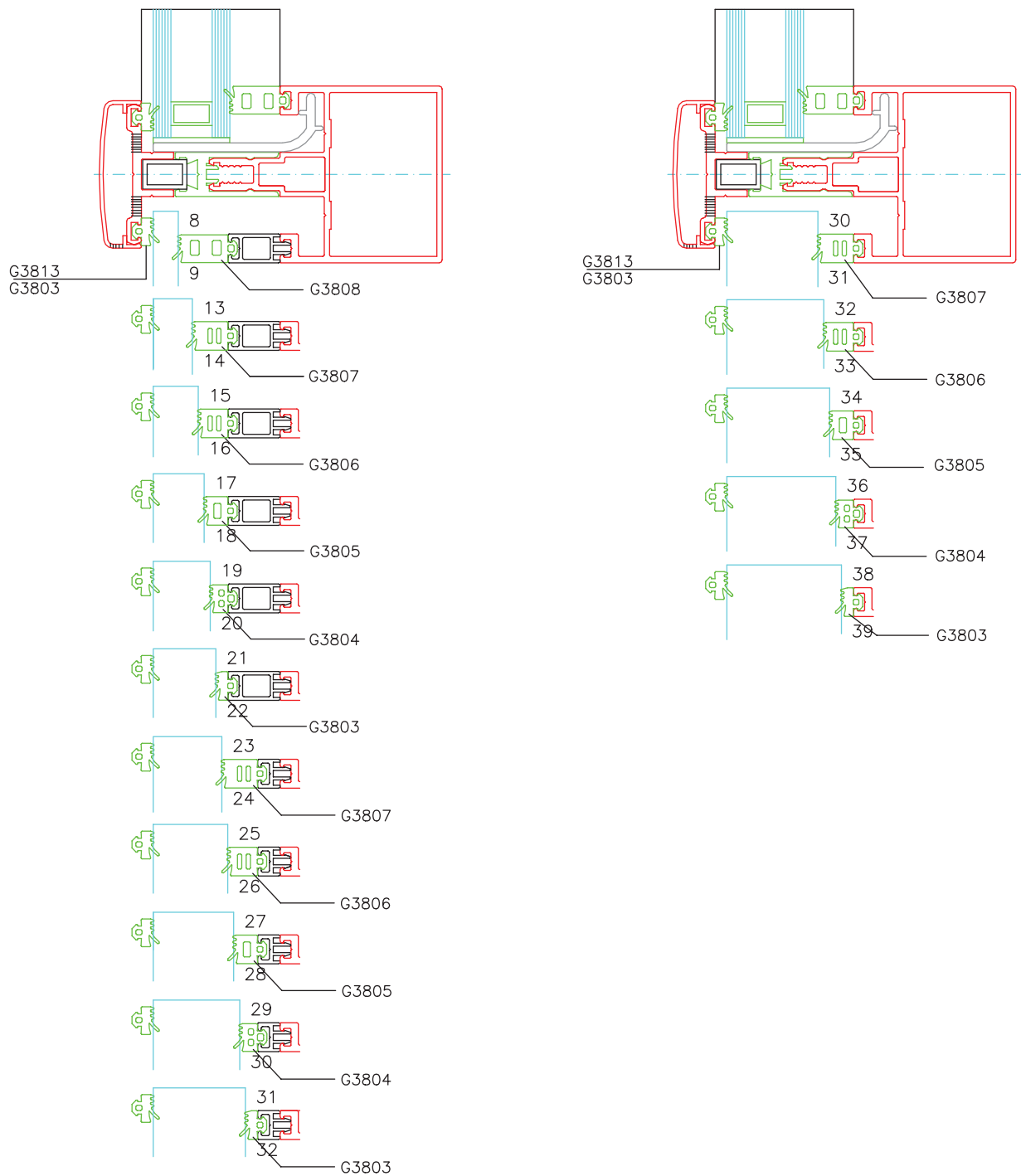
LIST OF GASKETS

ITEM	DRAWING AND DESCRIPTION		ITEM	DRAWING AND DESCRIPTION	
G3813		EXTERNAL GLASS THERMAL BREAK 4 mm EPDM	G3822		CORNER FOUR WAY-CROSS
G3814		FOR HINGE PROFILE ROUNDED CORNER EPDM	G3823		CORNER THREE WAY-T
G3815		GASKET FOR FOR MULLIONS -TRANSOMS SPECIAL PVC IN PCS	G3824		CORNER TWO WAY-L
G3817		ON THERSOLD FRAME	G3825		INTERNAL PART GLASS EPDM
G3818		ON FIN RABBET WING OPEN OUTSIDE	G3826		INTERNAL PART GLASS EPDM
G3819		HORIZONTAL LINE EPDM	G3827		ROUNDED SEALANT
G3820		HORIZONTAL LINE EPDM CORNER VULCANIZED	G3828		INTERNAL PART GLASS EPDM
G3821		HORIZONTAL LINE EPDM	G3829		INTERNAL PART GLASS EPDM

CONVENTIONAL INSERT GLASS GASKETS

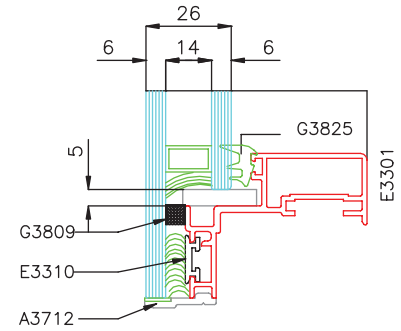
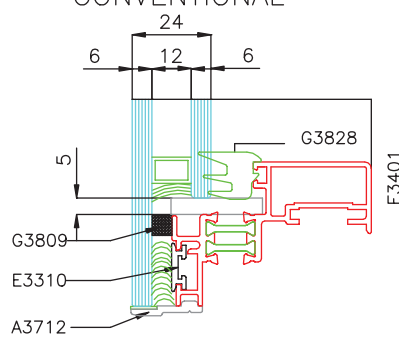
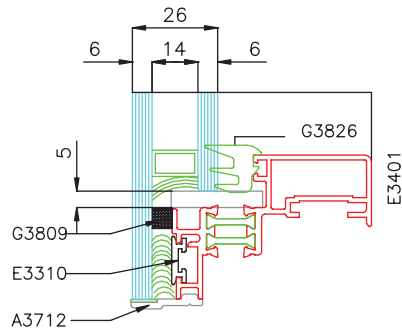


HORIZONTAL LINE INSERT GLASS-GASKETS

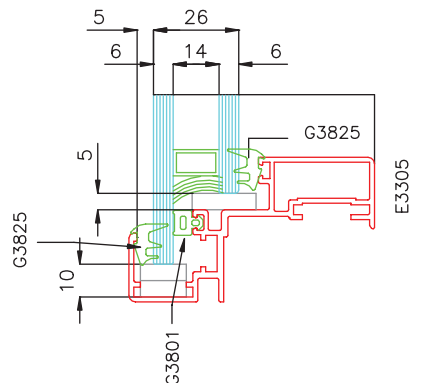
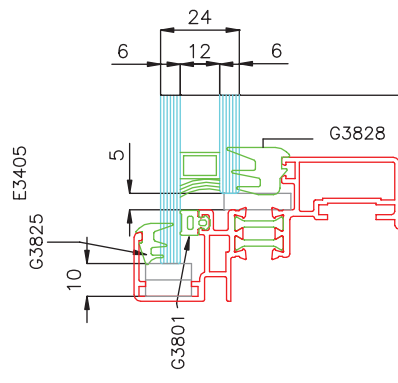
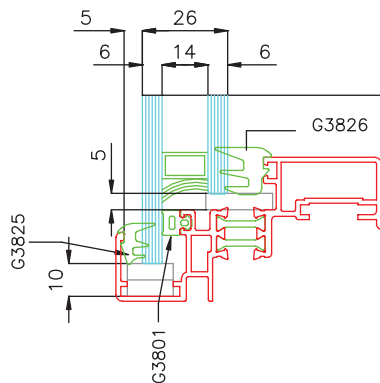


WINDOW AND PANEL GLAZING

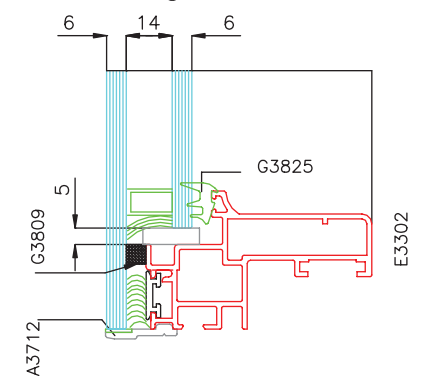
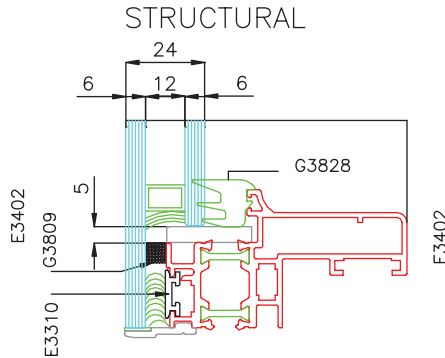
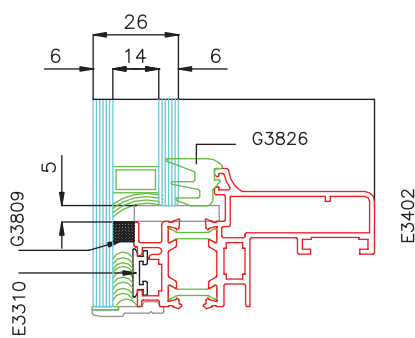
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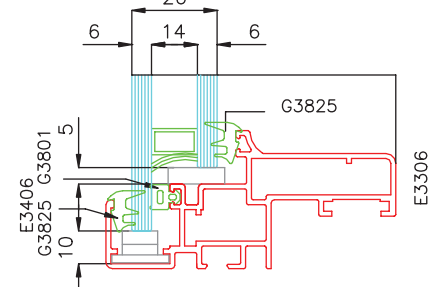
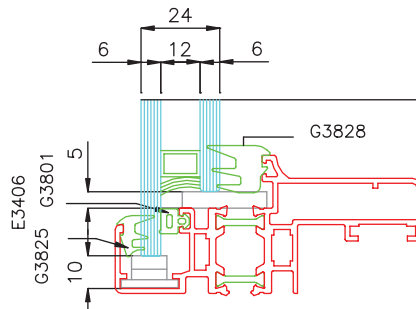
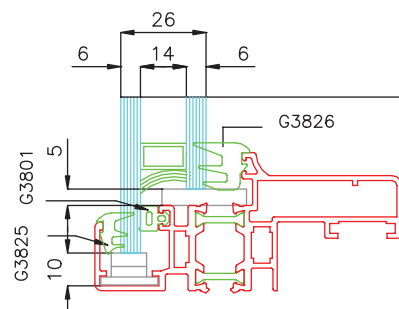
CONVENTIONAL WITH FRAMED GLASS INSERT



STRUCTURAL

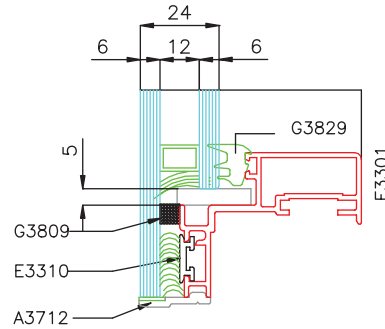


FRAMED GLASS INSERT

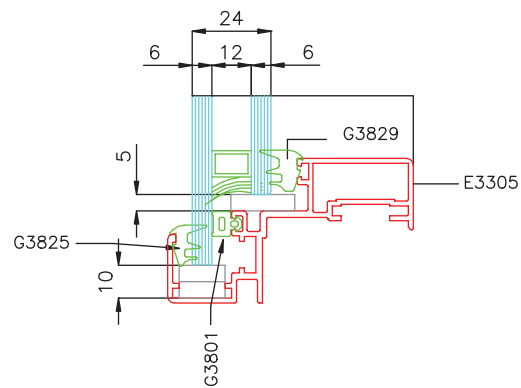


WINDOW AND PANEL GLAZING

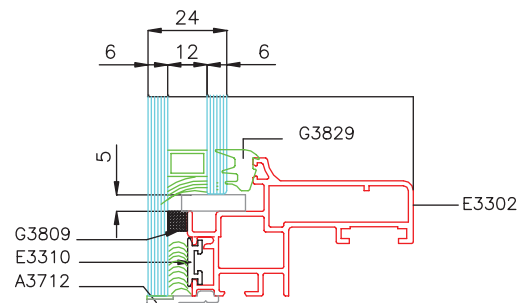
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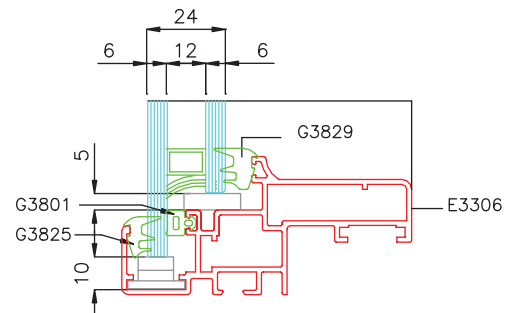
CONVENTIONAL
WITH FRAMED
GLASS INSERT

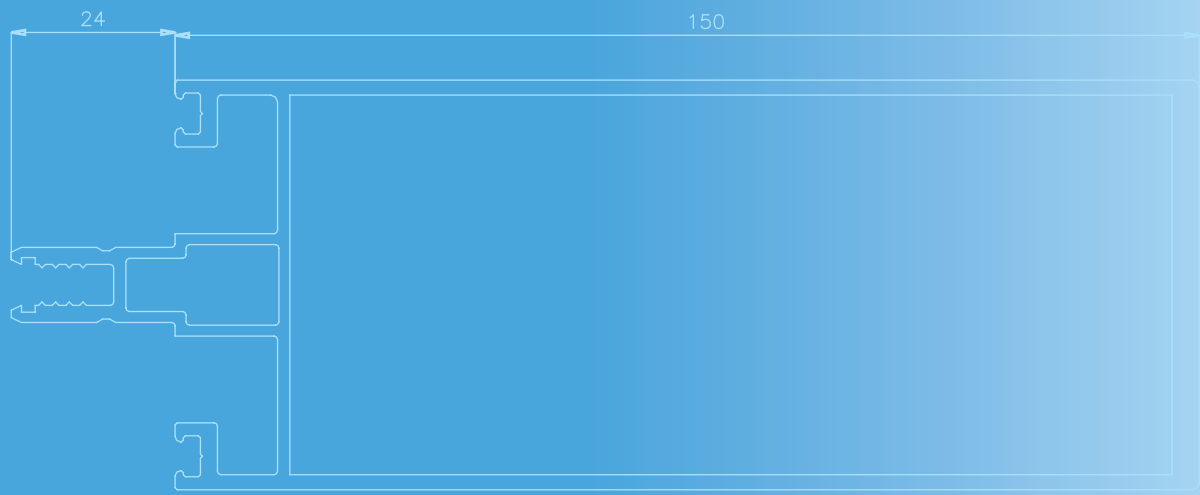


STRUCTURAL

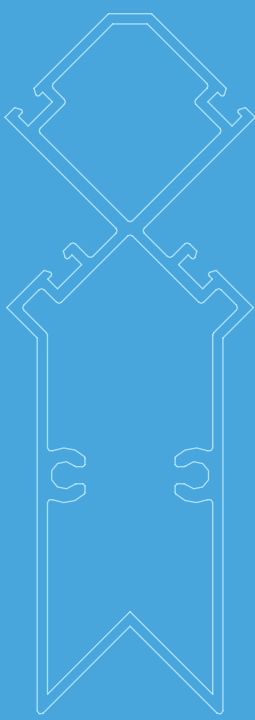


FRAMED GLASS
INSERT





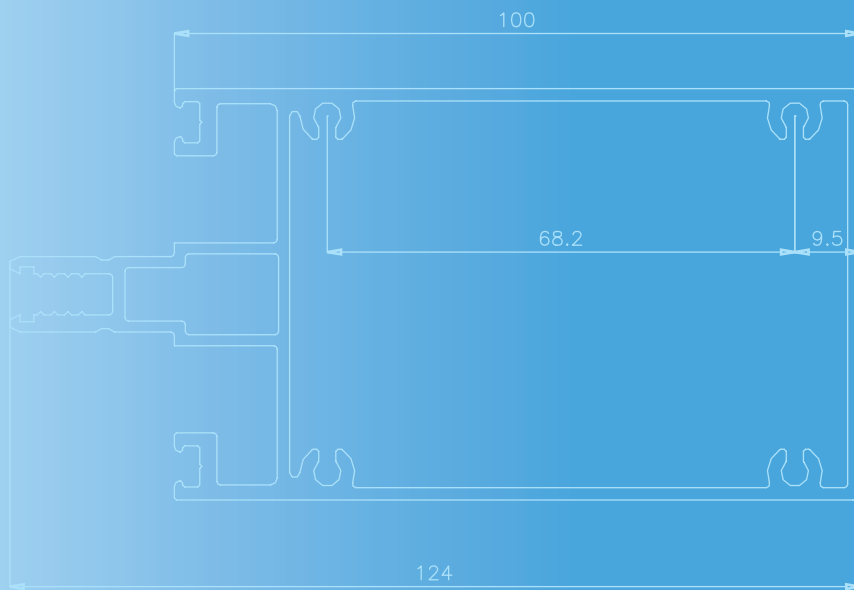
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g/m 3240



E3111
g/m 1474



E3110
g/m 1196



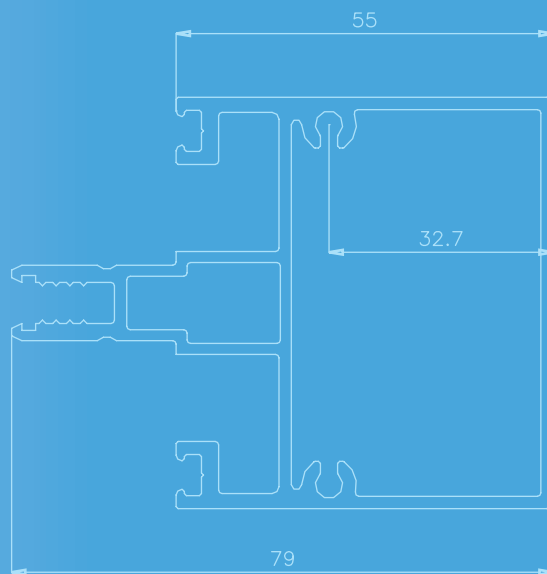
E3105

g/m 2414

Common Profiles

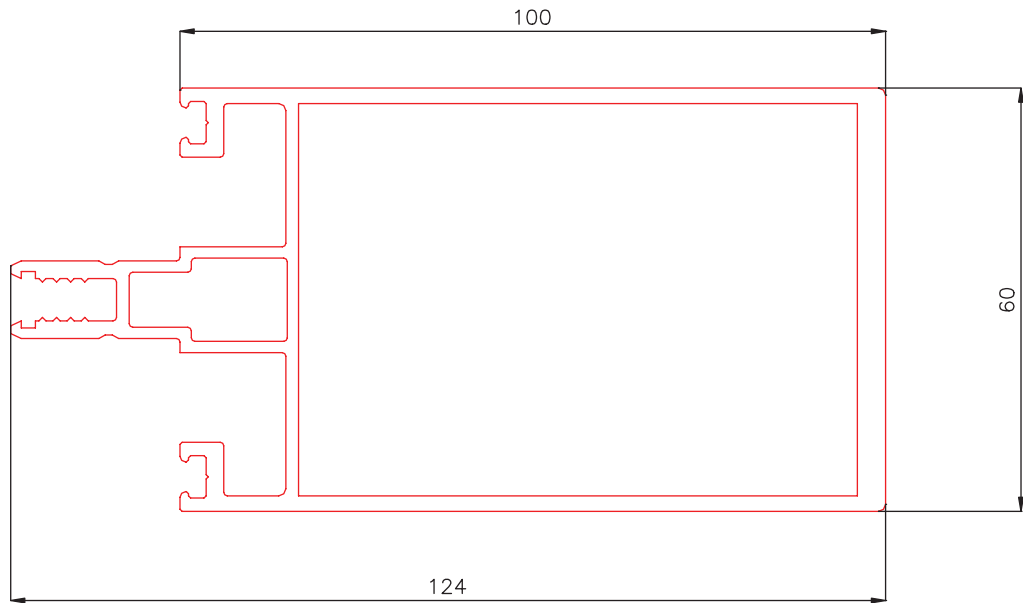


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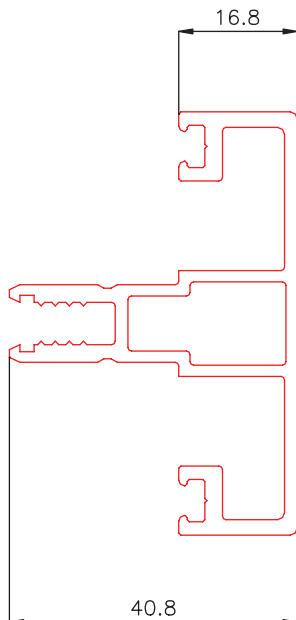


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g/m 1847

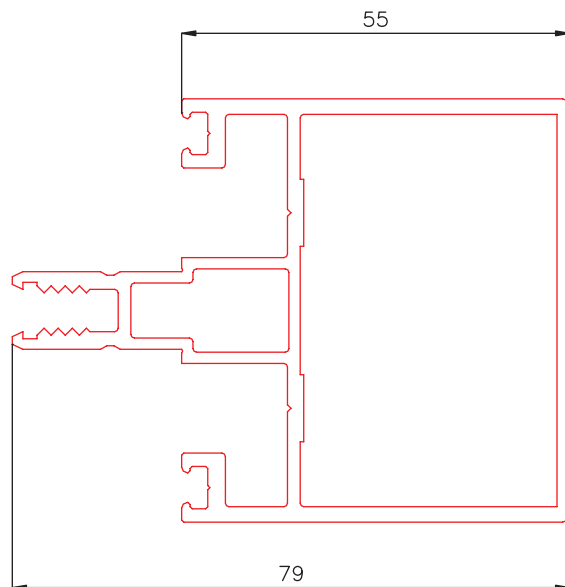
COMMON PROFILES E3100 MULLION - TRANSOM



E3103
g/m 2646

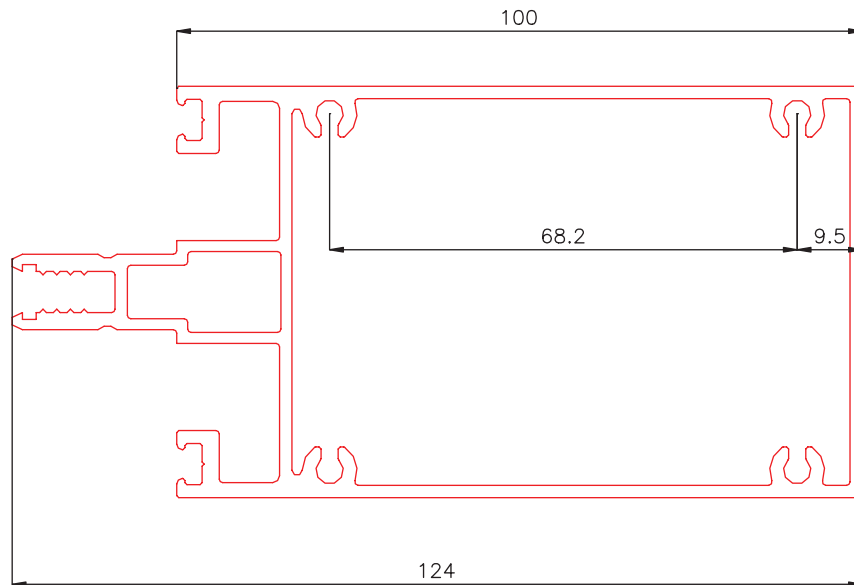


E3101
g/m 1058

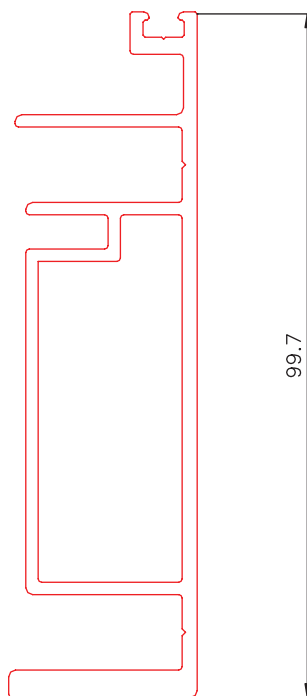


E3102
g/m 1806

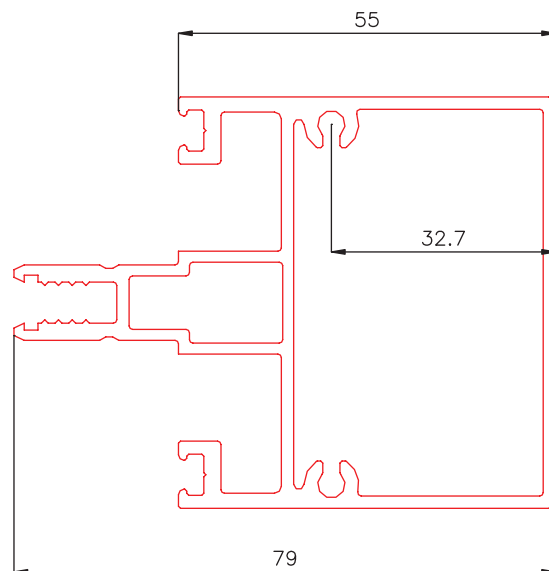
COMMON PROFILES E3100 MULLION - TRANSOM



E3105
g/m 2414

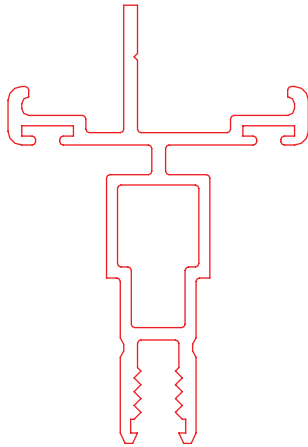


E3106
g/m 1596

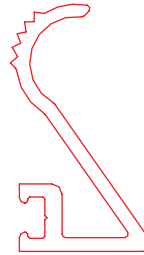


E3104
g/m 1847

COMMON PROFILES E3100 MULLION - TRANSOM



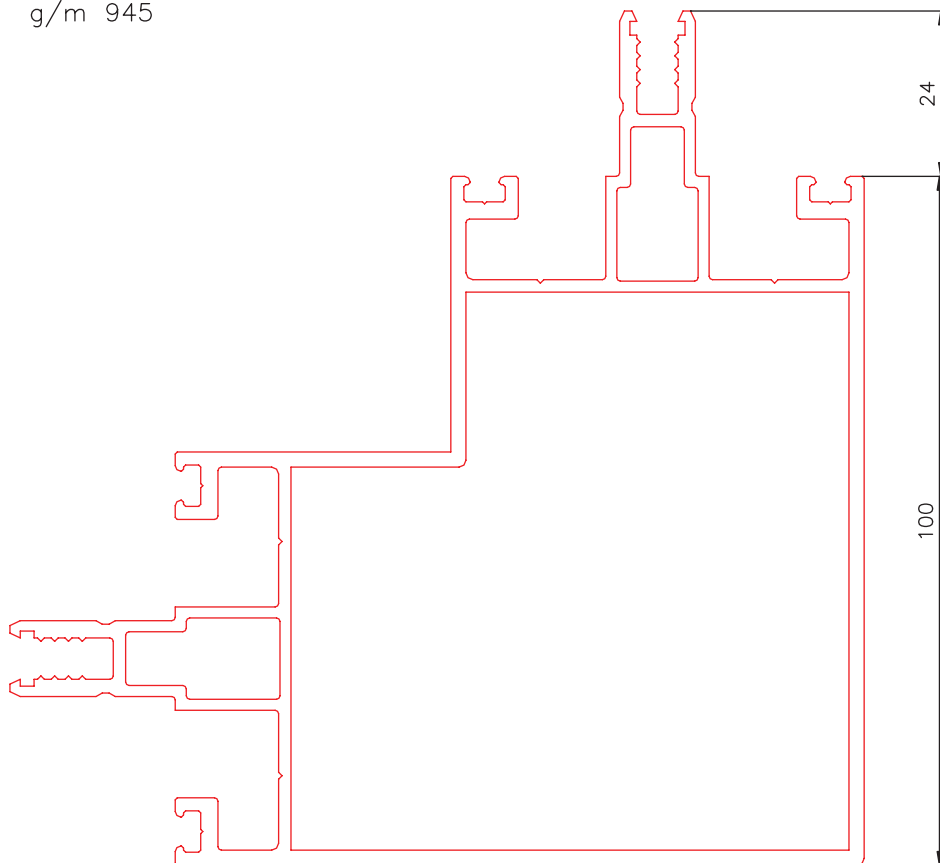
E3107
g/m 945



E3112
g/m 421

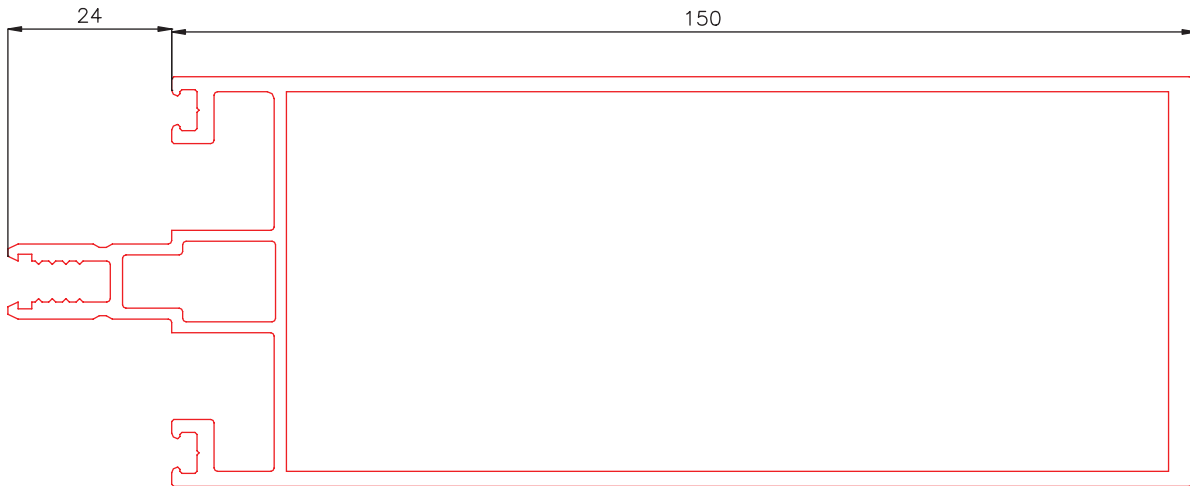


E3108
g/m 324

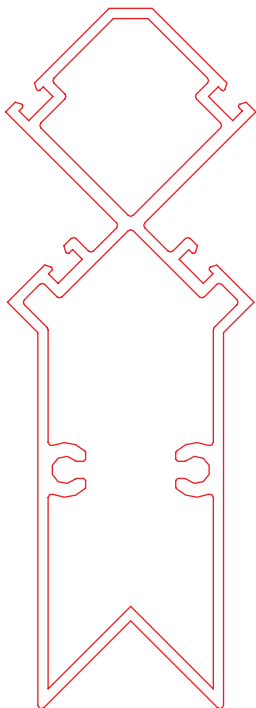


E3109
g/m 3378

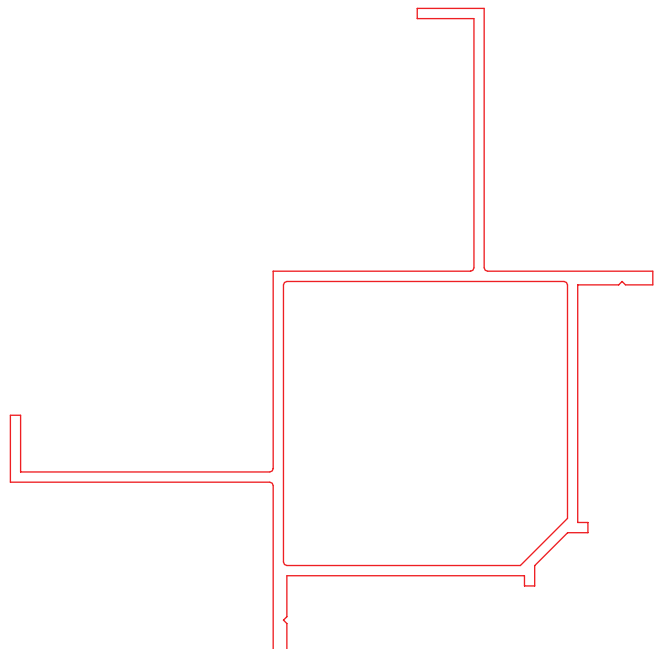
COMMON PROFILES E3100 MULLION - TRANSOM



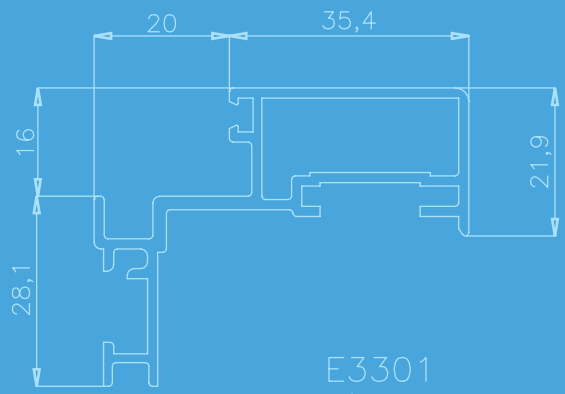
E3113
g/m 3240



E3111
g/m 1474



E3110
g/m 1196



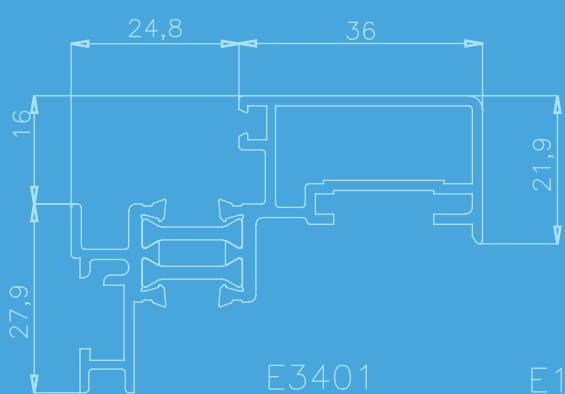
E3301
g/m 815



E3310
g/m 108



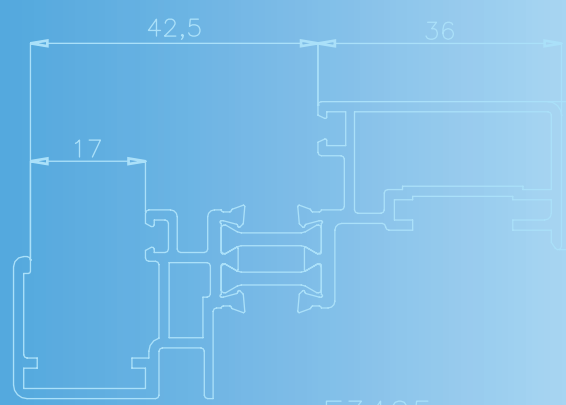
E3305
g/m 1023



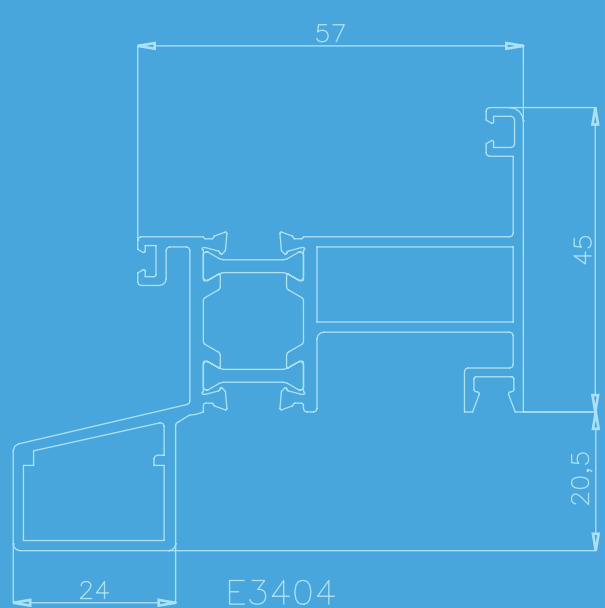
E3401
g/m 943



E1401
g/m 148



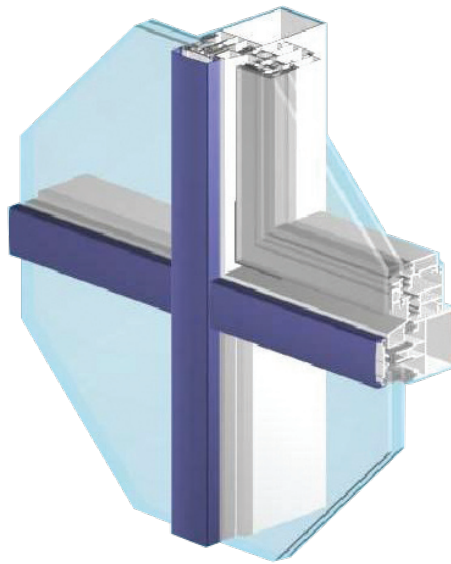
E3405
g/m 1172



E3404
g/m 1348

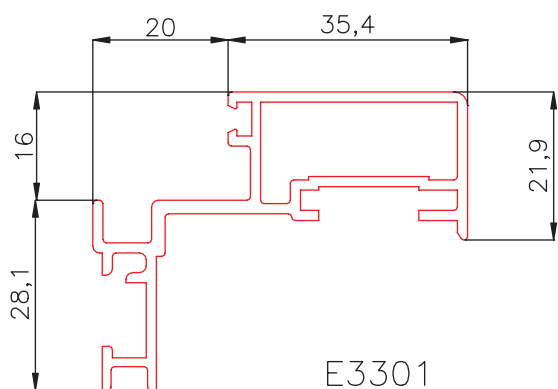


E3304
g/m 1169

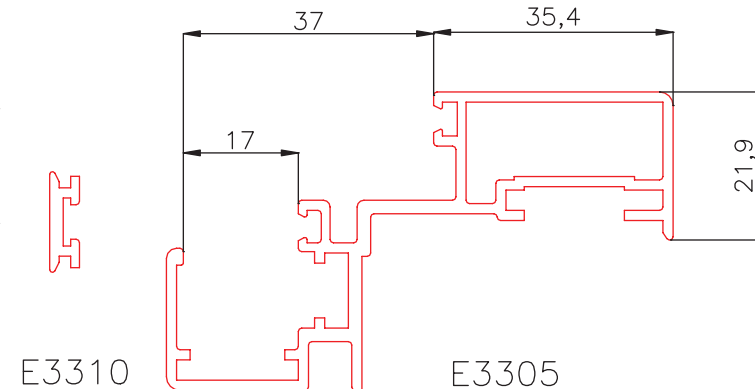


Conventional Curtain Wall Concealed Windows

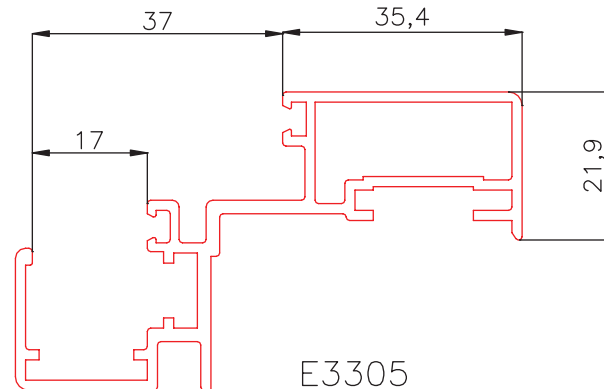
CONVENTIONAL - PROFILES



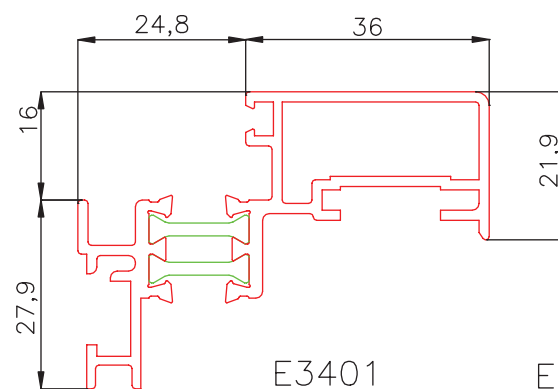
E3301
g/m 815



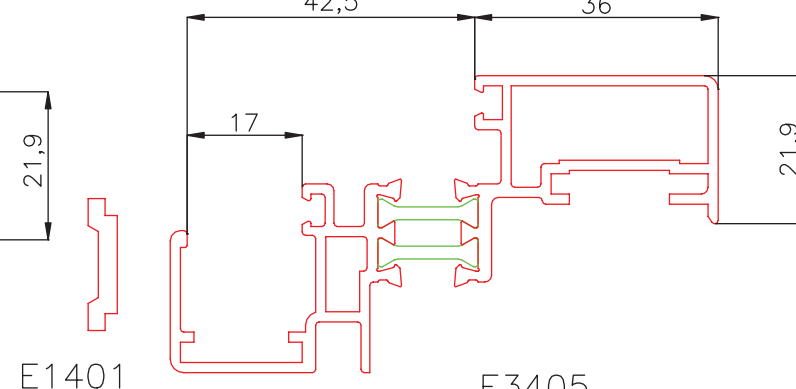
E3310
g/m 108



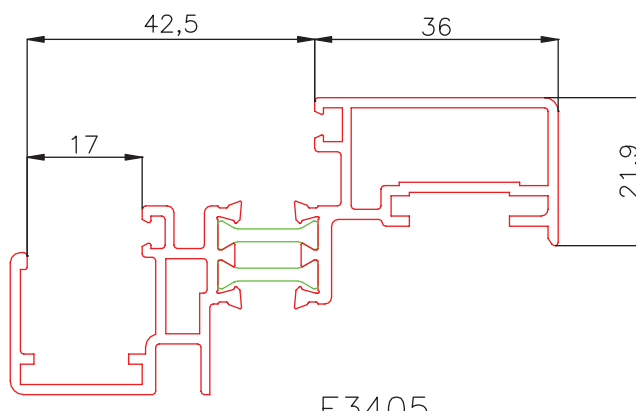
E3305
g/m 1023



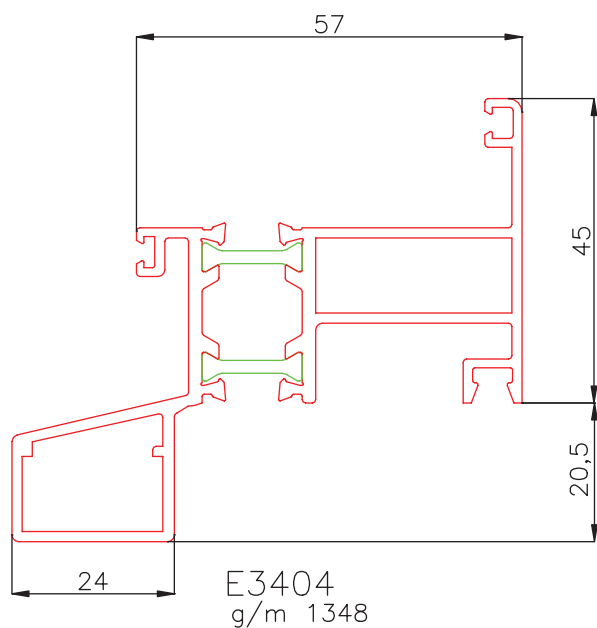
E3401
g/m 943



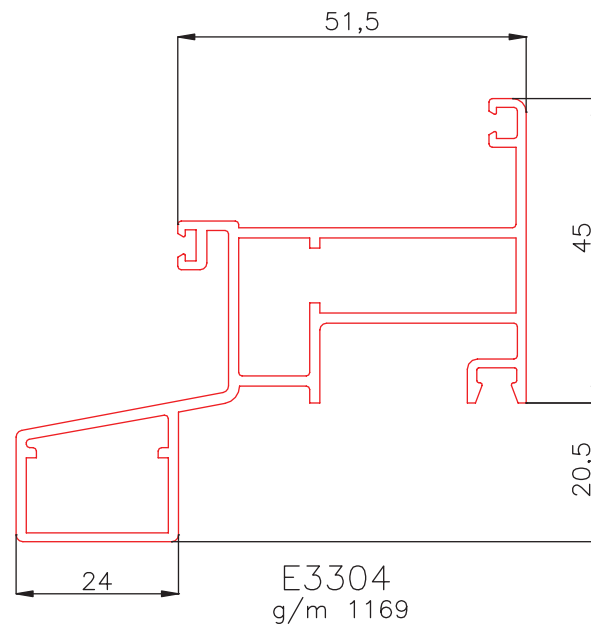
E1401
g/m 148



E3405
g/m 1172

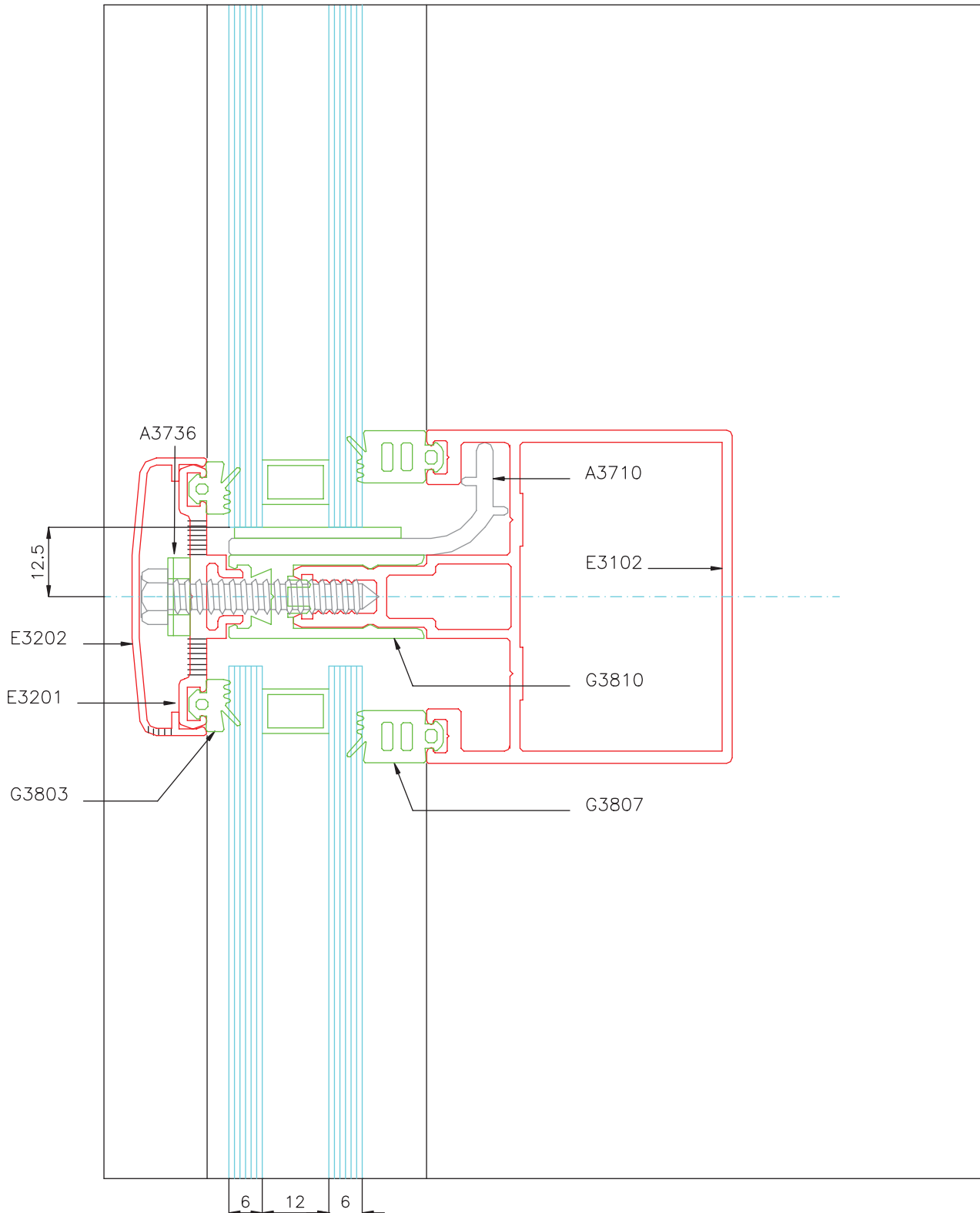


E3404
g/m 1348

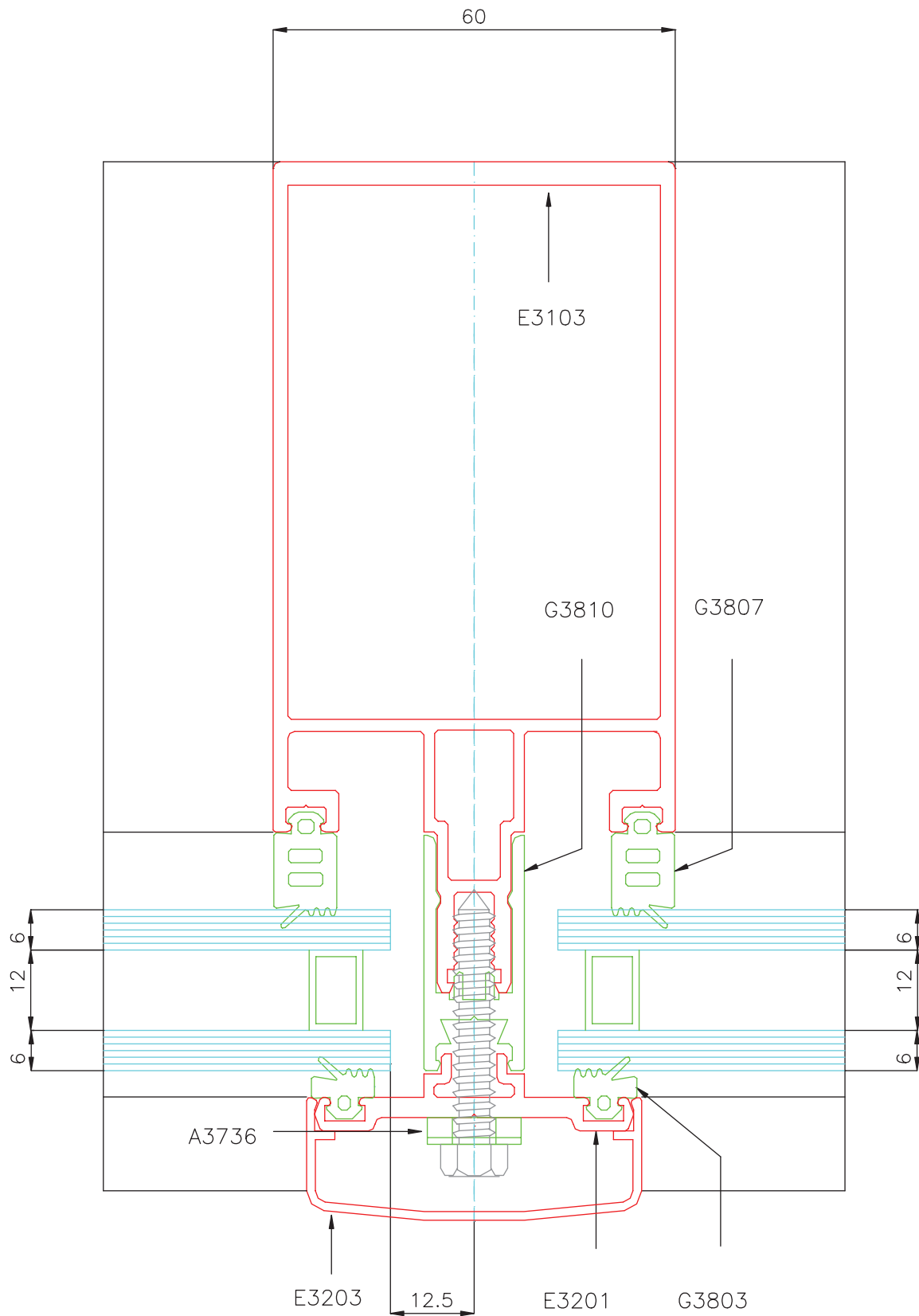


E3304
g/m 1169

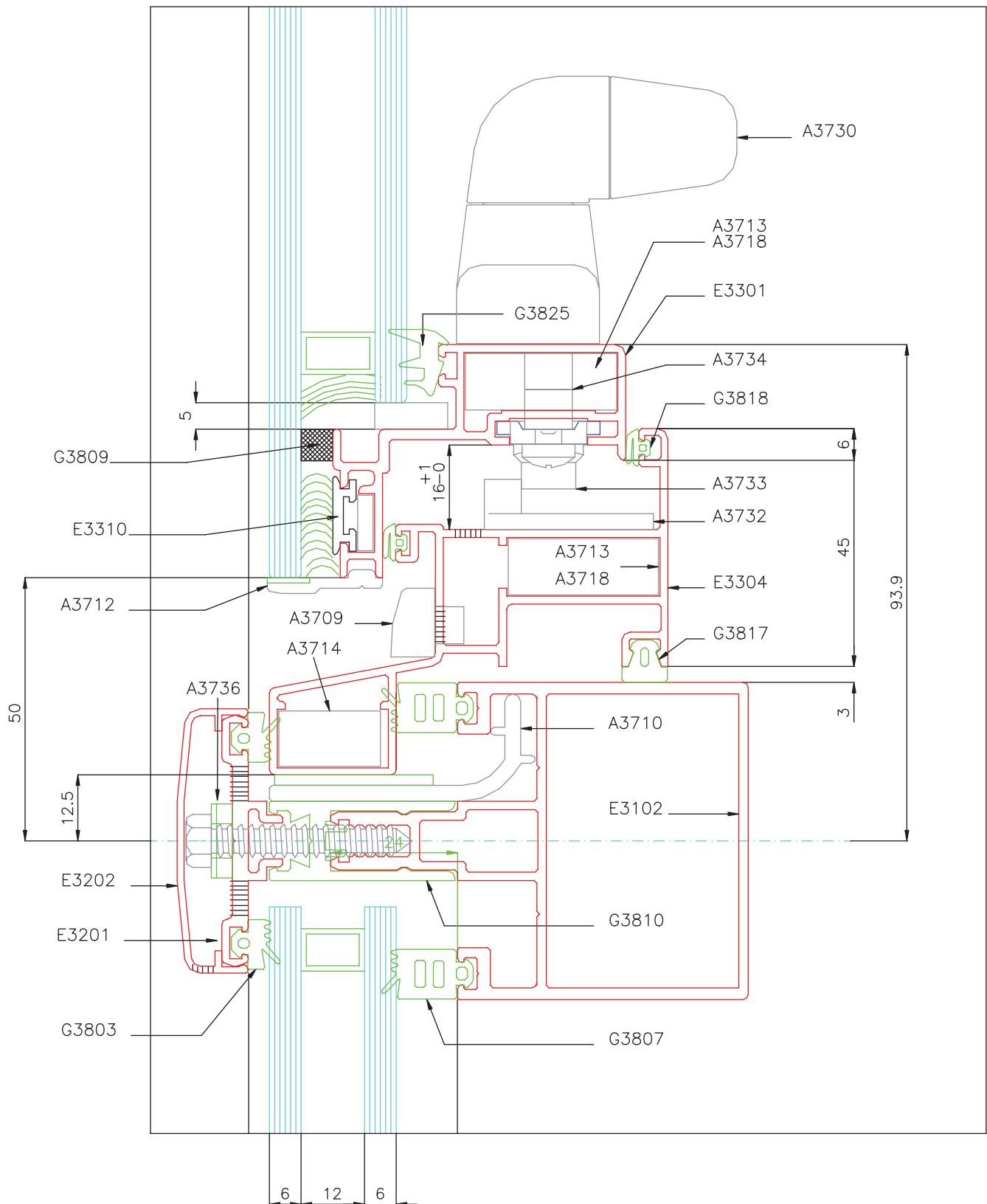
COMMON PROFILES VERTICAL SECTION FIX PART



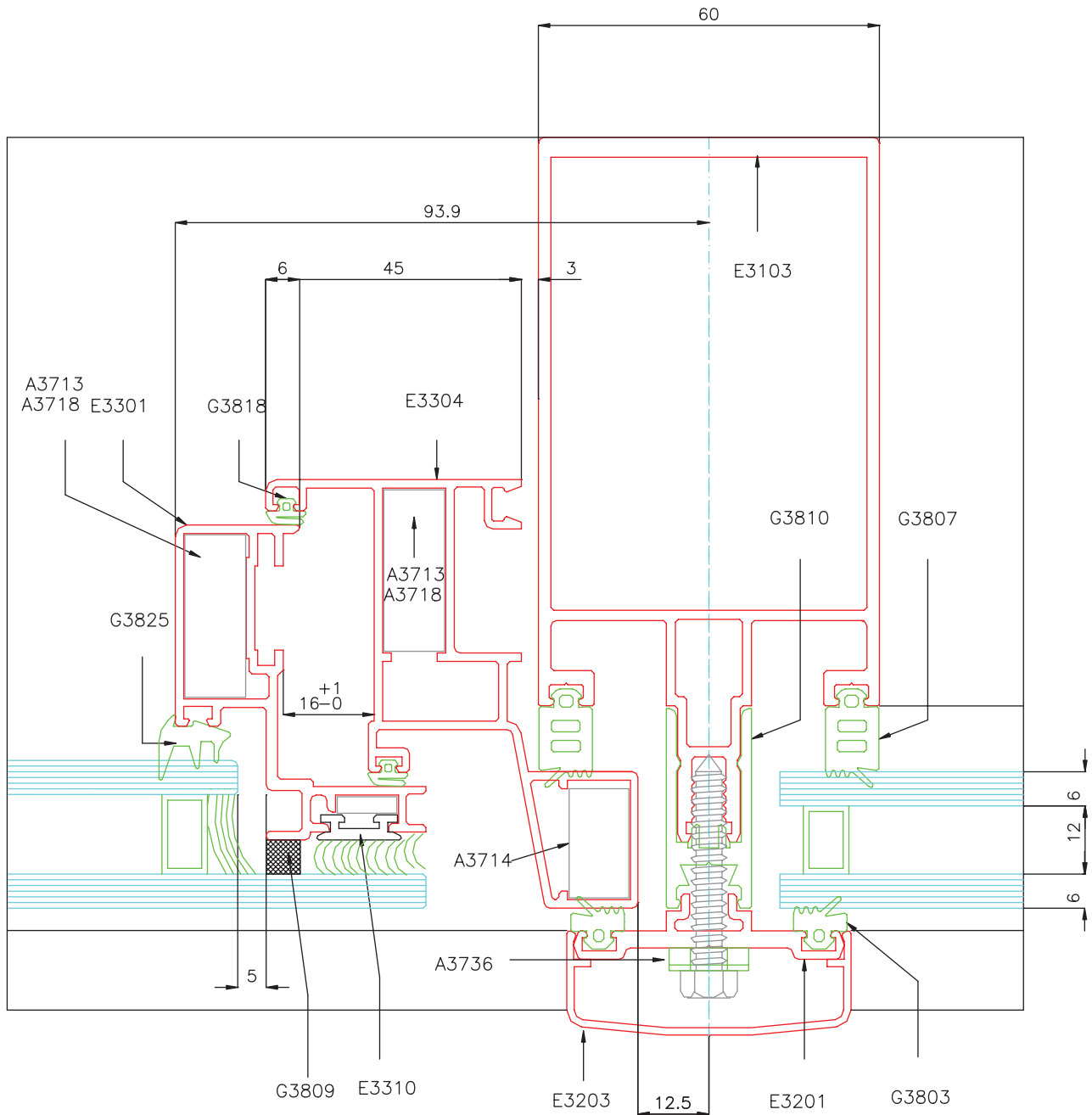
CONVENTIONAL HORIZONTAL SECTION FIX GLASS



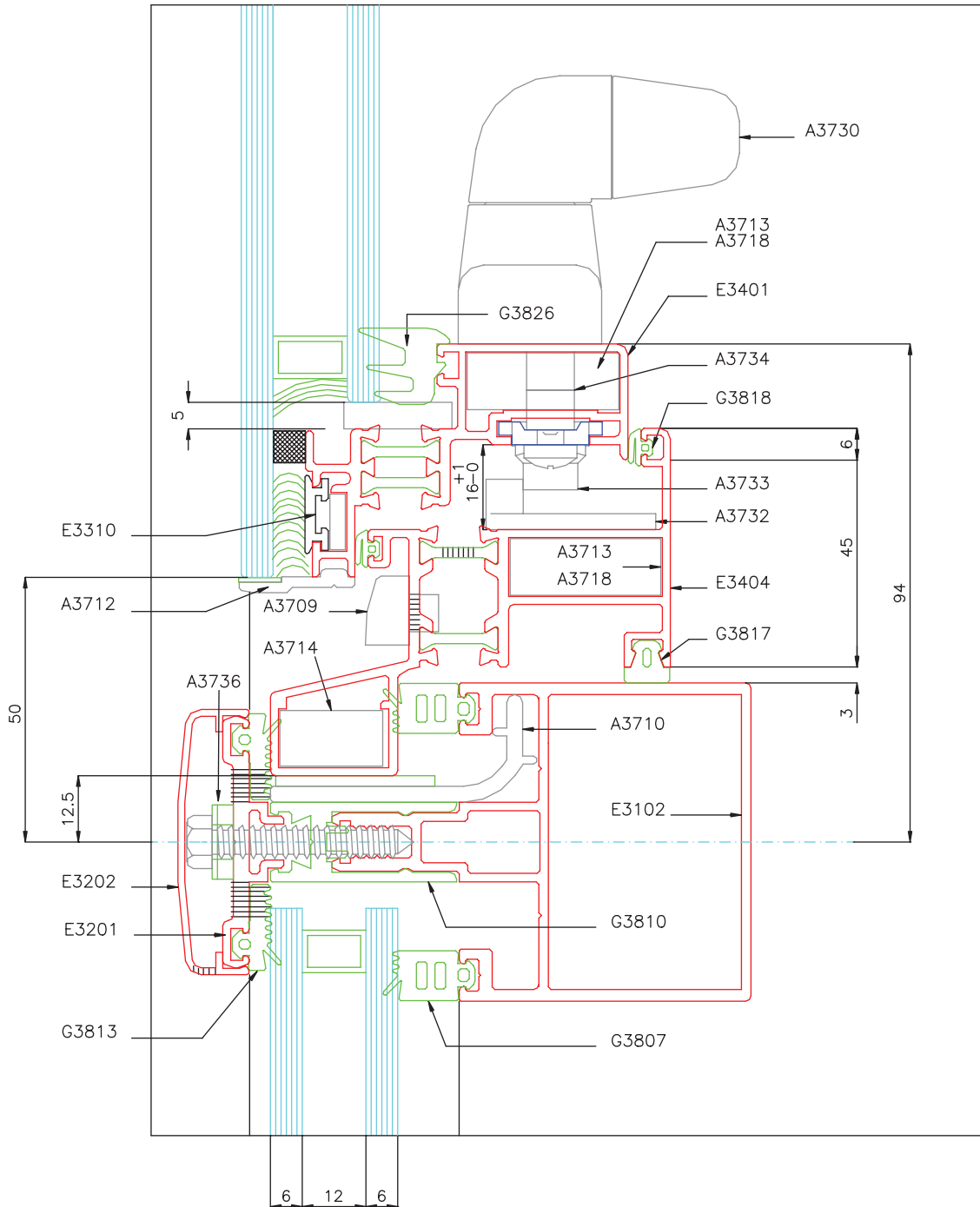
CONVENTIONAL VERTICAL SECTION WINDOWS



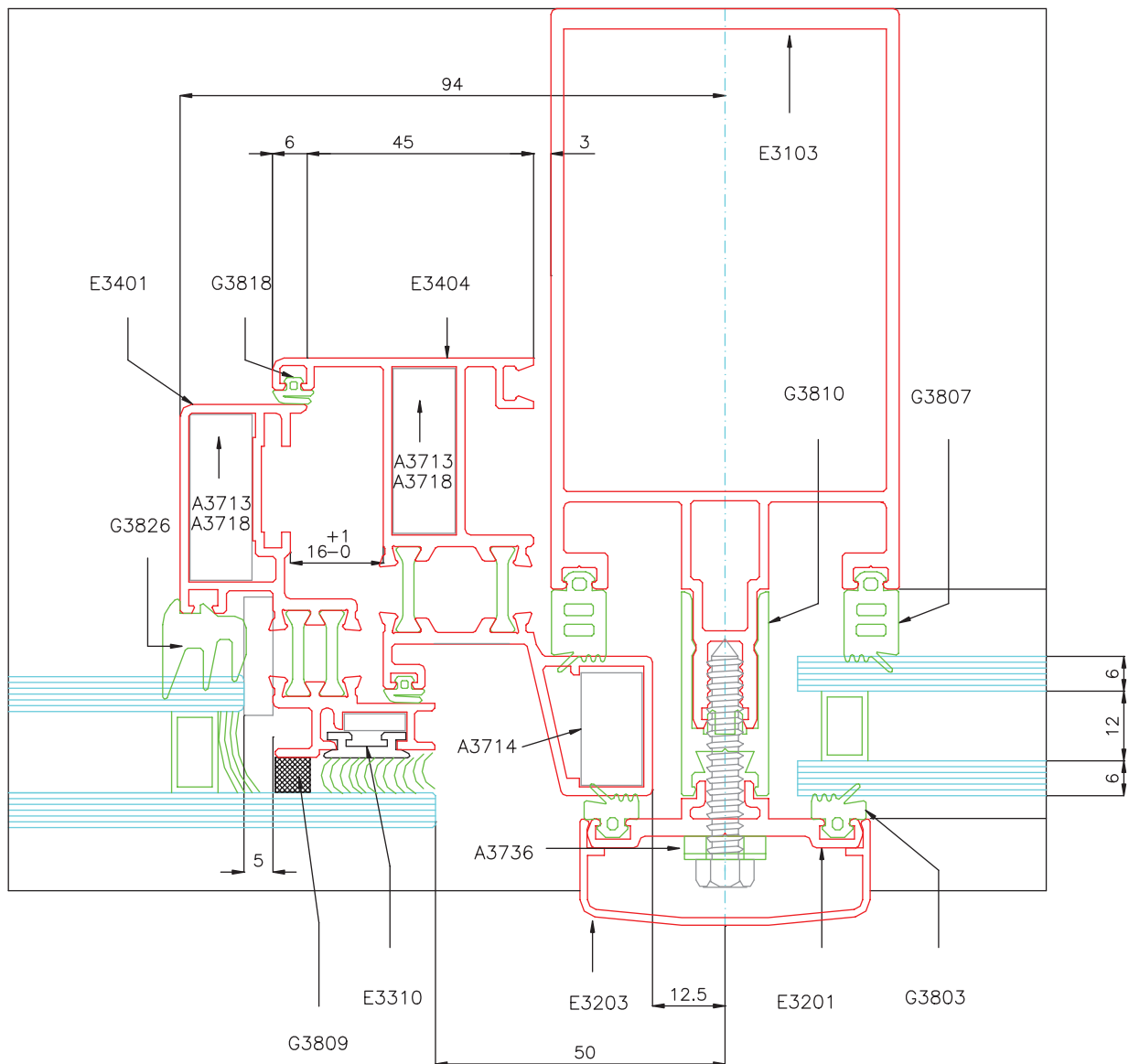
CONVENTIONAL HORIZONTAL SECTION FIXED GLASS



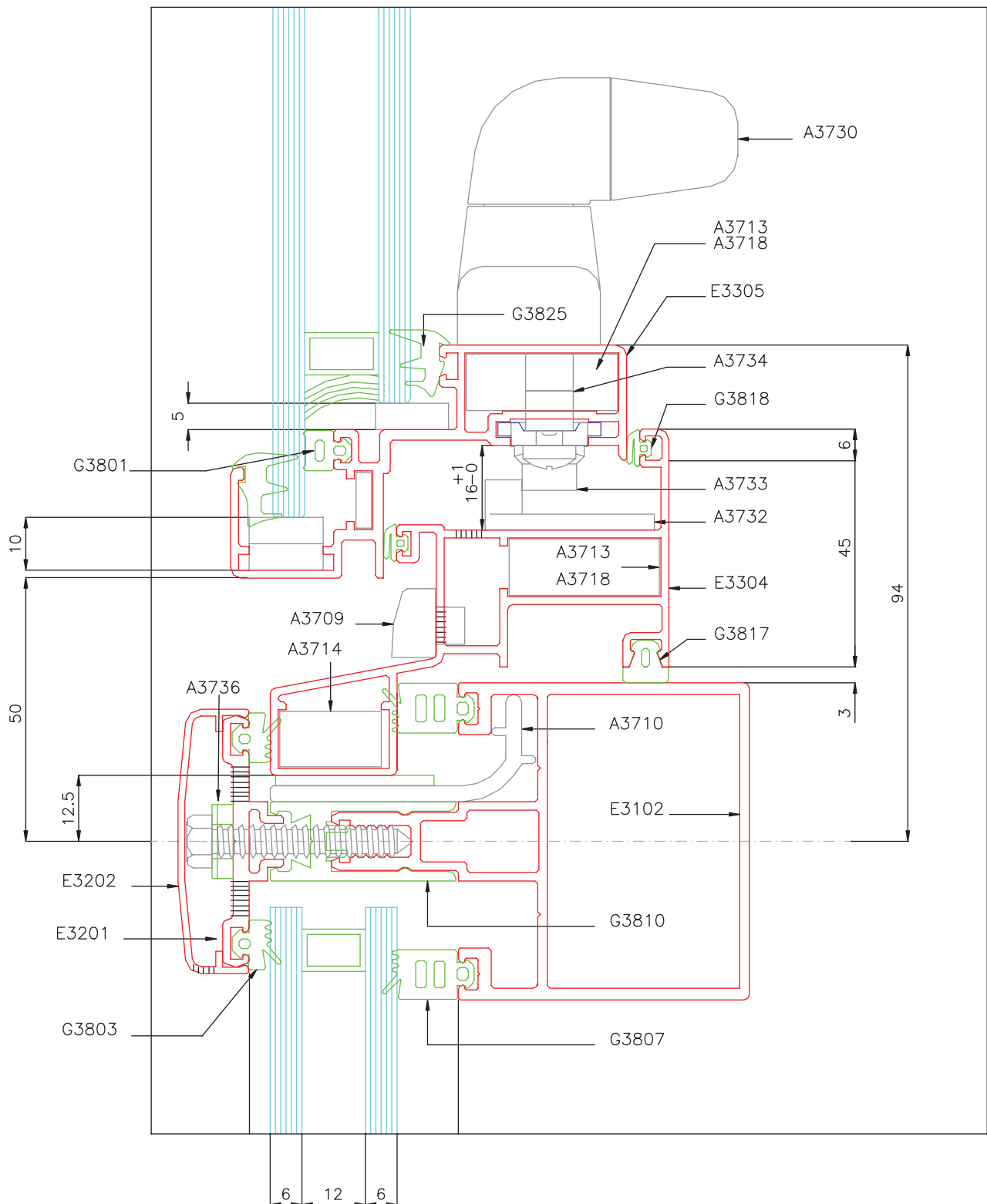
CONVENTIONAL VERTICAL SECTION WINDOWS THERMAL BREAK



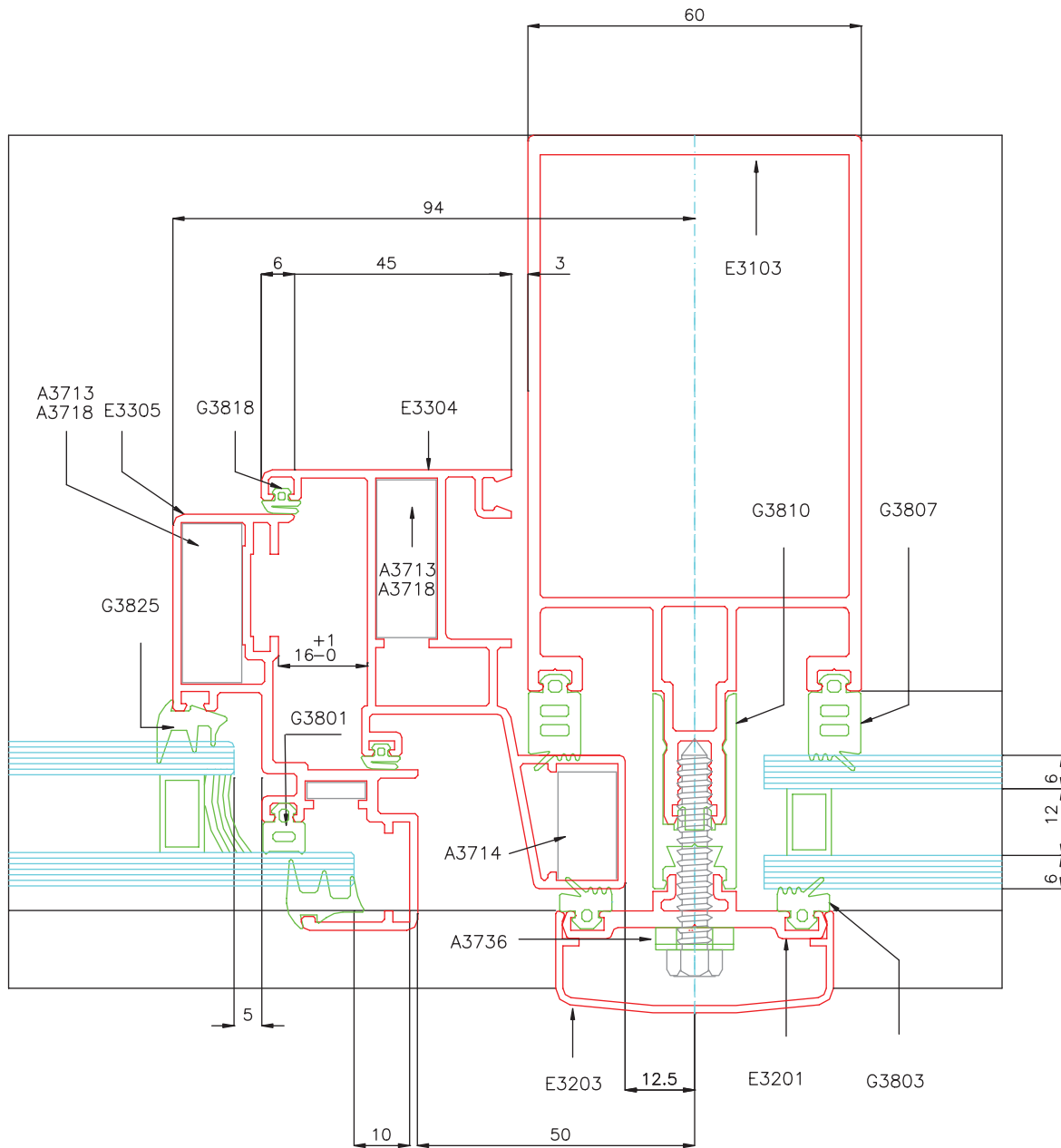
CONVENTIONAL HORIZONTAL SECTION THERMAL BREAK



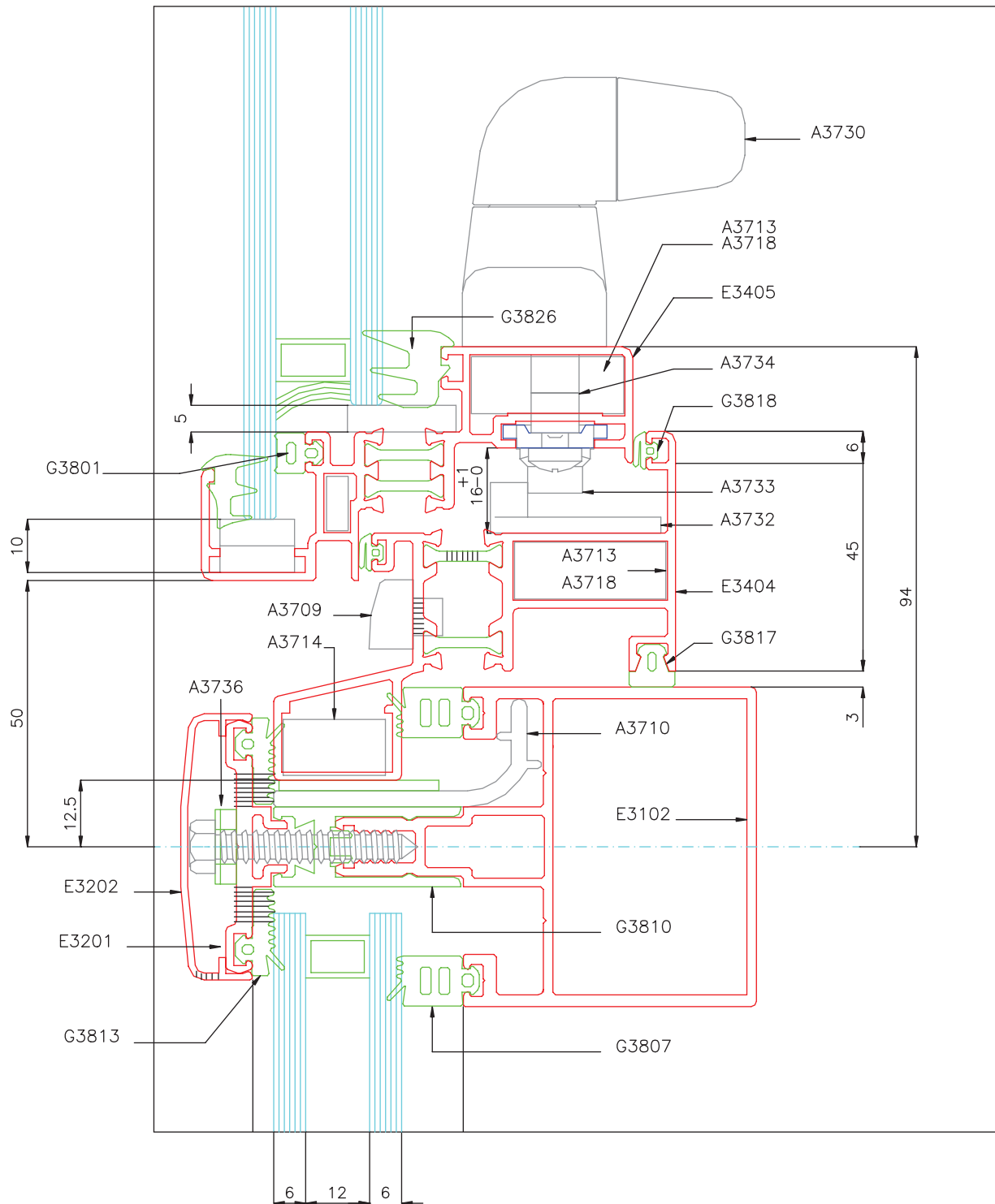
CONVENTIONAL WITH FRAMED GLASS INSERT VERTICAL SECTION WINDOWS



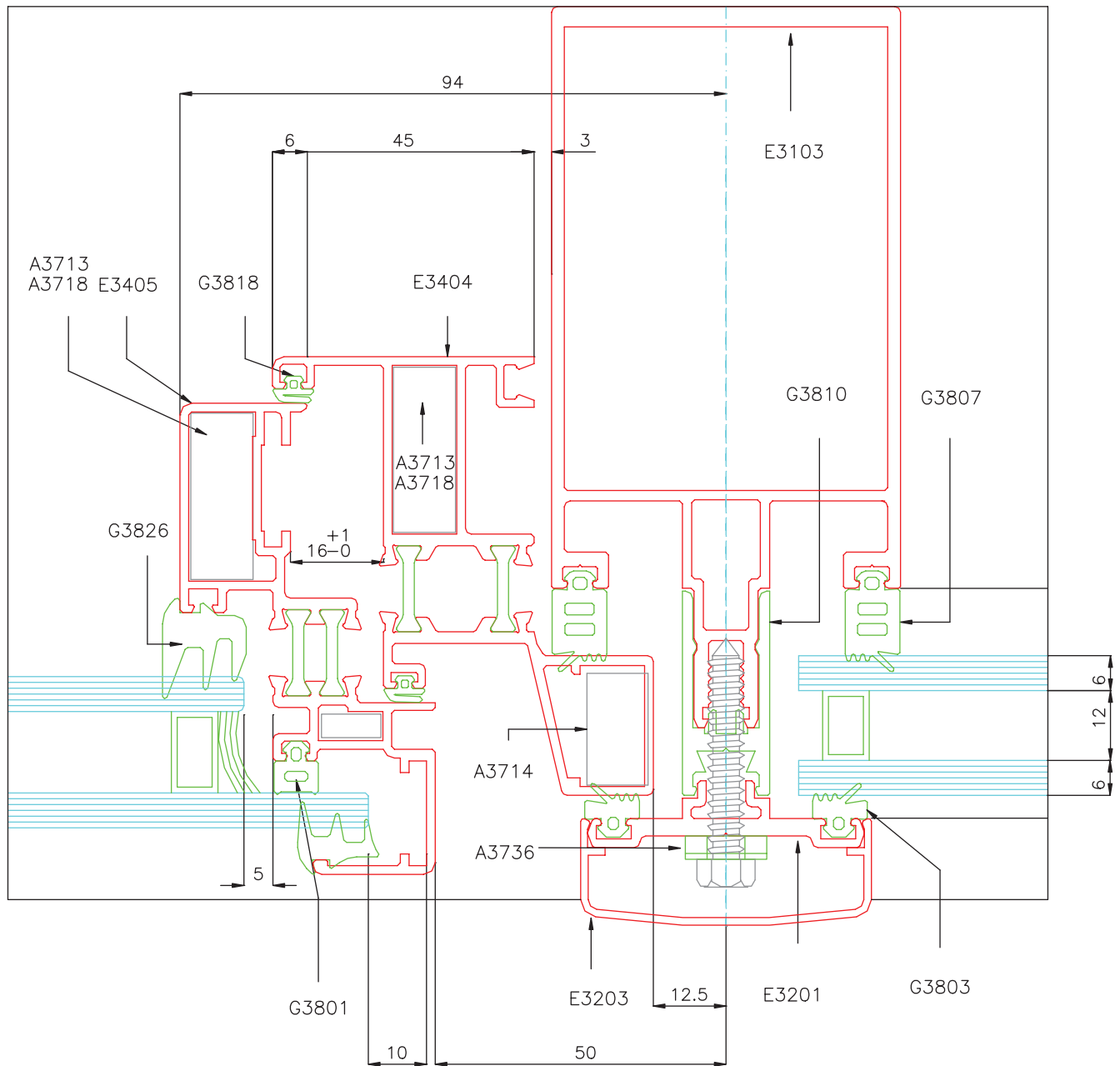
CONVENTIONAL WITH FRAMED GLASS INSERT HORIZONTAL SECTION



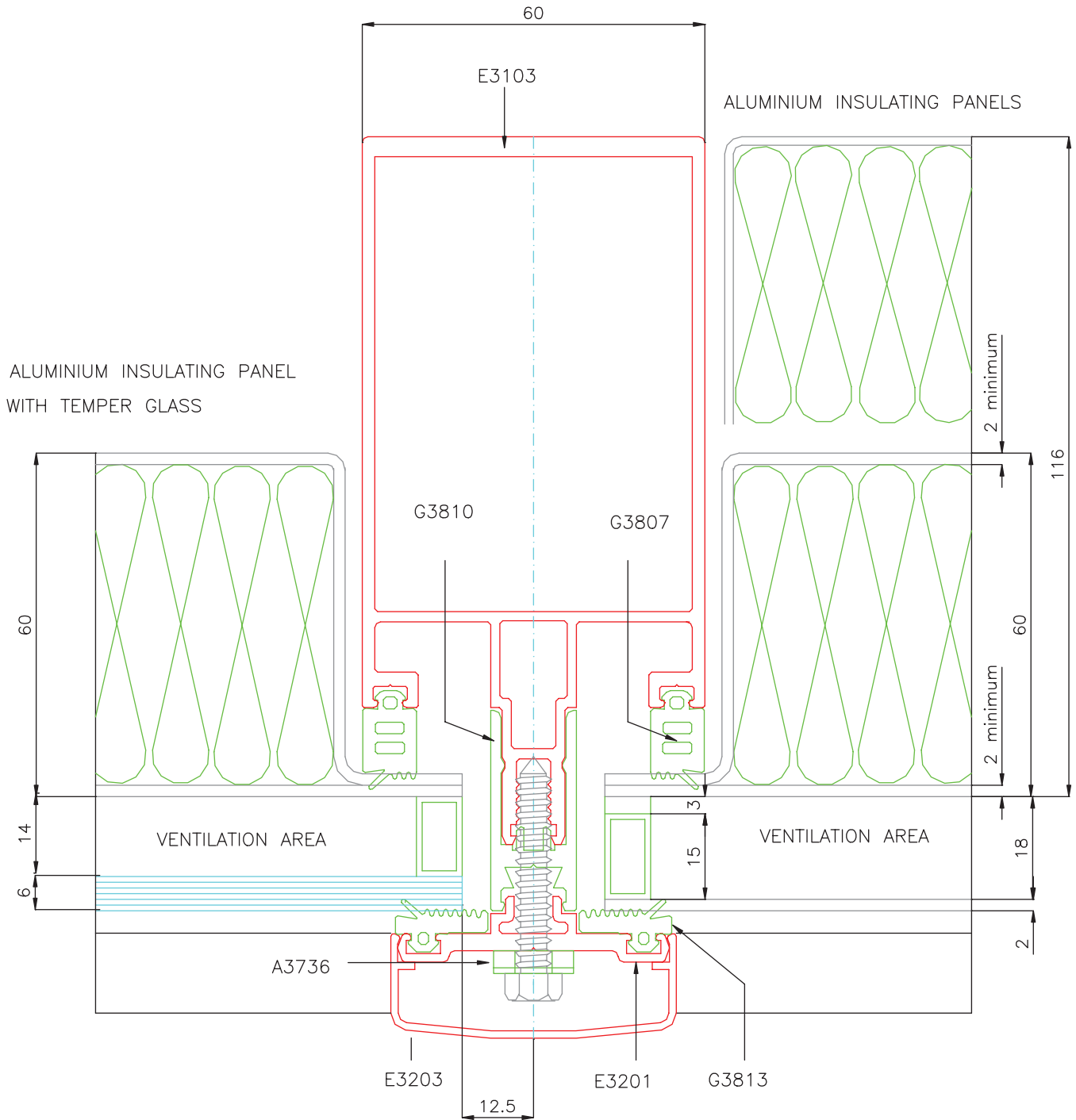
CONVENTIONAL WITH FRAMED GLASS INSERT - THERMAL BREAK VERTICAL SECTION WINDOWS



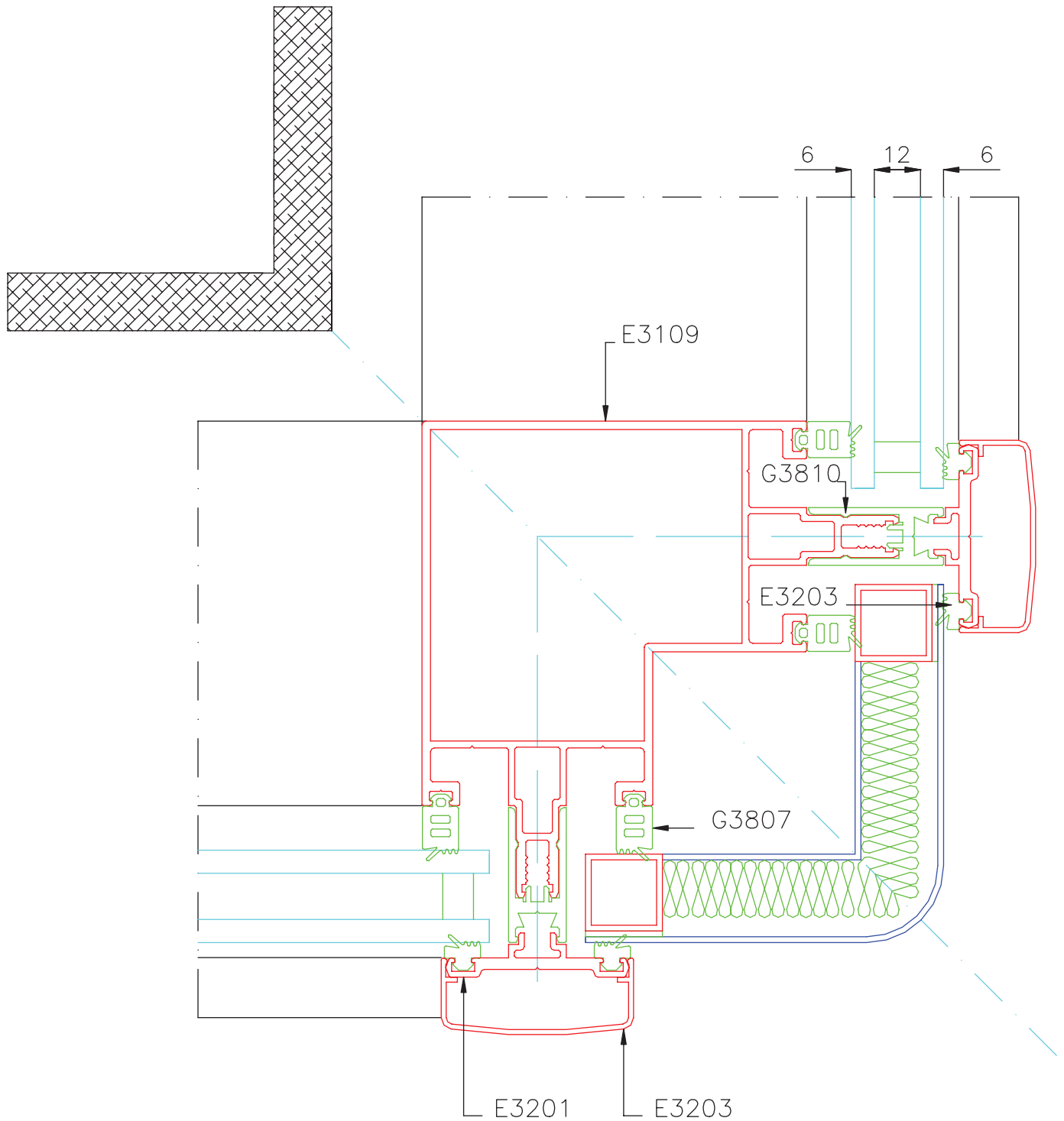
CONVENTIONAL WITH FRAMED GLASS INSERT - THERMAL BREAK HORIZONTAL SECTION



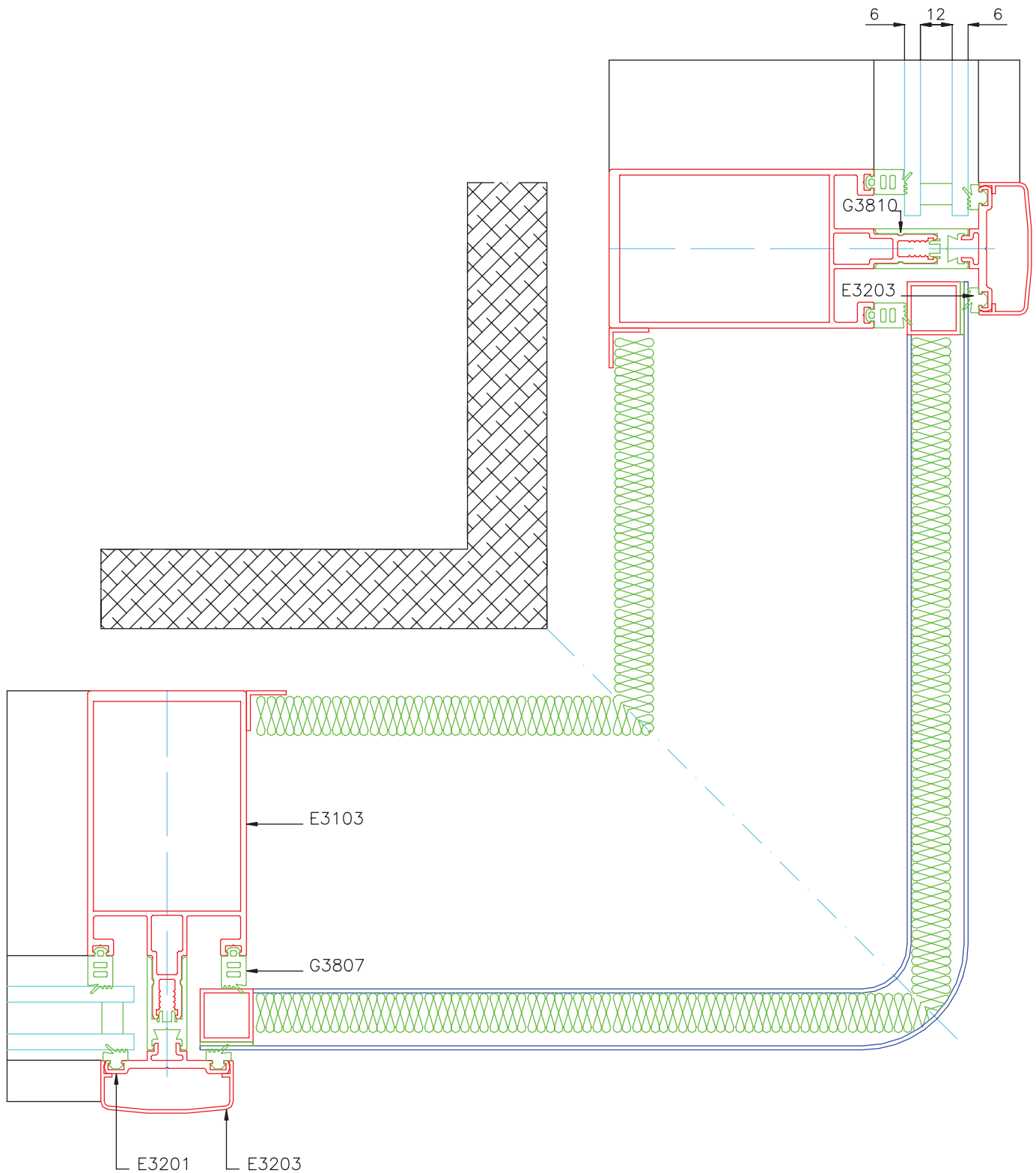
CONVENTIONAL HORIZONTAL SECTION FIX PANEL



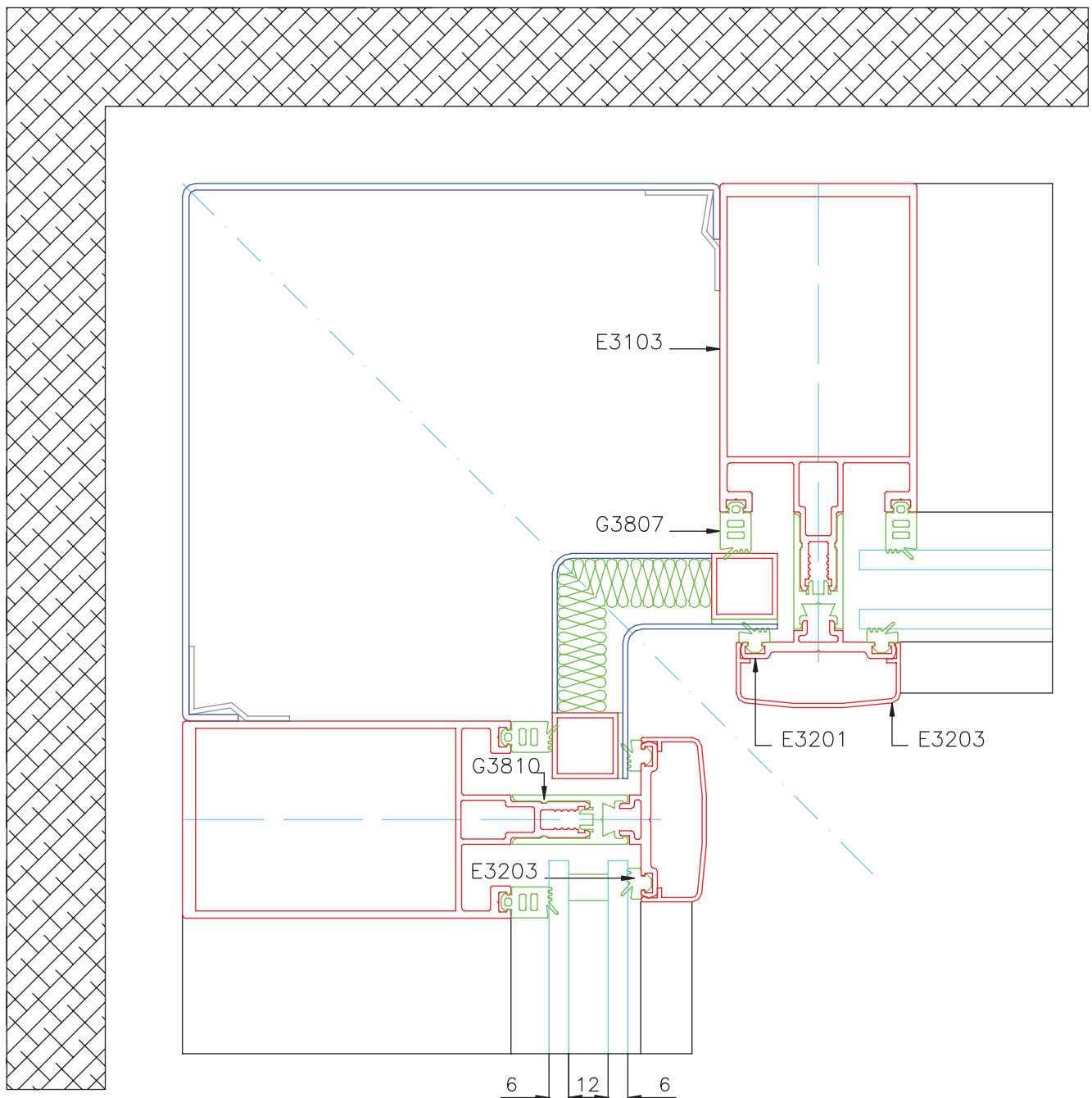
CONVENTIONAL HORIZONTAL SECTION EXTERNAL CORNER



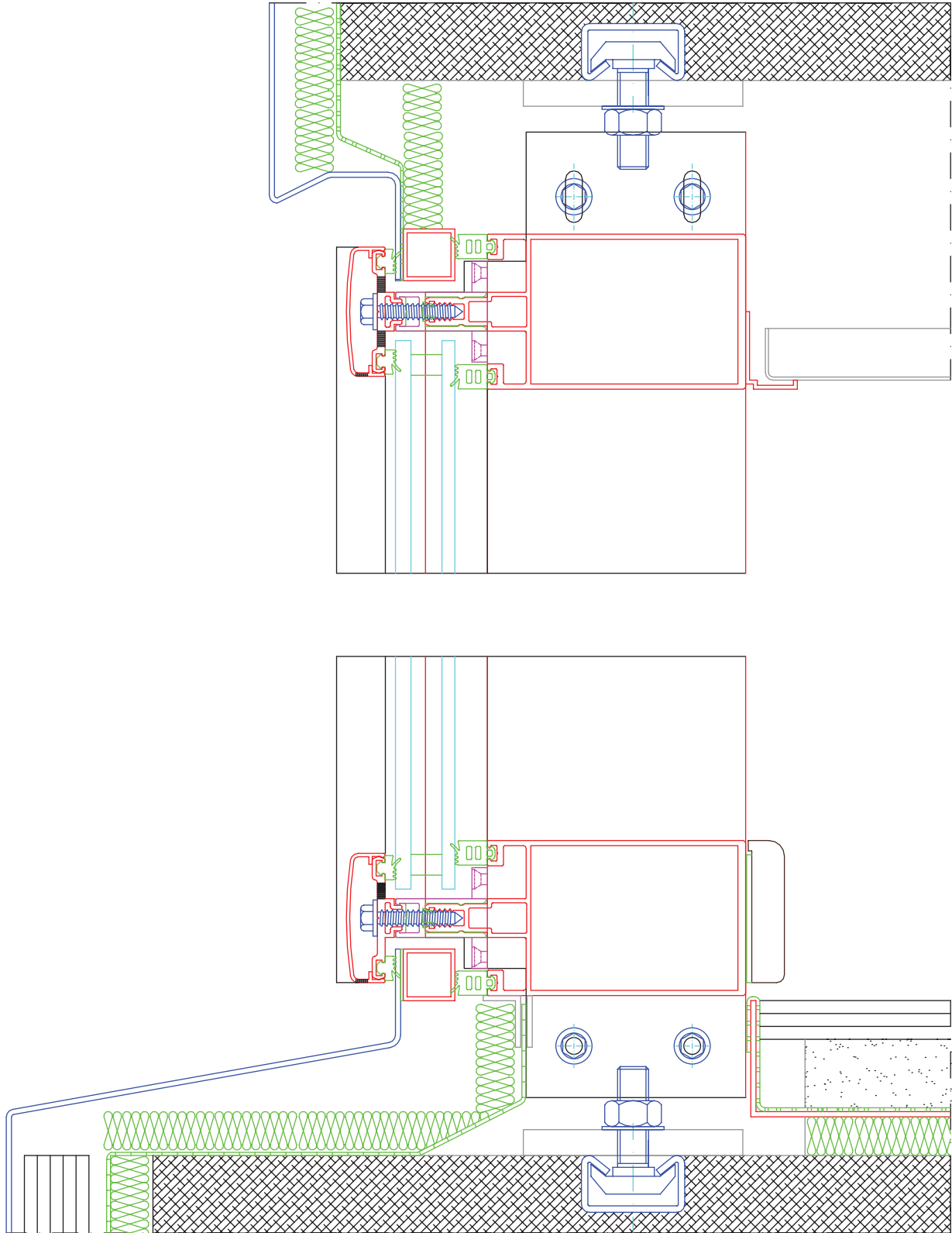
CONVENTIONAL HORIZONTAL SECTION EXTERNAL CORNER



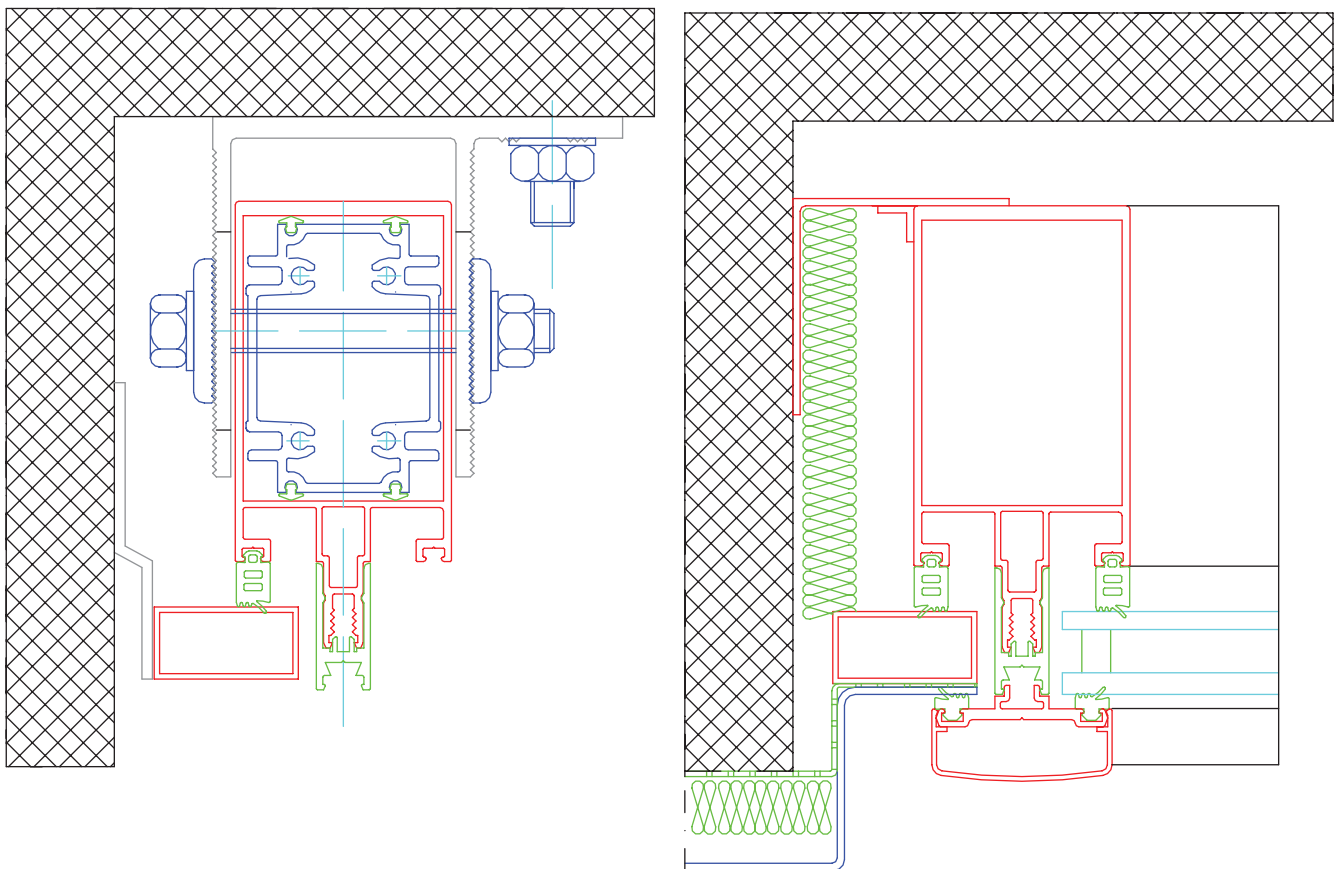
CONVENTIONAL HORIZONTAL SECTION INTERNAL CORNER



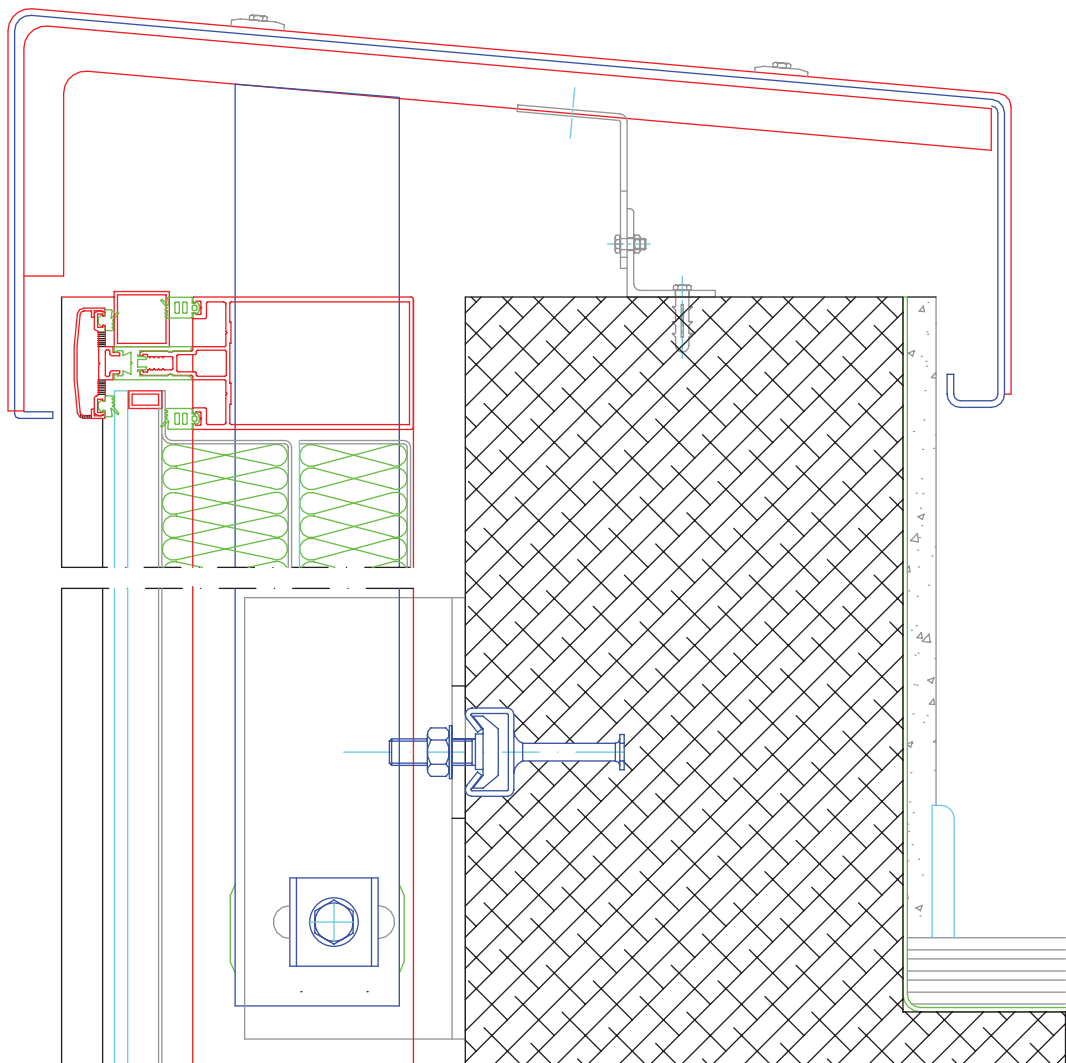
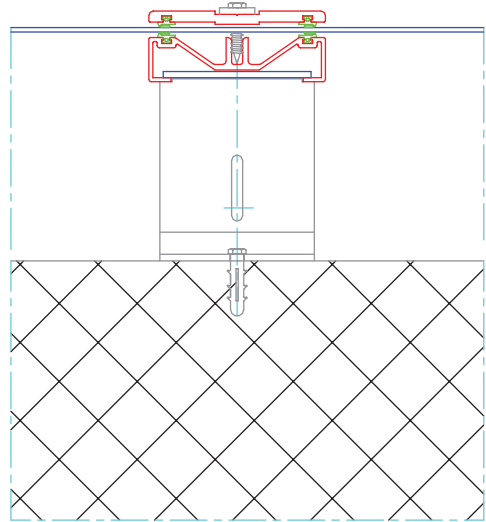
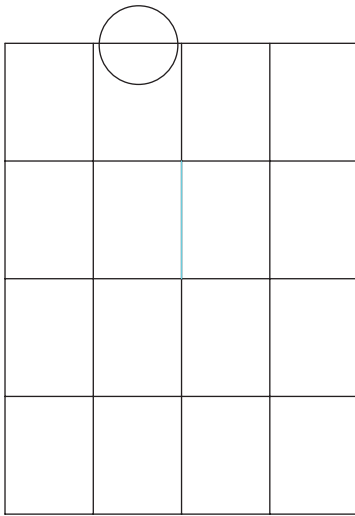
CONVENTIONAL FIX ON WALL LOWER AND UPPER PART



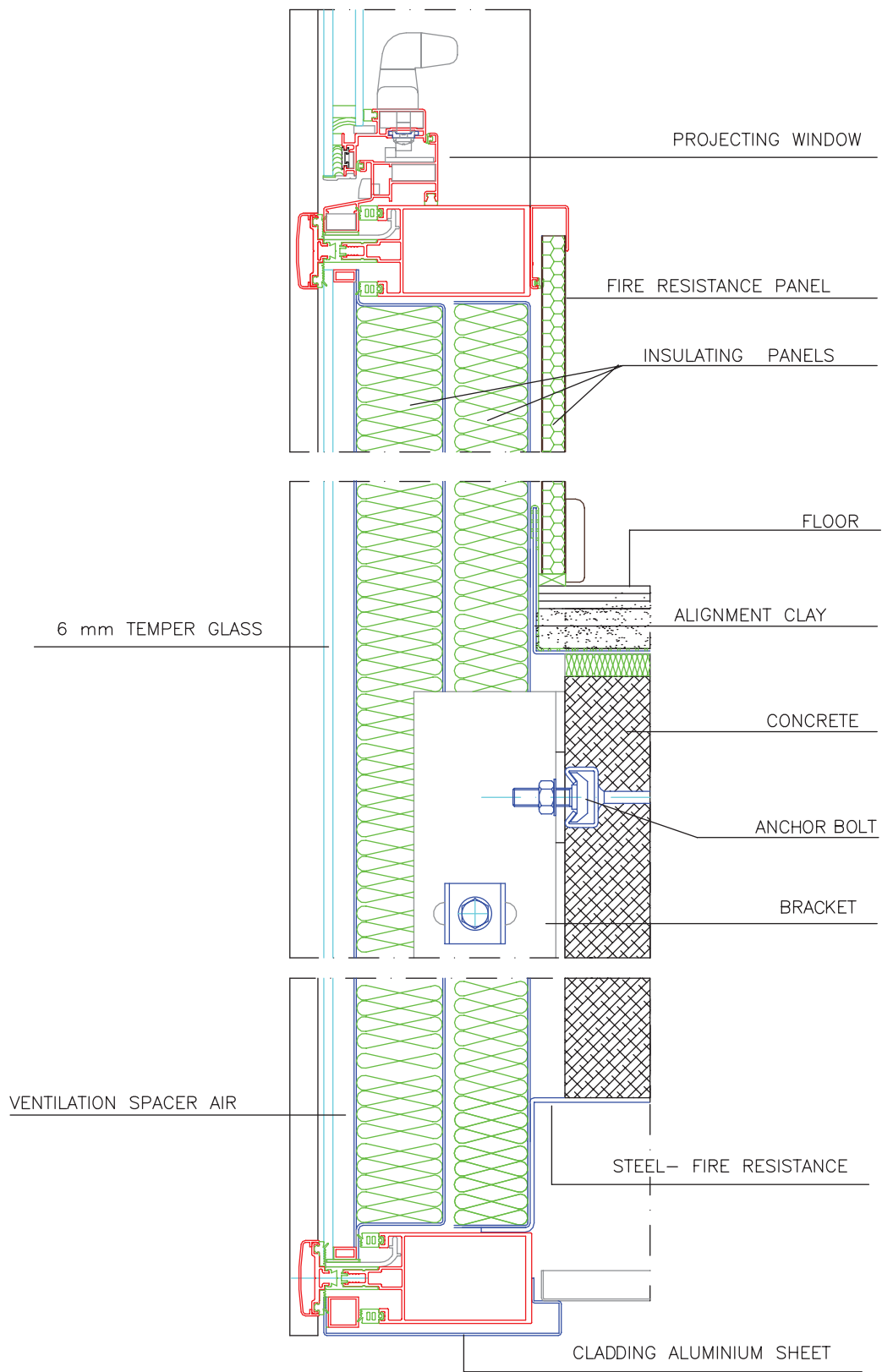
CONVENTIONAL HORIZONTAL SECTION FIX BRACKET

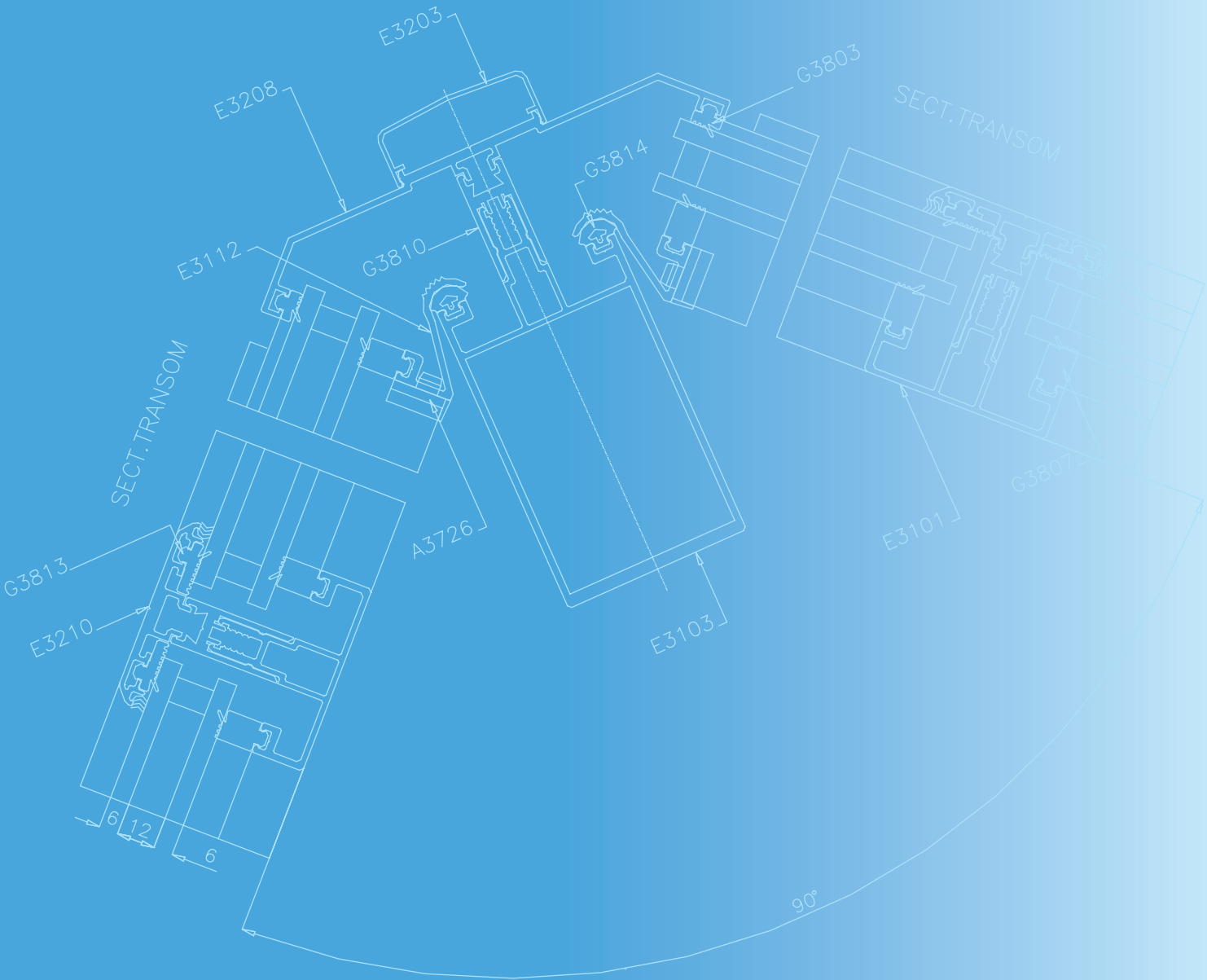


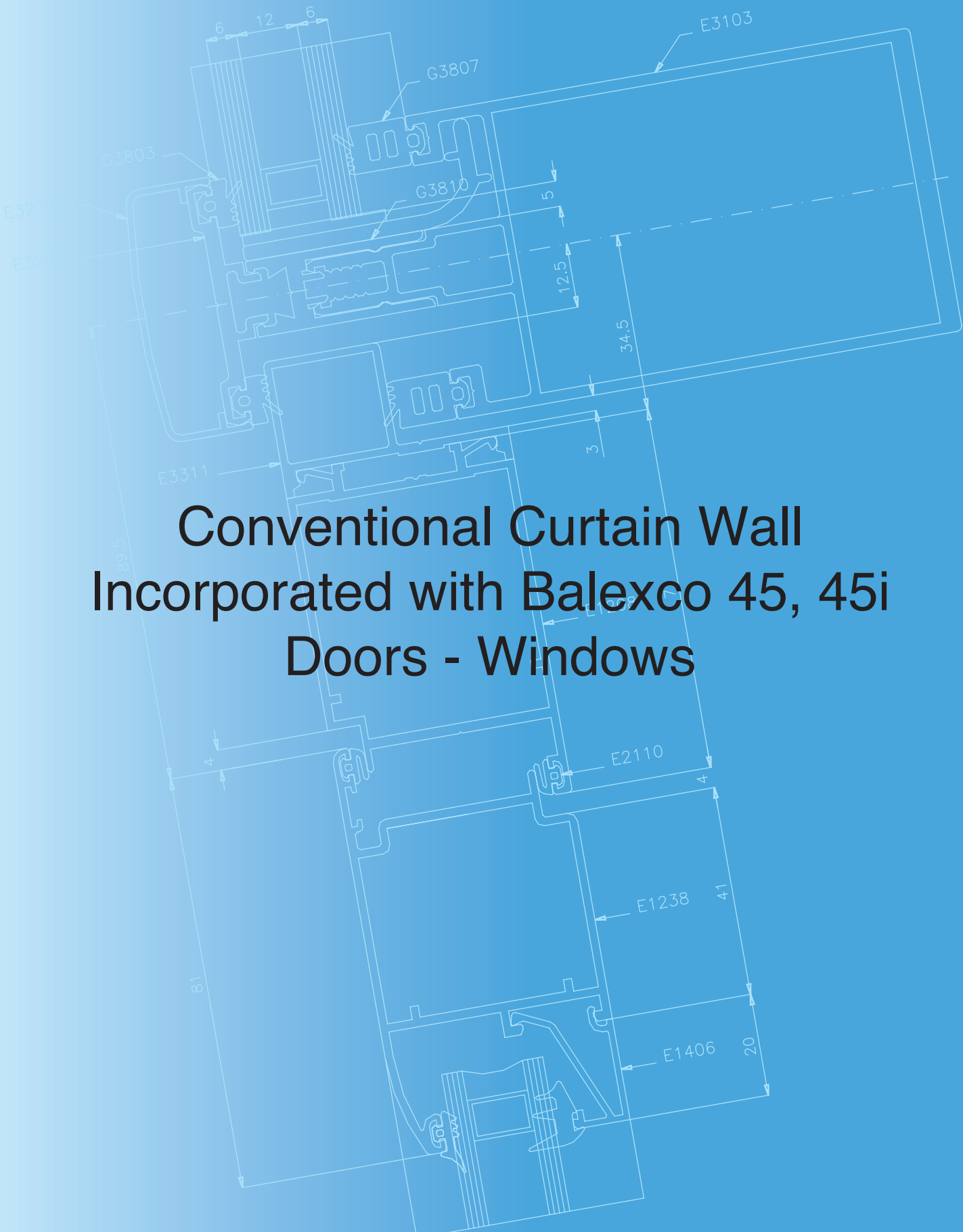
CONVENTIONAL VERTICAL SECTION TOP ROOF



CONVENTIONAL SECTION ON SILL

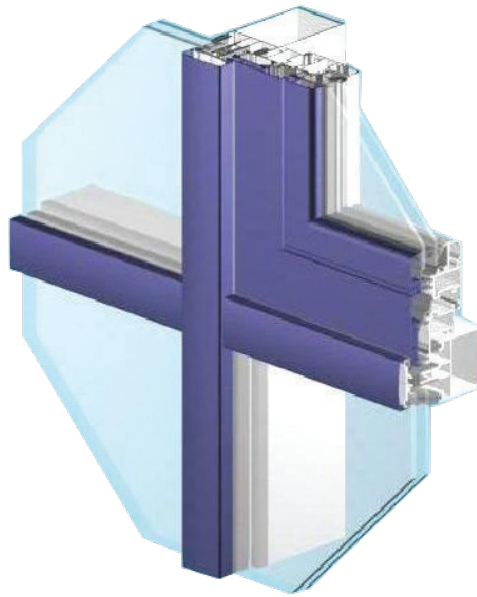






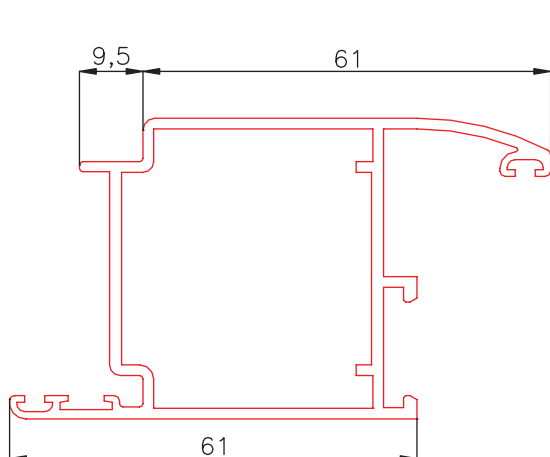
The technical drawing illustrates a cross-section of a conventional curtain wall system. It shows the integration of various components, including structural members (G3803, G3807, G3810), glazing units (E3203, E320, E3103), and seals (E3311, E2110, E1238, E1406). Dimensions are provided for key components: 6, 12, 6, 5, 12.5, 34.5, 3, 89.5, 4, 41, and 20. The drawing is oriented diagonally on the page.

Conventional Curtain Wall Incorporated with Balexco 45, 45i Doors - Windows

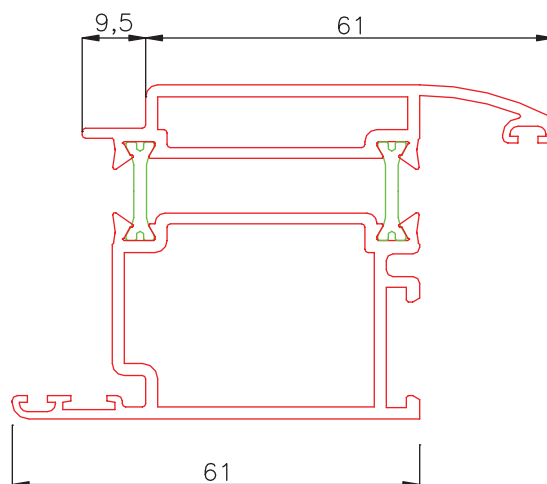


Conventional Curtain Wall
Incorporated with Balexco 45, 45i
Doors - Windows

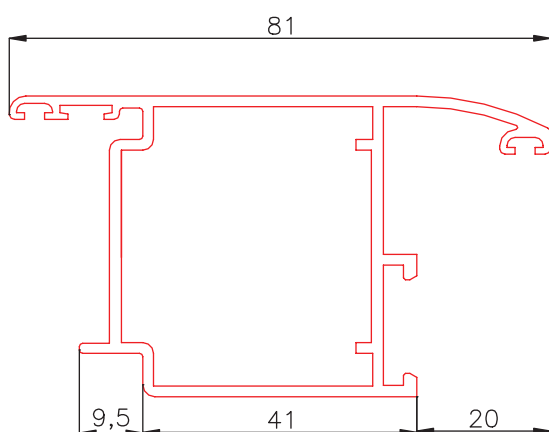
CONVENTIONAL PROFILES FOR DOORS OPEN OUTSIDE - INSIDE



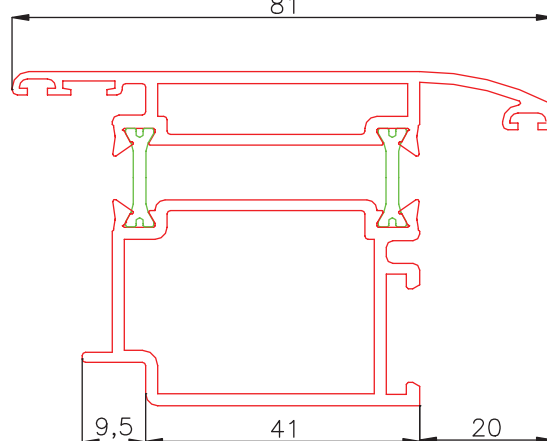
E1237
g/m 1094



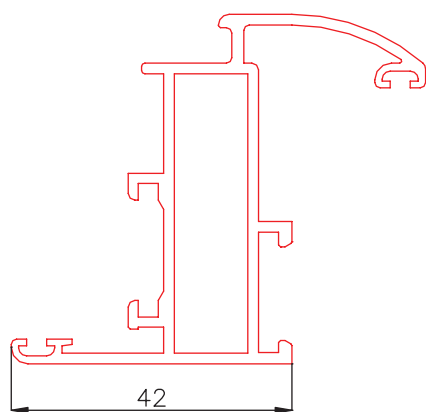
E1337
g/m 1545



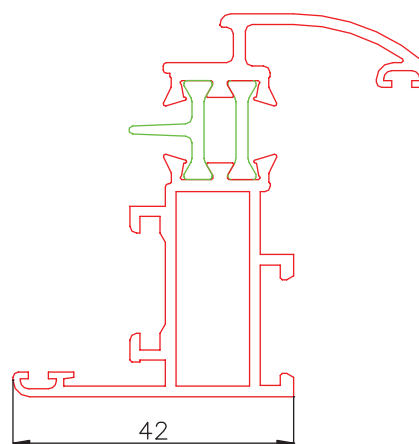
E1238
g/m 1096



E1338
g/m 1544

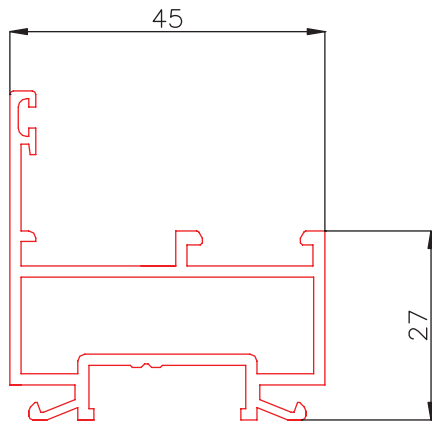


E1230
g/m 959

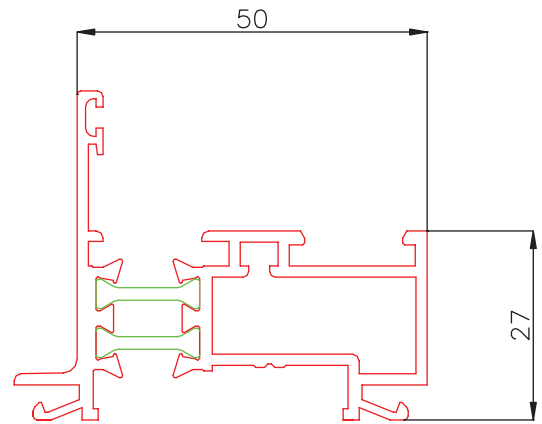


E1330
g/m 1080

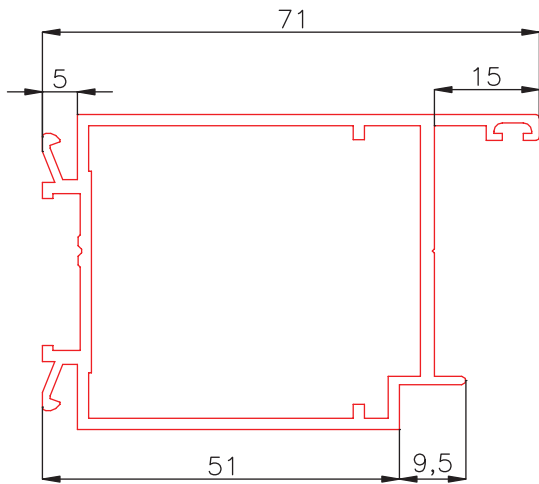
CONVENTIONAL PROFILES FOR DOORS OPEN OUTSIDE - INSIDE



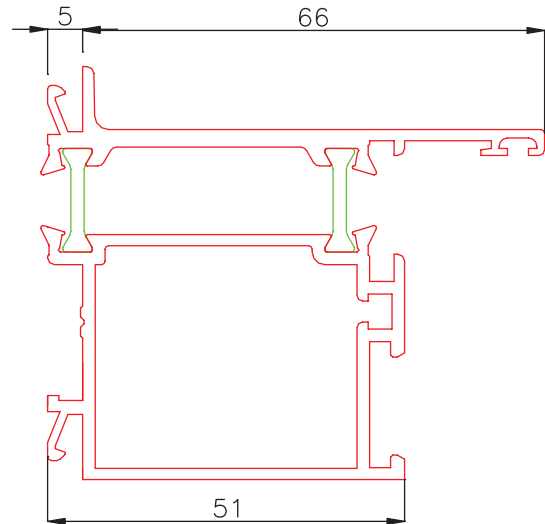
E1201
g/m 840



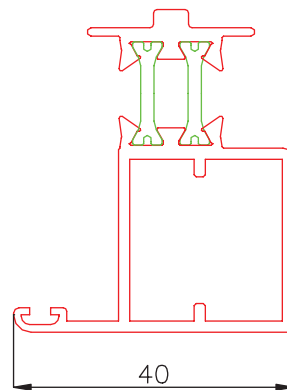
E1301
g/m 1050



E1208
g/m 1064

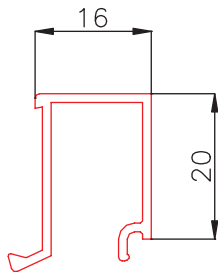


E1309
g/m 1494

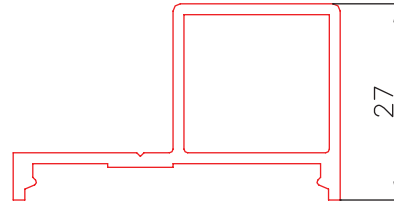


E1343
g/m 804

CONVENTIONAL PROFILE FOR DOOR OPEN OUTSIDE - INSIDE



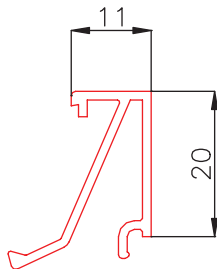
E1405
g/m 224



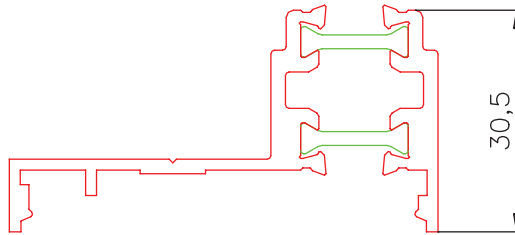
E3311
g/m 559



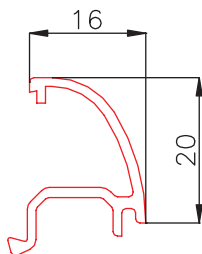
E1401
g/m 148



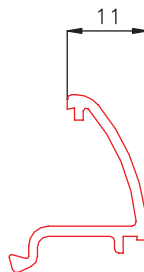
E1406
g/m 227



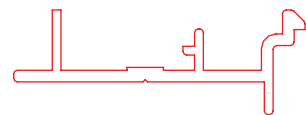
E3411
g/m 799



E1412
g/m 213

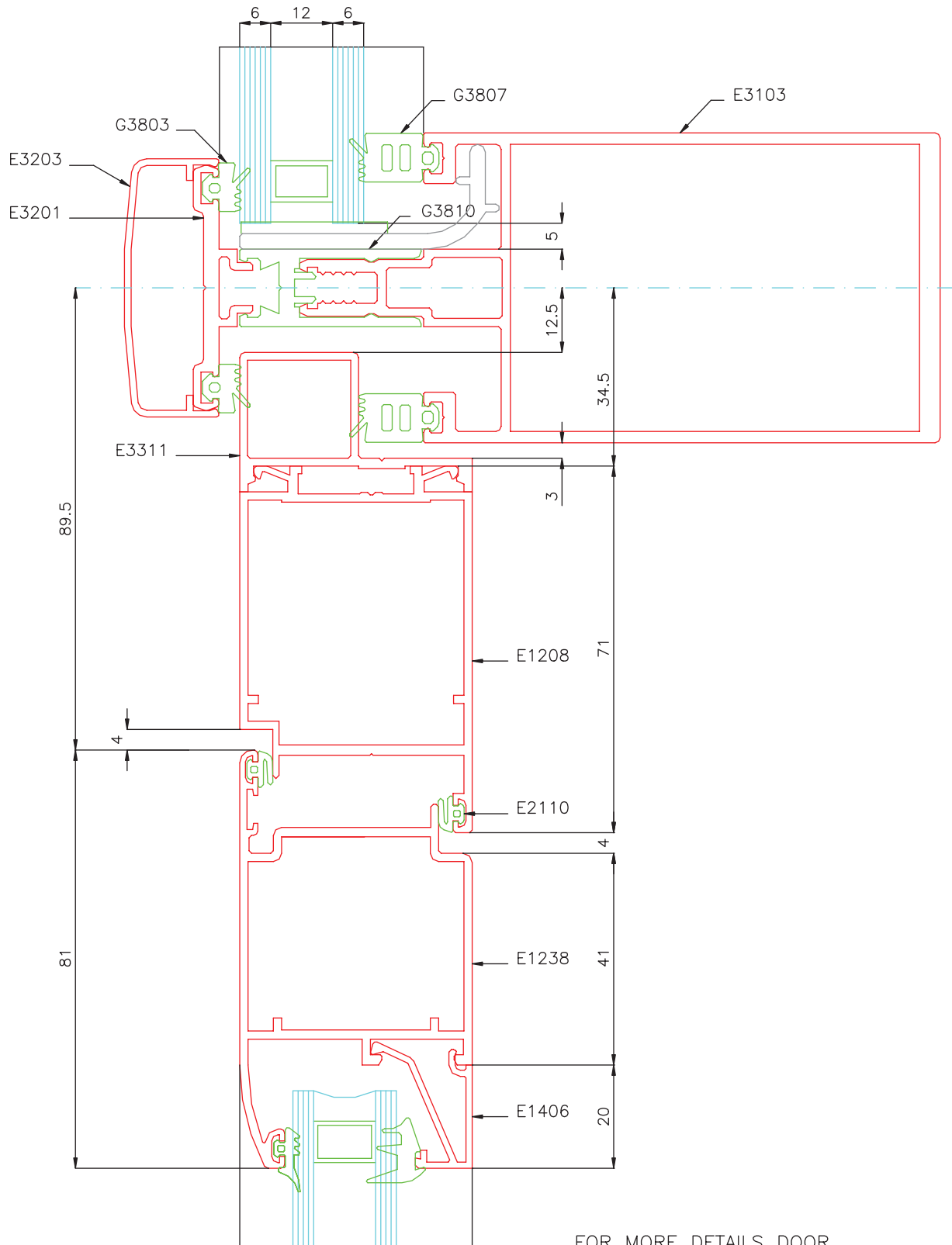


E1413
g/m 183



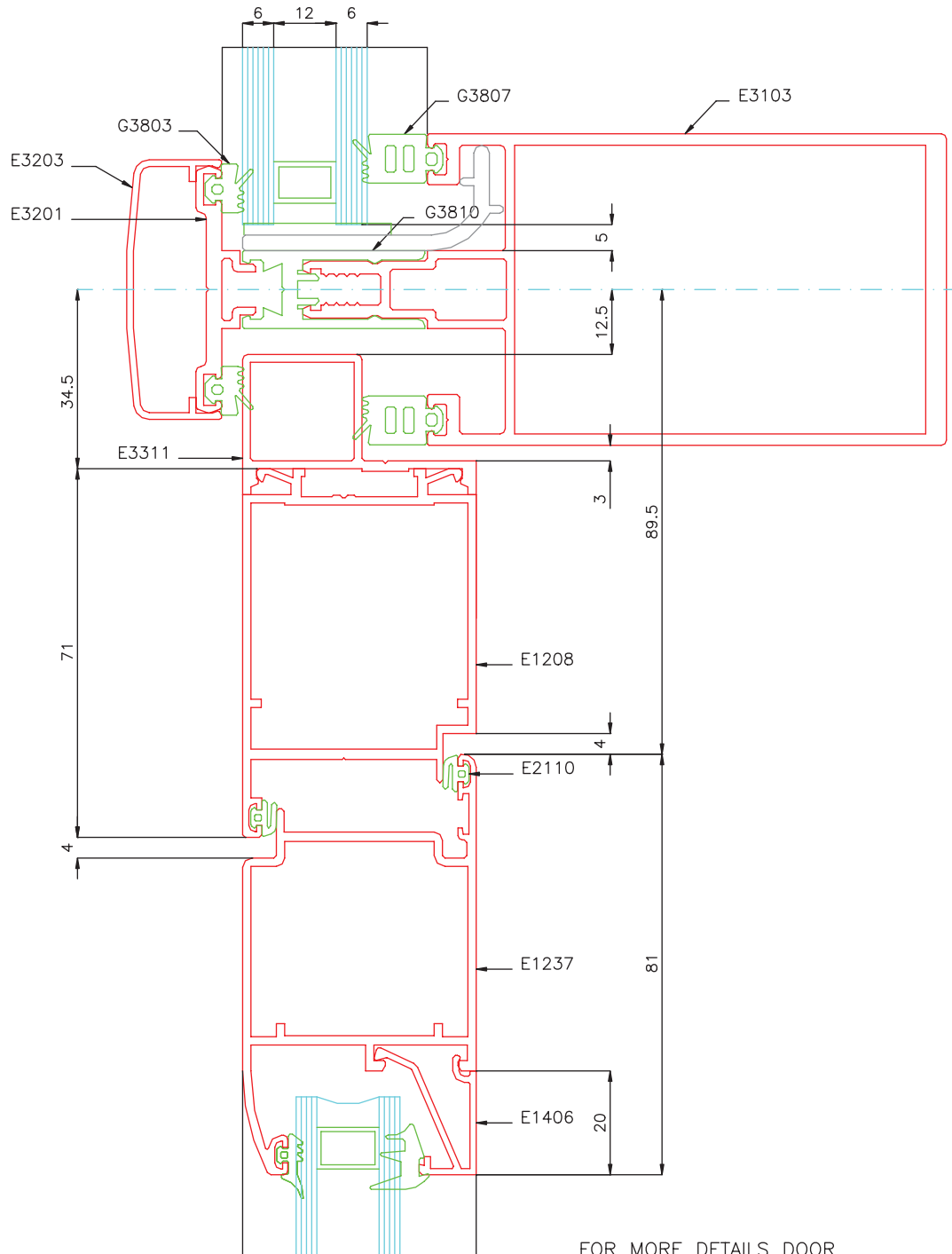
E1402
g/m 275

CONVENTIONAL DOOR OPEN OUTSIDE



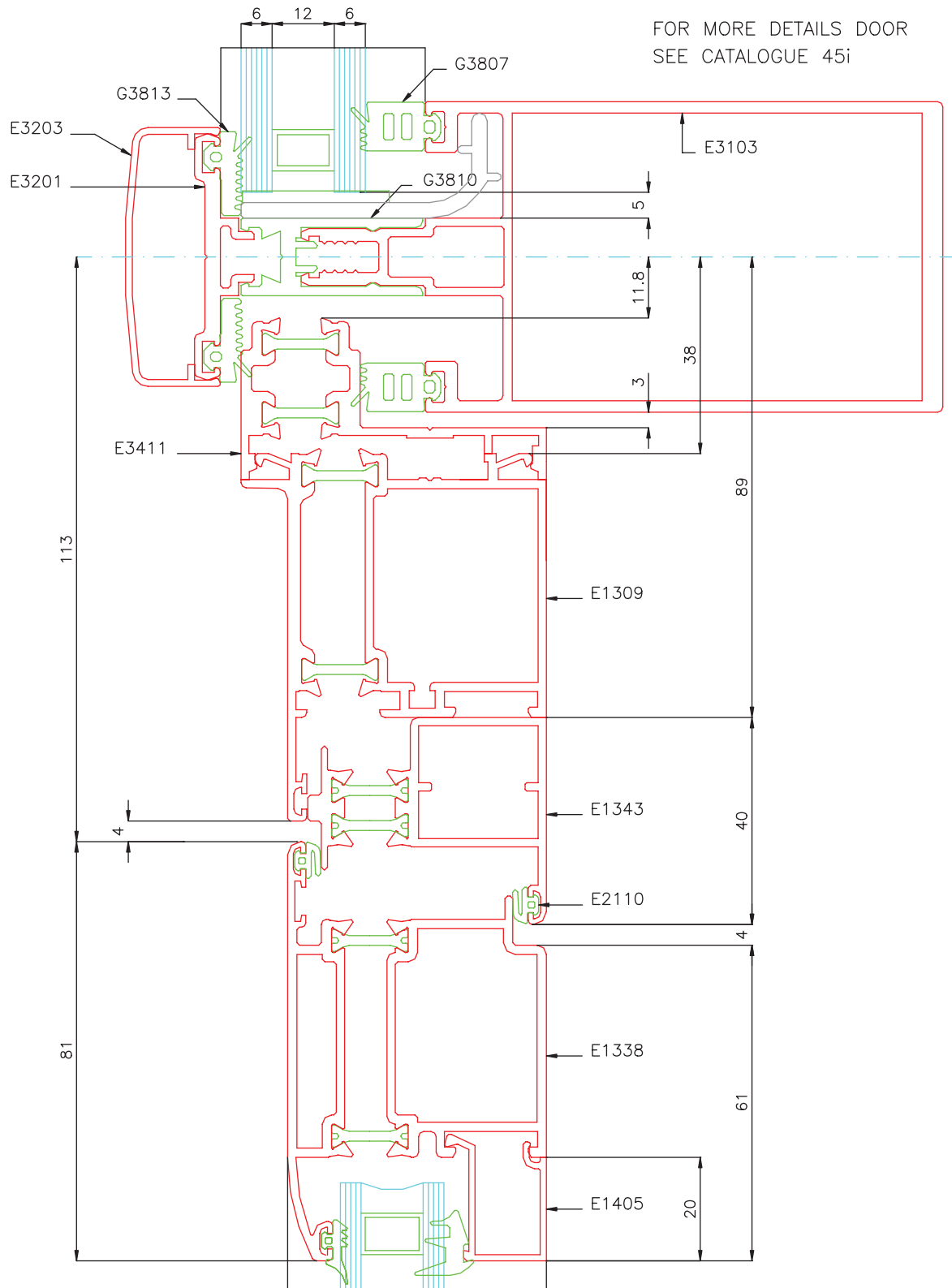
FOR MORE DETAILS DOOR
SEE CATALOGUE 45

CONVENTIONAL DOOR OPEN INSIDE

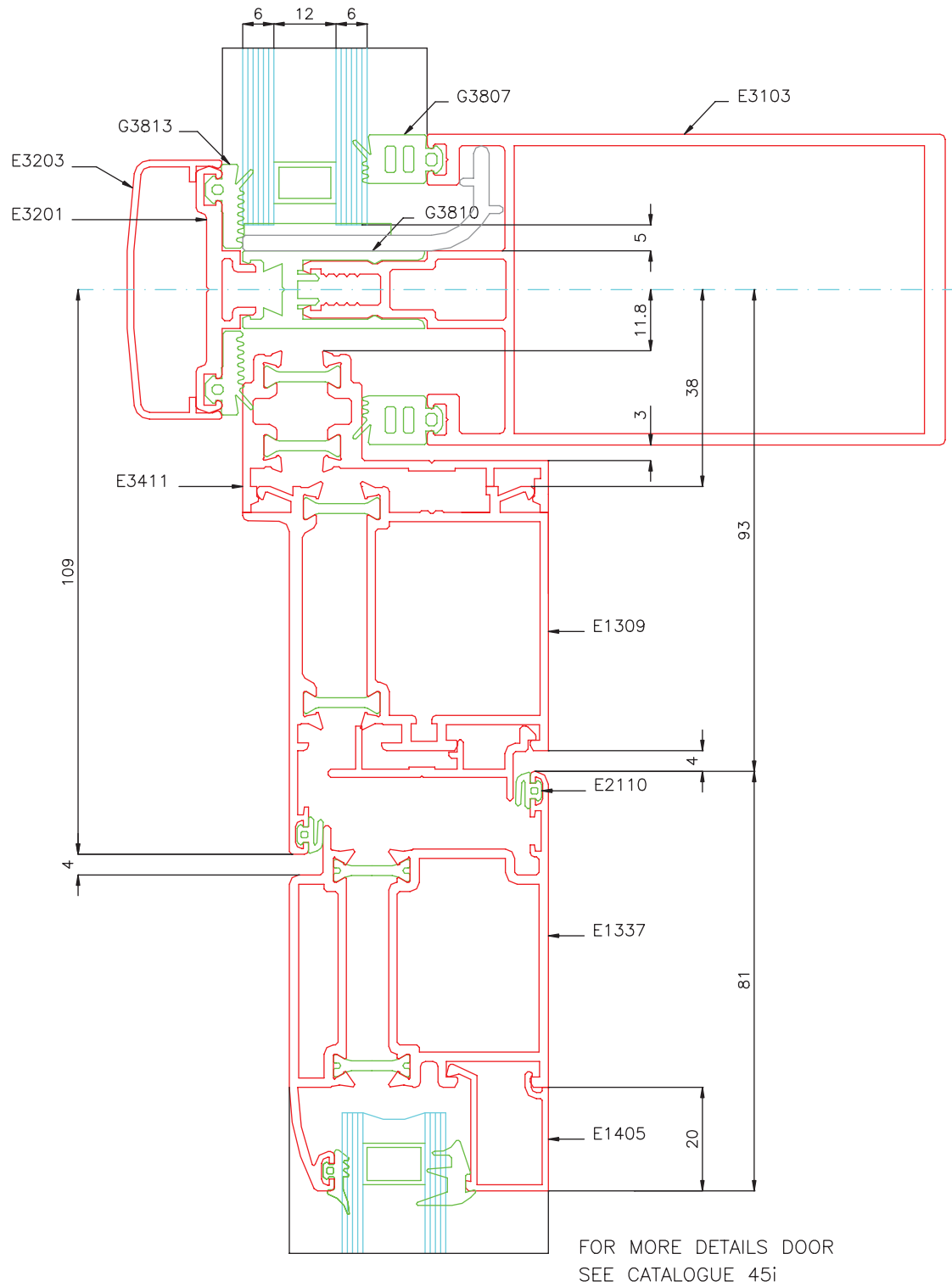


FOR MORE DETAILS DOOR
SEE CATALOGUE 45

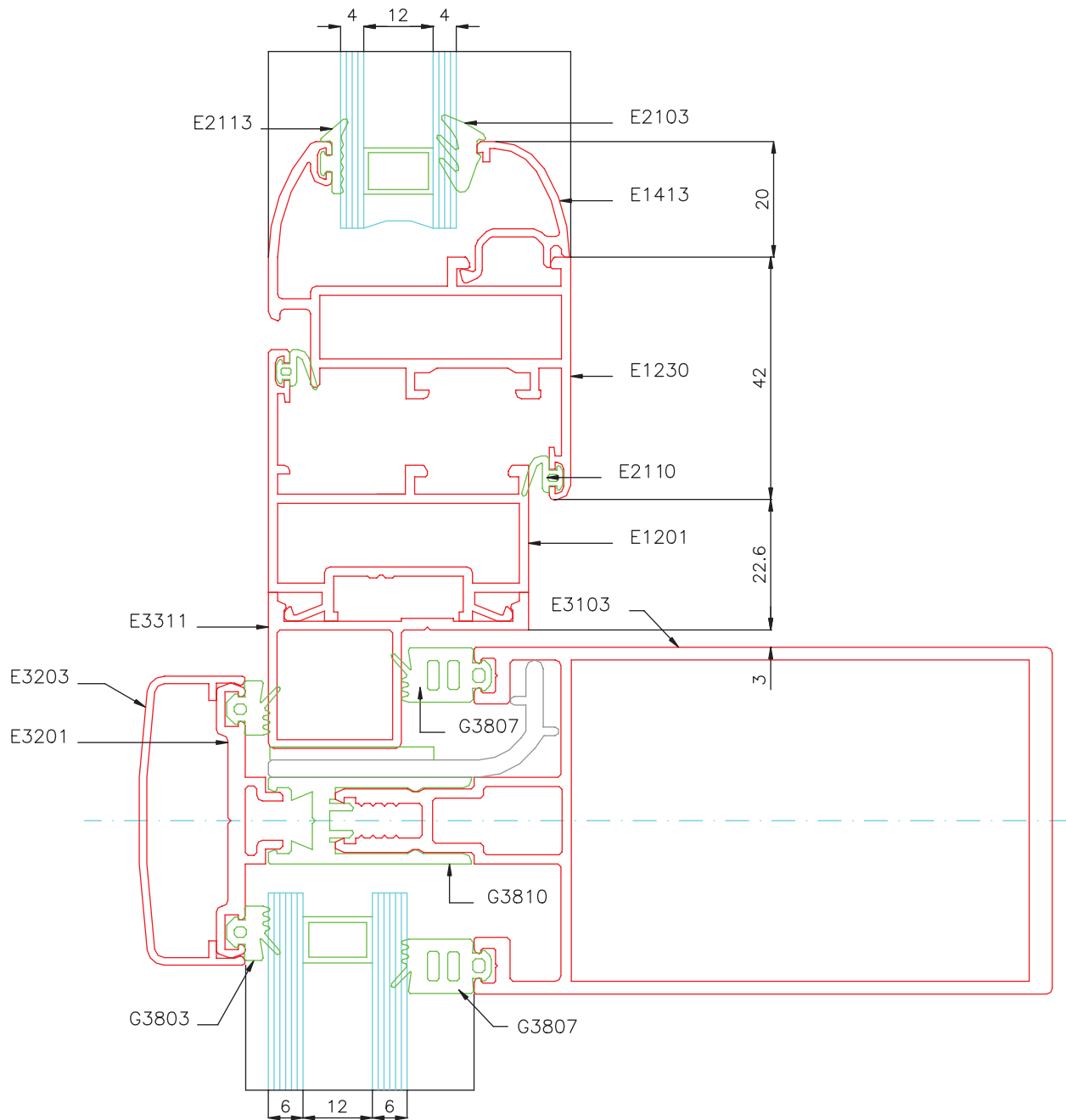
CONVENTIONAL DOOR OPEN OUTSIDE THERMAL BREAK



CONVENTIONAL DOOR OPEN INSIDE THERMAL BREAK

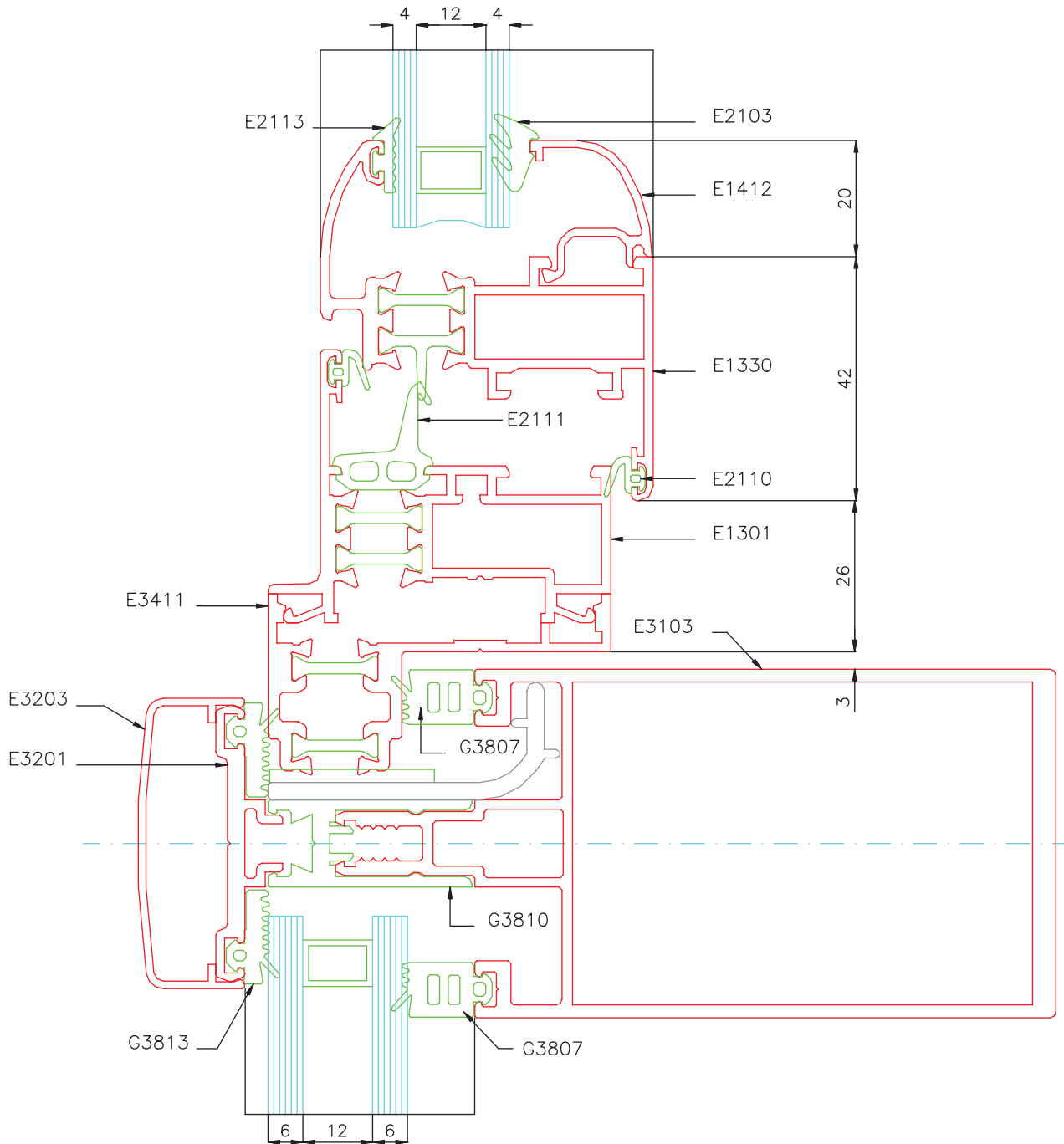


WINDOWS OPEN INSIDE



FOR MORE DETAILS DOOR
SEE CATALOGUE 45

WINDOWS OPEN INSIDE THERMAL BREAK



FOR MORE DETAILS DOOR
SEE CATALOGUE 45i